

2013 ENGINE**Engine Mechanical - JX35****PRECAUTION****PRECAUTIONS****Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"**

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes dual stage front air bag modules. The SRS system may only deploy one front air bag, depending on the severity of a collision and whether the front passenger seat is occupied.

Information necessary to service the system safely is included in the SRS AIRBAG and SEAT BELTS Articles of this Service Information.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS AIRBAG article.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Information. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS**WARNING:**

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery and wait at least three minutes before performing any service.

Precaution for Procedure without Cowl Top Cover

When performing the procedure after removing cowl top cover, cover the lower end of windshield with urethane, etc to prevent damage to windshield.

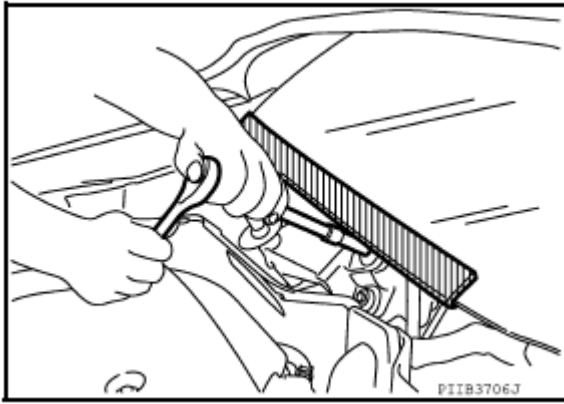


Fig. 1: Precaution For Covering Lower End Of Windshield With Urethane After Removing Cowl Top Cover

Courtesy of NISSAN NORTH AMERICA, INC.

Precaution for Drain Coolant and Engine Oil

- Drain engine coolant and engine oil after the engine has cooled completely.

Precaution for Disconnecting Fuel Piping

- Before starting work, make sure no fire or spark producing items are in the work area.
- Release fuel pressure before disassembly.
- After disconnecting pipes, plug openings to stop fuel leakage.

Precaution for Removal and Disassembly

- When instructed to use special service tools, use the specified tools. Always be careful to work safely, avoid forceful or uninstructed operations.
- Exercise maximum care to avoid damage to mating or sliding surfaces.
- Cover openings of engine system with tape or the equivalent, if necessary, to seal out foreign materials.
- Mark and arrange disassembly parts in an organized way for easy troubleshooting and assembly.
- When loosening nuts and bolts, as a basic rule, start with the one furthest outside, then the one diagonally opposite, and so on. If the order of loosening is specified, do exactly as specified. Power tools may be used where noted in the step.

Precaution for Inspection, Repair and Replacement

- Thoroughly inspect parts before repairing or replacing them, even if they are new. Replace as necessary.

Precaution for Assembly and Installation

- Use torque wrench to tighten bolts or nuts to specification.
- When tightening nuts and bolts, as a basic rule, equally tighten in several different steps starting with the ones in center, then ones on inside and outside diagonally in this order. If the order of tightening is

specified, do exactly as specified.

- Replace with new gasket, packing, oil seal or O-ring.
- Dowel pins are used in several critical parts for correct alignment. When replacing and reassembling parts with dowel pins, check that dowel pins are installed in their original positions.
- Thoroughly wash, clean, and air-blow each part. Carefully check oil or coolant passages for any restriction and blockage.
- Avoid damaging sliding or mating surfaces. Completely remove foreign materials such as cloth lint or dust. Before assembly, oil sliding surfaces well.
- Release air within route when refilling after draining coolant.
- Before starting engine, apply fuel pressure to fuel lines with turning ignition switch ON (with engine stopped). Then make sure that there are no leaks at fuel line connections.
- After repairing, start engine and increase engine speed to check coolant, fuel, oil, and exhaust systems for leaks.

Parts Requiring Angular Tightening

- Use an angle wrench for the final tightening of the following engine parts:
 - Cylinder head bolts
 - Main bearing cap bolts
 - Connecting rod cap nuts
 - Crankshaft pulley bolt (No angle wrench is required as the bolt flange is provided with notches for angular tightening)
- Do not use a torque value for final tightening.
- The torque value for these parts are for a preliminary step.
- Ensure thread and seat surfaces are clean and coated with engine oil.

Precaution for Liquid Gasket

REMOVAL OF LIQUID GASKET

- After removing the bolts and nuts, separate the mating surface and remove the old liquid gasket using Tool.

Tool number: KV10111100 (J-37228)

CAUTION: Do not damage the mating surfaces.

- Tap the seal cutter to insert it (1).
- In areas where the Tool is difficult to use, lightly tap to slide it (2).

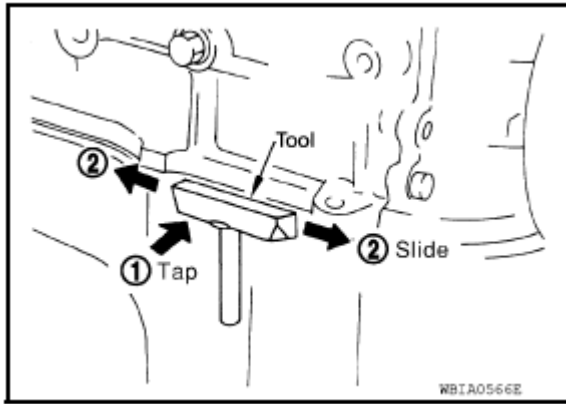


Fig. 2: Removing Liquid Gasket Using Tool
Courtesy of NISSAN NORTH AMERICA, INC.

LIQUID GASKET APPLICATION PROCEDURE

1. Remove the old liquid gasket from the gasket application surface and the mating surface using suitable tool.
 - Remove the liquid gasket completely from the groove of the liquid gasket application surface, bolts, and bolt holes.
2. Thoroughly clean the mating surfaces and remove moisture, grease and foreign material.

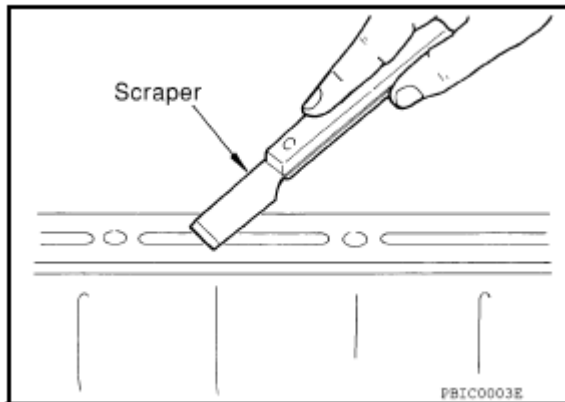


Fig. 3: Removing Liquid Gasket From Gasket Application Surface And Mating Surface Using Scraper
Courtesy of NISSAN NORTH AMERICA, INC.

3. Attach the liquid gasket tube to the suitable tool.

Use Genuine RTV Silicone Sealant or equivalent. Refer to "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS".

4. Apply the liquid gasket without breaks to the specified location with the specified dimensions.

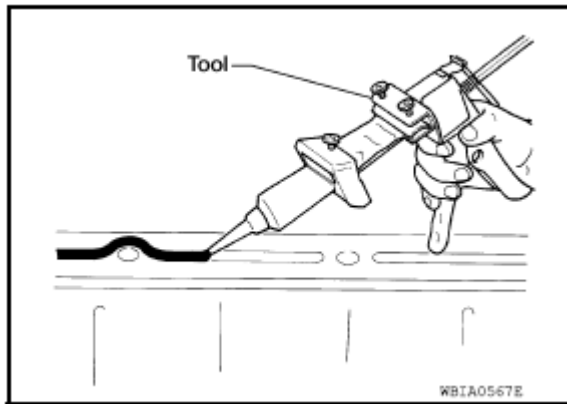


Fig. 4: Applying Liquid Gasket Without Breaks To Specified Location Using Tool
 Courtesy of NISSAN NORTH AMERICA, INC.

- If there is a groove for the liquid gasket application, apply the liquid gasket to the groove.
- Normally apply the liquid gasket on the inside edge of the bolt holes. Also apply to the outside edge of the bolt holes when specified in the procedure.
- Within five minutes of liquid gasket application, install the mating component.
- If the liquid gasket protrudes, wipe it off immediately.
- Do not retighten after the installation.
- Wait 30 minutes or more after installation before refilling the engine with oil or coolant.

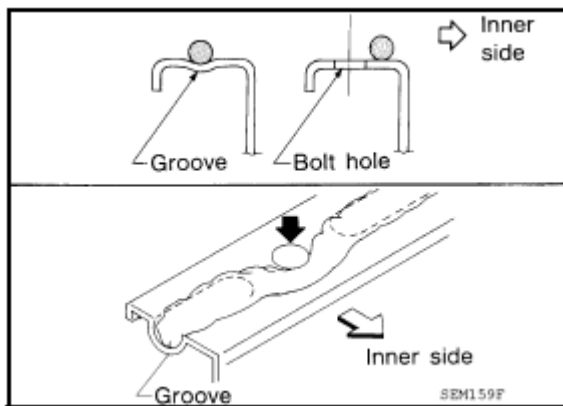


Fig. 5: Locating Bolt Hole And Groove
 Courtesy of NISSAN NORTH AMERICA, INC.

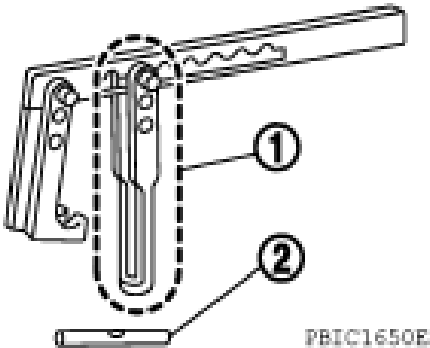
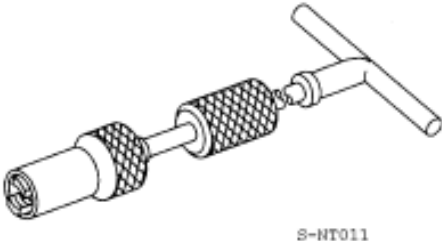
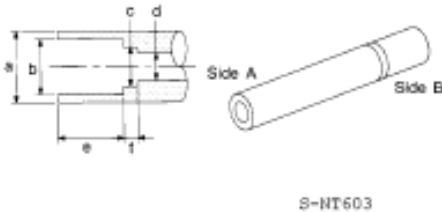
CAUTION: If there are more specific instructions in the procedures contained in this article concerning liquid gasket application, observe them.

PREPARATION

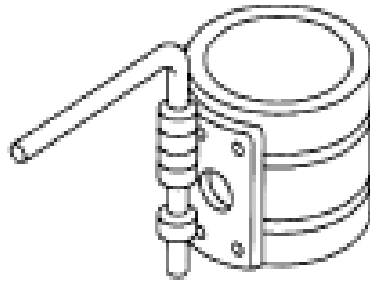
PREPARATION

Special Service Tool

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

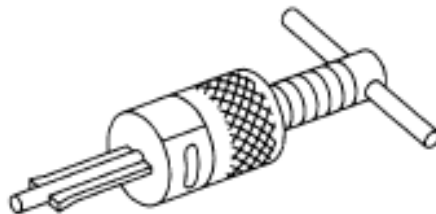
Tool number (Kent-Moore No.) Tool name	Description
KV10116200 (J-26336-A) Valve spring compressor 1. KV10115900 (J-26336-20) Attachment 2. KV10109220 (-) Adapter	 Disassembling valve mechanism Part (1) is a component of KV10116200 (J-26336-A), but part (2) is not.
KV10107902 (J-38959) Valve oil seal puller	 Removing valve oil seal
KV10115600 (J-38958) Valve oil seal drift	 Installing valve oil seal Use side A. a. 20 (0.79) dia. b. 13 (0.51) dia. c. 10.3 (0.406) dia. d. 8 (0.31) dia. e. 10.7 (0.421) dia. f. 5 (0.20) dia. Unit: mm (in)
EM03470000 (J-8037)	Installing piston assembly into cylinder bore

Piston ring compressor



S-NT044

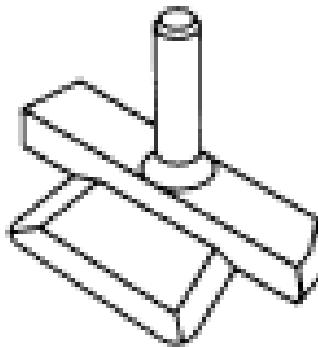
ST16610001
(J-23907)
Pilot bushing puller



NT045

Removing crankshaft pilot bushing

KV10111100
(J-37228)
Seal cutter

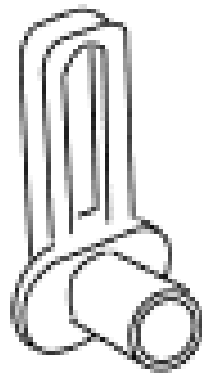


NT046

Removing steel oil pan and rear timing chain case

16441 6N210
(J-45488)
Quick connector release

Removing fuel tube quick connectors in engine room
(Available in SEC. 164 of PARTS CATALOG: Part No. 16441 6N210)



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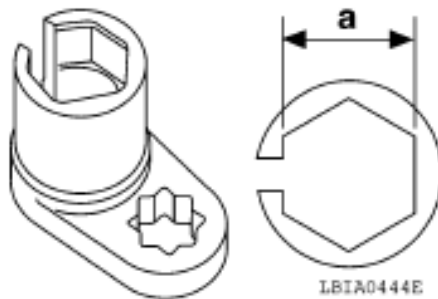
KV10112100
(BT-8653-A)
Angle wrench



AWBIA10432Z

Tightening bolts for cylinder head, main bearing cap and connecting rod cap

KV991J0050
(J-44626)
Air fuel sensor Socket

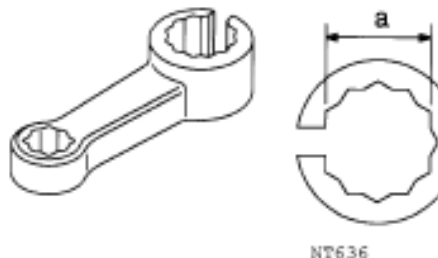


LBIA0444E

Loosening or tightening air fuel ratio A/F sensor

a. **22 mm (0.87 in)**

KV10114400
(J-38365)
Heated oxygen sensor wrench

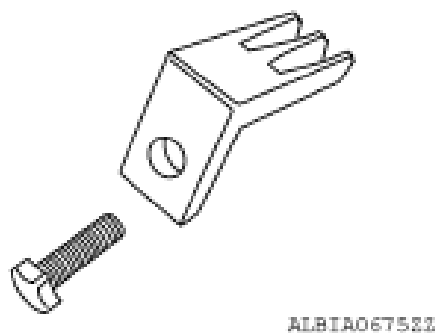


NT636

Loosening or tightening rear heated oxygen sensor

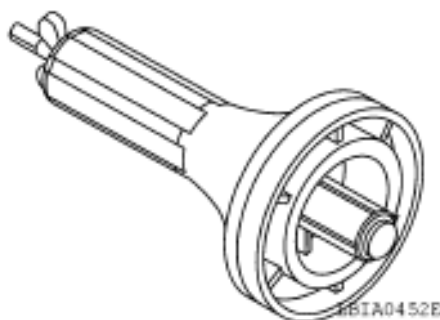
a. **22 mm (0.87 in)**

(J-50288)
Ring gear stopper



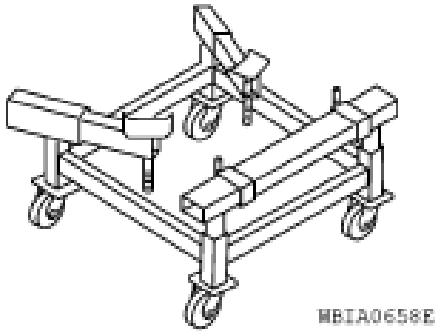
Removing and installing crankshaft pulley

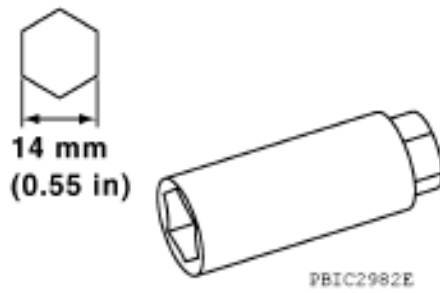
(J-47128)
Seal installer



Installing rear main seal

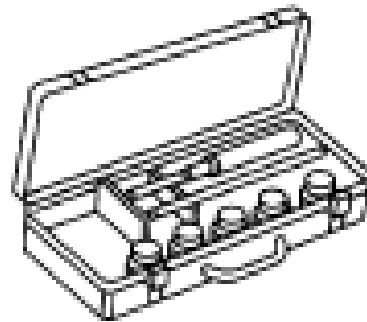
Commercial Service Tool

(Kent-Moore No.) Tool name	Description
(J-47242) Engine support table 	Removing engine and transmission assembly
Power tool 	Loosening nuts, screws and bolts
Spark plug wrench	Removing and installing spark plug



Valve seat cutter set

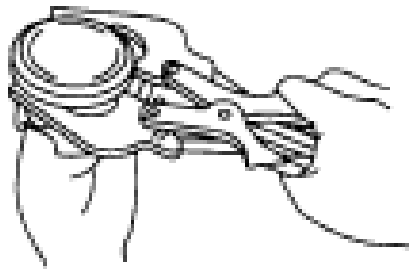
Finishing valve seat dimensions



NT048

Piston ring expander

Removing and installing piston ring

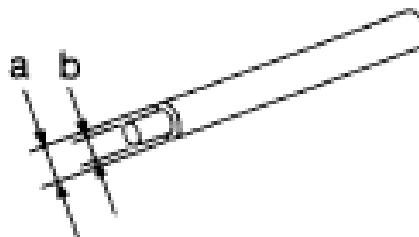


NT030

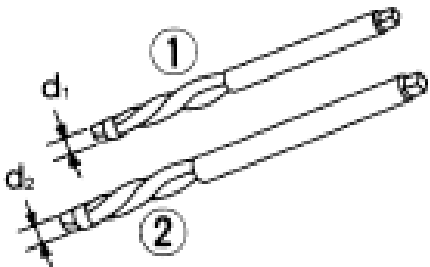
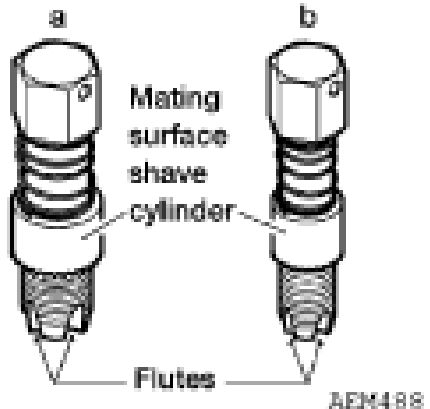
Valve guide drift

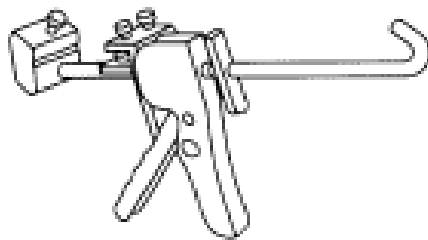
Removing and installing valve guide
Intake & Exhaust:

- a. 9.5 mm (0.374 in) dia.
- b. 5.5 mm (0.217 in) dia.



NT015

Valve guide reamer  NT016	Reaming valve guide 1 or hole for oversized valve guide 2 Intake & Exhaust: d1: 6.0 mm (0.236 in) dia. d2: 10.2 mm (0.402 in) dia.
(J-43897-18) (J-43897-12) Oxygen sensor thread cleaner  AEM488	Reconditioning the exhaust system threads before installing a new oxygen sensor (Use with anti-seize lubricant shown below.) a. J-43897-18 (18 mm dia.) for zirconia oxygen sensor b. J-43897-12 (12 mm dia.) for titania oxygen sensor
Anti-seize lubricant (Permatex 133AR or equivalent meeting MIL specification MIL-A-907)  AEM489	Lubricating oxygen sensor thread cleaning tool when reconditioning exhaust system threads
Tube presser	Pressing the tube of liquid gasket

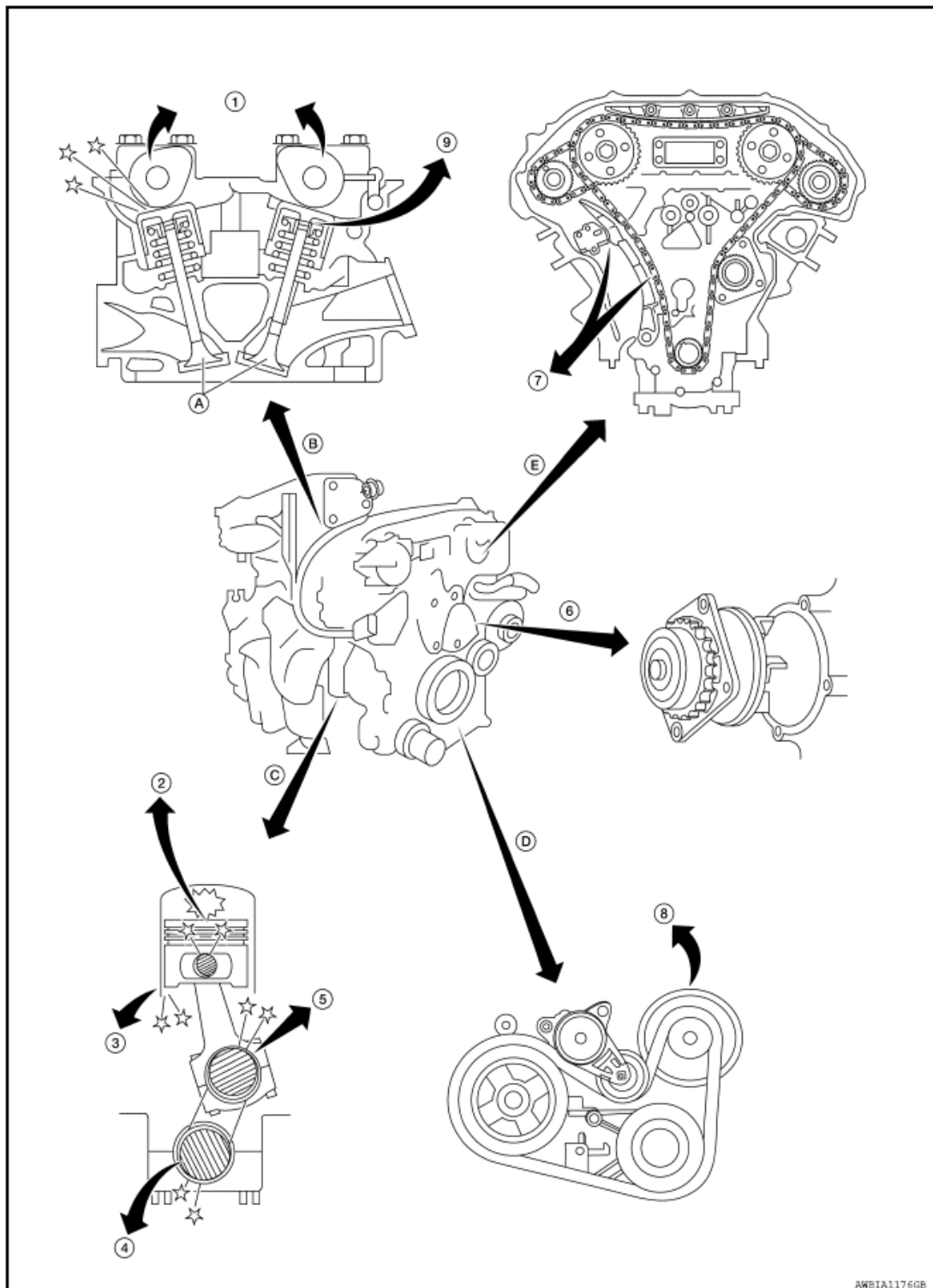


8-N7052

SYSTEM DESCRIPTION

NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING

NVH Troubleshooting - Engine Noise



AWBIA1176GB

- | | | |
|---|---|-----------------------|
| 1. Camshaft bearing noise | 2. Piston pin noise | 3. Piston slap noise |
| 4. Main bearing noise | 5. Connecting rod bearing noise | 6. Water pump noise |
| 7. Timing chain and chain tensioner noise | 8. Drive belt noise (Sticking/Slipping) | 9. Tappet noise |
| A. Valve | B. Valve mechanism | C. Rotation mechanism |
| D. Drive belt | E. Timing chain | |

Fig. 6: Identifying Noise, Vibration And Harshness Troubleshooting Components
 Courtesy of NISSAN NORTH AMERICA, INC.

Use the Chart Below to Help You Find the Cause of the Symptom

1. Locate the area where noise occurs.
2. Confirm the type of noise.
3. Specify the operating condition of engine.
4. Check specified noise source. Repair or replace the identified part as necessary.

Location of noise	Type of noise	Operating condition of engine						Source of noise	Check item	Reference
		Before warm-up	After warm-up	When starting	When idling	When racing	While driving			
Top of engine Rocker cover Cylinder head	Ticking or clicking	C	A	-	A	B	-	Tappet noise	Valve clearance	<u>VALVE CLEARANCE</u>
	Rattle	C	A	-	A	B	C	Camshaft bearing noise	Camshaft journal clearance Camshaft runout	<u>CAMSHAFT JOURNAL CLEARANCE</u>
Crankshaft pulley Cylinder block (Side of engine) Oil pan	Slap or knock	-	A	-	B	B	-	Piston pin noise	Piston and piston pin clearance Connecting rod bushing clearance	<u>PISTON AND PISTON PIN CLEARANCE</u>
	Slap or rap	A	-	-	B	B	A	Piston slap noise	Piston-to-bore clearance Piston ring side clearance Piston ring end gap Connecting rod bend and torsion	<u>PISTON RING SIDE CLEARANCE</u>
	Knock	A	B	C	B	B	B	Connecting rod bearing noise	Connecting rod bushing clearance (Small end) Connecting	<u>CONNECTING ROD BEARING (BIG END)</u>

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									rod bearing clearance (Big end)	
	Knock	A	B	-	A	B	C	Main bearing noise	Main bearing oil clearance Crankshaft runout	<u>CRANKSHAFT</u>
Front of engine Timing chain cover	Tapping or ticking	A	A	-	B	B	B	Timing chain and chain tensioner noise	Timing chain cracks and wear Timing chain tensioner operation	<u>TIMING CHAIN</u>
Front of engine	Squeaking or fizzing	A	B	-	B	-	C	Drive belts (Sticking or slipping)	Drive belts deflection	<u>DRIVE BELT</u>
	Creaking	A	B	A	B	A	B	Drive belts (Slipping)	Idler pulley bearing operation	
	Squall Creak	A	B	-	B	A	B	Water pump noise	Water pump operation	<u>WATER PUMP</u>

A: Closely related B: Related C: Sometimes related -: Not related

PERIODIC MAINTENANCE

DRIVE BELT

Exploded View

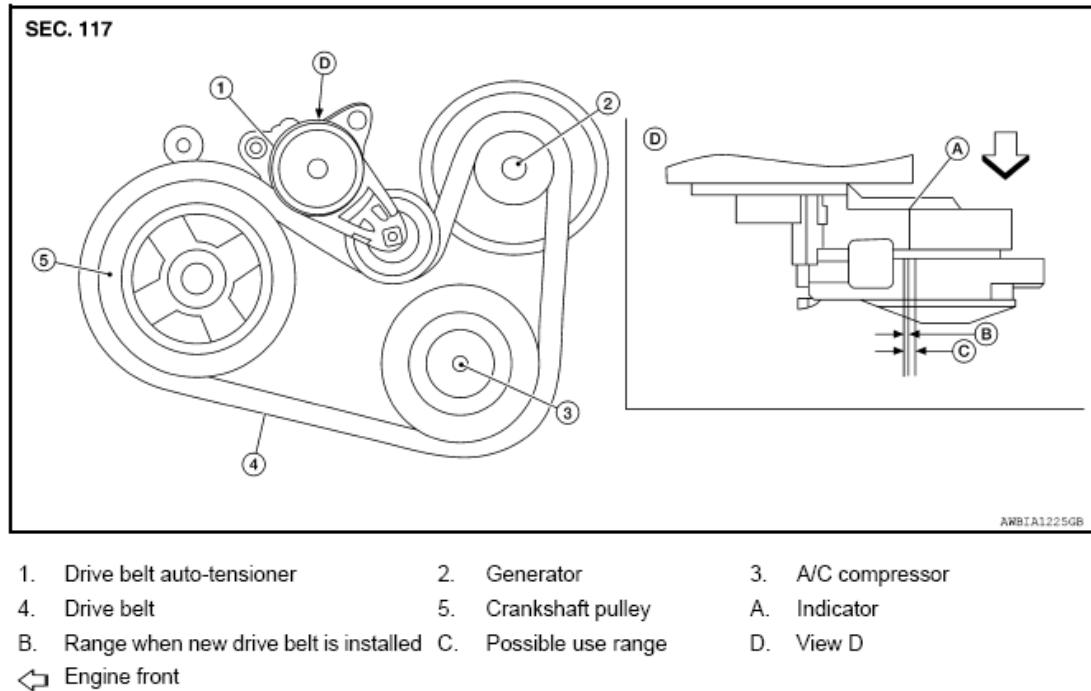


Fig. 7: Exploded View Of Drive Belt Routing
 Courtesy of NISSAN NORTH AMERICA, INC.

Checking Drive Belt

WARNING: Inspect and check the drive belt with the engine off.

1. Visually check entire drive belt for wear, damage or cracks.
2. Check that the drive belt auto-tensioner indicator is within the possible use range.

NOTE:

- When new drive belt is installed, the drive belt auto-tensioner indicator should be within the new drive belt range.
 - Check the drive belt auto-tensioner indicator when the engine is cold.
3. If the drive belt auto-tensioner indicator is out of the possible use range or belt is damaged, replace drive belt.

Tension Adjustment

- Drive belt tension is automatically adjusted by the drive belt auto-tensioner.
- Drive belt tension is not manually adjustable.

Removal and Installation

REMOVAL

1. Remove the front RH wheel and tire. Refer to "ADJUSTMENT".
2. Remove the fender protector side cover (RH). Refer to "FENDER PROTECTOR: EXPLODED VIEW".
3. While securely holding the hexagonal part in pulley center of drive belt auto-tensioner, move in the direction of arrow (loosening direction of drive belt auto-tensioner) using suitable tool.

WARNING:

- Avoid placing hand in a location where pinching may occur if the holding tool accidentally comes off.

CAUTION:

- Do not loosen the drive belt auto-tensioner pulley bolt. (Do not turn it counterclockwise. If turned counterclockwise, the complete drive belt auto-tensioner must be replaced as a unit, including pulley.)

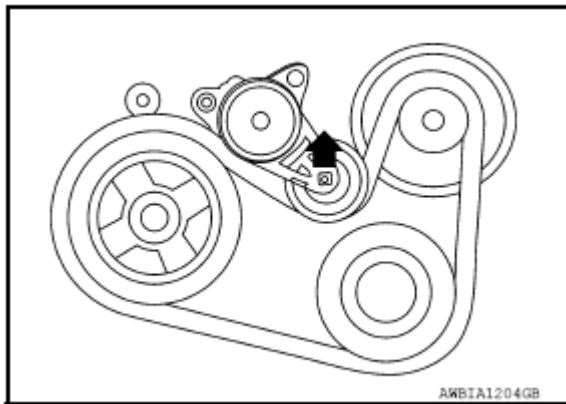


Fig. 8: Identifying Loosening Direction Of Drive Belt Auto-Tensioner
Courtesy of NISSAN NORTH AMERICA, INC.

4. Insert a rod approximately 6 mm (0.24 in) in diameter through the rear of drive belt auto-tensioner into retaining boss to lock drive belt auto-tensioner pulley.

NOTE:

Leave drive belt auto-tensioner pulley arm locked until belt is installed.

5. Remove drive belt from crankshaft pulley and then remove it from the other pulleys.

INSTALLATION

1. Install the drive belt onto all of the pulleys.

CAUTION: Confirm belt is completely set on the pulleys.

2. Release drive belt auto-tensioner, and apply tension to drive belt.

WARNING:

- Avoid placing hand in a location where pinching may occur if the holding tool accidentally comes off.

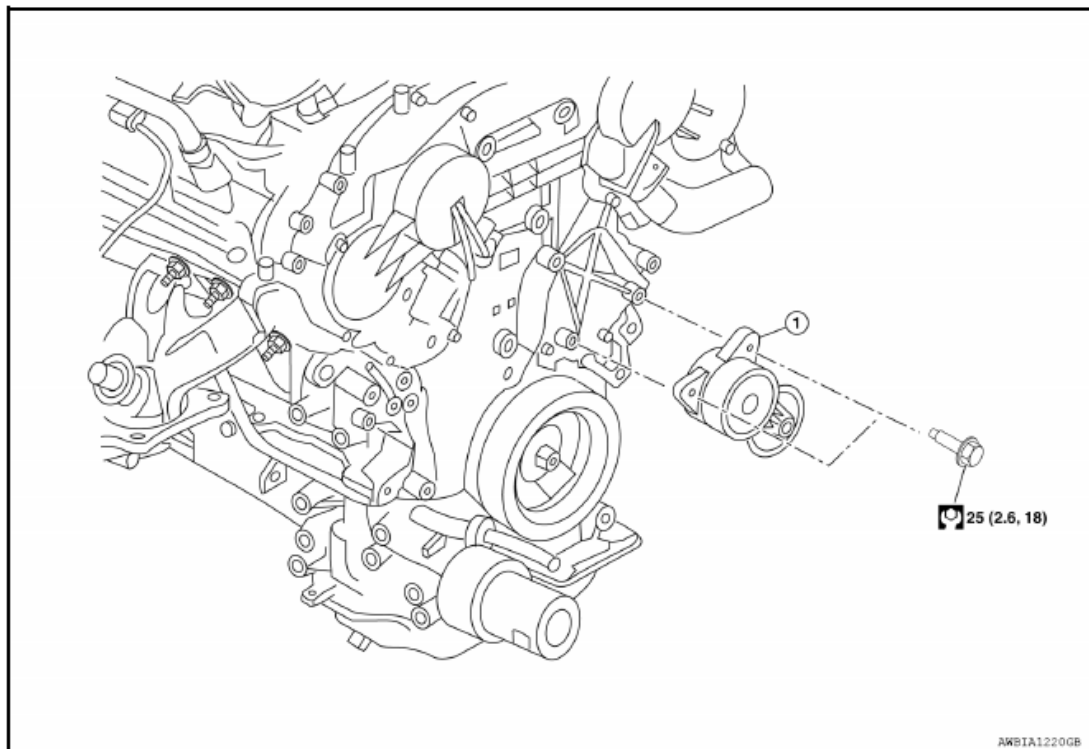
CAUTION:

- Do not loosen the drive belt auto-tensioner pulley bolt. (Don't turn it counterclockwise. If turned counterclockwise, the complete drive belt auto-tensioner must be replaced as a unit, including pulley.)

3. Turn crankshaft pulley clockwise several times to equalize tension between each pulley.
4. Confirm drive belt auto-tensioner indicator is within the possible use range. Refer to "**CHECKING DRIVE BELT**".
5. Install the fender protector side cover (RH). Refer to "**FENDER PROTECTOR: EXPLODED VIEW**".
6. Install the front RH wheel and tire. Refer to "**ADJUSTMENT**".

Removal and Installation of Drive Belt Auto-tensioner

Symbol	Description
	N·m (kg-m, ft-lb)
	N·m (kg-m, in-lb)
	Always replace after disassembly.



1. Drive belt auto-tensioner

Fig. 9: Locating Drive Belt Auto-Tensioner Bolt With Torque Specification
 Courtesy of NISSAN NORTH AMERICA, INC.

REMOVAL

CAUTION: The complete drive belt auto-tensioner must be replaced as a unit, including the pulley.

1. Remove the drive belt. Refer to "**REMOVAL AND INSTALLATION**".
2. Remove the drive belt auto-tensioner using power tool.

CAUTION: Do not loosen the drive belt auto-tensioner pulley bolt. (Don't turn it counterclockwise. If turned counterclockwise, the complete drive belt auto-tensioner must be replaced as a unit, including pulley).

INSTALLATION

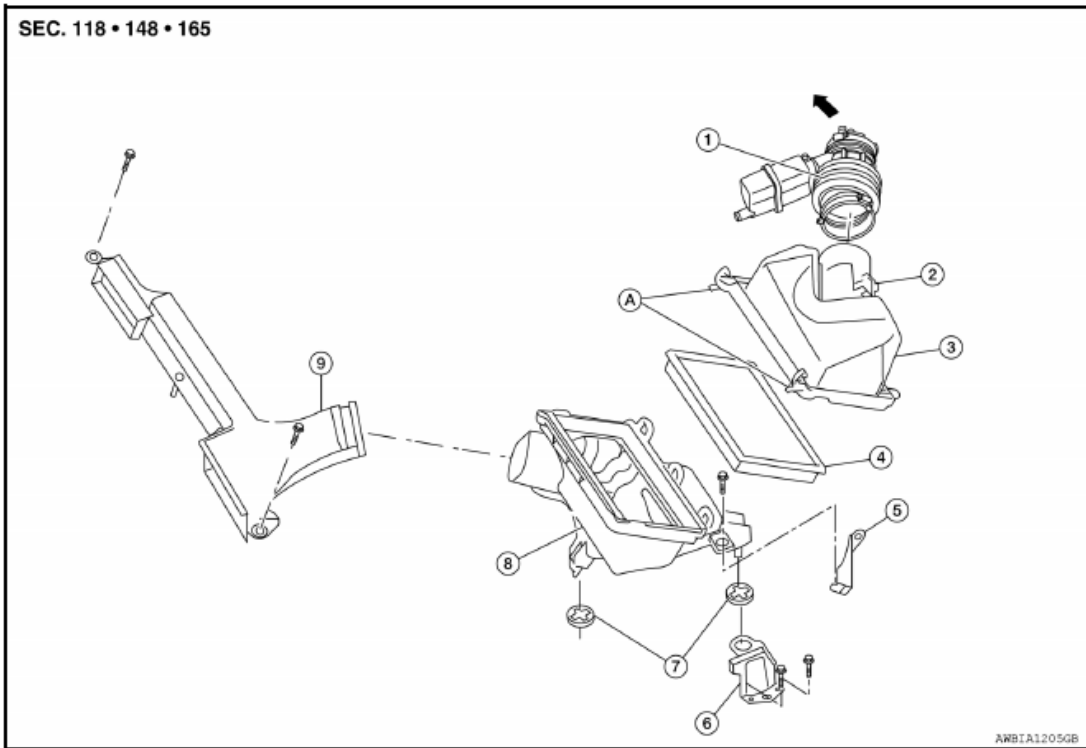
Installation is in the reverse order of removal.

- CAUTION:**
- If there is damage greater than peeled paint, replace drive belt auto-tensioner unit.
 - Do not swap the pulley between the new and old drive belt auto-tensioner units.
 - The complete drive belt auto-tensioner must be replaced as a unit, including the pulley.

AIR CLEANER FILTER

Exploded View

SEC. 118 • 148 • 165



- | | | |
|---|-----------------------------|--------------------------------------|
| 1. Air duct hose and resonator assembly | 2. Mass air flow sensor | 3. Air cleaner case (upper) |
| 4. Air cleaner filter | 5. Bracket | 6. Air cleaner case mounting bracket |
| 7. Grommets | 8. Air cleaner case (lower) | 9. Front air duct |
| A. Air cleaner case side clips | | |

Fig. 10: Exploded View Of Air Cleaner Filter
 Courtesy of NISSAN NORTH AMERICA, INC.

Removal and Installation

REMOVAL

CAUTION: It is not necessary to remove the front air duct to replace the air cleaner filter.

NOTE: Replace the air cleaner filter per the periodic maintenance schedule or as necessary. Refer to "INTRODUCTION OF PERIODIC MAINTENANCE".

1. Unhook air cleaner case side clips and lift air cleaner case (upper).
2. Remove the air cleaner filter.

INSTALLATION

Installation is in the reverse order of removal.

SPARK PLUG

Exploded View

Symbol	Description
	N·m (kg-m, ft-lb)
	N·m (kg-m, in-lb)
	Always replace after disassembly.

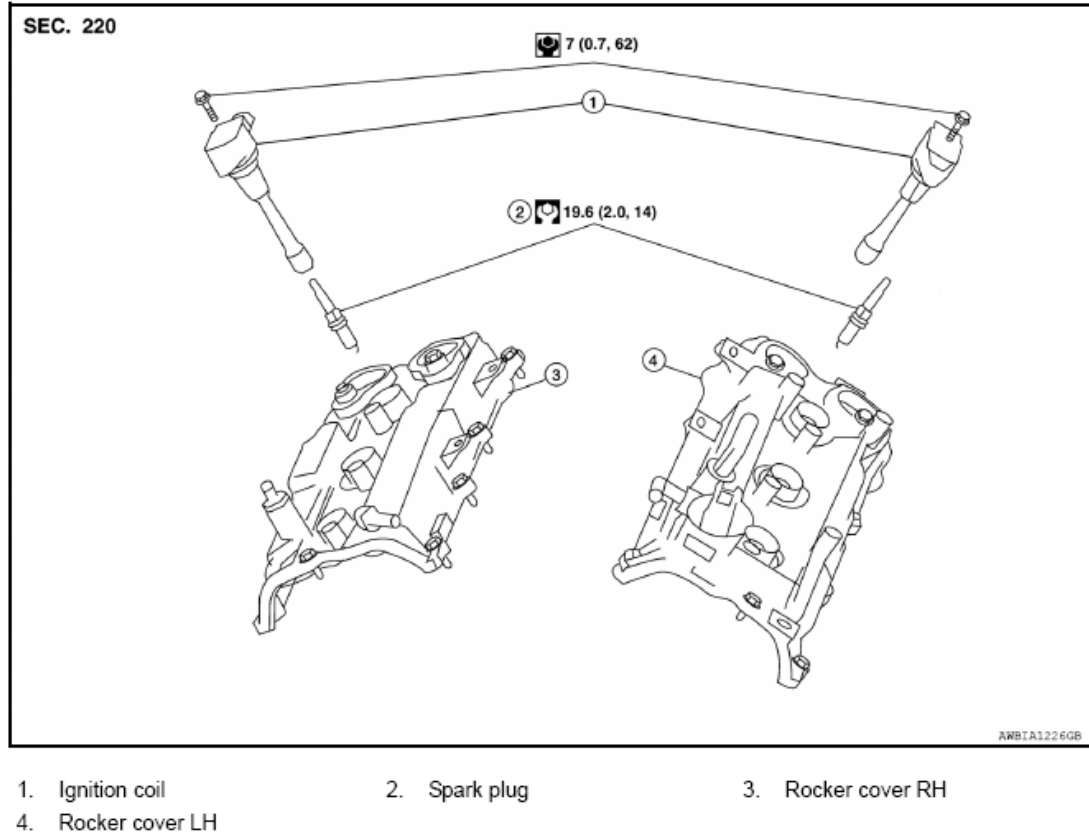


Fig. 11: Exploded View Of Spark Plug With Torque Specifications
 Courtesy of NISSAN NORTH AMERICA, INC.

Removal and Installation

REMOVAL

1. Remove the ignition coil. Refer to "**REMOVAL AND INSTALLATION LH**" and "**REMOVAL AND INSTALLATION RH**".
2. Remove the spark plug with a suitable spark plug wrench.

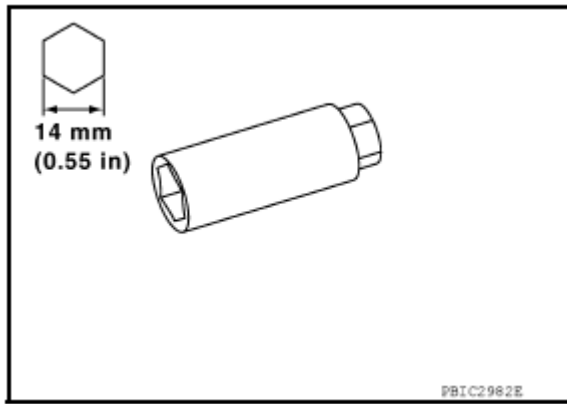


Fig. 12: Identifying Spark Plug Wrench Dimension
Courtesy of NISSAN NORTH AMERICA, INC.

INSPECTION AFTER REMOVAL

Use the standard type spark plug for normal condition.

Spark plug: Refer to "SPARK PLUG".

CAUTION:

- Do not drop or shock spark plug.
- Do not use a wire brush for cleaning.
- If plug is covered with carbon, a spark plug cleaner may be used.

Cleaner air pressure: less than 588 kPa (6 kg/cm² , 85 psi)

Cleaning time: less than 20 seconds

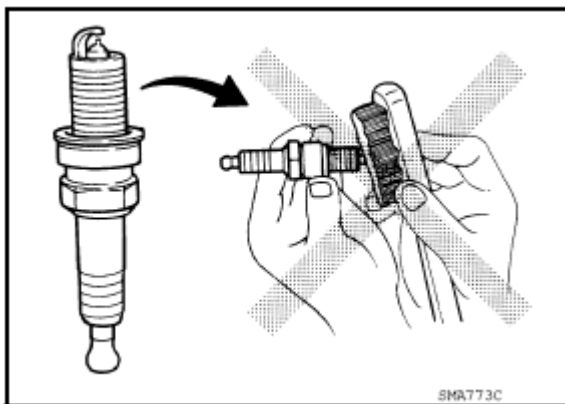


Fig. 13: Caution For Cleaning Spark Plug
Courtesy of NISSAN NORTH AMERICA, INC.

- Spark plug gap adjustment is not required between replacement intervals.

- Measure spark plug gap. When it exceeds the limit, replace spark plug even if it is within the specified replacement mileage. Refer to "**SPARK PLUG**".

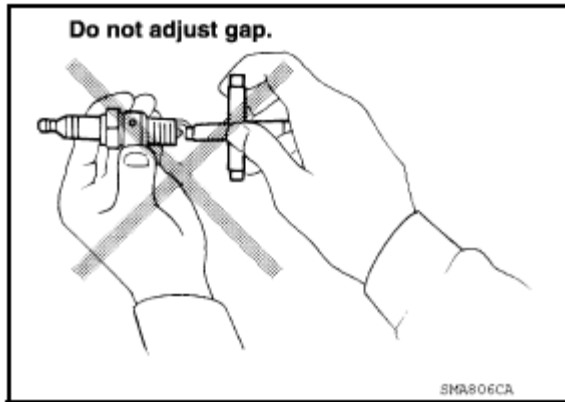


Fig. 14: Caution For Adjusting Spark Plug Gap
 Courtesy of NISSAN NORTH AMERICA, INC.

INSTALLATION

Installation is in the reverse order of removal.

Make	DENSO
Standard type ⁽¹⁾	FXE22HR11
Gap (nominal)	1.1 mm (0.043 in)
(1) Always check with the Parts Department for the latest parts information.	

CAMSHAFT VALVE CLEARANCE

Valve Clearance

CHECKING

CAUTION: Check valve clearance while engine is cold and not running.

NOTE: Perform valve clearance inspection after removal, installation or replacement of camshaft or valve related parts, or as necessary.

1. Remove the air duct with air cleaner case, collectors, hoses, wires, harnesses, and connectors. Refer to "**REMOVAL AND INSTALLATION**".
2. Remove the intake manifold collector. Refer to "**REMOVAL AND INSTALLATION**".
3. Remove the ignition coils and spark plugs. Refer to "**EXPLODED VIEW**".
4. Remove the rocker covers. Refer to "**EXPLODED VIEW**".

5. Set No. 1 cylinder at TDC on its compression stroke.

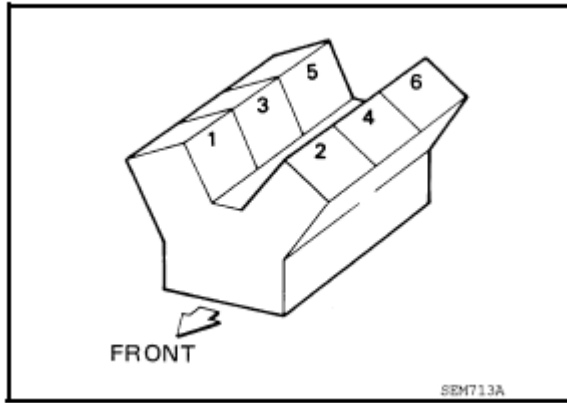


Fig. 15: Identifying Cylinder Numbers
Courtesy of NISSAN NORTH AMERICA, INC.

- a. Align pointer with TDC mark (A) on crankshaft pulley.

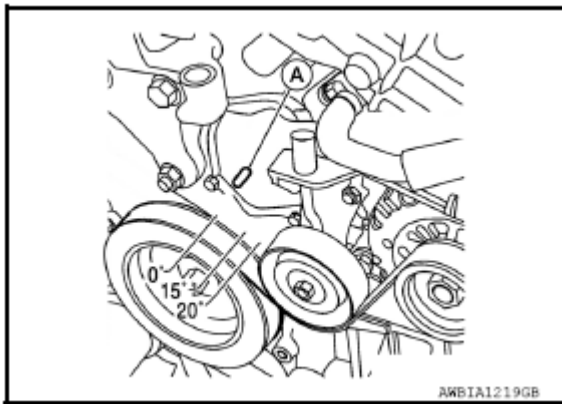


Fig. 16: Identifying Pointer And Crankshaft Pulley TDC Mark
Courtesy of NISSAN NORTH AMERICA, INC.

- b. Check that the valve lifters on No. 1 cylinder are loose and valve lifters on No. 4 are tight. If not, turn the crankshaft one full revolution (360°) and align as shown below.

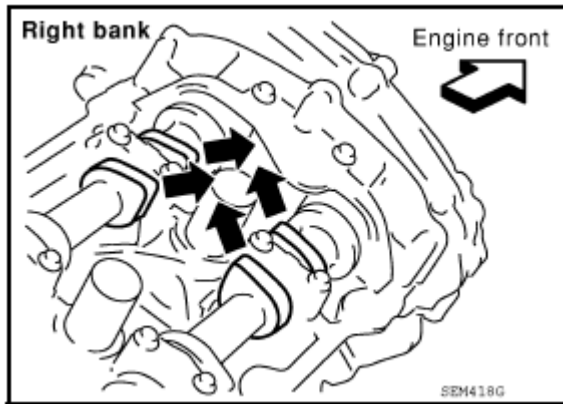


Fig. 17: Checking That Valve Lifters On No. 1 Cylinder Are Loose
Courtesy of NISSAN NORTH AMERICA, INC.

6. Check only the valves as shown below.

Crank Position	Valve No. 1	Valve No. 2	Valve No. 3	Valve No. 6
No. 1 TDC	Intake	Exhaust	Exhaust	Intake

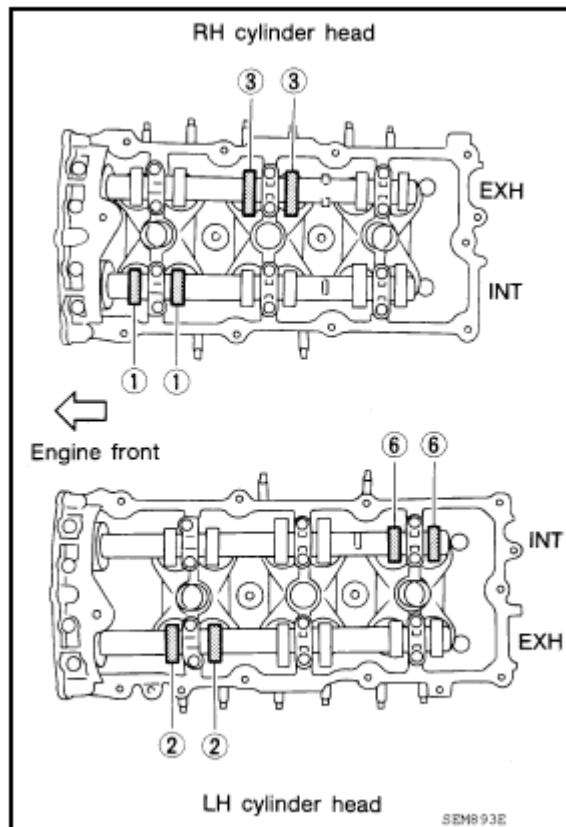


Fig. 18: Identifying Cylinder Nos. 1, 2, 3 And 6 Intake And Exhaust Valves
Courtesy of NISSAN NORTH AMERICA, INC.

- a. Using a feeler gauge, measure the clearance between the valve lifter and camshaft.

Valve clearance: Refer to "GENERAL SPECIFICATION".

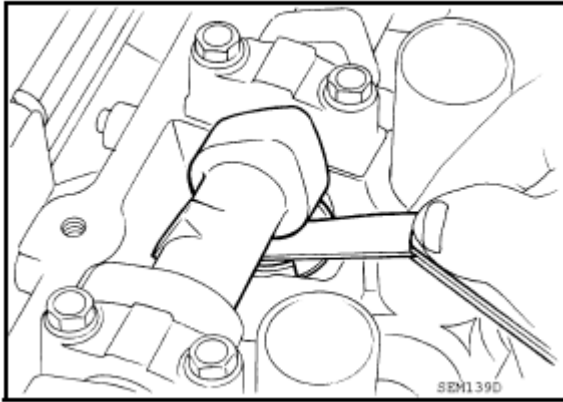


Fig. 19: Measuring Clearance Between Valve Lifter And Camshaft Using Feeler Gauge
Courtesy of NISSAN NORTH AMERICA, INC.

- b. Record any valve clearance measurements which are out of specification. They will be used later to determine the required replacement lifter size.

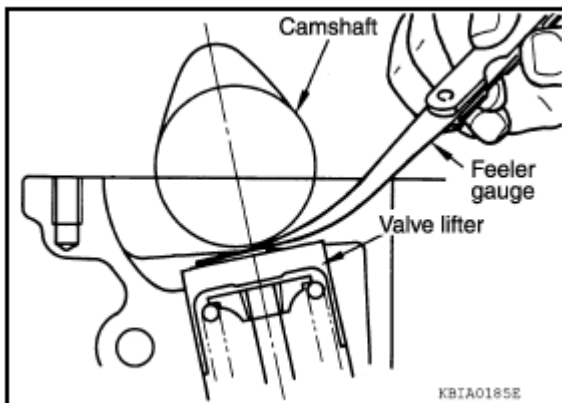


Fig. 20: Measuring Valve Clearance Using Feeler Gauge
Courtesy of NISSAN NORTH AMERICA, INC.

7. Turn crankshaft 240°.
8. Set No. 3 cylinder at TDC on its compression stroke.
9. Check only those valves as shown below.

Crank Position	Valve No. 2	Valve No. 3	Valve No. 4	Valve No. 5
No. 3 TDC	Intake	Intake	Exhaust	Exhaust

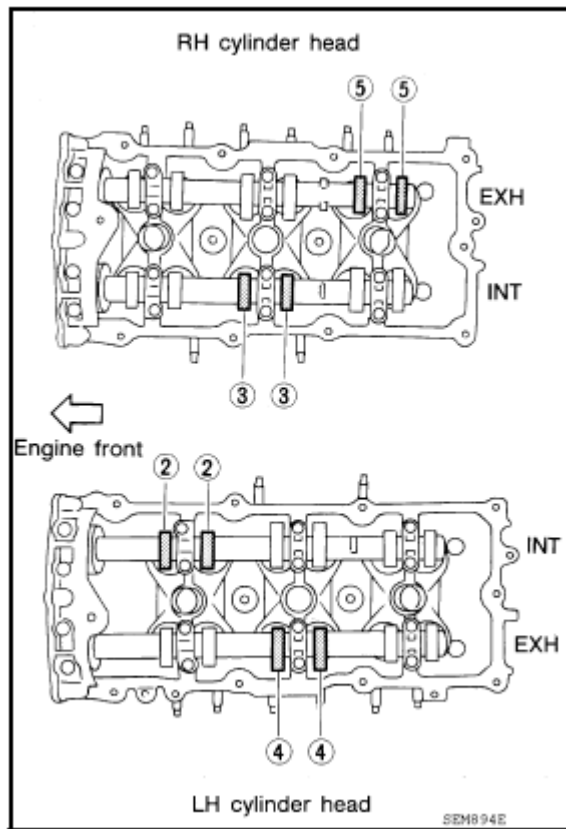


Fig. 21: Identifying Cylinder Nos. 2, 3, 4 And 5 Intake And Exhaust Valves
 Courtesy of NISSAN NORTH AMERICA, INC.

10. Turn the crankshaft 240° and align as above.
11. Set No. 5 cylinder at TDC on its compression stroke.
12. Check only those valves as shown below.

Crank Position	Valve No. 1	Valve No. 4	Valve No. 5	Valve No. 6
No. 5 TDC	Exhaust	Intake	Intake	Exhaust

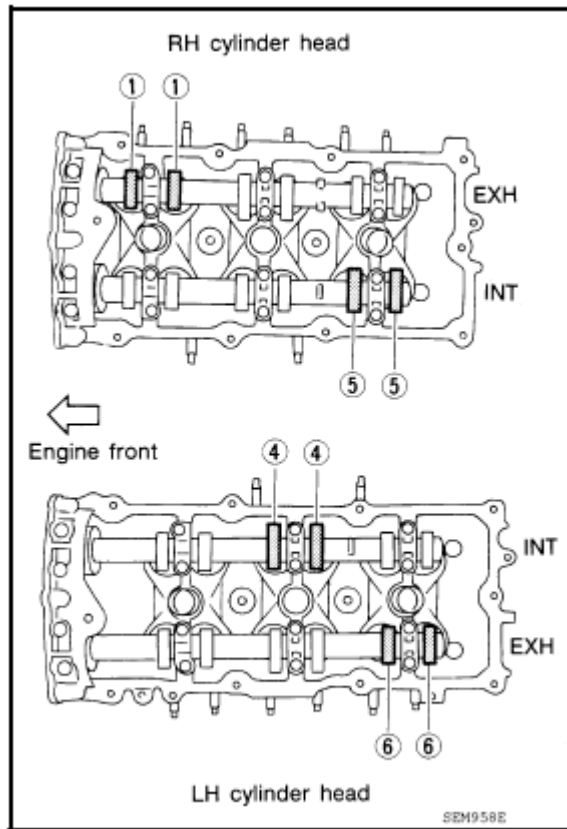


Fig. 22: Identifying Cylinder Nos. 1, 4, 5 And 6 Intake And Exhaust Valves
 Courtesy of NISSAN NORTH AMERICA, INC.

13. Perform adjustment if the measured values are out of the specification range.
14. Installation of components is in the reverse order of removal.

VALVE ADJUSTING

CAUTION: Adjust valve clearance while engine is cold.

NOTE:

- Perform adjustment by selecting the correct head thickness of the valve lifter (adjusting shims are not used).
- The specified valve lifter thickness dimension is measured at room temperature.
- Use specifications for hot engine for hot engine condition to confirm valve clearances.

1. Remove the camshaft.
2. Remove the valve lifter that was measured as being outside the standard specifications.
3. Measure the center thickness of the removed lifter with a micrometer as shown below.

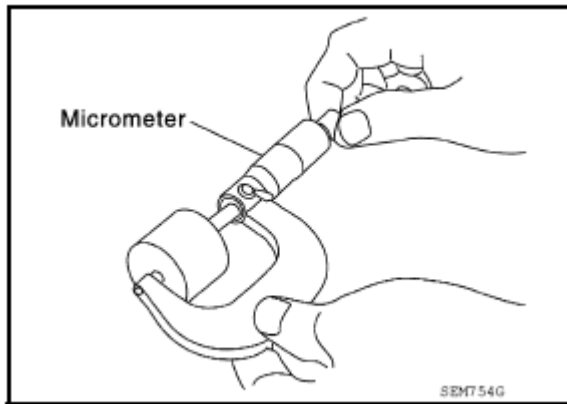


Fig. 23: Measuring Lifter Center Thickness Using Micrometer
 Courtesy of NISSAN NORTH AMERICA, INC.

4. Use the equation below to calculate the replacement valve lifter thickness.

Valve lifter thickness calculation: $(C1 - C2) + t1 = t$

C1 = measured valve clearance

C2 = standard valve clearance

t1 = thickness of the removed lifter

t = thickness of the replacement lifter

- a. The thickness of the new valve lifter can be identified by the stamp mark (A) on the reverse side (inside the lifter).

NOTE: Available thicknesses of the valve lifters (B) are: 7.88 - 8.40 mm (0.3102 - 0.3307 in), in 0.02 mm (0.0008 in) increments. Refer to "CAMSHAFT"

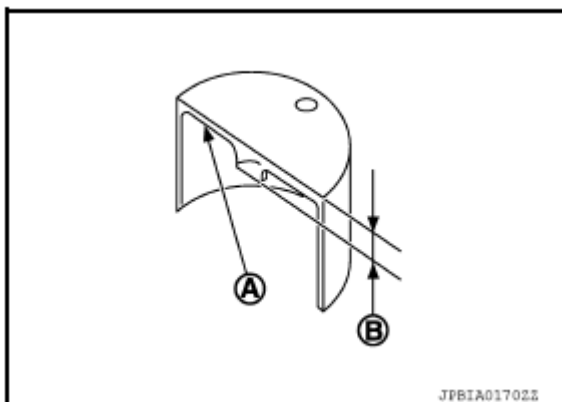


Fig. 24: Identifying Thickness Of Valve Lifter And Stamp Mark
Courtesy of NISSAN NORTH AMERICA, INC.

5. Install the selected replacement valve lifter.
6. Install the camshaft.
7. Rotate the crankshaft a few turns by hand.
8. Confirm that the valve clearances are within specification.
9. After the engine has been run to full operating temperature, confirm that the valve clearances are within specification.

Standard Valve Clearance	Cold ⁽¹⁾ (reference data)	Hot ⁽²⁾ (reference data)
Intake	0.26 - 0.34 mm (0.010 - 0.013 in)	0.304 - 0.416 mm (0.012 - 0.016 in)
Exhaust	0.29 - 0.37 mm (0.011 - 0.015 in)	0.308 - 0.432 mm (0.012 - 0.017 in)
(1) Approximately 20°C (68°F)		
(2) Approximately 80°C (176°F)		

COMPRESSION PRESSURE

On-Vehicle Service

CHECKING COMPRESSION PRESSURE

1. Run the engine until it reaches normal operating temperature.
2. Turn the ignition switch to OFF.
3. Release fuel pressure and leave the fuel pump electrically disconnected.

Refer to "**WORK PROCEDURE**".

4. Remove all six spark plugs.

Refer to "**REMOVAL AND INSTALLATION**".

5. Attach a compression tester to No. 1 cylinder.

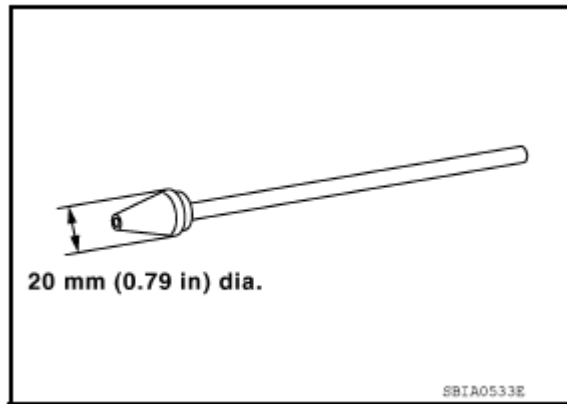


Fig. 25: Identifying Compression Tester Diameter
 Courtesy of NISSAN NORTH AMERICA, INC.

6. Depress accelerator pedal fully to keep the electric throttle control actuator butterfly-valve wide open to maximize air intake flow.
7. Crank the engine and record the highest gauge indication.

CAUTION: Always use a fully charged battery to obtain specified engine speed.

8. Repeat the test for each cylinder (steps 5 - 7).

Unit: kPa (kg/cm ² , psi)/rpm		
Standard	Minimum	Differential limit between cylinders
1, 275 (13.0, 185)/300	981 (10.0, 142)/300	98 (1.0, 14)/300

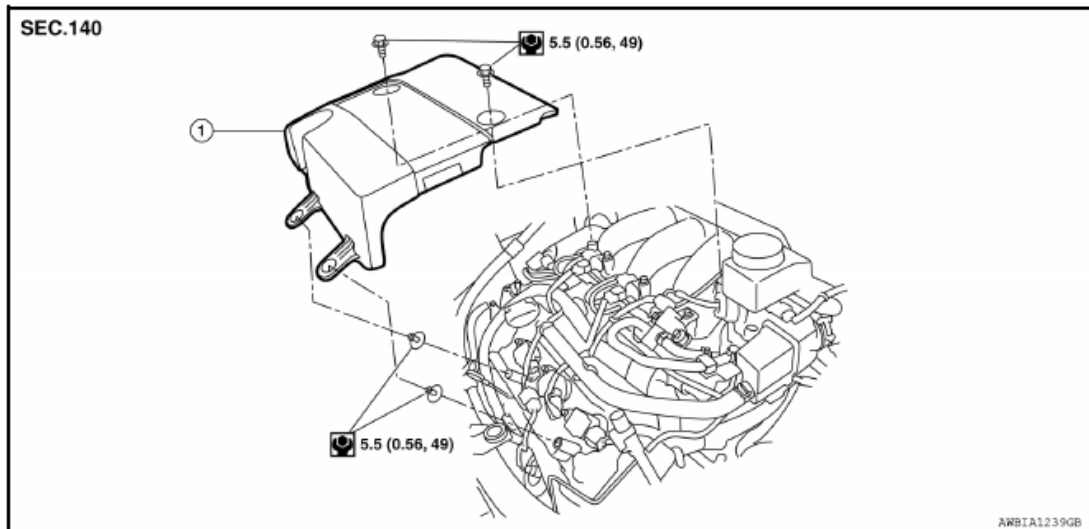
- If the engine speed is out of the specified range, check the battery and recharge as necessary. Check the engine speed again with the battery properly charged.
 - If some cylinders have low compression pressure, pour a small amount of engine oil into the spark plug hole of the cylinder to re-check it for compression.
 - If the added engine oil improves the compression, piston rings may be worn out or damaged. Check the piston rings and replace if necessary.
 - If the compression pressure remains at low level despite the addition of engine oil, the valves may be malfunctioning. Check the valves for damage. Replace the valve or valve seat accordingly.
 - If two adjacent cylinders have respectively low compression pressure and their compression remains low even after the addition of engine oil, cylinder head gaskets may be leaking, or a valve in adjacent cylinders may be damaged. Inspect and repair as required.
 - If the compression pressure is below the minimum value, check the valve clearances and parts associated with the combustion chamber (valve, valve seat, piston, piston ring, cylinder bore, cylinder head, cylinder head gasket). After the checking, measure the compression pressure again.
9. Installation of the remaining components is in the reverse order of removal.

REMOVAL AND INSTALLATION

ENGINE ROOM COVER

Exploded View

Symbol	Description
	N·m (kg-m, ft-lb)
	N·m (kg-m, in-lb)
	Always replace after disassembly.



1. Engine cover

Fig. 26: Exploded View Of Engine Room Cover With Torque Specifications
Courtesy of NISSAN NORTH AMERICA, INC.

Removal and Installation

CAUTION: Do not damage or scratch engine room cover when installing or removing.

REMOVAL

1. Remove front air duct. Refer to "**REMOVAL AND INSTALLATION**".
2. Remove engine cover bolts.
3. Remove engine cover.

INSTALLATION

Installation is in the reverse order of removal.

AIR CLEANER AND AIR DUCT

Exploded View

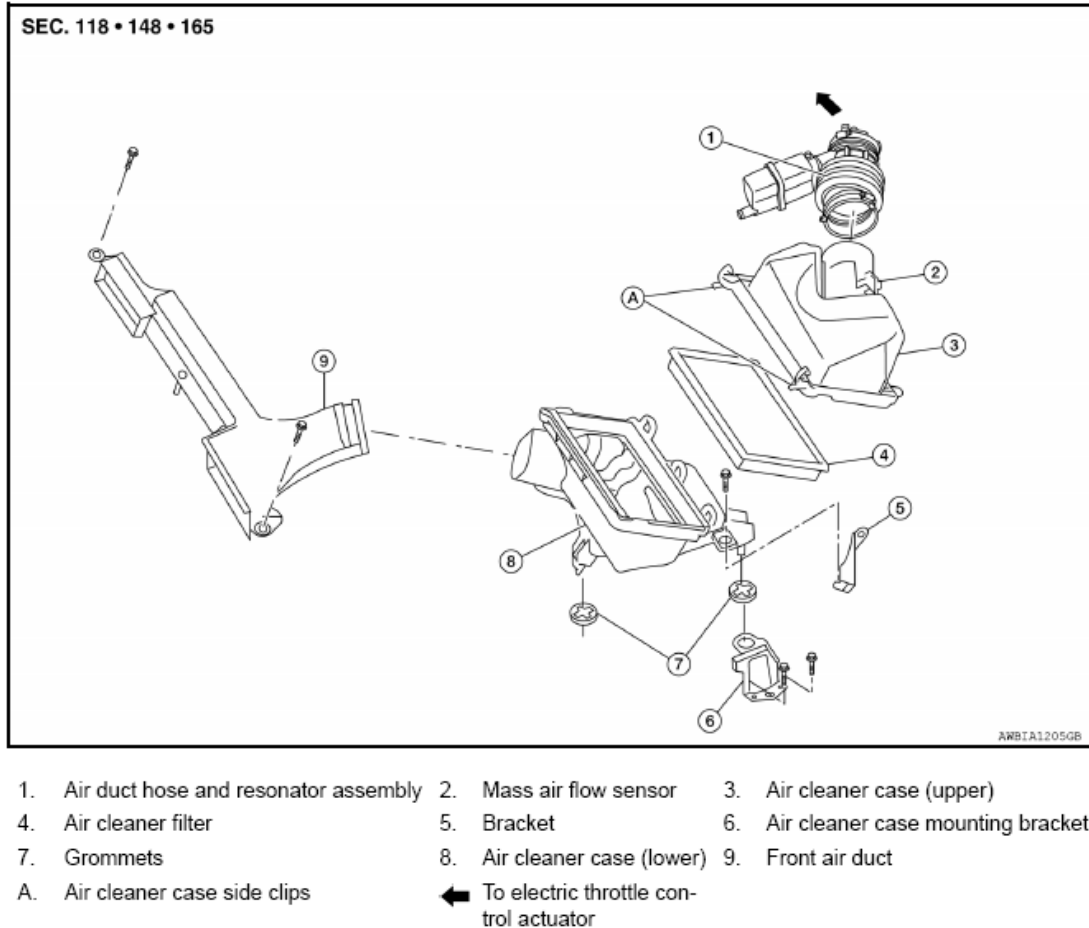


Fig. 27: Exploded View Of Air Cleaner And Air Duct
 Courtesy of NISSAN NORTH AMERICA, INC.

Removal and Installation

REMOVAL

1. Remove front air duct.
2. Disconnect the tube clamp at the electric throttle control actuator and at the air duct hose and resonator assembly.
3. Disconnect the blow-by hose.
4. Remove air duct hose and resonator assembly.
5. Disconnect mass air flow sensor.
6. Remove mass air flow sensor from air cleaner case (upper), as necessary.

CAUTION: Handle mass air flow sensor with care.

- **Do not shock it.**
- **Do not disassemble it.**
- **Do not touch its sensor.**

7. Disconnect the transaxle breather hose.
8. Remove bolts and pull air cleaner case (lower) upward to remove from the grommets.
9. Remove air cleaner assembly.

INSPECTION AFTER REMOVAL

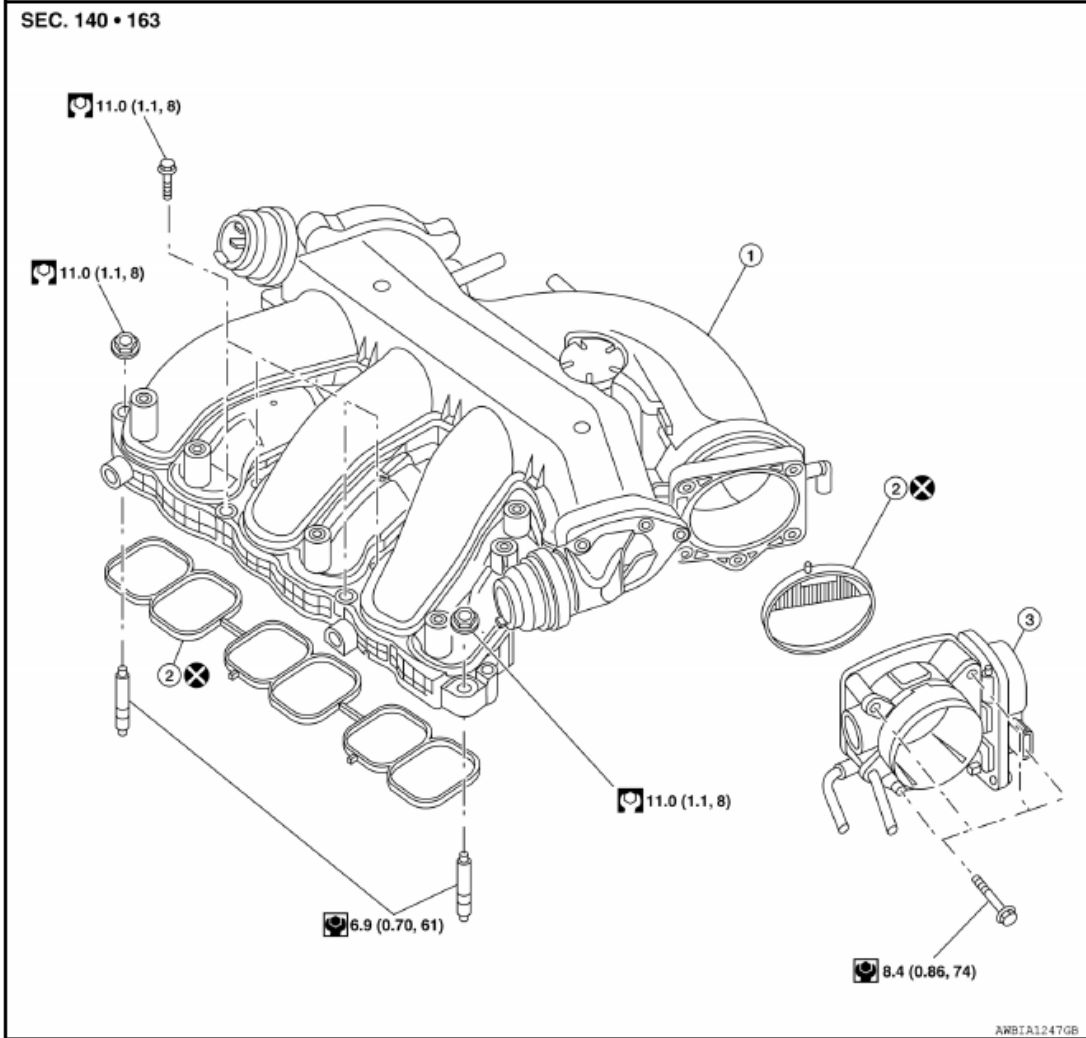
Inspect air cleaner case (upper), air cleaner case (lower), front air duct, air duct and resonator assembly for cracks or tears. Replace as necessary.

INSTALLATION

Installation is in the reverse order of removal.

INTAKE MANIFOLD COLLECTOR**Exploded View**

Symbol	Description
	N·m (kg-m, ft-lb)
	N·m (kg-m, in-lb)
	Always replace after disassembly.



1. Intake manifold collector

2. Gasket

3. Electric throttle control actuator

Fig. 28: Exploded View Of Intake Manifold Collector With Torque Specifications
 Courtesy of NISSAN NORTH AMERICA, INC.

Removal and Installation

WARNING: Do not drain the coolant when the engine is hot to avoid the danger of being scalded.

CAUTION:

- The gasket for intake manifold collector (upper) is secured with intake manifold collector (lower) bolt. When replacing the intake manifold collector (upper) gasket, the lower gasket must also be

replaced.

- Do not remove power valves.

NOTE: When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

REMOVAL

CAUTION: Cover engine openings to avoid the entry of any foreign material.

1. Disconnect the negative battery terminal. Refer to "**EXPLODED VIEW**".
2. Remove the cowl top grille and the lower cowl top extension. Refer to "**EXPLODED VIEW**".
3. Remove the engine room cover. Refer to "**REMOVAL AND INSTALLATION**".
4. Remove the air cleaner case (upper), air cleaner case (lower), and air duct and resonator assembly. Refer to "**REMOVAL AND INSTALLATION**".
5. Disconnect the power brake booster vacuum hose.
6. Disconnect the PCV hose.
7. Disconnect the electric throttle control actuator electrical harness connector.
8. Disconnect the EVAP canister purge hose.
9. Remove the electric throttle control actuator bolts in the reverse order as shown below and remove the electric throttle control actuator and position aside.

- CAUTION:**
- Handle carefully to avoid any shock to the electric throttle control actuator.
 - Do not disassemble.

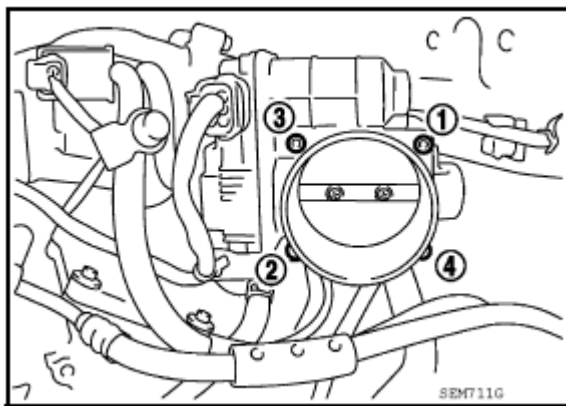


Fig. 29: Locating Electric Throttle Control Actuator Mounting Bolts With Tightening Sequence
Courtesy of NISSAN NORTH AMERICA, INC.

10. Remove the VIAS control solenoid valve.

11. Remove the EVAP canister purge volume control solenoid valve.
12. Loosen the intake manifold collector bolts in the order as shown below using power tool, and remove the intake manifold collector and gasket.

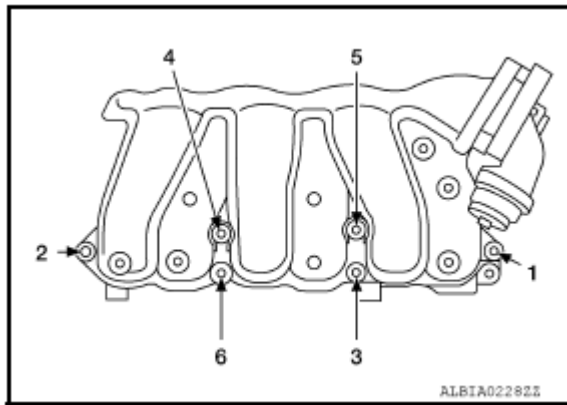


Fig. 30: Locating Intake Manifold Collector Mounting Bolts With Loosening Sequence
 Courtesy of NISSAN NORTH AMERICA, INC.

INSTALLATION

Installation is in the reverse order of removal.

- Tighten intake manifold collector bolts in the order as shown below.

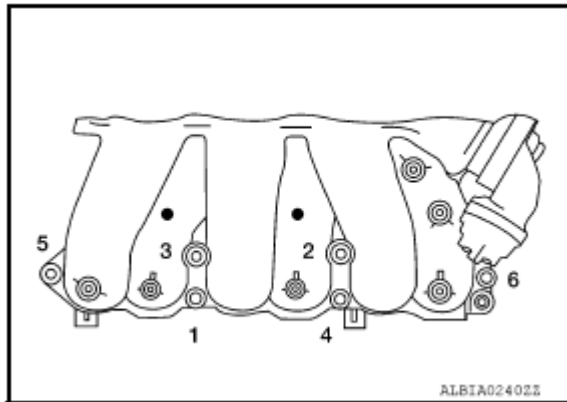


Fig. 31: Locating Intake Manifold Collector Mounting Bolts With Tightening Sequence
 Courtesy of NISSAN NORTH AMERICA, INC.

- Tighten electric throttle control actuator bolts in the order shown below.

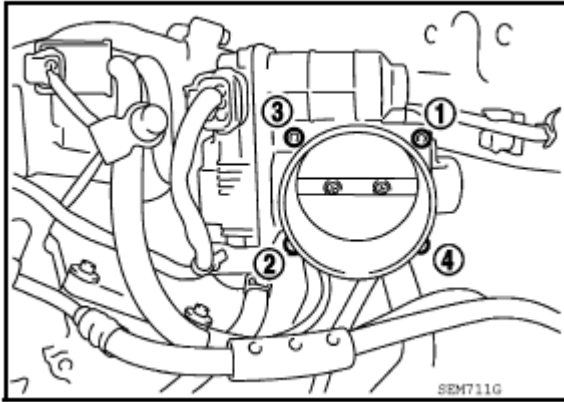


Fig. 32: Locating Electric Throttle Control Actuator Mounting Bolts With Tightening Sequence
Courtesy of NISSAN NORTH AMERICA, INC.

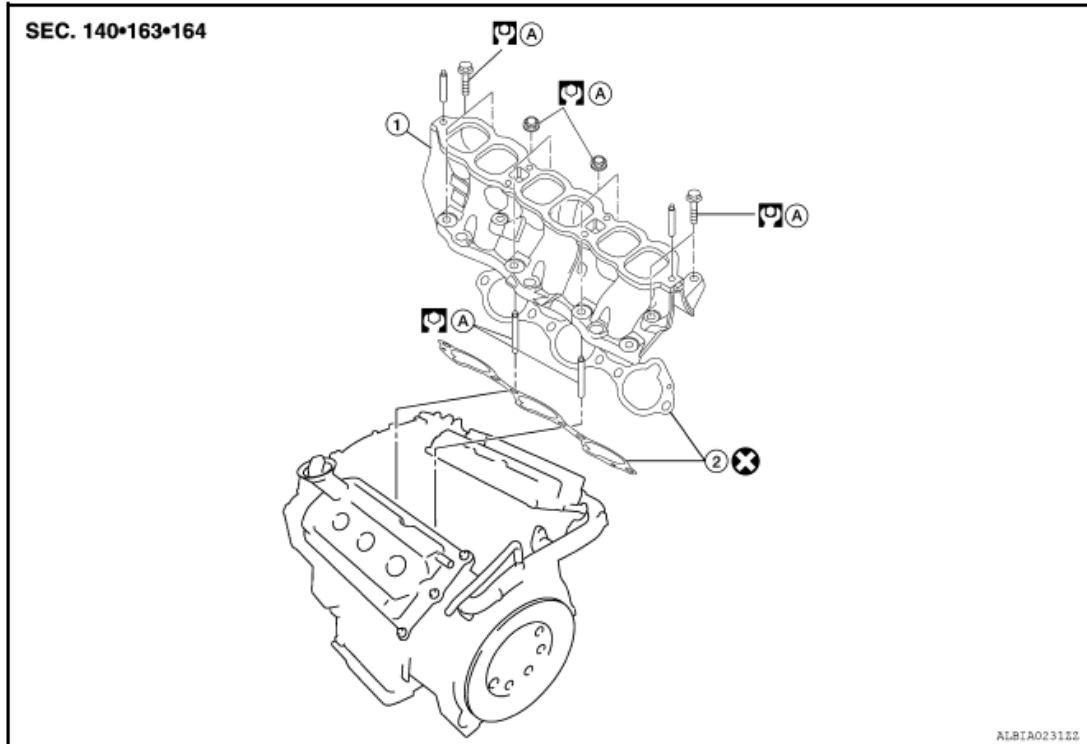
NOTE: After installation, re-calibrate the electric throttle control actuator as follows:

1. Perform the "THROTTLE VALVE CLOSED POSITION LEARNING " when harness connector of the electric throttle control actuator is disconnected. Refer to "WORK PROCEDURE ".
2. Perform the "IDLE AIR VOLUME LEARNING " when the electric throttle control actuator is replaced. Refer to "WORK PROCEDURE ".

INTAKE MANIFOLD

Exploded View

Symbol	Description
	N·m (kg-m, ft-lb)
	N·m (kg-m, in-lb)
	Always replace after disassembly.



1. Intake manifold

2. Gasket

A. Follow installation procedure

Fig. 33: Exploded View Of Intake Manifold
 Courtesy of NISSAN NORTH AMERICA, INC.

Removal and Installation

REMOVAL

WARNING: Do not drain the coolant when the engine is hot to avoid the danger of being scalded.

1. Remove the fuel injectors and fuel tube as a unit from the intake manifold. Refer to "**REMOVAL AND INSTALLATION**".
2. Remove the engine mount control valve solenoid vacuum hose.
3. Remove the VIAS control solenoids and vacuum hoses.
4. Remove EVAP vacuum pipes and hoses.
5. Remove the vacuum gallery.
6. Remove the throttle body coolant hoses.
7. Loosen the bolts in the order as shown below with power tool.

8. Remove the intake manifold and gaskets.

CAUTION: Cover the engine openings to avoid the entry of foreign materials.

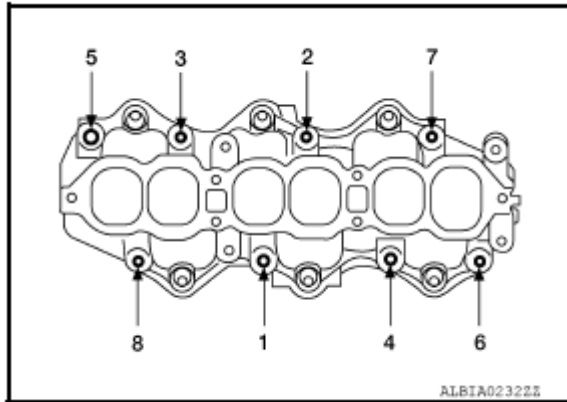


Fig. 34: Locating Intake Manifold Mounting Bolts With Loosening Sequence
Courtesy of NISSAN NORTH AMERICA, INC.

INSPECTION AFTER REMOVAL

Surface Distortion

- Using straightedge and feeler gauge, inspect the surface distortion of the intake manifold. Refer to "REMOVAL AND INSTALLATION".

Standard: 0.1 mm (0.004 in)

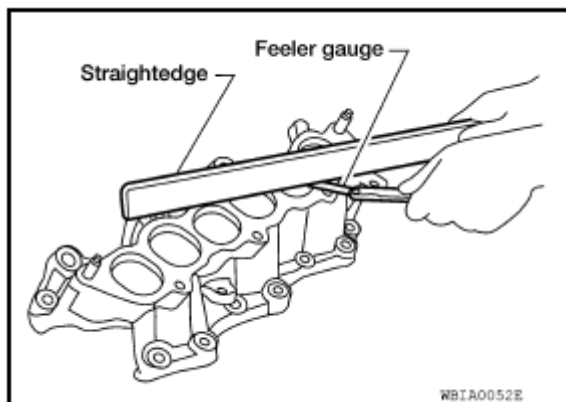


Fig. 35: Inspecting Surface Distortion Of Intake Manifold Using Straightedge And Feeler Gauge
Courtesy of NISSAN NORTH AMERICA, INC.

INSTALLATION

Installation is in the reverse order of removal. Follow the procedure below for specific tightening sequences and procedures.

CAUTION: Install the gaskets with the painted surface facing the intake manifold side.

- Install intake manifold studs, (if removed) and tighten to specification.

Intake manifold studs: 10.8 N.m (1.1 kg-m, 8 ft-lb)

- Install intake manifold bolts in two steps in the numerical order as shown below.

Step 1: 7.4 N.m (0.75 kg-m, 65 in-lb)

Step 2: 25.5 N.m (2.6 kg-m, 19 ft-lb)

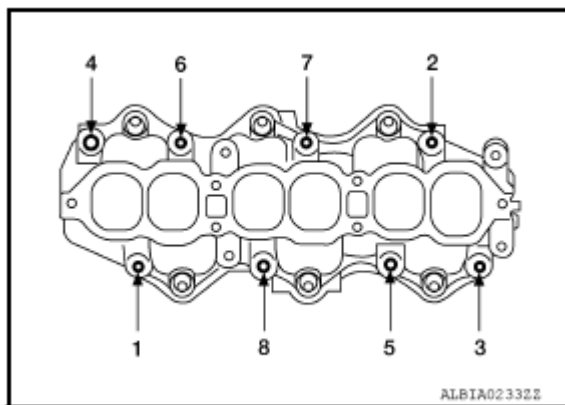


Fig. 36: Locating Intake Manifold Mounting Bolts With Tightening Sequence
Courtesy of NISSAN NORTH AMERICA, INC.

NOTE: After installation, re-calibrate the electric throttle control actuator as follows:

1. Perform the "THROTTLE VALVE CLOSED POSITION LEARNING " when harness connector of the electric throttle control actuator is disconnected. Refer to "WORK PROCEDURE ".
2. Perform the "IDLE AIR VOLUME LEARNING " when the electric throttle control actuator is replaced. Refer to "WORK PROCEDURE ".

INSPECTION AFTER INSTALLATION

Make sure there are no fuel leaks at connections as follows:

1. Apply fuel pressure to fuel lines by turning ignition switch ON with engine stopped. Then check for fuel leaks at connections.
2. Start the engine and rev it up and check for fuel leaks at connections.

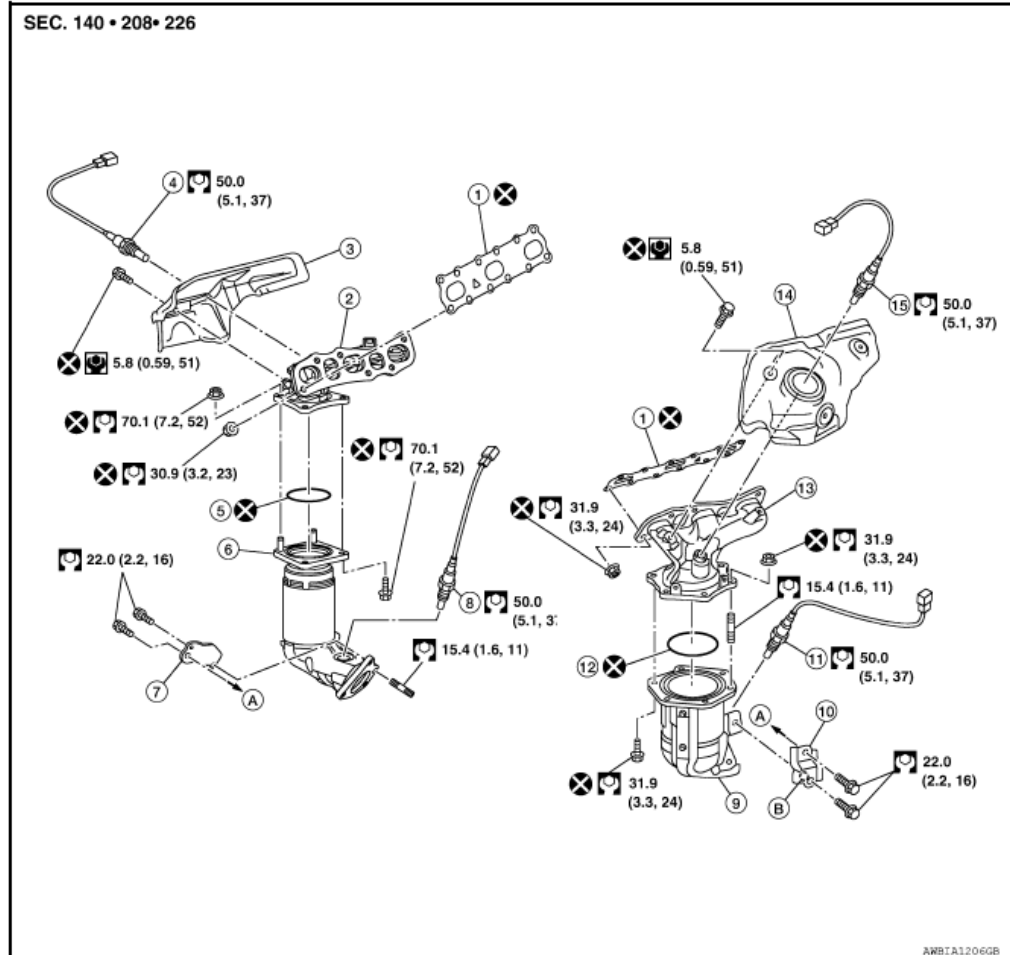
WARNING: Do not touch engine immediately after stopping, as engine is extremely hot.

NOTE: Use mirrors for checking on connections out of the direct line of sight.

EXHAUST MANIFOLD AND THREE WAY CATALYST

Exploded View

Symbol	Description
	N·m (kg-m, ft-lb)
	N·m (kg-m, in-lb)
	Always replace after disassembly.



- | | | |
|---|-------------------------------------|--------------------------------------|
| 1. Gasket | 2. Exhaust manifold (bank 1) | 3. Exhaust manifold cover (bank 1) |
| 4. Air fuel ratio sensor 1 (bank 1) | 5. Ring gasket | 6. Three way catalyst (bank 1) |
| 7. Three way catalyst support (bank 1) | 8. Heated oxygen sensor 2 (bank 1) | 9. Three way catalyst (bank 2) |
| 10. Three way catalyst support (bank 2) | 11. Heated oxygen sensor 2 (bank 2) | 12. Ring gasket |
| 13. Exhaust manifold (bank 2) | 14. Exhaust manifold cover (bank 2) | 15. Air fuel ratio sensor 1 (bank 2) |
| A. To oil pan (upper) | B. Upper mark | |

Fig. 37: Exploded View Of Exhaust Manifold And Three Way Catalyst With Torque Specifications
Courtesy of NISSAN NORTH AMERICA, INC.

Removal and Installation (LH)

REMOVAL

WARNING:

- Perform the work when the exhaust system has completely cooled down.
- When removing the front and rear engine mounting through bolts and nuts, lift the engine up slightly for safety.

NOTE:

When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

1. Remove the air cleaner case (upper), air cleaner case (lower), and air duct hose and resonator assembly. Refer to "**REMOVAL AND INSTALLATION**".
2. Remove the battery and battery tray assembly. Refer to "**REMOVAL AND INSTALLATION**".
3. Remove the front wheels and tires. Refer to "**ADJUSTMENT**".
4. Remove the engine under cover. Refer to "**EXPLODED VIEW**".
5. Remove the fender protector side covers (LH and RH). Refer to "**EXPLODED VIEW**".
6. Remove the radiator assembly. Refer to "**REMOVAL AND INSTALLATION**".
7. Remove the engine cooling fan shroud and motor assembly. Refer to "**REMOVAL AND INSTALLATION**".
8. Remove the front exhaust tube. Refer to "**EXPLODED VIEW**".
9. Support the engine with a suitable tool.
10. Remove the engine mount bracket (front). Refer to "**FWD: EXPLODED VIEW**" (FWD) or "**AWD: EXPLODED VIEW**" (AWD).
11. Remove the LH three way catalyst support brackets.
12. Remove heated oxygen sensor 2 (bank 2), air fuel ratio (A/F) sensor 1 (bank 2).
 - a. Remove harness connector of each sensor, and disconnect the harness from the bracket and middle clamp.
 - b. Remove both heated oxygen sensor and air fuel ratio (A/F) sensor using Tool.

Tool numbers: KV10114400 (J-38365)

: KV991J0050 (J-44626)

CAUTION:

- Be careful not to damage heated oxygen sensors or air fuel ratio (A/F) sensors.
- Discard any heated oxygen sensor which has been dropped from a height of more than 0.5 m (19.7 in) onto a

hard surface such as a concrete floor; replace with a new sensor.

13. Remove exhaust manifold and three way catalyst heat shields with power tool.
14. Remove the three way catalyst (bank 2) by loosening the bolts first and then removing the nuts and through bolts.
15. Loosen and remove the exhaust manifold nuts in the reverse order as shown below.

<--: Engine front

NOTE: Number 7 and 8 are not applicable to removal.

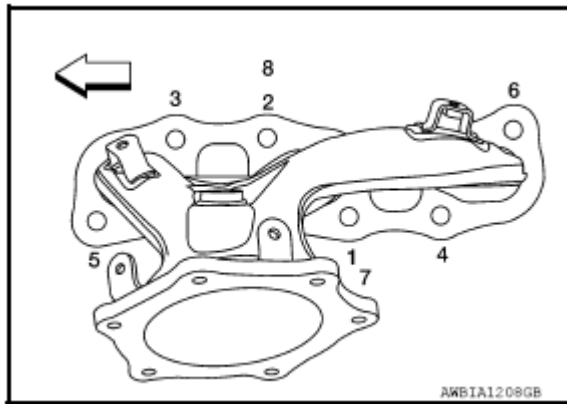


Fig. 38: Locating LH Exhaust Manifold Nuts With Tightening Sequence
Courtesy of NISSAN NORTH AMERICA, INC.

16. Remove the exhaust manifold (LH) and gasket.

<--: Engine front

INSPECTION AFTER REMOVAL

Surface Distortion

- Use a reliable straightedge and feeler gauge to check the flatness of the exhaust manifold mating surfaces.

Limit: 0.3 mm (0.012 in)

- Replace the exhaust manifold if the measurement exceeds specifications.

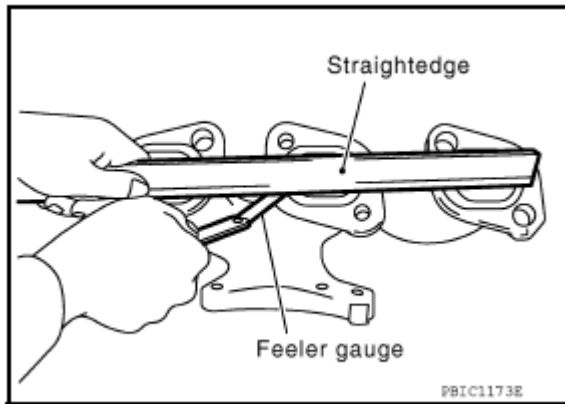


Fig. 39: Checking Flatness Of Exhaust Manifold Mating Surfaces Using Straightedge And Feeler Gauge

Courtesy of NISSAN NORTH AMERICA, INC.

INSTALLATION

Installation is in the reverse order of removal.

1. Install the studs in the exhaust manifold (if removed), and tighten to specification.

Exhaust manifold studs: 15.4 N.m (1.6 kg-m, 11 ft-lb)

2. Install the exhaust manifold gasket in the direction shown below.

- (A) : Bank 1
 (B) : Triangle press
 (C) : Bank 2
 ← : Engine front

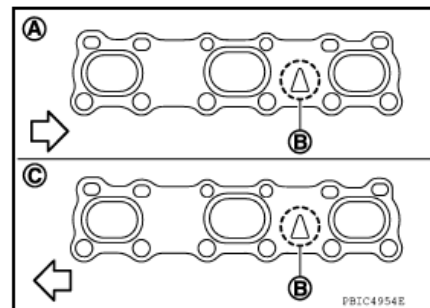


Fig. 40: Identifying Triangle Press Area On Exhaust Manifold Gasket

Courtesy of NISSAN NORTH AMERICA, INC.

3. Install the exhaust manifold (LH) nuts and tighten to specification in the order shown below.

<--: Engine front

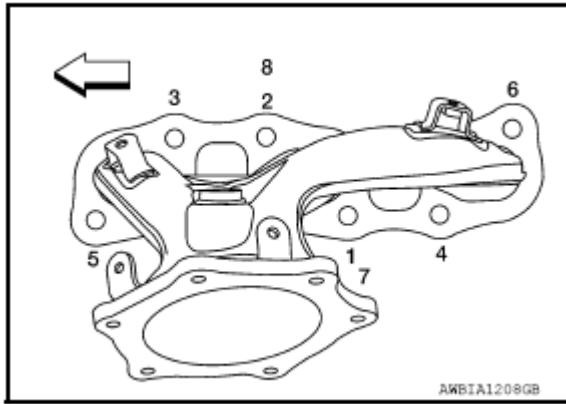


Fig. 41: Locating LH Exhaust Manifold Nuts With Tightening Sequence
 Courtesy of NISSAN NORTH AMERICA, INC.

NOTE: Number 7 and 8 are tightened a second time.

CAUTION:

- Before installing a heated oxygen sensor or air fuel ratio (A/F) sensor, clean the exhaust manifold threads using the oxygen sensor thread cleaner tool and apply anti-seize lubricant.

Oxygen sensor thread cleaner: (J-43897-18)

Oxygen sensor thread cleaner: (J-43897-12)

- Do not over-tighten the air fuel ratio (A/F) sensor or heated oxygen sensors. Doing so may cause damage.

Tool numbers: KV10114400 (J-38365)

: KV991J0050 (J-44626)

Removal and Installation (RH)

REMOVAL

WARNING:

- Perform the work when the exhaust system has completely cooled down.
- When removing the front and rear engine mounting through bolts and nuts, lift the engine up slightly for safety.

NOTE: When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

1. Remove the cowl top grille and the lower cowl top extension. Refer to "**EXPLODED VIEW**".

2. Remove the front wheel and tire (RH) (AWD models only). Refer to "**ADJUSTMENT**".
3. Remove the engine under cover. Refer to "**EXPLODED VIEW**".
4. Remove the fender protector side cover (RH) (AWD models only). Refer to "**EXPLODED VIEW**".
5. Remove the front exhaust tube, hanger and heat insulator. Refer to "**EXPLODED VIEW**".
6. Remove the propeller shaft and propeller shaft center bearing (AWD models only). Refer to "**REMOVAL AND INSTALLATION**".
7. Remove the RH front axle shaft (AWD models only). Refer to "**REMOVAL AND INSTALLATION (RH)**".
8. Remove the RH three way catalyst support brackets.
9. Remove heated oxygen sensor 2 (bank 1), air fuel ratio (A/F) sensor 1 (bank 1).
 - a. Remove harness connector of each sensor, and disconnect the harness from the bracket and middle clamp.
 - b. Remove both heated oxygen sensors and air fuel ratio (A/F) sensors using Tool.

Tool numbers: KV10114400 (J-38365)

: KV991J0050 (J-44626)

CAUTION:

- **Be careful not to damage heated oxygen sensors or air fuel ratio (A/F) sensors.**
- **Discard any heated oxygen sensor which has been dropped from a height of more than 0.5 m (19.7 in) onto a hard surface such as a concrete floor; replace with a new sensor.**

10. Remove exhaust manifold and three way catalyst heat shields with power tool.
11. Remove the three way catalyst (bank 1) by loosening the bolts first and then removing the nuts and through bolts.
12. Loosen the exhaust manifold nuts in the reverse order as shown below.

<--: Engine front

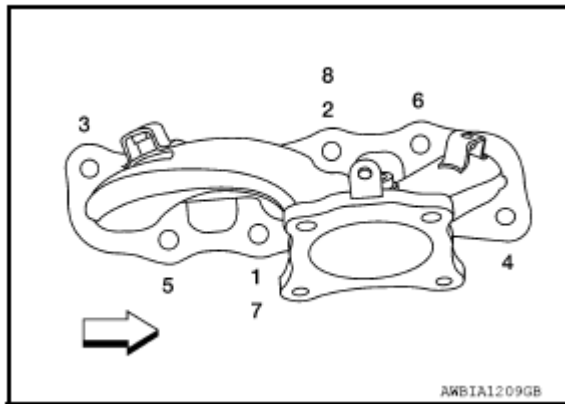


Fig. 42: Locating RH Exhaust Manifold Nuts With Tightening Sequence
 Courtesy of NISSAN NORTH AMERICA, INC.

NOTE: Number 7 and 8 are not applicable to removal.

13. Remove the exhaust manifold (RH).

INSPECTION AFTER REMOVAL

Surface Distortion

- Use a reliable straightedge and feeler gauge to check the flatness of the exhaust manifold mating surfaces.

Limit: 0.3 mm (0.012 in)

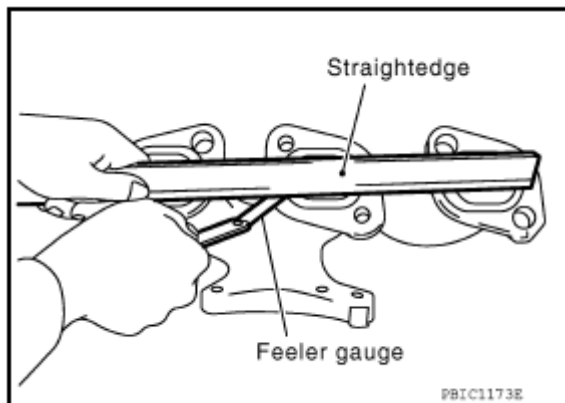


Fig. 43: Checking Flatness Of Exhaust Manifold Mating Surfaces Using Straightedge And Feeler Gauge
 Courtesy of NISSAN NORTH AMERICA, INC.

- Replace the exhaust manifold if the measurement exceeds specifications.

INSTALLATION

Installation is in the reverse order of removal.

1. Install the studs in the exhaust manifold (if removed), and tighten to specification.

Exhaust manifold studs: 15.4 N.m (1.6 kg-m, 11 ft-lb)

2. Install the exhaust manifold gasket in the direction shown below.

- (A) : Bank 1
 (B) : Triangle press
 (C) : Bank 2
 ⇐ : Engine front

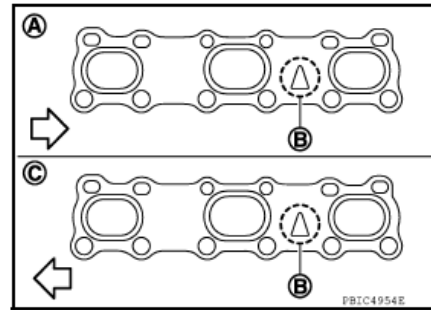


Fig. 44: Identifying Triangle Press Area On Exhaust Manifold Gasket
 Courtesy of NISSAN NORTH AMERICA, INC.

3. Install the exhaust manifold (RH) nuts and tighten to specification in the order shown below.

<--: Engine front

NOTE: Number 7 and 8 are tightened a second time.

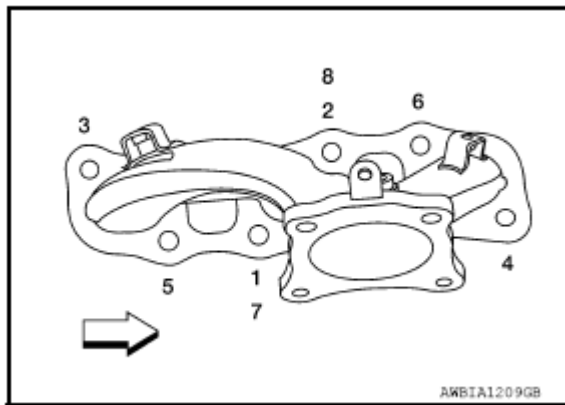


Fig. 45: Locating RH Exhaust Manifold Nuts With Tightening Sequence
 Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION:

- Before installing a heated oxygen sensor or air fuel ratio (A/F) sensor, clean the exhaust manifold threads using the oxygen sensor thread cleaner tool and apply anti-seize lubricant.

Oxygen sensor thread cleaner: (J-43897-18)

Courtesy of NISSAN NORTH AMERICA, INC.

Removal and Installation (Lower Oil Pan)

REMOVAL

WARNING:

- You should not remove the oil pan until the exhaust system and cooling system have completely cooled off.

1. Drain the engine oil. Refer to "CHANGING ENGINE OIL".
2. Loosen the lower oil pan bolts using power tool in reverse order as shown below.

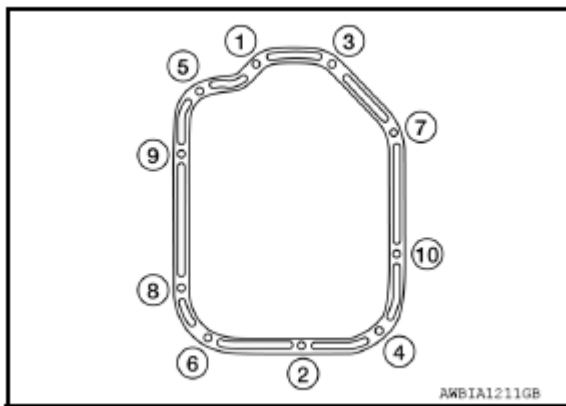


Fig. 47: Locating Lower Oil Pan Mounting Bolts With Tightening Sequence
Courtesy of NISSAN NORTH AMERICA, INC.

3. Remove the lower oil pan.
 - After removing the bolts, separate the mating surface and remove the old liquid gasket using Tool.

Tool number: KV10111100 (J-37228)

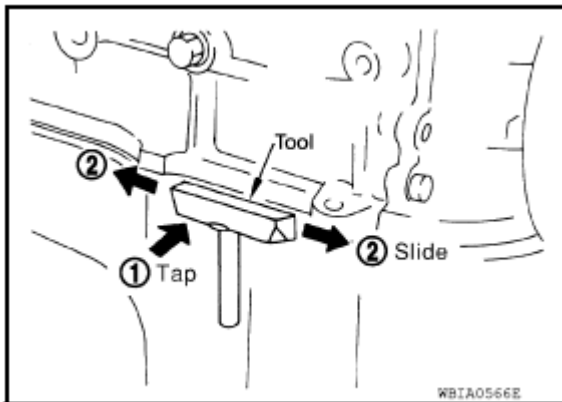


Fig. 48: Removing Liquid Gasket Using Tool
Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION: Do not damage the mating surfaces.

- Tap the seal cutter to insert it (1).
 - In areas where the Tool is difficult to use, lightly tap to slide it (2).
4. Remove the old sealant from the bolt holes and threads.

INSPECTION AFTER REMOVAL

Clean debris from the oil strainer.

INSTALLATION

1. Apply a continuous bead of sealant to the lower oil pan.
 - Use Genuine Silicone RTV Sealant, or equivalent. Refer to "**RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS**".
 - Be sure the sealant is 4.5 - 5.5 mm (0.177 - 0.217 in) wide.

- CAUTION:**
- Installation should be done within 5 minutes after applying liquid gasket.
 - Do not fill the engine with oil for at least 30 minutes after the components are installed to allow the sealant to cure.

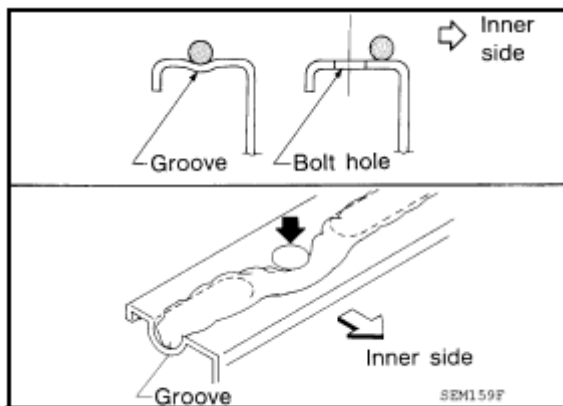


Fig. 49: Locating Bolt Hole And Groove
Courtesy of NISSAN NORTH AMERICA, INC.

2. Install the lower oil pan. Tighten the lower oil pan bolts in order as shown below.

- CAUTION:**
- Installation should be done within 5 minutes after applying liquid gasket.
 - Do not fill the engine with oil for at least 30 minutes after the components are installed to allow the sealant to cure.

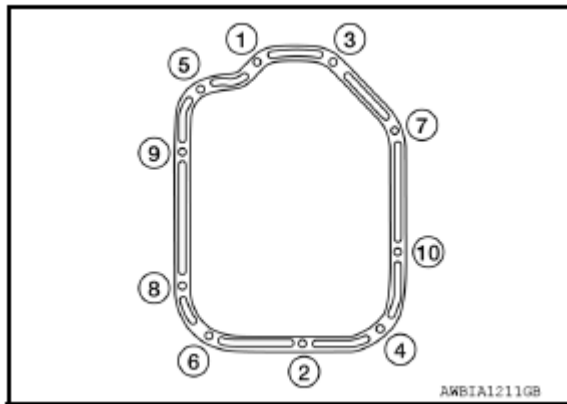


Fig. 50: Locating Lower Oil Pan Mounting Bolts With Tightening Sequence
 Courtesy of NISSAN NORTH AMERICA, INC.

3. Refill the engine with oil. Refer to "CHANGING ENGINE OIL".

INSPECTION AFTER INSTALLATION

1. Inspect the engine oil level. Refer to "INSPECTION".
2. Start the engine and check for leaks. Refer to "INSPECTION". Repair as necessary.

Removal and Installation (Upper Oil Pan)

REMOVAL

WARNING:

- Do not remove the oil pan until the exhaust system and cooling system have completely cooled off.
- When removing the front and rear engine through bolts and nuts, lift the engine up slightly for safety.

CAUTION: When removing the upper oil pan from the engine, first remove the crankshaft position sensor (POS). Be careful not to damage sensor edges or signal plate teeth.

NOTE: When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

1. Remove the engine from the vehicle. Refer to "FWD: REMOVAL AND INSTALLATION" (FWD models) or "AWD: REMOVAL AND INSTALLATION" (AWD models).
2. Remove the oil dipstick.
3. Remove the drive belt. Refer to "REMOVAL AND INSTALLATION".
4. Disconnect the A/C compressor harness connector.
5. Remove the A/C compressor bolts and remove the A/C compressor. Refer to "COMPRESSOR: REMOVAL AND INSTALLATION".

6. Remove coolant pipe bolts.
7. Disconnect the coolant hoses from the engine oil cooler.
8. Remove the oil filter and engine oil cooler from the upper oil pan. Refer to "**REMOVAL AND INSTALLATION**".
9. Remove the oil pressure switch, and the crankshaft position sensor (POS) from the upper oil pan.
10. Remove the lower oil pan. Refer to "**REMOVAL AND INSTALLATION (LOWER OIL PAN)**".
11. Remove the oil strainer.
12. Remove the upper oil pan.
 - a. Loosen the bolts in the reverse order shown below using a power tool.

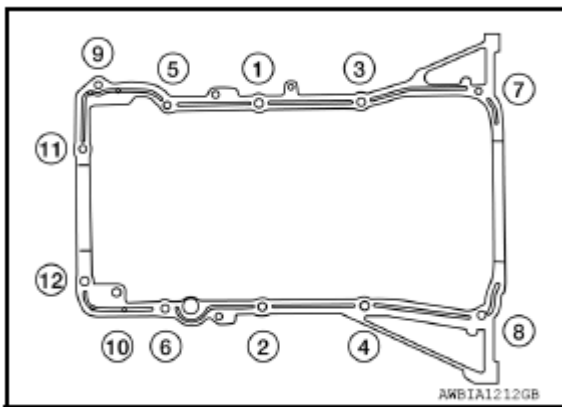


Fig. 51: Locating Upper Oil Pan Mounting Bolts With Tightening Sequence
 Courtesy of NISSAN NORTH AMERICA, INC.

- b. Insert an appropriate size tool into the notch (1) of the upper oil pan as shown below.
- c. Pry off the upper oil pan by moving the tool up and down (2) as shown below.

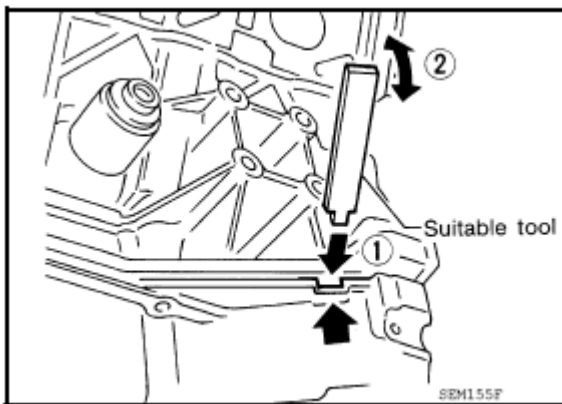


Fig. 52: Prying Off Upper Oil Pan Using Tool
 Courtesy of NISSAN NORTH AMERICA, INC.

13. Remove the O-ring seals from the bottom of the cylinder block and oil pump housing. Use new O-rings

for installation.

CAUTION: Do not reuse O-rings.

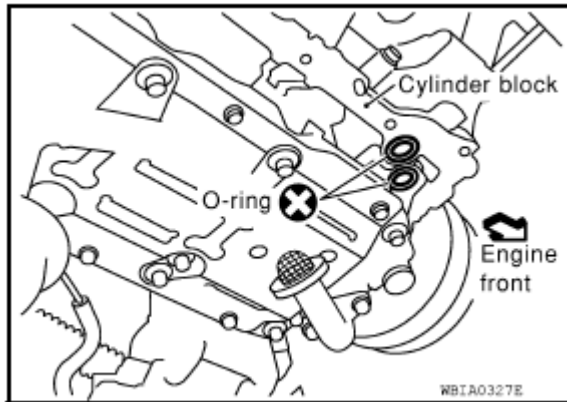


Fig. 53: Identifying Cylinder Block, Oil Pump Housing And O-Rings
Courtesy of NISSAN NORTH AMERICA, INC.

14. Remove front cover gasket and rear oil seal retainer gasket.

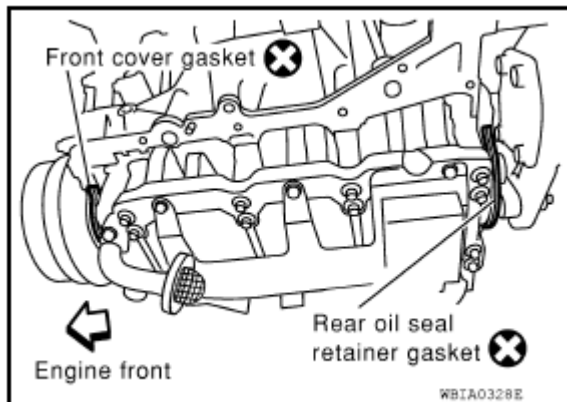


Fig. 54: Identifying Front Cover Gasket And Rear Oil Seal Retainer Gasket
Courtesy of NISSAN NORTH AMERICA, INC.

15. If re-installing the original oil pan, remove the old sealant from the mating surfaces using a scraper.
- Also remove the old sealant from mating surface of the cylinder block.
 - Remove the old sealant from the bolt holes and threads.

CAUTION: Do not scratch or damage the mating surfaces when cleaning off the old sealant.

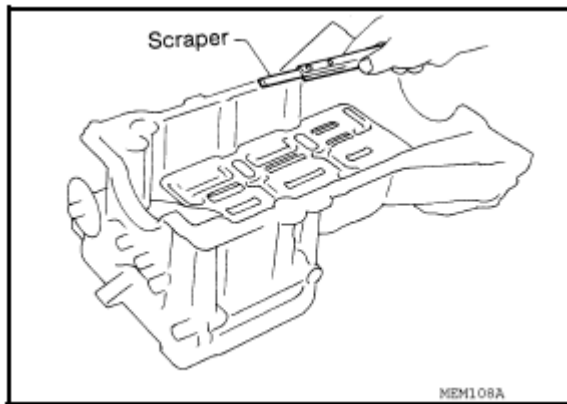


Fig. 55: Removing Old Sealant Using Scraper
 Courtesy of NISSAN NORTH AMERICA, INC.

INSPECTION AFTER REMOVAL

Clean debris from oil strainer.

INSTALLATION

1. Install oil strainer and tighten bolt to specified torque. Refer to "**EXPLODED VIEW**".
2. Apply Genuine Silicone RTV Sealant or equivalent to the front cover gasket and the rear oil seal retainer gasket as shown below. Refer to "**RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS**".

CAUTION:

- Installation should be done within 5 minutes after applying liquid gasket.
- Do not fill the engine with oil for at least 30 minutes after the components are installed to allow the sealant to cure.

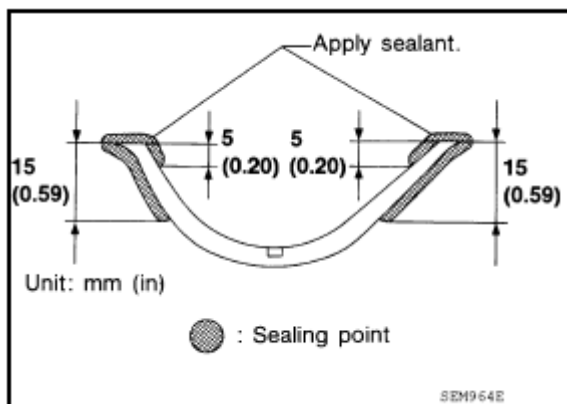


Fig. 56: Identifying Sealant Application Area On Front Cover Gasket And Rear Oil Seal Retainer Gasket
 Courtesy of NISSAN NORTH AMERICA, INC.

3. Install the front cover gasket and rear oil seal retainer gasket as shown below.

CAUTION: Do not reuse front cover gasket or rear oil seal retainer gasket.

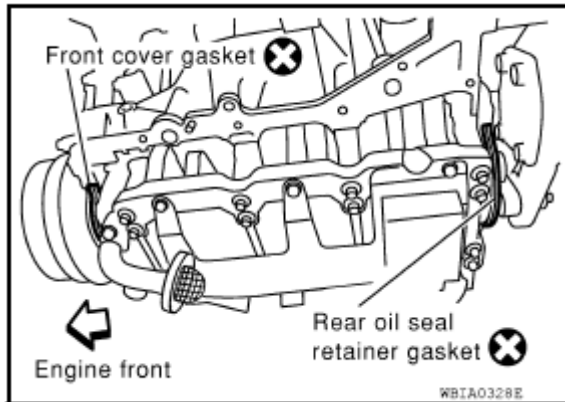


Fig. 57: Locating Front Cover Gasket And Rear Oil Seal Retainer Gasket
Courtesy of NISSAN NORTH AMERICA, INC.

4. Apply a bead of sealant to the cylinder block mating surface of the upper oil pan as shown below.

CAUTION:

- Installation should be done within 5 minutes after applying liquid gasket.
- Do not fill the engine with oil for at least 30 minutes after the components are installed to allow the sealant to cure.

NOTE:

- Apply liquid gasket to the outside of bolt holes 5, 6, 10, 11 and 12.
- Apply liquid gasket to the inside of the other bolt holes.

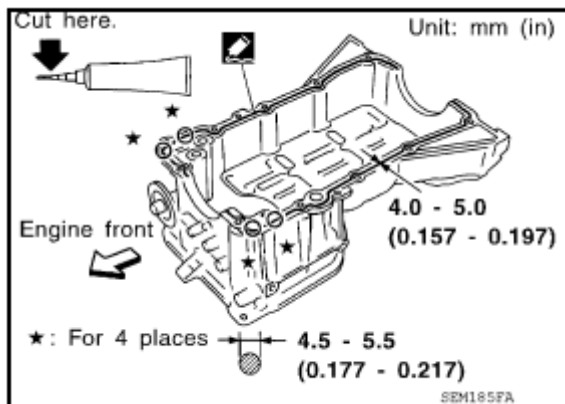


Fig. 58: Locating Sealant Application Area On Cylinder Block Mating Surface Of Upper Oil Pan
Courtesy of NISSAN NORTH AMERICA, INC.

- a. Be sure the sealant is applied 4.0 - 5.0 mm (0.157 - 0.197 in) as shown below. Increase the bead to 4.5 - 5.5 mm (0.177 - 0.217 in) at the four places indicated.
- b. Use Genuine Silicone RTV Sealant, or equivalent. Refer to "**RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS**".

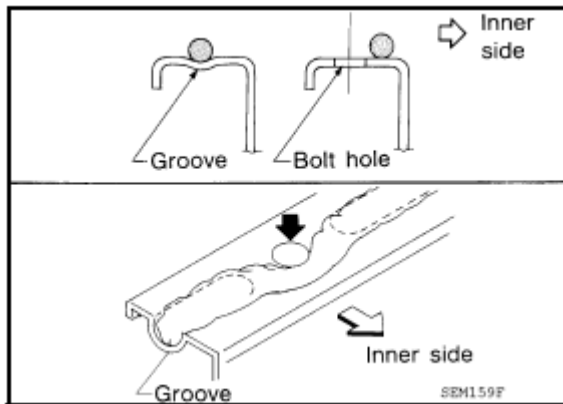


Fig. 59: Identifying Bolt Hole And Groove
 Courtesy of NISSAN NORTH AMERICA, INC.

5. Install new O-rings on the cylinder block and oil pump body.

CAUTION: Do not reuse O-rings.

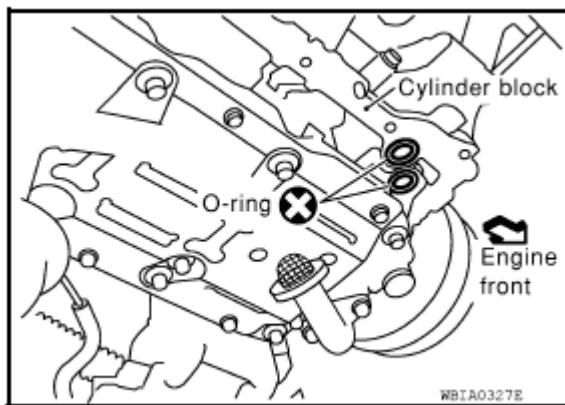


Fig. 60: Locating Cylinder Block, Oil Pump Housing And O-Ring
 Courtesy of NISSAN NORTH AMERICA, INC.

6. Install the upper oil pan.
 - Tighten bolts (1) and (2) to specification within five minutes of applying the liquid gasket.
 - Tighten the remaining upper oil pan bolts to specification in the order shown below.

CAUTION:

- Installation should be done within 5 minutes after applying liquid gasket.
- Do not fill the engine with oil for at least 30 minutes after the components are installed to allow the sealant to cure.

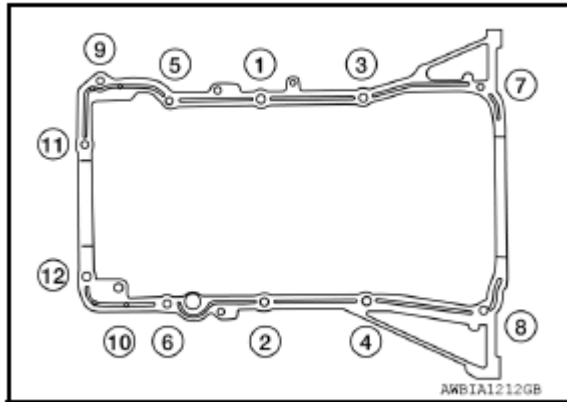


Fig. 61: Locating Upper Oil Pan Mounting Bolts With Tightening Sequence
 Courtesy of NISSAN NORTH AMERICA, INC.

7. Install the lower oil pan. Refer to "**REMOVAL AND INSTALLATION (LOWER OIL PAN)**".
8. Installation of the remaining components is in the reverse order of removal.

INSPECTION AFTER INSTALLATION

- Before starting engine, check oil/fluid levels including engine coolant and engine oil. If there is less than required quantity, fill to the specified level. Refer to "**RECOMMENDED FLUIDS AND LUBRICANTS**".
- Use procedure below to check for fuel leakage.
- Turn ignition switch ON (with engine stopped). With fuel pressure applied to fuel piping, check for fuel leakage at connection points.
- Start engine. With engine speed increased, check again for fuel leakage at connection points.
- Run engine to check for unusual noise and vibration.

NOTE: If hydraulic pressure inside timing chain tensioner drops after removal and installation, slack in the guide may generate a pounding noise during and just after engine start. However, this is normal. Noise will stop after hydraulic pressure rises.

- Warm up engine thoroughly to make sure there is no leakage of fuel, exhaust gas, or any oils/fluids including engine oil and engine coolant.
- Bleed air from passages in lines and hoses, such as in cooling system.
- After cooling down engine, again check oil/fluid levels including engine oil and engine coolant. Refill to specified level, if necessary.

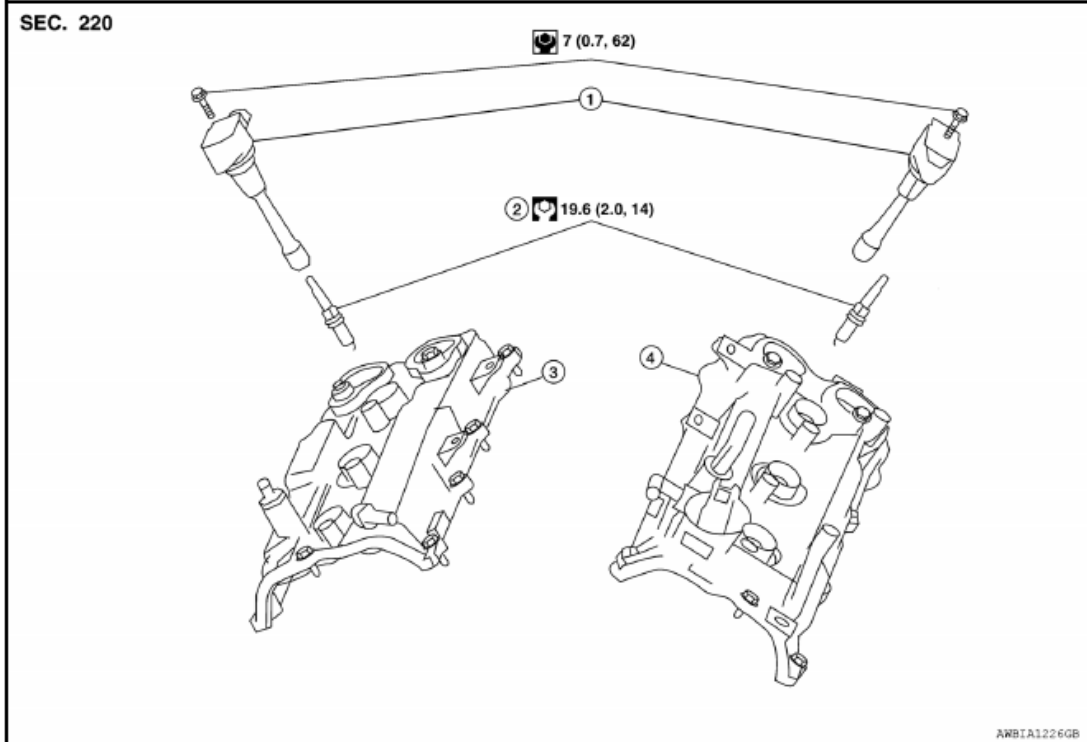
• **Summary of the inspection items:**

Item		Before starting engine	Engine running	After engine stopped
Engine coolant		Level	Leakage	Level
Engine oil		Level	Leakage	Level
Transmission/transaxle fluid	A/T and CVT Models	Leakage	Level/Leakage	Leakage
	M/T Models	Level/Leakage	Leakage	Level/Leakage
Other oils and fluids ⁽¹⁾		Level	Leakage	Level
Fuel		Leakage	Leakage	Leakage
Exhaust gas		-	Leakage	-
(1) Power steering fluid, brake fluid, etc.				

IGNITION COIL

Exploded View

Symbol	Description
	N·m (kg-m, ft-lb)
	N·m (kg-m, in-lb)
	Always replace after disassembly.



- 1. Ignition coil
- 2. Spark plug
- 3. Rocker cover (RH)
- 4. Rocker cover (LH)

Fig. 62: Exploded View Of Ignition Coil With Torque Specifications
 Courtesy of NISSAN NORTH AMERICA, INC.

Removal and Installation LH

REMOVAL

1. Remove engine room cover. Refer to "**REMOVAL AND INSTALLATION**".
2. Disconnect ignition coil harness connector.
3. Remove the ignition coil.

CAUTION: Do not shock ignition coil.

INSTALLATION

Installation is in the reverse order of removal.

Removal and Installation RH**REMOVAL**

1. Remove the intake manifold collector. Refer to "**REMOVAL AND INSTALLATION**".
2. Disconnect ignition coil harness connector.
3. Remove the ignition coil.

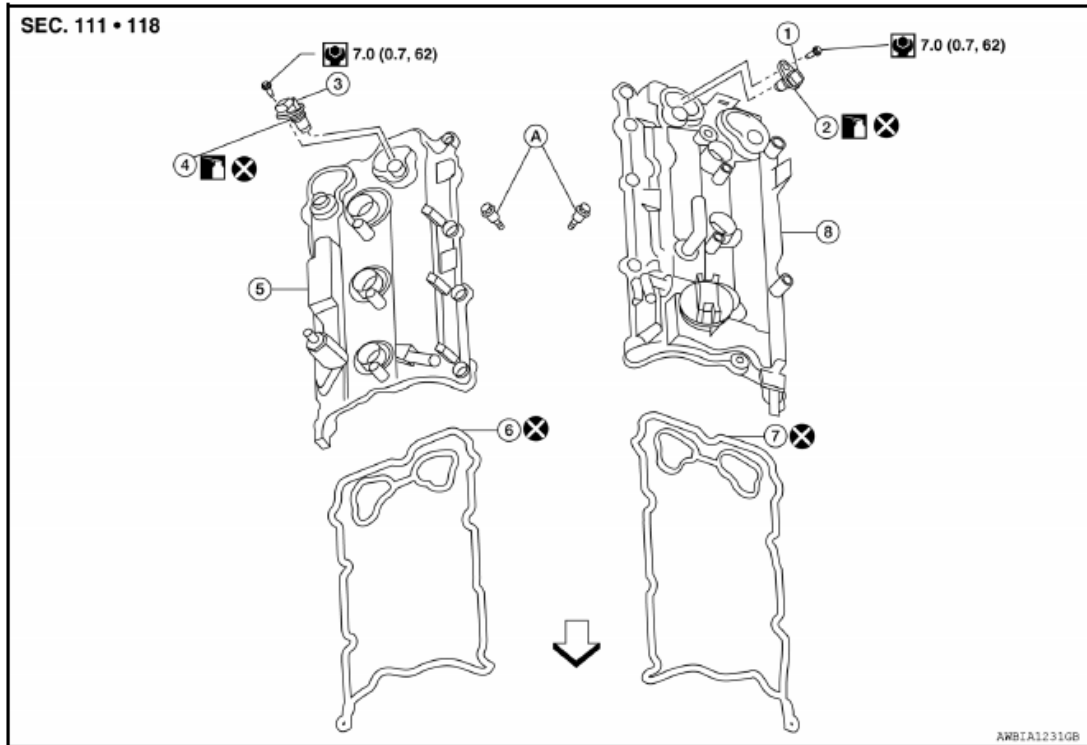
CAUTION: Do not shock ignition coil.

INSTALLATION

Installation is in the reverse order of removal.

ROCKER COVER**Exploded View**

Symbol	Description
	N·m (kg-m, ft-lb)
	N·m (kg-m, in-lb)
	Always replace after disassembly.



- | | | |
|----------------------------------|----------------------|----------------------------------|
| 1. Camshaft position sensor (LH) | 2. O-ring | 3. Camshaft position sensor (RH) |
| 4. O-ring | 5. Rocker cover (RH) | 6. Rocker cover gasket (RH) |
| 7. Rocker cover gasket (LH) | 8. Rocker cover (LH) | A. Follow installation procedure |
- ↶ Engine front

Fig. 63: Exploded View Of Rocker Cover With Torque Specifications
 Courtesy of NISSAN NORTH AMERICA, INC.

Removal and Installation (LH)

REMOVAL

1. Remove the engine room cover. Refer to "**REMOVAL AND INSTALLATION**".
2. Remove blow by hose from rocker cover.
3. Remove camshaft position sensor.

CAUTION:

- Handle carefully to avoid dropping and shocks.
- Do not disassemble.
- Do not allow metal powder to cling to magnetic part at sensor tip (A).

- Do not place sensor in a location where they are exposed to magnetism.

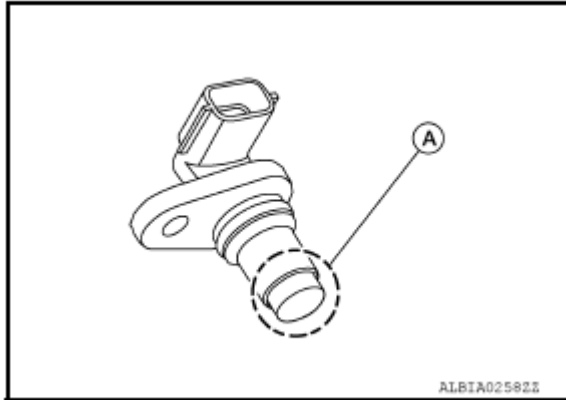


Fig. 64: Identifying Magnetic Part Of Sensor Tip
Courtesy of NISSAN NORTH AMERICA, INC.

4. Unclip the camshaft position sensor harness retainers.
5. Remove the ignition coils. Refer to "**REMOVAL AND INSTALLATION LH**".

CAUTION: Do not shock ignition coils.

6. Remove LH rocker cover bolts from cylinder head in the reverse order shown below.

<--: Engine front

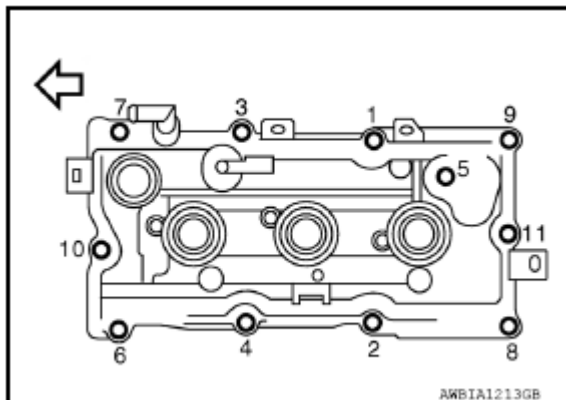


Fig. 65: Locating LH Rocker Cover Mounting Bolts With Tightening Sequence
Courtesy of NISSAN NORTH AMERICA, INC.

7. Remove the rocker cover and gasket.

INSTALLATION

Installation is in the reverse order of removal.

- Apply sealant to the areas on the front corners using Tool.
- Use Genuine Silicone RTV Sealant or equivalent. Refer to "**RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS**".

Tool number: WS39930000 (-)

CAUTION:

- Installation should be done within 5 minutes after applying liquid gasket.
- Do not fill the engine with oil for at least 30 minutes after the components are installed to allow the sealant to cure.

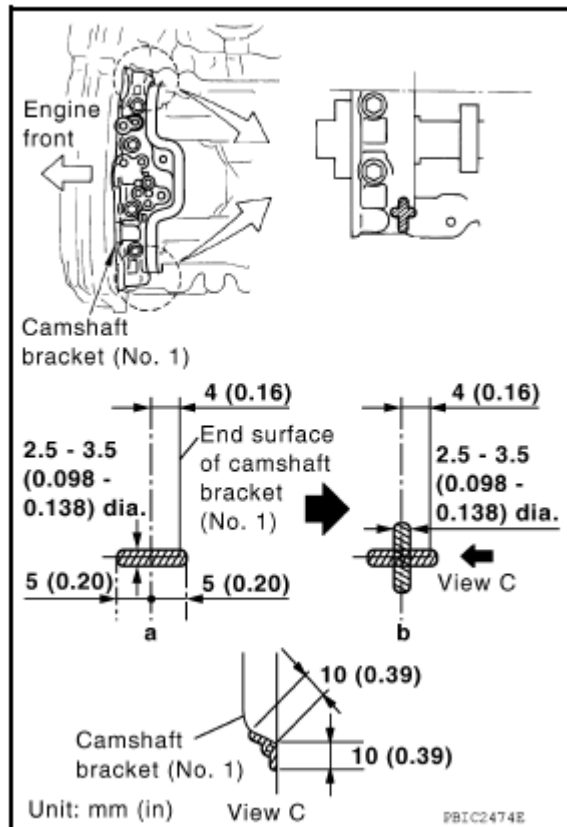


Fig. 66: Locating Sealant Application Areas
Courtesy of NISSAN NORTH AMERICA, INC.

- Tighten the rocker cover bolts to specification in two steps in order shown below.

<--: Engine front

Rocker cover bolts

Step 1: 1.96 N.m (0.20 kg-m, 17 in-lb)

Step 2: 8.33 N.m (0.85 kg-m, 74 in-lb)

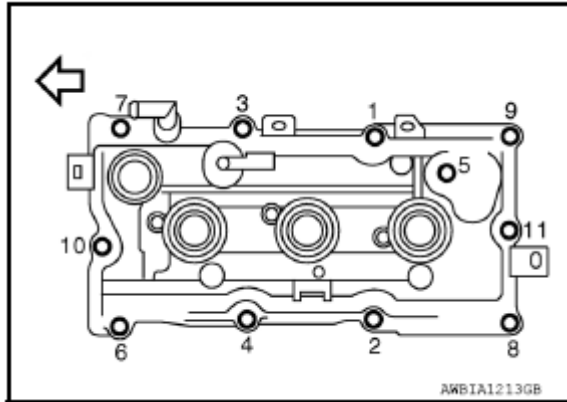


Fig. 67: Locating LH Rocker Cover Mounting Bolts With Tightening Sequence
Courtesy of NISSAN NORTH AMERICA, INC.

Removal and Installation (RH)**REMOVAL**

1. Remove the engine room cover. Refer to "**REMOVAL AND INSTALLATION**".
2. Remove the front air duct and air duct hose and resonator assembly. Refer to "**REMOVAL AND INSTALLATION**".
3. Remove the intake manifold collector. Refer to "**REMOVAL AND INSTALLATION**".
4. Remove camshaft position sensors.

CAUTION:

- Handle carefully to avoid dropping and shocks.
- Do not disassemble.
- Do not allow metal powder to cling to magnetic part at sensor tip (A).
- Do not place sensors in a location where they are exposed to magnetism.

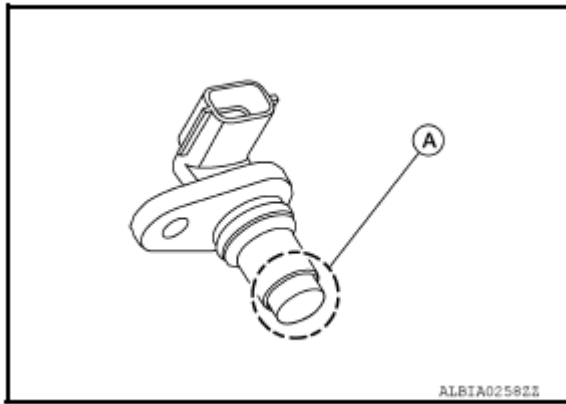


Fig. 68: Identifying Magnetic Part Of Sensor Tip
 Courtesy of NISSAN NORTH AMERICA, INC.

5. Disconnect the breather hose from the rocker cover.
6. Disconnect the ignition coil harness connectors.
7. Remove ignition coils. Refer to "**REMOVAL AND INSTALLATION RH**".

CAUTION: Never shock ignition coils.

8. Remove RH rocker cover bolts from cylinder head in the reverse order shown below.

<--: Engine front

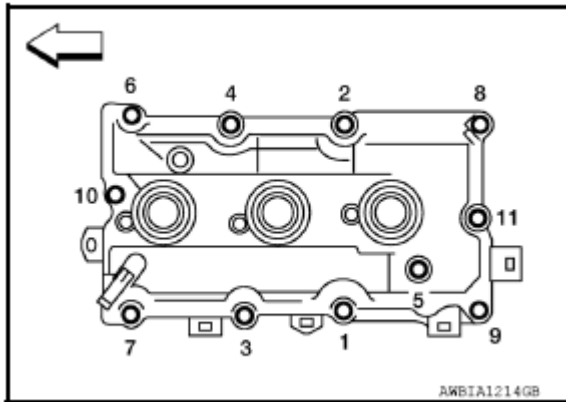


Fig. 69: Locating RH Rocker Cover Mounting Bolts With Tightening Sequence
 Courtesy of NISSAN NORTH AMERICA, INC.

9. Remove the rocker cover and gasket.

INSTALLATION

Installation is in the reverse order of removal.

- Apply sealant to the areas on the front corners using Tool.
- Use Genuine Silicone RTV Sealant or equivalent. Refer to "**RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS**".

Tool number: WS39930000 (-)

CAUTION:

- Installation should be done within 5 minutes after applying liquid gasket.
- Do not fill the engine with oil for at least 30 minutes after the components are installed to allow the sealant to cure.

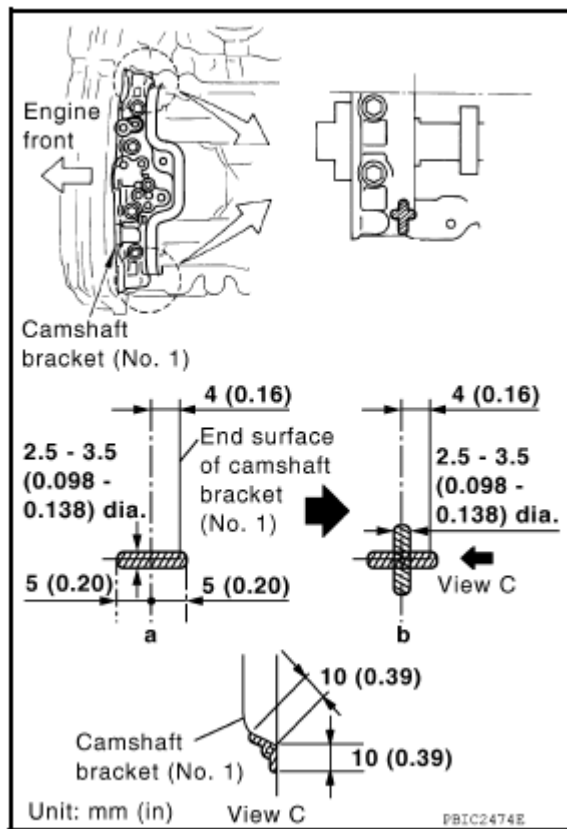


Fig. 70: Locating Sealant Application Areas
Courtesy of NISSAN NORTH AMERICA, INC.

- Tighten the rocker cover bolts in two steps in order as shown below.

<--: Engine front

Rocker cover bolts

Step 1: 1.96 N.m (0.20 kg-m, 17 in-lb)

Step 2: 8.33 N.m (0.85 kg-m, 74 in-lb)

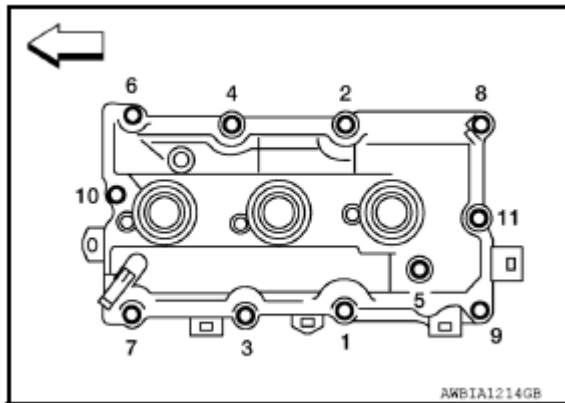


Fig. 71: Locating RH Rocker Cover Mounting Bolts With Tightening Sequence
Courtesy of NISSAN NORTH AMERICA, INC.

FUEL INJECTOR AND FUEL TUBE

Exploded View

of being scalded.

CAUTION: Do not remove or disassemble parts unless instructed.

NOTE: When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

1. Remove engine room cover. Refer to "REMOVAL AND INSTALLATION".
2. Release the fuel pressure. Refer to "WORK PROCEDURE".
3. Disconnect the battery negative terminal. Refer to "EXPLODED VIEW".
4. Remove intake manifold collector. Refer to "REMOVAL AND INSTALLATION".
5. When separating fuel feed hose and fuel tube connection, disconnect quick connector using tool as follows:

Tool number: 16441 6N210 (J-45488)

- a. Remove quick connector cap from quick connector.
- b. Disconnect quick connector from fuel tube as follows:

CAUTION: Disconnect quick connector by using the special service tool, not by prying out retainer tabs.

- i. With the sleeve side of tool facing toward the quick connector, install the tool onto fuel tube.
- ii. Insert the tool (A) into quick connector (2) until sleeve (B) contacts and goes no further. Hold tool in that position.

(C) : Insert and retain

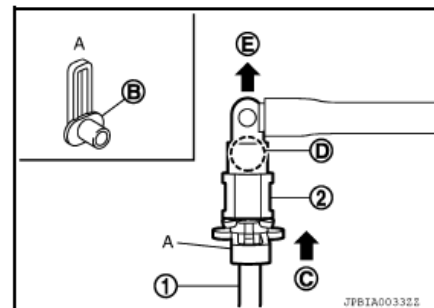


Fig. 73: Disconnecting Quick Connector
Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION: Inserting tool with excess force will not disconnect quick connector. Hold quick connector release where it contacts and goes no further.

iii. Draw and pull out quick connector straight from fuel tube (1).

CAUTION:

- Pull quick connector (E) holding position (D) as shown below.
- Do not pull with lateral force applied. O-ring inside quick connector may be damaged.
- Prepare container and cloth beforehand as fuel will leak out.
- Avoid fire and sparks.
- Keep parts away from heat source. Be especially careful when welding is performed around them.
- Do not expose parts to battery electrolyte or other acids.
- Do not bend or twist connection between quick connector and fuel feed hose (with damper) during installation/removal.
- To keep the connecting portion clean and to avoid damage and foreign materials, cover them completely with plastic bags (A) or something similar.

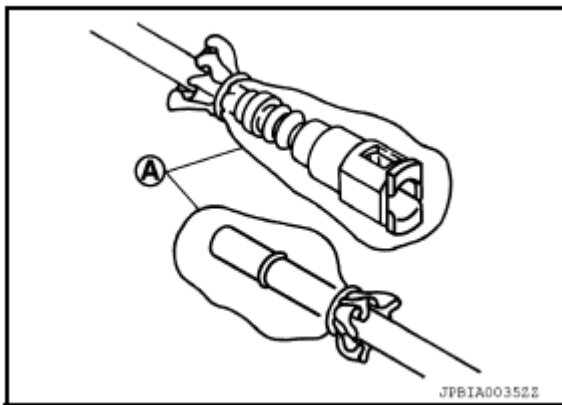


Fig. 74: Securing Quick Connector From Dust And Dirt Using Plastic Bag
Courtesy of NISSAN NORTH AMERICA, INC.

6. Disconnect harness connector from fuel injector.
7. Loosen bolts in reverse order as shown below, and remove fuel tube and fuel injector assembly.

← : Engine front

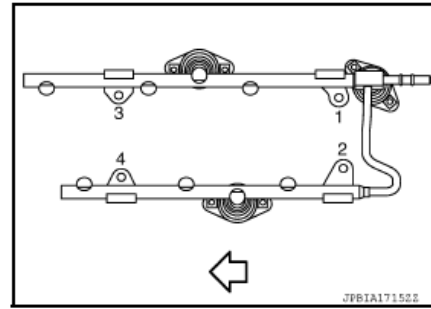


Fig. 75: Locating Fuel Tube And Fuel Injector Assembly Mounting Bolts With Tightening Sequence

Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION: Do not tilt fuel tube or remaining fuel in pipes may flow out from pipes.

8. Remove fuel injector from fuel tube as follows:
 - a. Open and remove clip (1).

- (3) : O-ring (green)
 (4) : O-ring (black)
 (A) : Installed condition
 (B) : Clip mounting groove

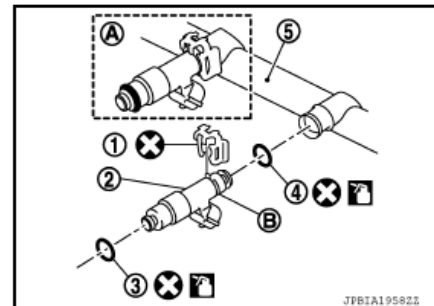


Fig. 76: Identifying Fuel Injector And Fuel Tube Components

Courtesy of NISSAN NORTH AMERICA, INC.

- b. Remove fuel injector (2) from fuel tube (5) by pulling straight.

- CAUTION:**
- Be careful or the remaining fuel in the fuel tube may spill.
 - Be careful not to damage injector nozzle during removal.
 - Do not bump or drop fuel injector.
 - Do not disassemble fuel injector.
 - Do not reuse O-rings.

9. Remove fuel damper from fuel tube.

INSTALLATION

1. Install fuel damper as follows:

Symbol	Description
	N·m (kg-m, ft-lb)
	N·m (kg-m, in-lb)
	Always replace after disassembly.

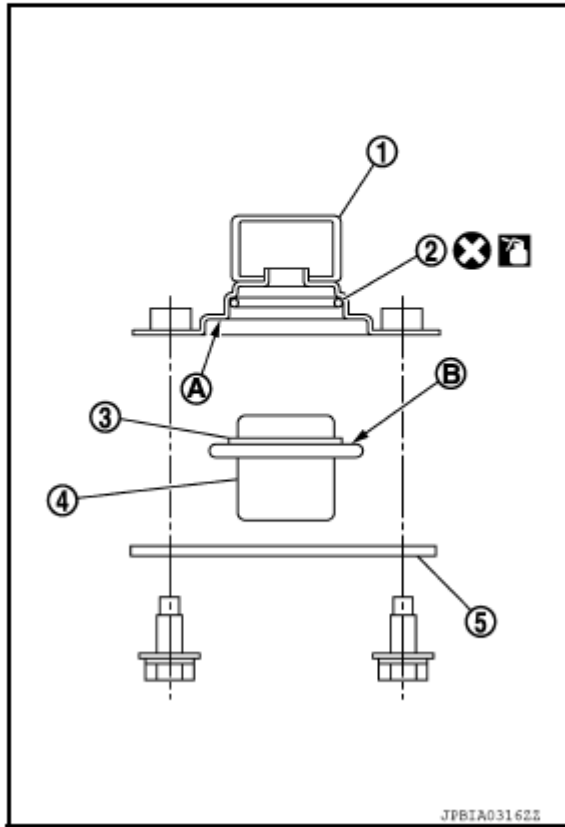


Fig. 77: Identifying Fuel Damper, Spacer, O-Ring, Fuel Tube And Fuel Damper Cap
Courtesy of NISSAN NORTH AMERICA, INC.

- a. Install new O-ring (2) to fuel tube (1) as shown below. When handling new O-ring, be careful of the following caution:

CAUTION:

- Do not reuse O-rings.
- Handle O-ring with bare hands. Do not wear gloves.
- Lubricate O-ring with new engine oil.
- Do not clean O-ring with solvent.
- Check that O-ring and its mating part are free of foreign material.
- When installing O-ring, be careful not to scratch, nick or damage it. Also be careful not to twist or stretch O-ring.
- Insert new O-ring straight into fuel tube. Be sure O-ring is centered and not twisted.

- b. Install spacer (3) to fuel damper (4).
- c. Insert fuel damper straight into fuel tube.

CAUTION:

- Insert fuel damper until (B) is touching (A) of fuel tube.
- Insert straight, checking that the axis is lined up.
- Do not pressure-fit with excessive force.

Reference value: 130 N (13.3 kg, 29.2 lb)

- d. Tighten bolts evenly in turn.
 - After tightening bolts, check that there is no gap between fuel damper cap (5) and fuel tube.
2. Install new O-rings to fuel injector paying attention to the following.

CAUTION:

- Do not reuse O-rings.
- Upper and lower O-ring are different. Be careful to install them in the correct location.
- Handle O-ring with bare hands. Do not wear gloves.
- Lubricate O-ring with new engine oil.
- Do not clean O-ring with solvent.
- Check that O-ring and its mating part are free of foreign material.
- When installing O-ring, be careful not to scratch or nick it. Also be careful not to twist or stretch O-ring.
- Insert O-ring straight into fuel injector. Be sure that the O-ring is centered and not twisted.

3. Install fuel injector to fuel tube as follows:
- a. Insert clip (3) into clip groove (F) on fuel injector (5).

Symbol	Description
	N·m (kg-m, ft-lb)
	N·m (kg-m, in-lb)
	Always replace after disassembly.

- (2) : O-ring (black)
 (4) : O-ring (green)

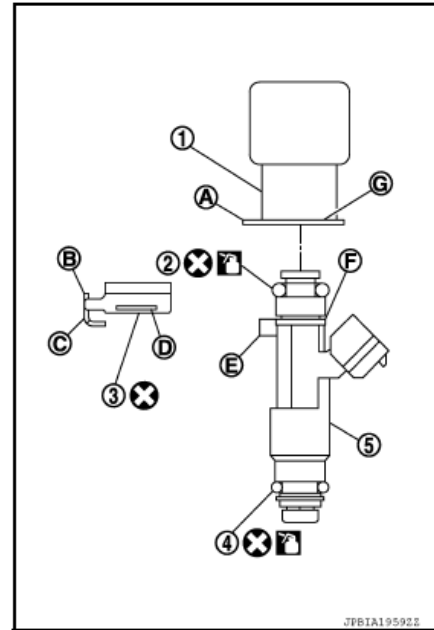


Fig. 78: Identifying Fuel Injector And Fuel Tube Related Components
 Courtesy of NISSAN NORTH AMERICA, INC.

- Insert clip so that protrusion (E) of fuel injector matches cutout (C) of clip.

CAUTION:

- Do not reuse clip. Replace it with new one.
- Be careful to keep clip from interfering with O-ring. If interference occurs, replace O-ring.
- Do not reuse O-rings.

- Insert fuel injector into fuel tube (1) with clip attached.
 - Insert it while matching it to the axial center.
 - Insert fuel injector so that protrusion (A) of fuel tube matches cutout (B) of clip.
 - Check that fuel tube flange (G) is securely fixed in flange groove (D) on clip.
 - Check that installation is complete by checking that fuel injector does not rotate or come off.
 - Check that protrusions of fuel injectors and fuel tubes are aligned with cutouts of clips after installation.
- Install fuel tube and fuel injector assembly to intake manifold.

CAUTION: Be careful not to let tip of injector nozzle come in contact with other parts.

- Tighten bolts in two steps in numerical order as shown below.

↩ : Engine front

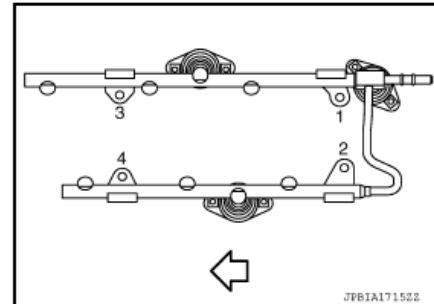


Fig. 79: Locating Fuel Tube And Fuel Injector Assembly Mounting Bolts With Tightening Sequence

Courtesy of NISSAN NORTH AMERICA, INC.

1st step: 10.1 N.m (1.0 kg-m, 7 ft-lb)

2nd step: 22.0 N.m (2.2 kg-m, 16 ft-lb)

5. Connect fuel injector harness.
6. Install intake manifold collector. Refer to "**REMOVAL AND INSTALLATION**".
7. Connect quick connector between fuel feed hose and fuel tube connection with the following procedure:
 - a. Check no foreign substances are on the fuel tube or quick connector and that they are not damaged.
 - b. Apply a light coating of new engine oil around fuel tube from tip end to spool end.
 - c. Align center to insert quick connector straightly into fuel tube.
 - Insert quick connector (1) to fuel tube until top spool (2) is completely inside quick connector, and 2nd level spool (3) exposes right below quick connector.

(B) : Installed condition

↩ : Upright insertion

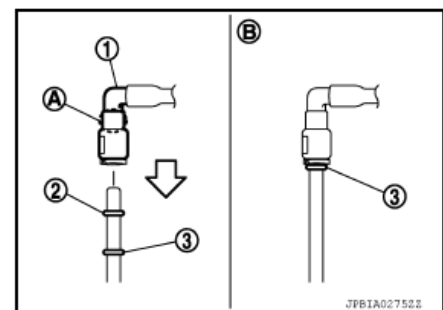


Fig. 80: Connecting Quick Connector To Fuel Tube

Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION:

- Hold (A) position as shown below when inserting fuel tube into quick connector.

- Carefully align center to avoid inclined insertion to prevent damage to O-ring inside quick connector.
 - Insert until you hear a "click" sound and actually feel the engagement.
 - To avoid misidentification of engagement with a similar sound, be sure to perform the next step.
- d. Pull quick connector by hand holding position. Check it is completely engaged (connected) so that it does not come out from fuel tube.
 - e. Install quick connector cap (3) to quick connector.

- (1) : Fuel feed hose
 (2) : Fuel tube
 (B) : Upper view

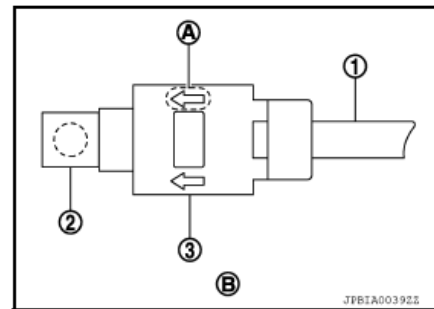


Fig. 81: Identifying Fuel Feed Hose, Fuel Tube And Quick Connector Cap
 Courtesy of NISSAN NORTH AMERICA, INC.

- Install quick connector cap with arrow (A) on surface facing in direction of quick connector (fuel feed hose side).

CAUTION: If quick connector cap cannot be installed smoothly, quick connector may have not been installed correctly. Check connection again.

- f. Secure fuel feed hose to clamp of quick connector cap.
8. Installation of the remaining components is in the reverse order of removal.

Inspection

INSPECTION AFTER INSTALLATION

Check For Fuel Leaks

1. Turn ignition switch "ON" with the engine stopped. With fuel pressure applied to fuel piping, check for fuel leaks at connection points. Repair as necessary.

NOTE: Use mirrors for checking at points out of clear sight.

2. Start the engine. With engine speed increased, check again for fuel leaks at connection points. Repair as

WARNING: Do not touch the engine immediately after stopped, as the engine becomes extremely hot.

Exploded View

SEC. 130

This technical diagram illustrates the assembly of a mechanical component, likely a pump or valve, in three stages. The main assembly is shown at the top right, with a callout 'A' pointing to a bolt. Below it, two exploded views show the installation of internal components. The left exploded view shows a shaft assembly with parts 5, 6, and 7 being installed into a housing (part 8). The right exploded view shows a piston or valve assembly with parts 2, 3, 4, and 5 being installed into a cylinder or housing (part 1). Various callouts are present: 'C' points to a bolt in the left assembly; 'B' points to a bolt in the right assembly; '9.6 (0.98, 85)' appears twice, pointing to specific components in both exploded views. Symbols include a circle with a dot, a circle with an 'X', and a square with a dot. A large arrow at the top left points towards the assembly.

9.6 (0.98, 85)

9.6 (0.98, 85)

AWBIA150623

- Fig. 82: Exploded View Of Intake Valve Timing Control With Torque Specifications**
Courtesy of NISSAN NORTH AMERICA, INC.

lunes, 11 de octubre de 2021 11:02:44 p. m.

REMOVAL

1. Remove the front air duct. Refer to "**EXPLODED VIEW**".
2. Remove coolant reservoir hose and tank.
3. Remove the washer fluid reservoir filler neck. Refer to "**REMOVAL AND INSTALLATION**".
4. Disconnect intake valve timing control solenoid valve harness connector.
5. Remove intake valve timing control solenoid valve and O-ring from intake valve timing control cover.

INSTALLATION

Installation is in the reverse order of removal.

- CAUTION:**
- Do not reuse O-ring.
 - Replace the O-ring for the intake valve timing control solenoid valve with a new one, then lubricate O-ring with engine oil before installing.

Intake valve timing control solenoid valve bolt: 9.6 N.m (0.98 kg-m, 85 in-lb)

Intake Valve Timing Control Solenoid Valve (RH)**REMOVAL**

1. Remove the front air duct. Refer to "**EXPLODED VIEW**".
2. Remove the engine room cover. Refer to "**EXPLODED VIEW**".
3. Remove coolant reservoir hose and tank.
4. Remove the washer fluid reservoir filler neck. Refer to "**REMOVAL AND INSTALLATION**".
5. Remove electric power steering oil pump and bracket. Refer to "**REMOVAL AND INSTALLATION**".
6. Support engine using suitable tool.
7. Remove upper engine mount and bracket. Refer to "**FWD: EXPLODED VIEW**" (FWD) or "**AWD: EXPLODED VIEW**" (AWD).
8. Disconnect intake valve timing control solenoid valve harness connector.
9. Remove intake valve timing control solenoid valve and O-ring from intake valve timing control cover.

INSTALLATION

Installation is in the reverse order of removal.

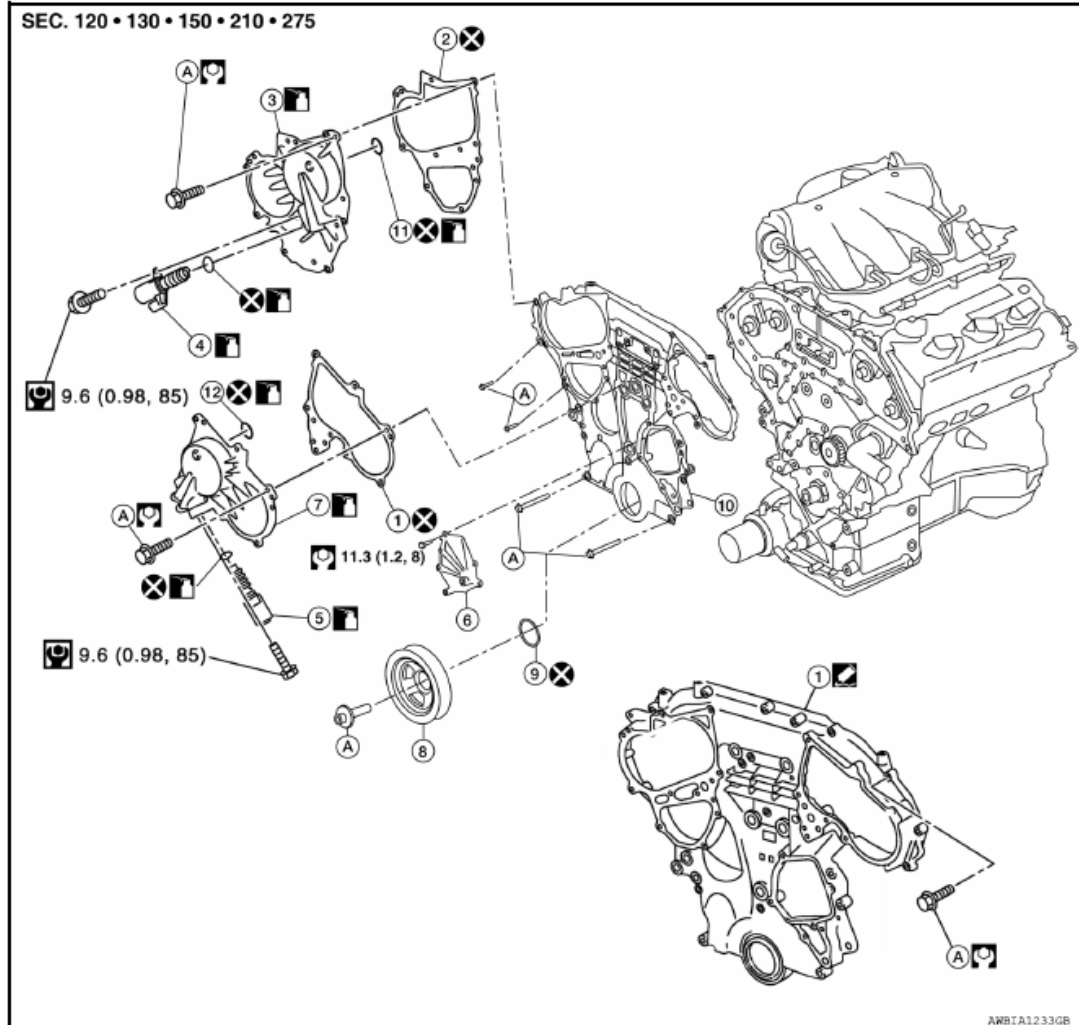
- CAUTION:**
- Do not reuse O-rings.
 - Replace the O-ring for the intake valve timing control solenoid valve with a new one, then lubricate O-ring with engine oil before installing.

Intake valve timing control solenoid valve bolt: 9.6 N.m (0.98 kg-m, 85 in-lb)

FRONT TIMING CHAIN CASE

Exploded View

Symbol	Description
	N·m (kg-m, ft-lb)
	N·m (kg-m, in-lb)
	Always replace after disassembly.



- | | | |
|--|--|---|
| 1. Gasket LH | 2. Gasket RH | 3. Intake valve timing control cover RH |
| 4. Intake valve timing control solenoid valve RH with O-ring | 5. Intake valve timing control solenoid valve LH with O-ring | 6. Water pump cover |
| 7. Intake valve timing control cover LH | 8. Crankshaft pulley | 9. Front oil seal |
| 10. Front timing chain case | 11. O-ring | 12. O-ring |
| A. Follow installation procedure | | |

Fig. 83: Exploded View Of Front Timing Chain Case With Torque Specifications
 Courtesy of NISSAN NORTH AMERICA, INC.

Removal and Installation

NOTE:

- This article describes the procedure for removal/installation of the front timing chain case in vehicle and without removing the oil pan (upper). Remove the engine prior to following this procedure if the engine is to be removed to facilitate other repairs.
- To remove the rear timing chain case, remove the engine from the vehicle. Refer to "REMOVAL AND INSTALLATION"
- Refer to "EXPLODED VIEW" for component parts location.
- When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

REMOVAL

1. Remove engine room cover. Refer to "REMOVAL AND INSTALLATION".
2. Remove cowl top and cowl top lower panel extension. Refer to "REMOVAL AND INSTALLATION".
3. Drain the engine oil. Refer to "CHANGING ENGINE OIL".
4. Disconnect engine coolant reservoir hose from the radiator and remove engine coolant reservoir.
5. Remove the radiator. Refer to "REMOVAL AND INSTALLATION".
6. Remove the radiator shroud and cooling fan assembly. Refer to "REMOVAL AND INSTALLATION".
7. Remove battery tray and bracket. Refer to "REMOVAL AND INSTALLATION".
8. Remove the electric power steering oil pump motor assembly and bracket. Refer to "REMOVAL AND INSTALLATION".
9. Remove rocker covers. Refer to "EXPLODED VIEW".
10. If removing the timing chains, obtain compression TDC of No. 1 cylinder as follows:
 - a. Rotate crankshaft pulley clockwise to align timing mark (grooved line without color) with timing indicator (A).

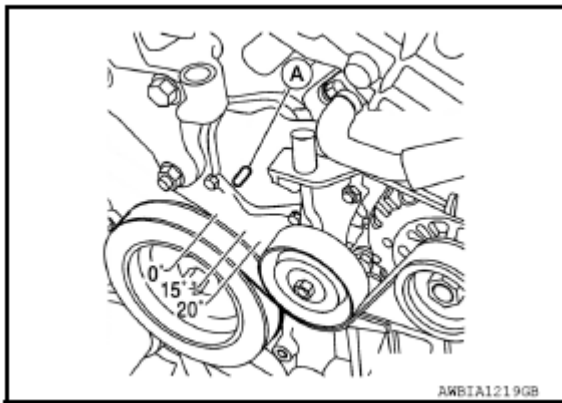


Fig. 84: Locating Timing Indicator And Timing Mark
Courtesy of NISSAN NORTH AMERICA, INC.

- b. Check that intake and exhaust camshaft lobes on No. 1 cylinder (RH of engine) are located as shown below.
- If not, turn the crankshaft one revolution (360°) and align as shown below.

NOTE: The graphic shows the RH bank of the engine. The camshaft lobes on the LH bank are clocked differently.

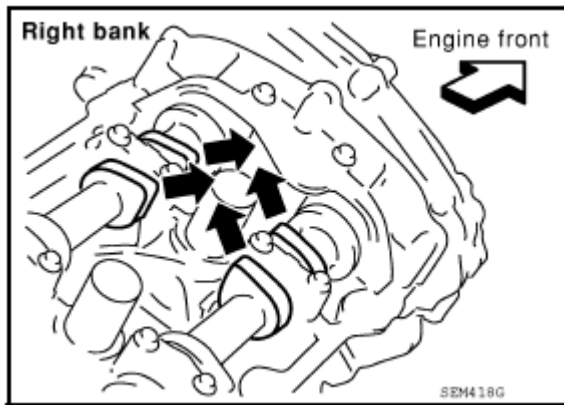


Fig. 85: Identifying Camshaft Lobes Position
Courtesy of NISSAN NORTH AMERICA, INC.

11. Remove the water pump. Refer to "**REMOVAL AND INSTALLATION**".
12. Lock the drive plate using Tool.

Tool number: - (J-50288)

CAUTION: Do not damage the ring gear teeth or the signal plate teeth behind the ring gear when setting the Tool.

13. Remove the crankshaft pulley as follows:
- a. Loosen crankshaft pulley bolt and locate bolt seating surface at 10 mm (0.39 in) from its original position.
 - b. Position a suitable tool at recess hole of crankshaft pulley to remove crankshaft pulley.

CAUTION: Do not use a puller claw on the outer diameter of the crankshaft pulley.

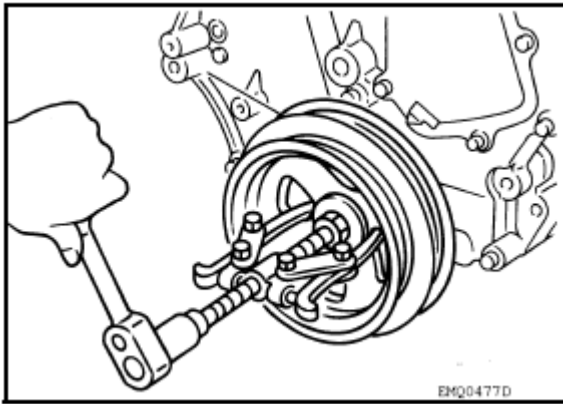


Fig. 86: Removing Crankshaft Pulley Using Tool
Courtesy of NISSAN NORTH AMERICA, INC.

14. Remove the generator and generator bracket. Refer to "**REMOVAL AND INSTALLATION**".
15. Support the engine with suitable tool and remove the engine mounting insulator (RH), engine mounting insulator (Front) and engine mounting insulator (Rear). Refer to "**FWD: EXPLODED VIEW**" (FWD) or "**AWD: EXPLODED VIEW**" (AWD).
16. Disconnect the oil pressure switch harness connector.
17. Remove the lower oil pan. Refer to "**REMOVAL AND INSTALLATION (LOWER OIL PAN)**".
18. Remove engine mounting bracket (front). Refer to "**FWD: EXPLODED VIEW**" (FWD) or "**AWD: EXPLODED VIEW**" (AWD).
19. Disconnect valve timing control solenoid harness connector.
20. Remove the intake valve timing control cover RH (A) and intake valve timing control cover LH (B).
 - a. Loosen the intake valve timing control cover RH and intake valve timing control cover LH bolts in the reverse order as shown below.

CAUTION: The shaft in the intake valve timing control cover is inserted into the center hole of the intake camshaft sprocket. Remove the intake valve timing control cover by pulling straight out until the intake valve timing control cover disengages from the camshaft sprocket.

- (A) : Bank 1 (RH)
 (B) : Bank 2 (LH)
 (C) : Dowel pin hole

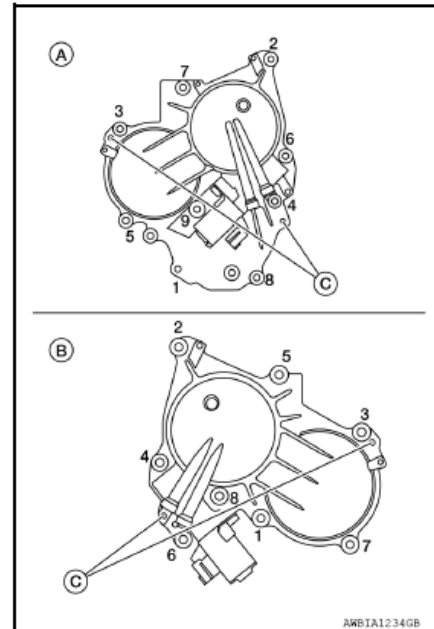


Fig. 87: Locating Intake Valve Timing Control Cover Mounting Bolts With Tightening Sequence

Courtesy of NISSAN NORTH AMERICA, INC.

21. Remove the front timing chain case.
 - a. Loosen the front timing chain case bolts in the reverse order shown below.

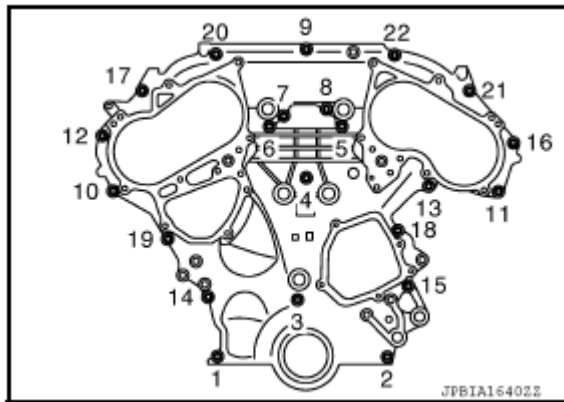


Fig. 88: Locating Front Timing Chain Case Bolts With Tightening Sequence

Courtesy of NISSAN NORTH AMERICA, INC.

- b. Insert the appropriate size tool into the notch (A) at the top of the front timing chain case as shown below.
- c. Pry off the case by moving the suitable tool (B) as shown below.
 - Cut liquid gasket for removal using Tool.

CAUTION:

- Do not use a screwdriver or similar tool.
- After removal, handle carefully so it does not bend or warp under a load.

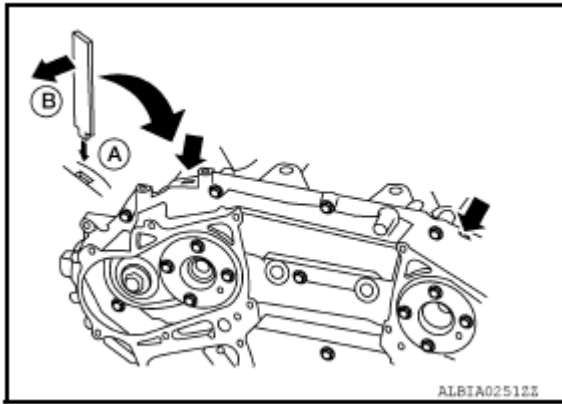


Fig. 89: Prying Off Front Timing Chain Case Using Tool
Courtesy of NISSAN NORTH AMERICA, INC.

22. Remove O-rings (1) from rear timing chain case.

- (A) : Bank 1 (RH)
(B) : Bank 2 (LH)

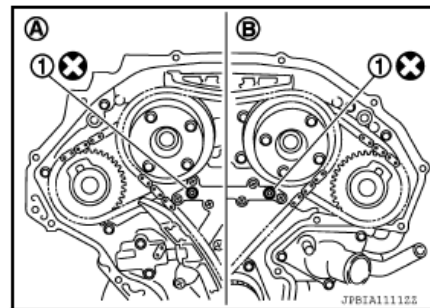


Fig. 90: Locating Rear Timing Chain Case O-Rings
Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION: Use new O-rings for installation.

23. Remove the front oil seal from the front timing chain case using a suitable tool.

CAUTION: Do not damage the front cover.

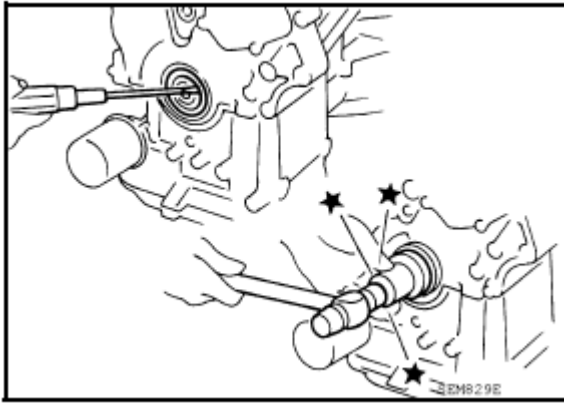


Fig. 91: Removing/Installing Front Oil Seal Using Tool
Courtesy of NISSAN NORTH AMERICA, INC.

24. Remove all old liquid gasket from all the bolt holes and bolts.

CAUTION: Do not damage the threads or mating surfaces.

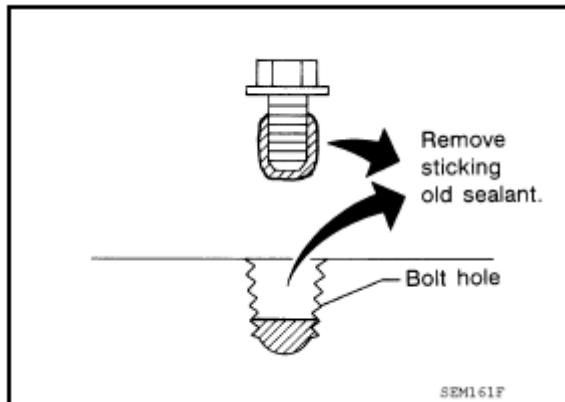


Fig. 92: Removing Liquid Gasket From Bolt Holes
Courtesy of NISSAN NORTH AMERICA, INC.

25. Use a scraper to remove all of the old liquid gasket from the front timing chain case and opposite mating surfaces.

CAUTION: Do not damage the mating surfaces.

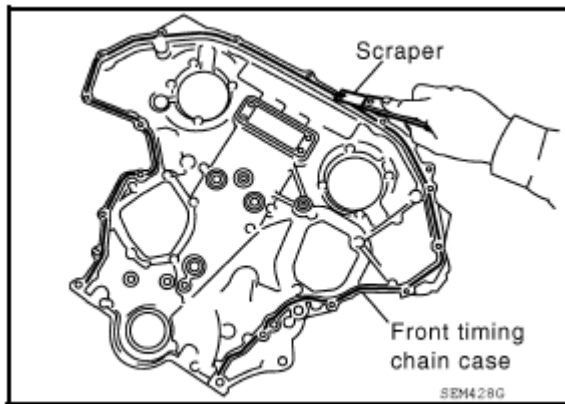


Fig. 93: Removing Old Liquid Gasket From Timing Chain Case Using Scraper
Courtesy of NISSAN NORTH AMERICA, INC.

INSTALLATION

1. Install dowel pins (right and left) into front timing chain case up to a point close to taper in order to shorten protrusion length.

NOTE: Be sure to place the dowel pins in original hole locations in the front timing chain case.

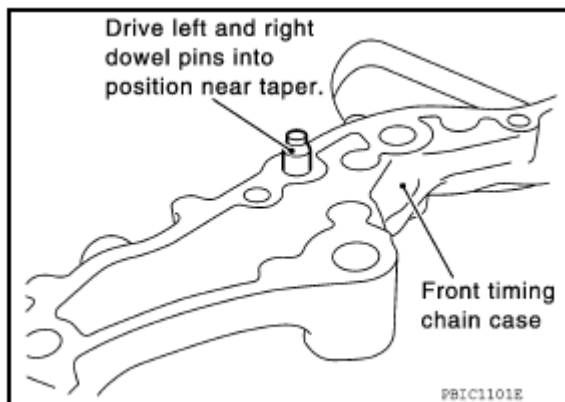


Fig. 94: Locating Front Timing Chain Case And Dowel Pins
Courtesy of NISSAN NORTH AMERICA, INC.

2. Install the new front oil seal on the front timing chain case. Apply new engine oil to the oil seal edges.

NOTE: Install it so that each seal lip is oriented as shown below.

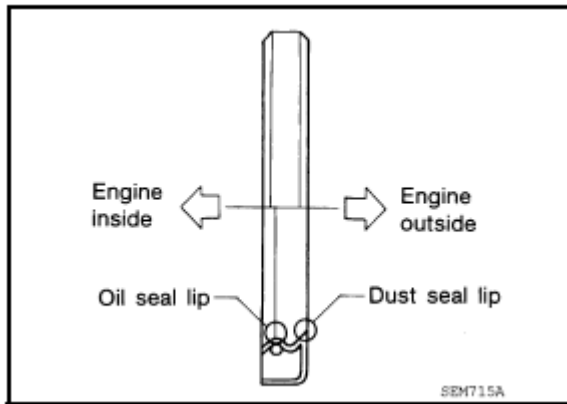


Fig. 95: Identifying Oil Seal And Dust Seal Lips
Courtesy of NISSAN NORTH AMERICA, INC.

- a. Install the new front oil seal so that it becomes flush with the face of front timing chain case using suitable tool.

CAUTION: Press fit straight and avoid causing burrs or tilting the oil seal.

NOTE: Make sure the garter spring is in position and seal lip is not inverted.

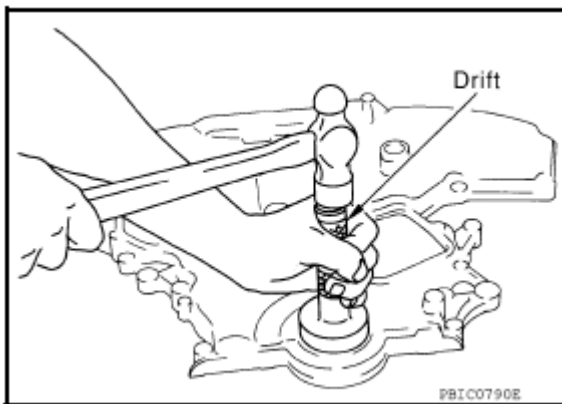


Fig. 96: Installing New Front Oil Seal Oil Seal Using Tool
Courtesy of NISSAN NORTH AMERICA, INC.

3. Install new O-rings (1) on rear timing chain case.

- (A) : Bank 1 (RH)
(B) : Bank 2 (LH)

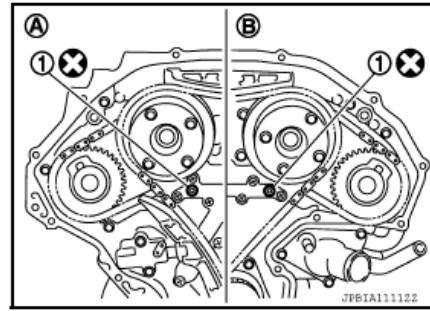


Fig. 97: Locating Rear Timing Chain Case O-Rings
Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION: Do not reuse O-rings.

4. Apply liquid gasket to front timing chain case as shown below.
 - Use Genuine Silicone RTV Sealant or equivalent. Refer to "**RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS**".
 - Before installation, wipe off the protruding liquid gasket.
 - (C): 2.6 - 3.6 mm (0.102 - 0.142 in) diameter.

CAUTION:

- Installation should be done within 5 minutes after applying liquid gasket.
- Do not fill the engine with oil for at least 30 minutes after the components are installed to allow the liquid gasket to cure.

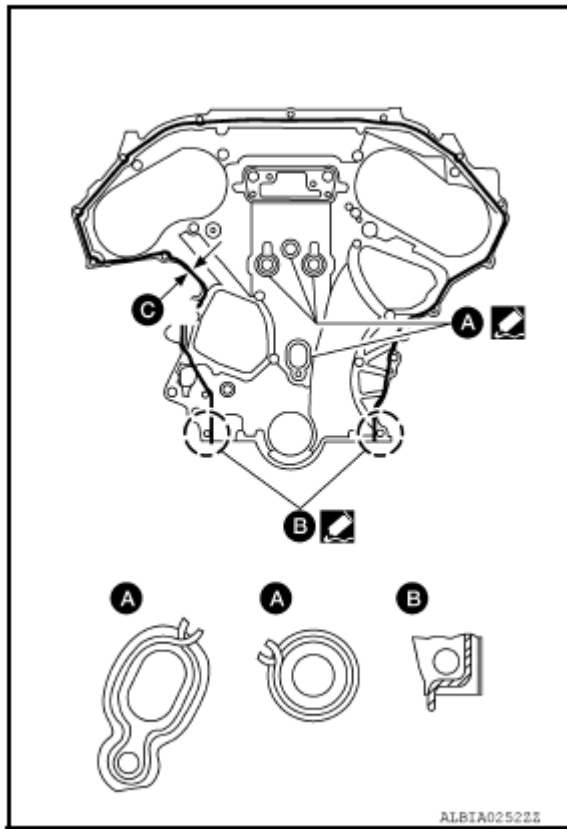


Fig. 98: Identifying Liquid Gasket Application Area On Front Timing Chain Case
 Courtesy of NISSAN NORTH AMERICA, INC.

5. Install the front timing chain case by aligning the dowel pin on the rear timing chain case with the dowel pin hole in front timing chain case.
6. Loosely install the front timing chain case bolts.

Bolt position Bolt diameter

1, 2: 8 mm (0.31 in)

3 - 22: 6 mm (0.24 in)

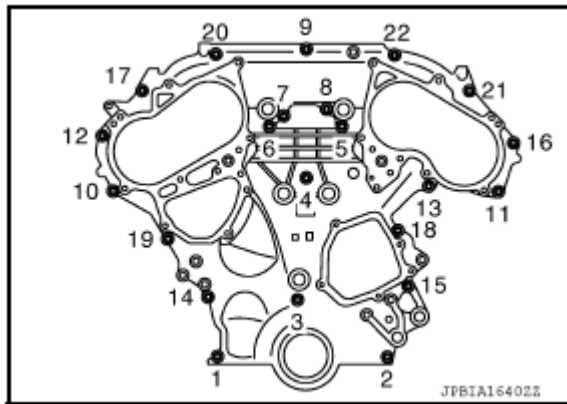


Fig. 99: Locating Front Timing Chain Case Bolts With Tightening Sequence
 Courtesy of NISSAN NORTH AMERICA, INC.

7. Tighten the front timing chain case bolts in the order shown below.
 - Retighten the front timing chain case bolts in the order shown below.

Bolt position Tightening specification

1, 2: 28.4 N.m (2.9 kg-m, 21 ft-lb)

3 - 22: 12.7 N.m (1.3 kg-m, 9 ft-lb)

8. Install intake valve timing control cover RH and intake valve timing control cover LH.
 - a. Install new seal rings in shaft grooves.

CAUTION:

- When replacing seal rings, replace all rings with new ones on both intake valve timing control cover RH and intake valve timing control cover LH.
- Do not reuse O-rings.

- b. Install intake valve timing control cover RH and intake valve timing control cover LH with new gaskets to front timing chain case.

CAUTION: Ensure the seal ring remains in the shaft groove.

- c. Being careful not to move seal ring from the installation groove, align the dowel pins on the front timing chain case with the holes to install valve timing control covers.
 - d. Tighten bolts in the numerical order as shown below.

Intake valve timing control cover bolts 11.3 N.m (1.2 kg-m, 8 ft-lb)

- (A) : Bank 1 (RH)
 (B) : Bank 2 (LH)
 (C) : Dowel pin hole

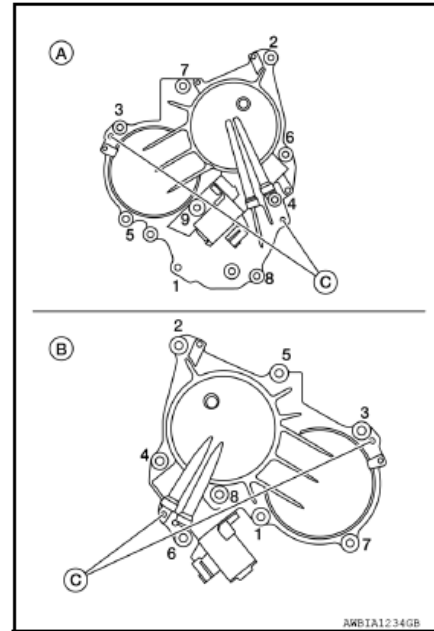


Fig. 100: Locating Intake Valve Timing Control Cover Bolts With Tightening Sequence
 Courtesy of NISSAN NORTH AMERICA, INC.

9. Install the water pump. Refer to "**REMOVAL AND INSTALLATION**".
10. Install crankshaft pulley and tighten the bolt in two steps.
 - Lubricate thread and seat surface of the bolt with new engine oil.
 - For the second step, angle tighten using Tool.

- CAUTION:**
- Do not damage the front oil seal when inserting crankshaft pulley.
 - Use only brass or plastic hammer if tapping on the crankshaft pulley.
 - Never hammer on pulley grooves.

Step 1: 44.1 N.m (4.5 kg-m, 33 ft-lb)

Step 2: 90°(+0°/-6°) clockwise

Tool number: KV10112100 (BT-8653-A)

11. Remove the Tool to unlock the driveplate.

Tool number: - (J-50288)

CAUTION: Do not damage the ring gear teeth or the signal plate teeth behind the ring gear when removing the Tool.

12. Rotate crankshaft pulley in normal direction (clockwise when viewed from front) to confirm it turns smoothly.
13. Installation of the remaining components is in the reverse order of removal.

INSPECTION AFTER INSTALLATION

- Before starting engine, check oil/fluid levels including engine coolant and engine oil. If there is less than required quantity, fill to the specified level. Refer to "**RECOMMENDED FLUIDS AND LUBRICANTS**".
- Use procedure below to check for fuel leakage.
- Turn ignition switch ON (with engine stopped). With fuel pressure applied to fuel piping, check for fuel leakage at connection points.
- Start engine. With engine speed increased, check again for fuel leakage at connection points.
- Run engine to check for unusual noise and vibration.

NOTE: If hydraulic pressure inside timing chain tensioner drops after removal and installation, slack in the guide may generate a pounding noise during and just after engine start. However, this is normal. Noise will stop after hydraulic pressure rises.

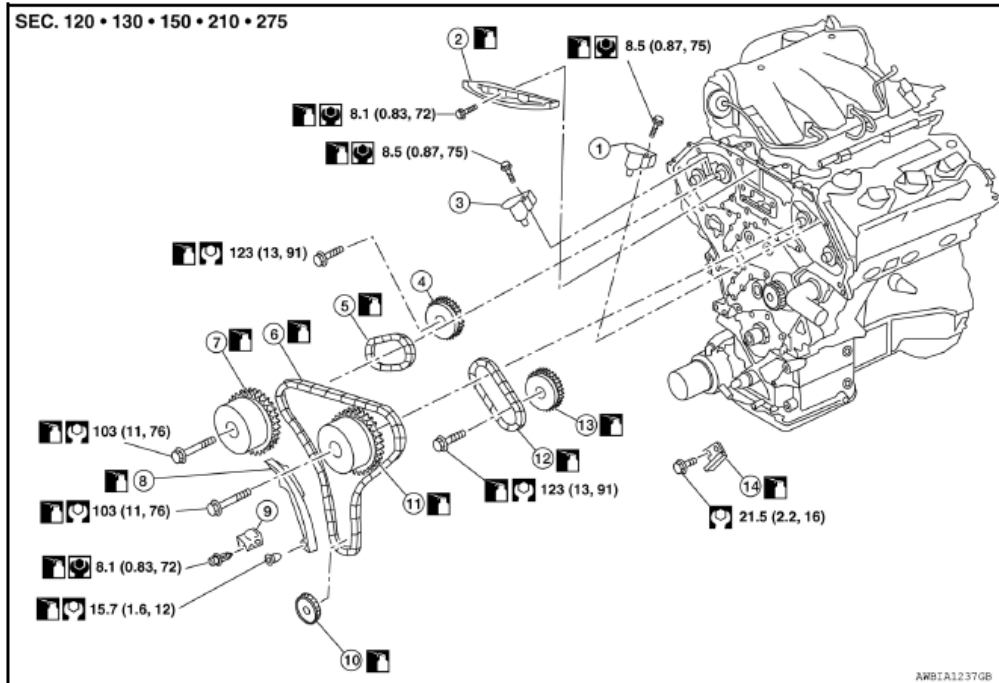
- Warm up engine thoroughly to make sure there is no leakage of fuel, exhaust gas, or any oils/fluids including engine oil and engine coolant.
- Bleed air from passages in lines and hoses, such as in cooling system.
- After cooling down engine, again check oil/fluid levels including engine oil and engine coolant. Refill to specified level, if necessary.
- Summary of the inspection items:

Item		Before starting engine	Engine running	After engine stopped
Engine coolant		Level	Leakage	Level
Engine oil		Level	Leakage	Level
Transmission/transaxle fluid	A/T and CVT Models	Leakage	Level/Leakage	Leakage
	M/T Models	Level/Leakage	Leakage	Level/Leakage
Other oils and fluids ⁽¹⁾		Level	Leakage	Level
Fuel		Leakage	Leakage	Leakage
Exhaust gas		-	Leakage	-
(1) Power steering fluid, brake fluid, etc.				

TIMING CHAIN

Exploded View

Symbol	Description
	N·m (kg-m, ft-lb)
	N·m (kg-m, in-lb)
	Always replace after disassembly.



- | | | |
|--|--------------------------------|--|
| 1. Timing chain tensioner (secondary) (LH) | 2. Internal chain guide | 3. Timing chain tensioner (secondary) (RH) |
| 4. Camshaft sprocket RH (EXH) | 5. Timing chain (secondary) | 6. Timing chain (primary) |
| 7. Camshaft sprocket RH (INT) | 8. Slack guide | 9. Timing chain tensioner (primary) |
| 10. Crankshaft sprocket | 11. Camshaft sprocket LH (INT) | 12. Timing chain (secondary) |
| 13. Camshaft sprocket LH (EXH) | 14. Tension guide | |

Fig. 101: Exploded View Of Timing Chain With Torque Specifications
 Courtesy of NISSAN NORTH AMERICA, INC.

Removal and Installation

CAUTION:

- After removing timing chains, do not turn the crankshaft and camshaft separately or the valves will strike the pistons.
- When installing camshafts, chain tensioners, oil seals, or other sliding parts, lubricate contacting surfaces with new engine oil.
- Apply new engine oil to bolt threads and seat surfaces when installing camshaft sprockets, camshaft brackets, and crankshaft pulley.

REMOVAL

1. Remove front timing chain case. Refer to "**REMOVAL AND INSTALLATION**".
2. Remove the intake manifold collector. Refer to "**REMOVAL AND INSTALLATION**".

3. Remove the spark plugs. Refer to "**REMOVAL AND INSTALLATION**".
4. Place paint marks on the timing chain and sprockets to indicate the correct position of the components for installation.
5. Disconnect the camshaft position sensor harness connectors.
6. Remove the rocker covers. Refer to "**REMOVAL AND INSTALLATION (LH)**" and "**REMOVAL AND INSTALLATION (RH)**".
7. Remove the timing chain tensioner (primary).
 - a. Pull lever down and release plunger stopper tab. Plunger stopper tab can be pushed up to release (coaxial structure with lever).

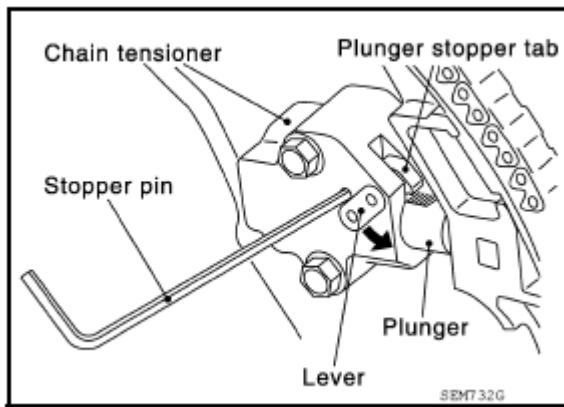


Fig. 102: Releasing Plunger Stopper Tab And Inserting Stopper Pin
Courtesy of NISSAN NORTH AMERICA, INC.

- b. Insert stopper pin into timing chain tensioner (primary) body hole to hold lever, and keep the tab released. An Allen wrench [1.2 mm (0.047 in)] is used for a stopper pin as an example.
- c. Insert plunger into tensioner body by pressing the slack guide.
- d. Keep the slack guide pressed and hold it by pushing the stopper pin through the lever hole and body hole.
- e. Remove the bolts and remove the timing chain tensioner (primary).

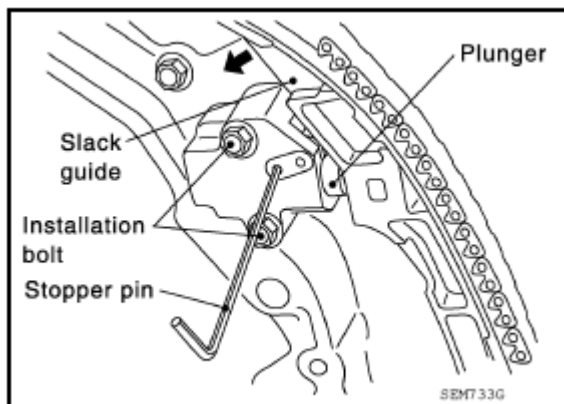


Fig. 103: Locating Primary Timing Chain Tensioner (Primary) Bolts

Courtesy of NISSAN NORTH AMERICA, INC.

8. Remove internal chain guide, tension guide and slack guide.

NOTE: Tension guide can be removed after removing timing chain (primary).

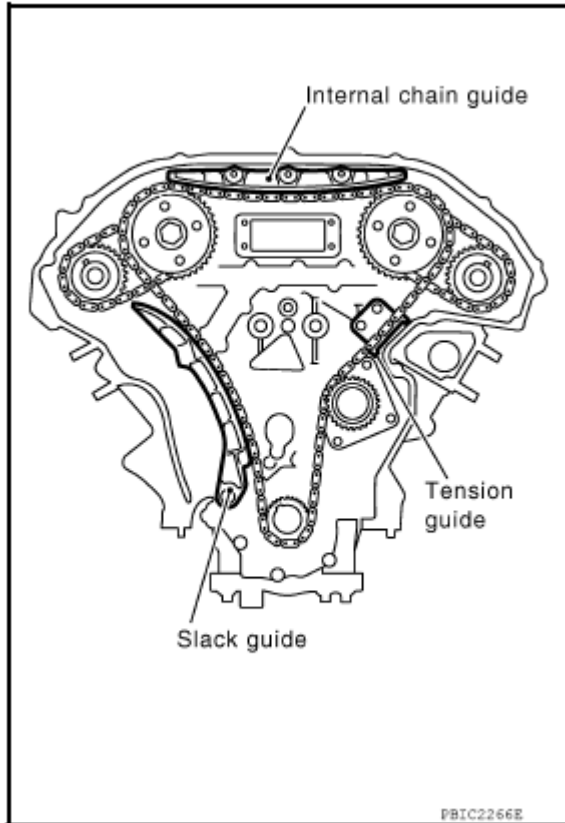


Fig. 104: Identifying Internal Chain Guide, Tension Guide And Slack Guide
Courtesy of NISSAN NORTH AMERICA, INC.

9. Remove timing chain (primary) and crankshaft sprocket.

CAUTION: After removing timing chains, do not turn the crankshaft and camshaft separately or the valves will strike the pistons.

10. Remove timing chain (secondary) and camshaft sprockets as follows:
- Attach a suitable stopper pin (B) to the bank 1 (A) and bank 2 (C) timing chain tensioners (secondary) (1).

NOTE:

- Use approximately 0.5 mm (0.02 in) diameter hard metal pin as a stopper pin.
- Removal of camshaft bracket (No. 1) is required prior to

removing the timing chain tensioner (secondary).

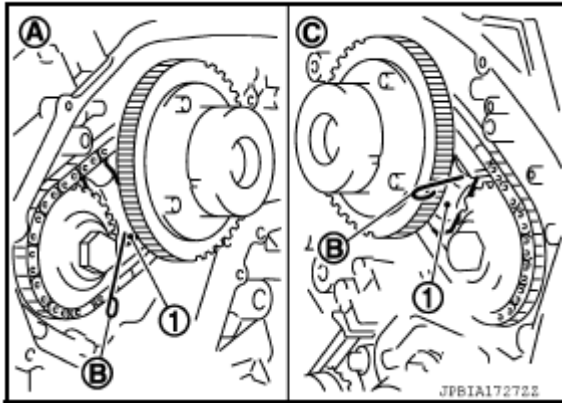


Fig. 105: Inserting Stopper Pins To Secondary Timing Chain Tensioners
Courtesy of NISSAN NORTH AMERICA, INC.

- b. Remove camshaft sprockets (INT and EXH) bolts.
 - Secure the hexagonal portion of camshaft using a wrench to loosen bolts.

CAUTION: Do not loosen bolts using anything other than the camshaft hexagonal portion. Do not apply tension to the timing chain.

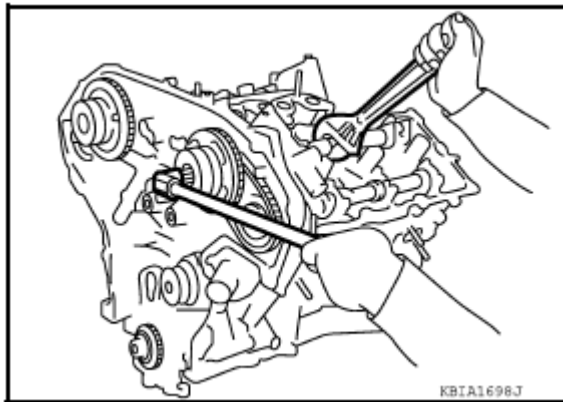


Fig. 106: Securing Hexagonal Portion Of Camshaft Using Wrench To Loosen Bolts
Courtesy of NISSAN NORTH AMERICA, INC.

- c. Remove timing chain (secondary) together with camshaft sprockets.
 - Turn camshaft slightly to keep the chain tight when removing the timing chain (secondary).
 - Insert 0.5 mm (0.020 in) thick metal or resin plate between timing chain and timing chain tensioner plunger (guide) (E). Remove timing chain (secondary) (2) together with camshaft sprockets with timing chain loose from guide groove.

- (1) : Timing chain tensioner (secondary)
 (A) : Bank 1
 (B) : View B
 (C) : Stopper pin
 (D) : Plate
 (F) : Timing chain tensioner (body)

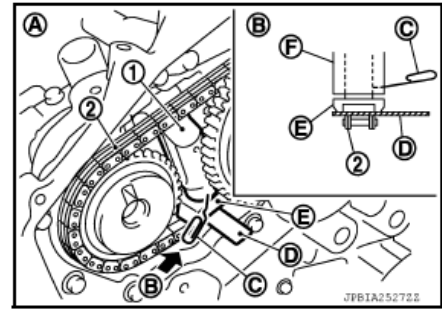


Fig. 107: Removing Secondary Timing Chain And Camshaft Sprockets
 Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION: Be careful of plunger coming off when removing timing chain (secondary). The plunger of timing chain tensioner (secondary) moves during operation, which could cause the stopper pin to fall out.

- Bank 1 shown below.
- d. Camshaft sprocket (INT) is two-for-one structure of sprockets for timing chain (primary) and for timing chain (secondary).

CAUTION:

- Handle camshaft sprocket (INT) carefully to avoid any shock to camshaft sprocket.
- Do not disassemble. [Do not loosen bolts (A) as shown below].

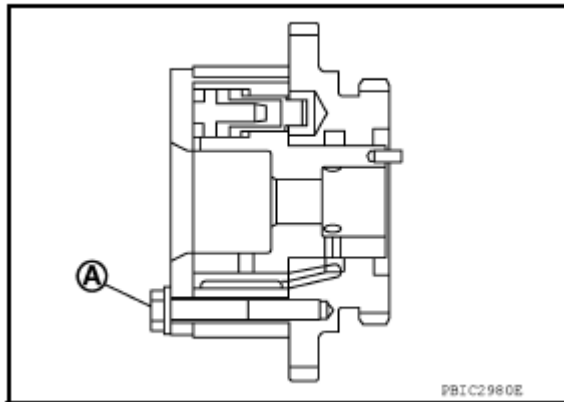
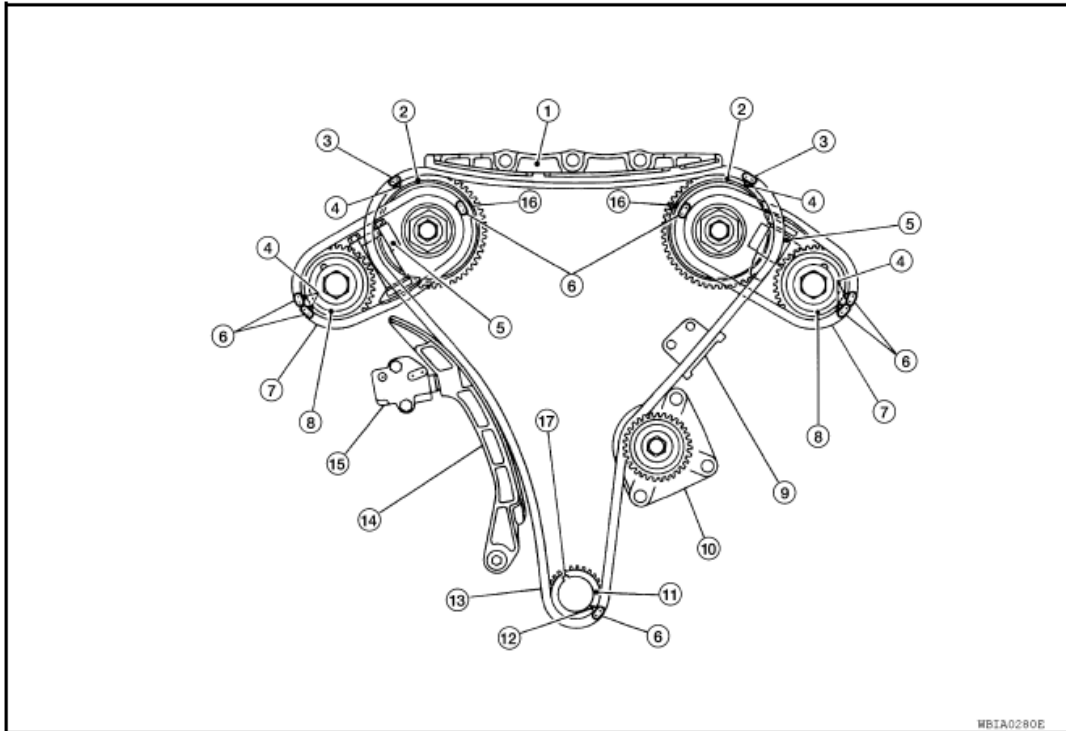


Fig. 108: Identifying Camshaft Sprocket (INT) Bolt (Do Not Loosen)
 Courtesy of NISSAN NORTH AMERICA, INC.

INSPECTION

Check for cracks and any excessive wear of the timing chain. Replace the timing chain as necessary.

INSTALLATION



WE1A0280E

- | | | |
|-----------------------------|---------------------------------------|--------------------------------------|
| 1. Internal chain guide | 2. Camshaft sprocket (INT) | 3. Mating mark (pink link) |
| 4. Mating mark (punched) | 5. Timing chain tensioner (secondary) | 6. Mating mark (orange link) |
| 7. Timing chain (secondary) | 8. Camshaft sprocket (EXH) | 9. Tension guide |
| 10. Water pump | 11. Crankshaft sprocket | 12. Mating mark (notched) |
| 13. Timing chain (primary) | 14. Slack guide | 15. Timing chain tensioner (primary) |
| 16. Mating mark (back side) | 17. Crankshaft key | |

Fig. 109: Identifying Timing Chain Components
 Courtesy of NISSAN NORTH AMERICA, INC.

NOTE: This illustration shows the relationship between the mating mark on each timing chain and on the corresponding sprocket with the components installed.

1. Install timing chain tensioners (secondary) with a new O-ring and the stopper pin attached.

CAUTION: Do not reuse O-ring.

2. Check that dowel pin (A) and crankshaft key (1) are located as shown below. (No. 1 cylinder at compression TDC)

NOTE: Though camshaft does not stop at the position as shown below, for the placement of cam nose, it is generally accepted camshaft is placed in the same direction.

Camshaft dowel pin: At cylinder head upper face side in each bank

Crankshaft key: At cylinder head side of bank 1

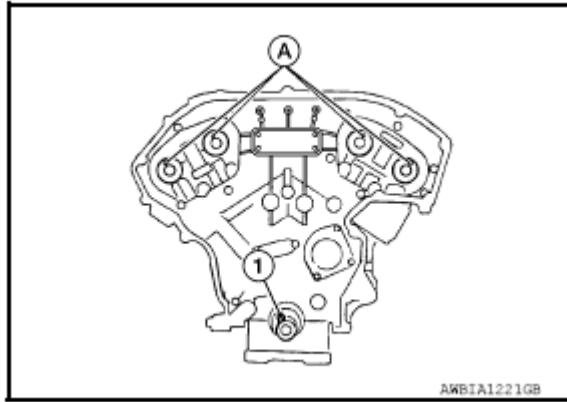


Fig. 110: Identifying Crankshaft Key And Dowel Pin Locations
 Courtesy of NISSAN NORTH AMERICA, INC.

3. Install timing chain (secondary) and camshaft sprockets (INT and EXH) as follows:

CAUTION: Mating marks between timing chain and sprockets slip easily.
 Confirm all mating mark positions repeatedly during the installation process.

- a. Push plunger of timing chain tensioner (secondary) and keep it pressed in with stopper pin (A).

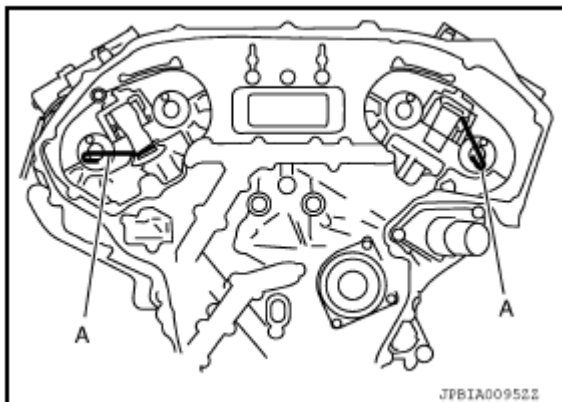


Fig. 111: Pushing Secondary Timing Chain Tensioner Plungers And Keeping Pressed In Using Stopper Pins
 Courtesy of NISSAN NORTH AMERICA, INC.

- b. Install timing chain (secondary) (2) and camshaft sprockets [INT (1) and EXH (3)].

- (A) : Dowel pin groove
- (B) : Mating mark (2 oblong on rear face)
- (C) : Orange link
- (D) : Mating mark (2 circles on rear face)
- (E) : Mating mark (Oblong on rear face)
- (F) : Dowel pin groove
- (G) : Mating mark (Circle on rear face)
- (H) : Orange link

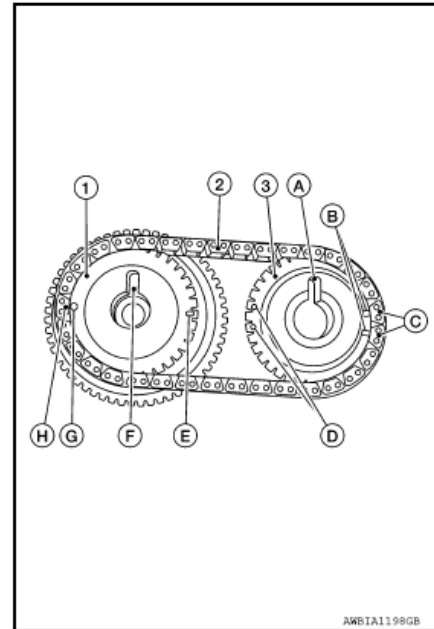


Fig. 112: Identifying Secondary Timing Chain And Camshaft Sprockets Mating Marks And Links

Courtesy of NISSAN NORTH AMERICA, INC.

NOTE: Bank 1 shown below (rear view).

- Align the mating marks on timing chain (secondary) (orange link) with the mating marks on camshaft sprockets (INT and EXH), and install them.
- Align dowel pin on camshafts with the groove on sprockets, and install them.
- Tighten the bolts for the camshaft sprockets by hand enough to prevent the dowel pins from falling out of the grooves.
- It may be difficult to visually check the dislocation of mating marks during and after installation. To make the matching easier, make a mating mark (A) on the top of sprocket teeth and its extended line with paint.

(B) : Mating mark (orange link)

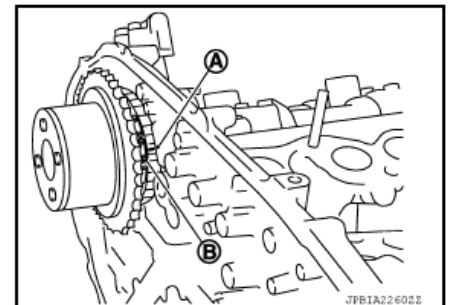


Fig. 113: Identifying Mating Marks On Sprocket Teeth And Extended Line
Courtesy of NISSAN NORTH AMERICA, INC.

4. After confirming the mating marks are aligned, tighten the camshaft sprocket bolts.
 - Secure the camshaft using a wrench at the hexagonal portion to tighten the bolts.

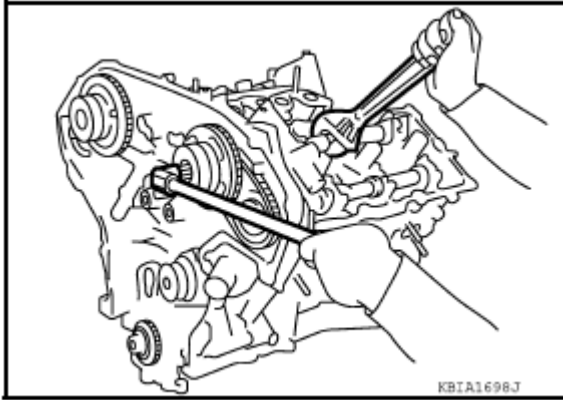


Fig. 114: Securing Hexagonal Portion Of Camshaft Using Wrench To Tighten Bolts
 Courtesy of NISSAN NORTH AMERICA, INC.

5. Pull stopper pins (B) out from timing chain tensioners (secondary) (1).

(A) : Bank 1
 (C) : Bank 2

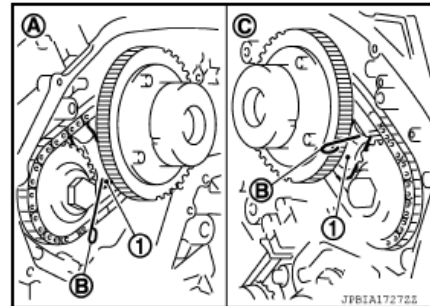


Fig. 115: Pulling Stopper Pins From Secondary Timing Chain Tensioners
 Courtesy of NISSAN NORTH AMERICA, INC.

6. Install the crankshaft sprocket on the crankshaft.
 - Make sure the mating marks on the crankshaft sprocket face the front of the engine.

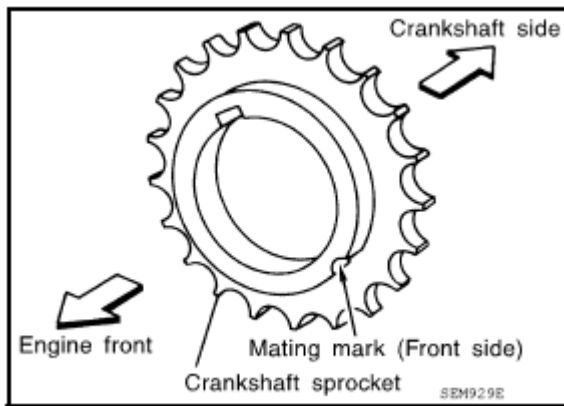


Fig. 116: Identifying Crankshaft Sprocket And Mating Mark
 Courtesy of NISSAN NORTH AMERICA, INC.

7. Install the timing chain (primary).

- Install timing chain (primary) so the mating mark (punched) (B) on camshaft sprocket (C) is aligned with the pink link (A) on the timing chain, while the mating mark (notched) (E) on the crankshaft sprocket (D) is aligned with the orange one (F) on the timing chain, as shown below.
- When it is difficult to align mating marks of the timing chain (primary) with each sprocket, gradually turn the camshaft using a wrench on the hexagonal portion to align it with the mating marks.
- During alignment, be careful to prevent dislocation of mating mark alignments of the secondary timing chains.

(G) : Water pump

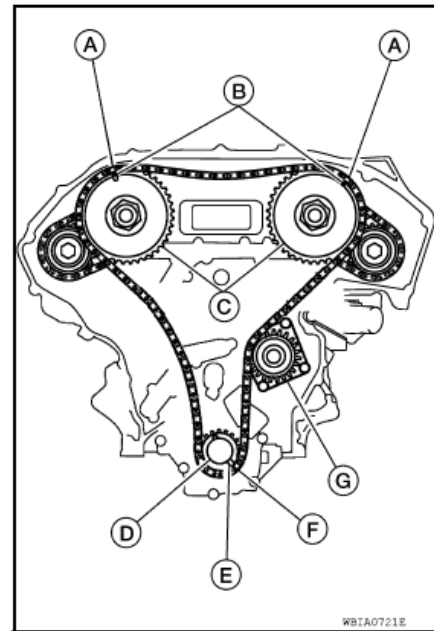


Fig. 117: Locating Mating Marks On Camshaft And Crankshaft Sprocket With Alignment Link
 Courtesy of NISSAN NORTH AMERICA, INC.

8. Install the internal chain guide (1) and slack guide (2).

(3) : Tension guide

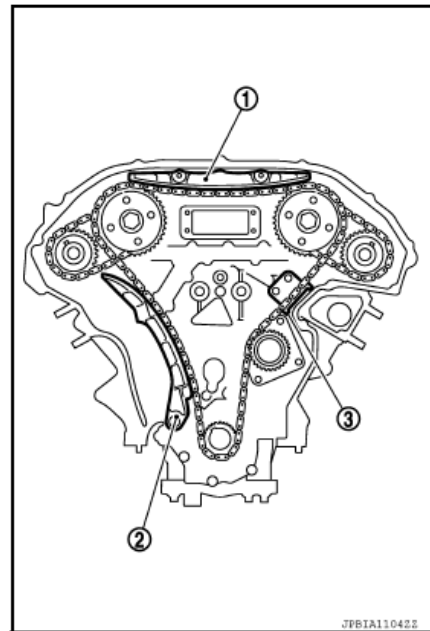


Fig. 118: Identifying Internal Chain Guide, Tension Guide And Slack Guide
 Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION: Do not over tighten slack guide mounting bolt (2). It is normal for a gap (A) to exist under the bolt seat when bolt is tightened to specification.

(1) : Slack guide
 (3) : Cylinder block

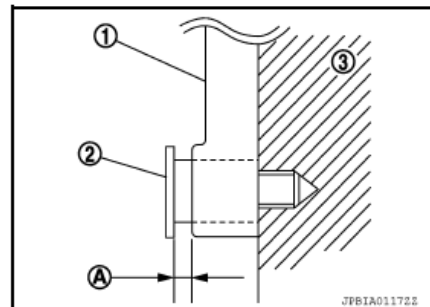


Fig. 119: Identifying Tightening Length Of Slack Guide Mounting Bolt
 Courtesy of NISSAN NORTH AMERICA, INC.

9. Install the timing chain tensioner (primary) with the following procedure:
 - a. Pull plunger stopper tab (A) up (or turn lever downward) so as to remove plunger stopper tab from the ratchet of plunger (D).

NOTE: Plunger stopper tab and lever (C) are synchronized.

- b. Push plunger into the inside of tensioner body.
- c. Hold plunger in the fully compressed position by engaging plunger stopper tab with the tip of ratchet.
- d. To secure lever, insert stopper pin (E) through hole of lever into tensioner body hole (B).
 - The lever parts and the tab are synchronized. Therefore, the plunger will be secured under this condition.

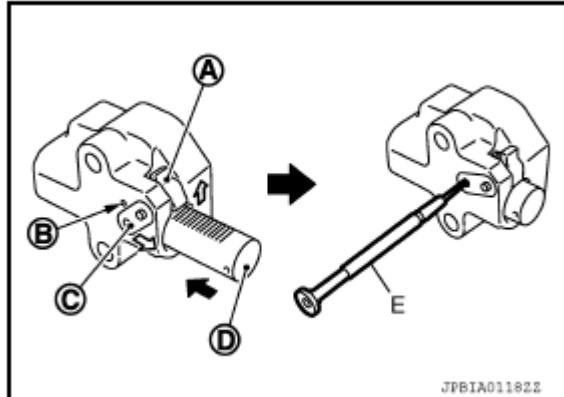


Fig. 120: Installing Timing Chain Tensioner (Primary)
 Courtesy of NISSAN NORTH AMERICA, INC.

NOTE: Illustration shows the example of 1.2 mm (0.047 in) diameter thin screwdriver being used as the stopper pin.

- e. Install timing chain tensioner (primary) (1).
 - Remove any dirt and foreign materials completely from the back and the mounting surfaces of timing chain tensioner (primary).
- f. Pull out stopper pin (A) after installing, and then release plunger.

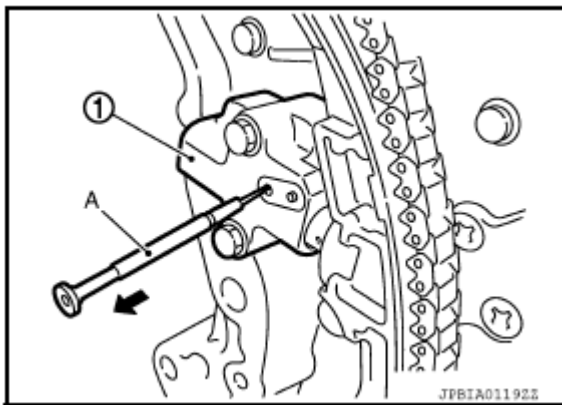


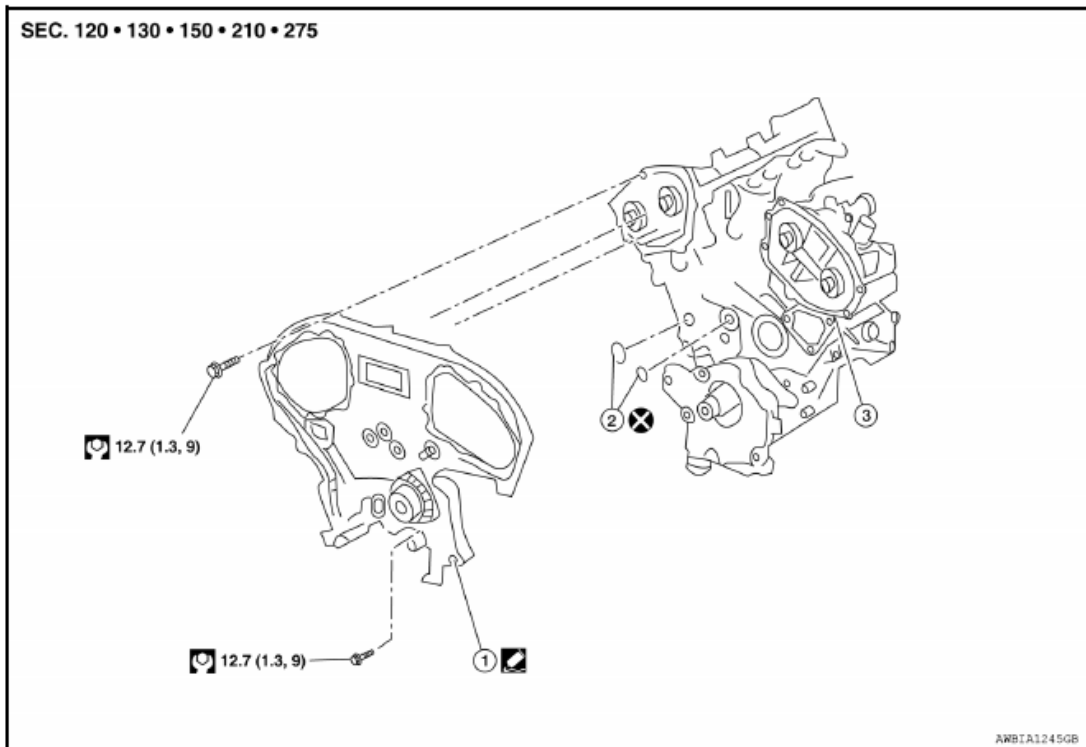
Fig. 121: Pulling Stopper Pin
 Courtesy of NISSAN NORTH AMERICA, INC.

10. Reconfirm that the matching marks on the sprockets and the timing chain have not slipped out of alignment.
11. Install the front timing chain case. Refer to "**REMOVAL AND INSTALLATION**".
12. Install the rocker covers. Refer to "**REMOVAL AND INSTALLATION (LH)**" and "**REMOVAL AND INSTALLATION (RH)**".
13. Install the spark plugs. Refer to "**REMOVAL AND INSTALLATION**".
14. Install the intake manifold collector. Refer to "**REMOVAL AND INSTALLATION**".

REAR TIMING CHAIN CASE

Exploded View

Symbol	Description
	N·m (kg-m, ft-lb)
	N·m (kg-m, in-lb)
	Always replace after disassembly.



1. Rear timing chain case

2. O-ring

3. Cylinder block

Fig. 122: Exploded View Of Rear Timing Chain Case With Torque Specifications
 Courtesy of NISSAN NORTH AMERICA, INC.

Removal and Installation

CAUTION: • After removing timing chain, do not turn the crankshaft and camshaft

separately, or the valves will strike the pistons.

- Before removing the upper oil pan, remove the crankshaft position sensor (POS).
- Be careful not to damage sensor edges.

REMOVAL

1. Remove the engine assembly. Refer to "**FWD: REMOVAL AND INSTALLATION**" (FWD) or "**AWD: REMOVAL AND INSTALLATION**" (AWD).
2. Remove upper oil pan. Refer to "**REMOVAL AND INSTALLATION (UPPER OIL PAN)**".
3. Remove the front timing chain case. Refer to "**EXPLODED VIEW**".
4. Remove the timing chains (primary) and (secondary). Refer to "**REMOVAL AND INSTALLATION**".
5. Remove the rear timing chain case.

CAUTION:

- Do not remove the plate metal cover for the oil passage.
- After removing the chain case, do not apply any load to the case that might bend it.

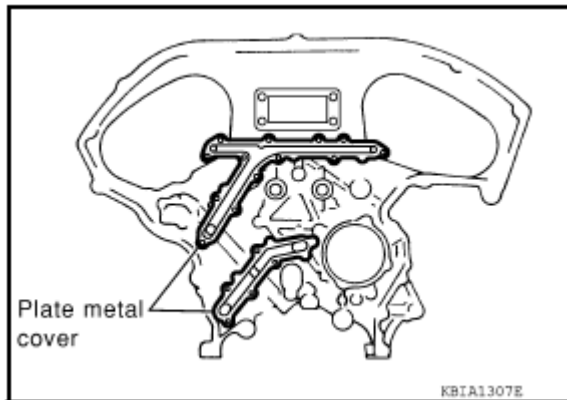


Fig. 123: Identifying Oil Passage Plate Metal Cover
Courtesy of NISSAN NORTH AMERICA, INC.

- a. Loosen and remove the rear timing chain case bolts in the reverse order shown below.

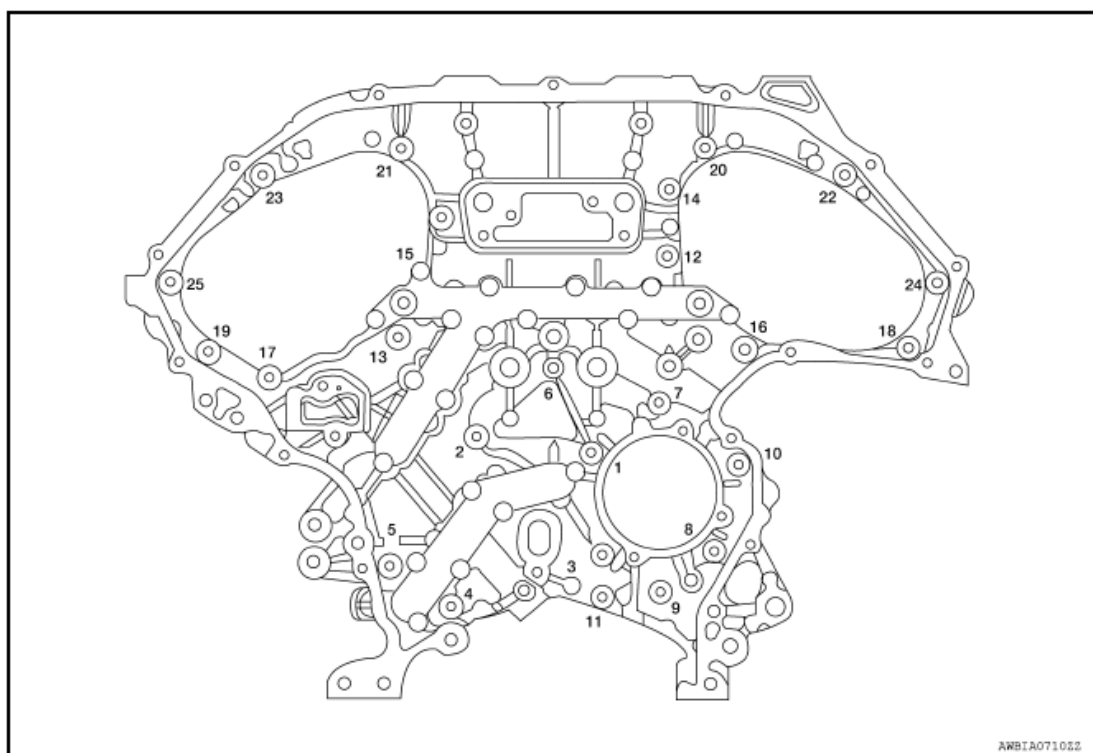


Fig. 124: Locating Rear Timing Chain Case Bolts With Tightening Sequence
Courtesy of NISSAN NORTH AMERICA, INC.

- b. Cut the sealant using Tool and remove the rear timing chain case.
 - After removing the bolts, separate the mating surface and remove the old liquid gasket using Tool.

Tool number: KV10111100 (J-37228)

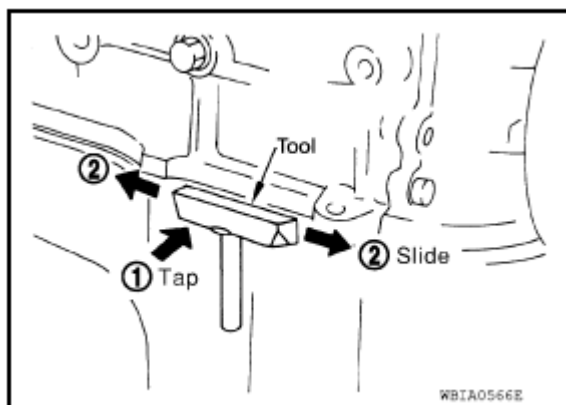


Fig. 125: Removing Liquid Gasket Using Tool
Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION: Do not damage the mating surfaces.

- Tap the seal cutter to insert it (1).
 - In areas where the Tool is difficult to use, lightly tap to slide it (2).
6. Remove O-rings (1) from cylinder block.

↩ : Engine front

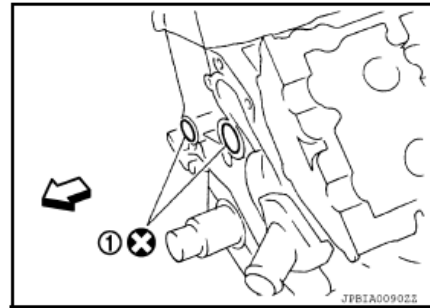


Fig. 126: Identifying Cylinder Block O-Rings
Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION: Do not reuse O-rings.

7. Use a scraper to remove all of the old Silicone RTV Sealant from the front and rear timing chain case and opposite mating surfaces.

CAUTION: Do not damage the mating surfaces.

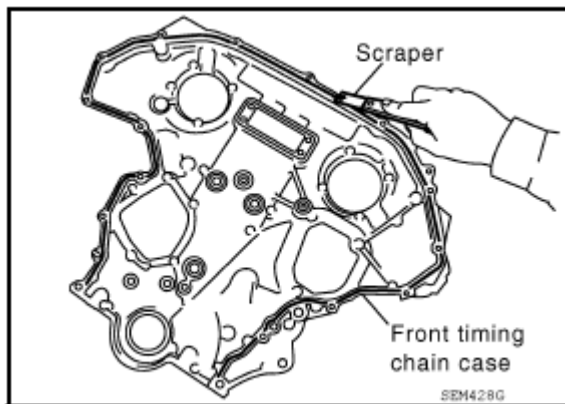


Fig. 127: Removing Old Liquid Gasket From Timing Chain Case Using Scraper
Courtesy of NISSAN NORTH AMERICA, INC.

8. Remove all old Silicone RTV Sealant from all the bolt holes and bolts.

CAUTION: Do not damage the threads or mating surfaces.

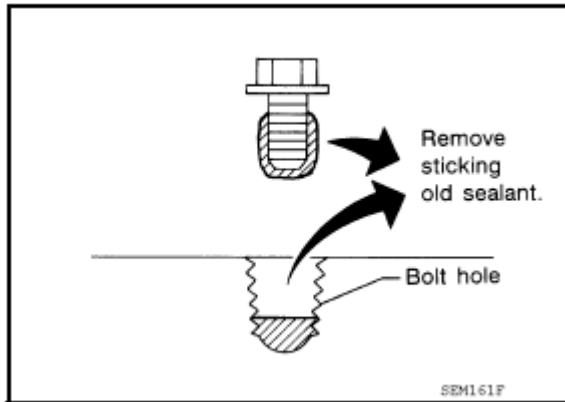


Fig. 128: Removing Liquid Gasket From Bolt Holes
Courtesy of NISSAN NORTH AMERICA, INC.

INSTALLATION

1. Install O-rings (1) on cylinder block.

↩ : Engine front

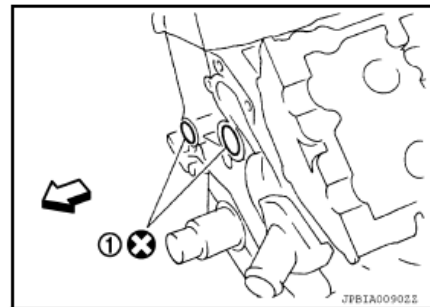


Fig. 129: Locating Cylinder Block O-Rings
Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION: Do not reuse O-rings.

2. Apply Genuine Silicone RTV Sealant or equivalent, to the rear timing chain case using suitable tool as shown below. Refer to "**RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS**".

CAUTION:

- Installation should be done within 5 minutes after applying liquid gasket.
- Do not fill the engine with oil for at least 30 minutes after the components are installed to allow the sealant to cure.
- Wipe off liquid gasket where it touches the engine coolant

passage at point "a".

- Follow the installation instructions for applying the liquid gasket. Pay particular attention to the water pump and cylinder area.

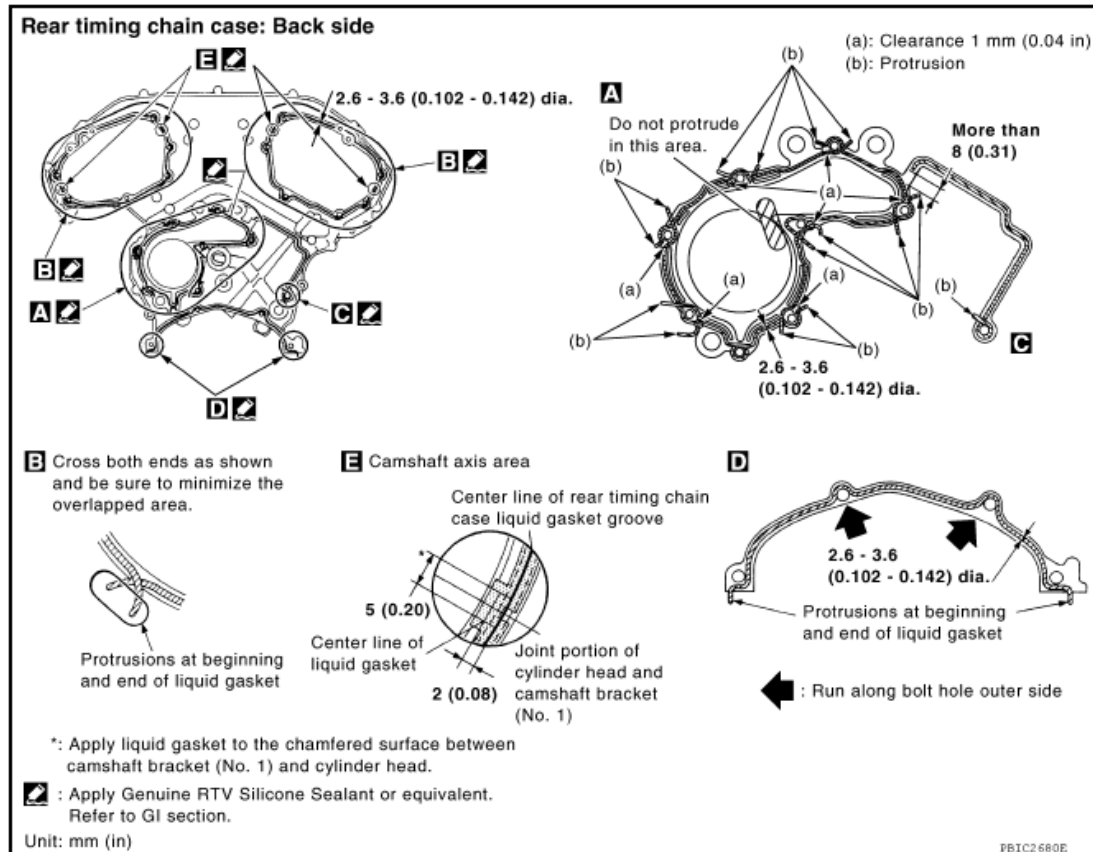


Fig. 130: Identifying Sealant Application Area On Rear Timing Chain Case
Courtesy of NISSAN NORTH AMERICA, INC.

- Align the rear timing chain case and water pump assembly with the dowel pins (RH and LH) on the cylinder block and install the case. Make sure the O-rings stay in place during installation.
 - Tighten the bolts in the numerical order as shown below. There are two bolt lengths used. Follow the chart below for proper bolt length specifications.

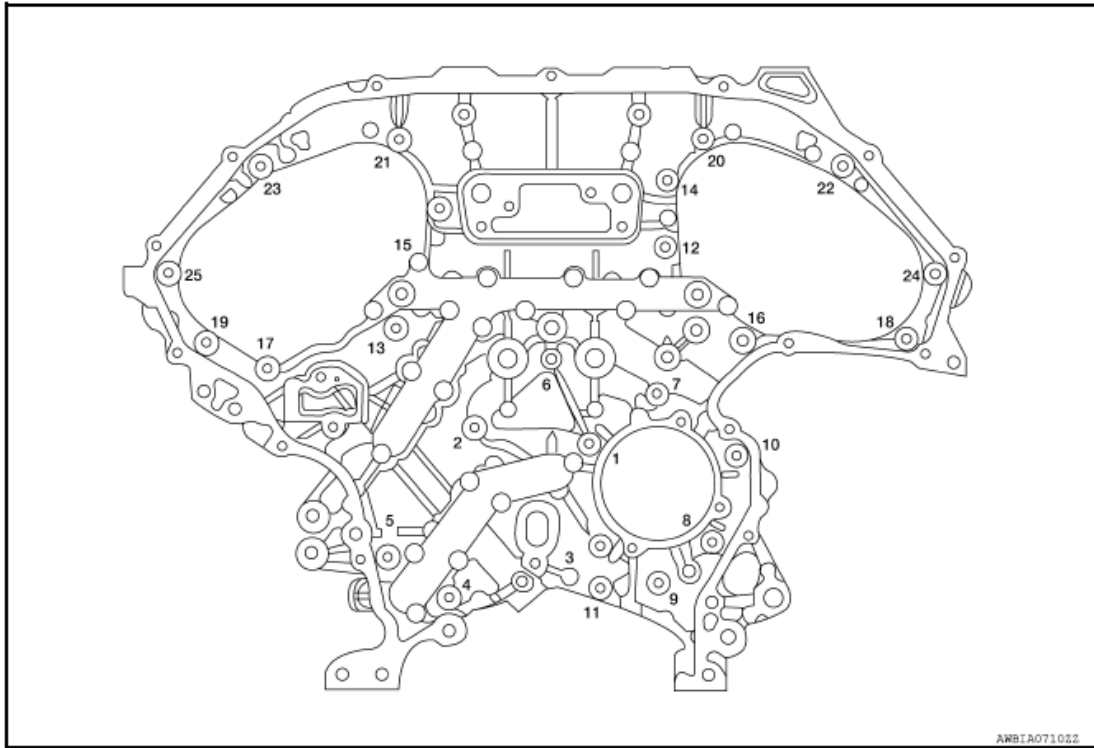


Fig. 131: Locating Rear Timing Chain Case Bolts With Tightening Sequence
 Courtesy of NISSAN NORTH AMERICA, INC.

Bolt length	Bolt position	Torque specification
20 mm (0.79 in)	1, 2, 3, 6, 7, 8, 9, 10	12.7 N.m (1.3 kg-m, 9 ft-lb)
16 mm (0.63 in)	All except the above	12.7 N.m (1.3 kg-m, 9 ft-lb)

- b. After all bolts are initially tightened, retighten them to the specification in the numerical order as shown below.

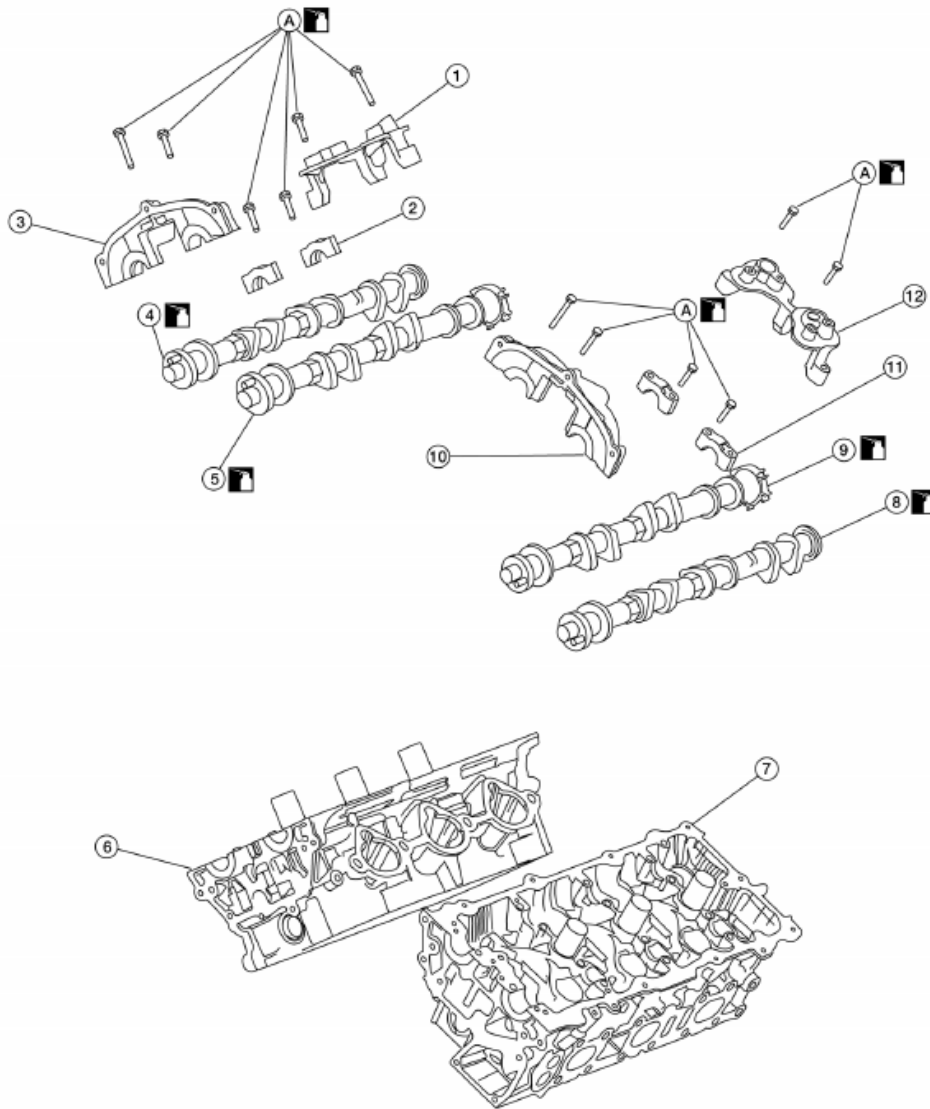
NOTE: If liquid gasket protrudes, wipe it off immediately.

4. Install the timing chains (primary and secondary). Refer to "**REMOVAL AND INSTALLATION**".
5. Install the front timing chain case. Refer to "**REMOVAL AND INSTALLATION**".
6. Install the upper oil pan. Refer to "**REMOVAL AND INSTALLATION (UPPER OIL PAN)**".
7. Install the engine assembly. Refer to "**FWD: REMOVAL AND INSTALLATION**" (FWD) or "**AWD: REMOVAL AND INSTALLATION**" (AWD).

CAMSHAFT

Exploded View

SEC. 111 • 130 • 221



- | | | |
|--|-----------------------|---|
| 1. Camshaft position sensor bracket (RH) | 2. Camshaft brackets | 3. No. 1 camshaft bracket (RH) |
| 4. Camshaft (EXH) RH | 5. Camshaft (INT) RH | 6. Cylinder head (RH) |
| 7. Cylinder head (LH) | 8. Camshaft (EXH) LH | 9. Camshaft (INT) LH |
| 10. No. 1 camshaft bracket (LH) | 11. Camshaft brackets | 12. Camshaft position sensor bracket (LH) |
| A. Follow installation procedure | | |

Fig. 132: Exploded View Of Camshaft

Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION: Apply new engine oil to parts marked in illustration before installation.**Removal and Installation**

REMOVAL

1. Remove the timing chains (primary and secondary). Refer to "**REMOVAL AND INSTALLATION**".
2. Remove camshaft position brackets (RH shown, LH similar).

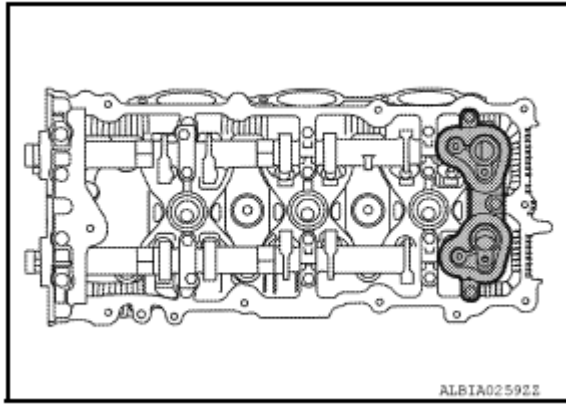


Fig. 133: Identifying Camshaft Position Brackets
 Courtesy of NISSAN NORTH AMERICA, INC.

3. Remove the intake and exhaust camshaft brackets and the camshafts.
 - Mark the camshafts, camshaft brackets, and bolts so they are placed in the same position and direction for installation.
 - Equally loosen the camshaft bracket bolts in several steps in the numerical order as shown below.

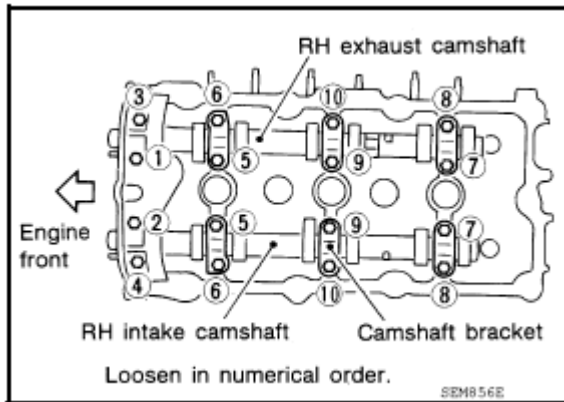


Fig. 134: Locating RH Camshaft Bracket Mounting Bolts With Loosening Sequence
 Courtesy of NISSAN NORTH AMERICA, INC.

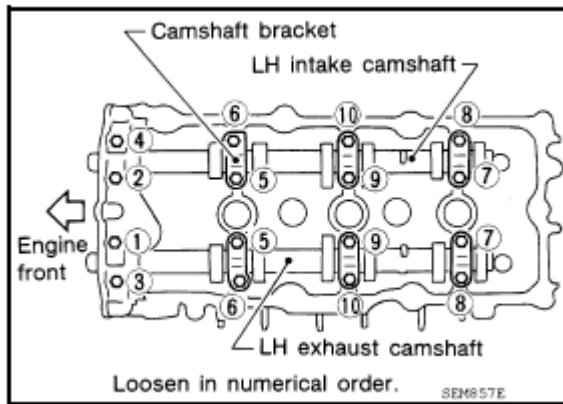


Fig. 135: Locating LH Camshaft Bracket Mounting Bolts With Loosening Sequence
 Courtesy of NISSAN NORTH AMERICA, INC.

4. Remove valve lifters if necessary.

NOTE: Identify installation positions to ensure proper installation.

5. Remove secondary timing chain tensioner (1) from cylinder head.
 - Remove secondary tensioner with its stopper pin attached.

NOTE: Stopper pin was attached when secondary timing chain was removed.

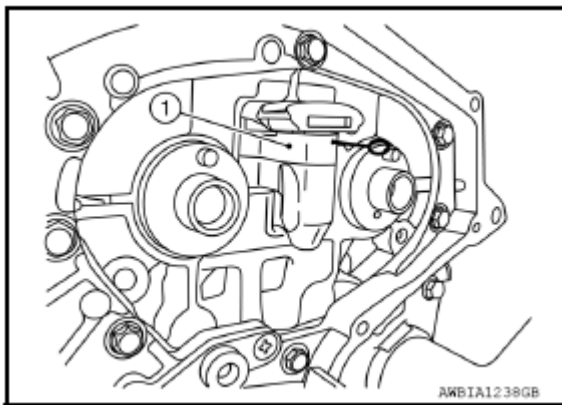


Fig. 136: Identifying Secondary Timing Chain Tensioner
 Courtesy of NISSAN NORTH AMERICA, INC.

INSTALLATION

1. Before installation, remove any old Silicone RTV Sealant from component mating surfaces using a scraper.
 - Remove the old Silicone RTV Sealant from the bolt holes and threads.

- Do not scratch or damage the mating surfaces.

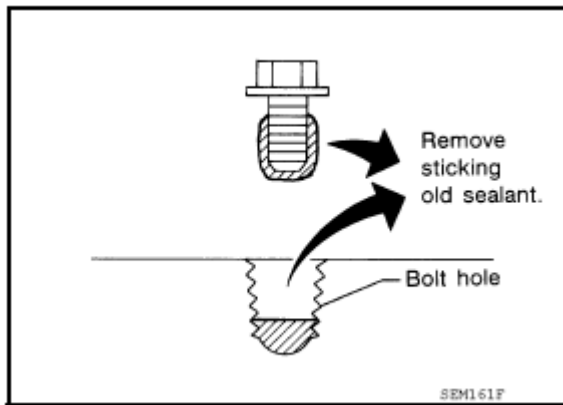


Fig. 137: Removing Liquid Gasket From Bolt Holes
Courtesy of NISSAN NORTH AMERICA, INC.

2. Before installing the front cam bracket, remove the old Silicone RTV Sealant from the mating surface using a scraper.
 - Do not scratch or damage the mating surface.

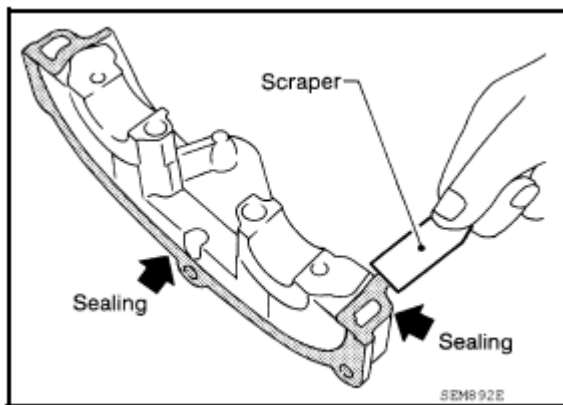


Fig. 138: Removing Old Sealant From Mating Surface Using Scraper
Courtesy of NISSAN NORTH AMERICA, INC.

3. Turn the crankshaft until No. 1 piston is set at TDC on the compression stroke.
 - The crankshaft key should line up with the right bank cylinder center line as shown below.

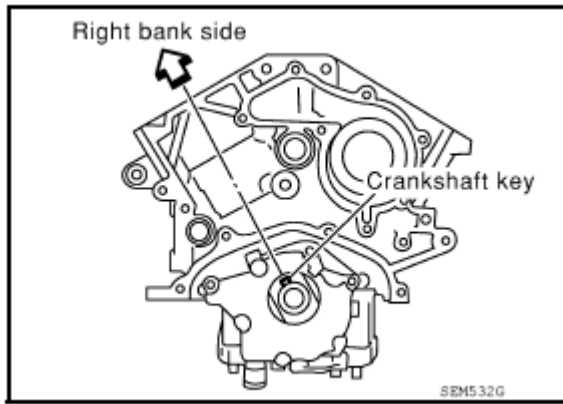


Fig. 139: Identifying Crankshaft Key Position
Courtesy of NISSAN NORTH AMERICA, INC.

4. Install camshaft chain tensioners (1) on both sides of cylinder head. Refer to "**REMOVAL AND INSTALLATION**".

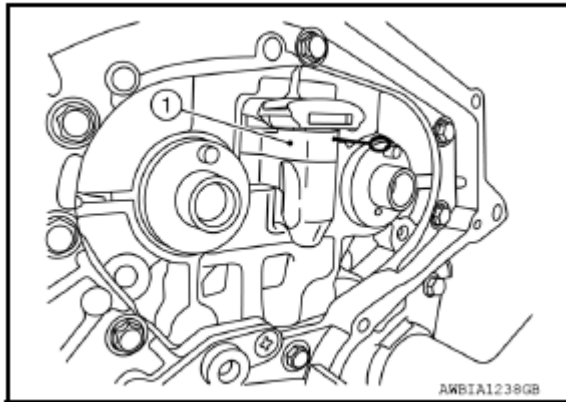


Fig. 140: Identifying Timing Chain Tensioner
Courtesy of NISSAN NORTH AMERICA, INC.

5. Install valve lifter, if removed.

NOTE: **Install them in original positions.**

6. Install exhaust and intake camshafts and camshaft brackets.
 - Intake camshaft has a drill mark on camshaft sprocket mounting flange.

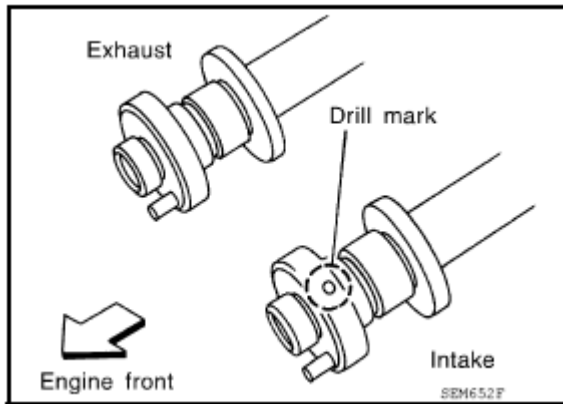


Fig. 141: Identifying Drill Mark On Intake Camshaft Sprocket Mounting Flange
Courtesy of NISSAN NORTH AMERICA, INC.

- Follow your identification marks made during removal or follow the identification marks that are present on the new camshafts components for proper placement and direction of the components.

Bank	INT/EXH	ID mark	Drill mark	Paint marks	
				M1	M2
RH	INT	1A	Yes	Blue	No
	EXH	1C	No	No	Blue
LH	INT	1B	Yes	Blue	No
	EXH	1D	No	No	Blue

- Position the camshaft dowel pins (A) as shown below.

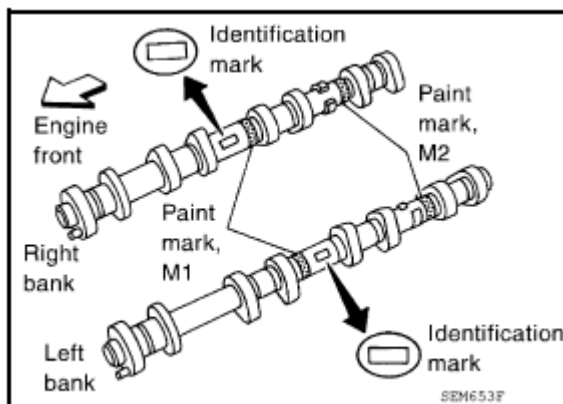


Fig. 142: Locating Identification Marks On Camshaft
Courtesy of NISSAN NORTH AMERICA, INC.

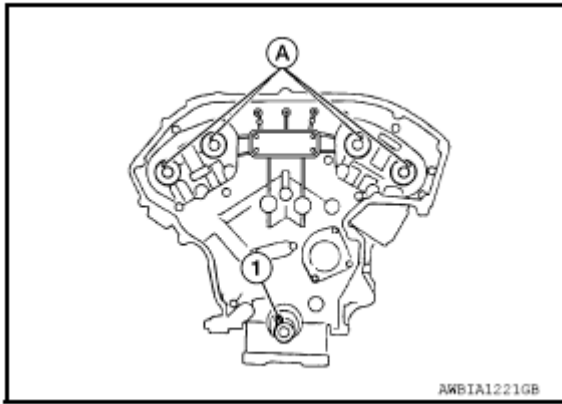


Fig. 143: Locating Crankshaft Key And Camshaft Dowel Pins
Courtesy of NISSAN NORTH AMERICA, INC.

7. Before installing camshaft brackets, apply liquid gasket to mating surface of No. 1 camshaft bracket.
 - Use Genuine Silicone RTV Sealant or equivalent. Refer to "**RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS**".

CAUTION:

- Installation should be done within 5 minutes after applying liquid gasket.
- Do not fill the engine with oil for at least 30 minutes after the components are installed to allow the liquid gasket to cure.

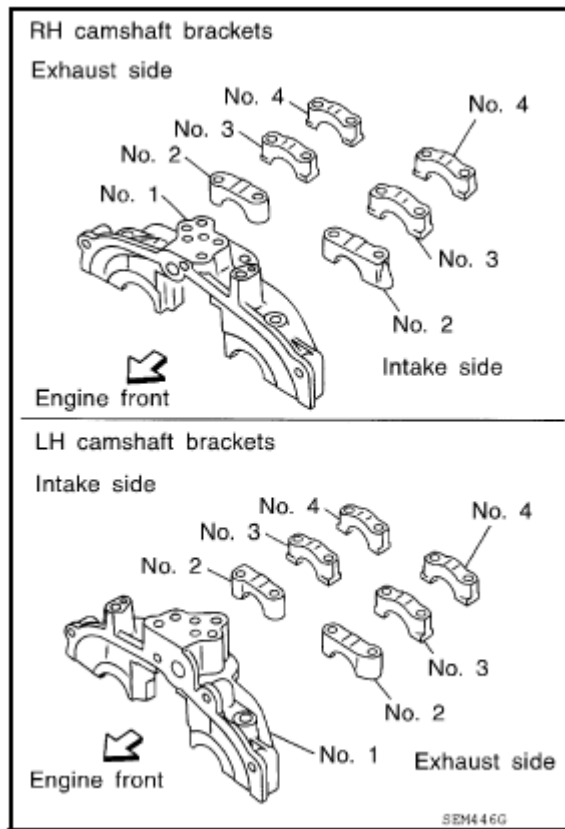


Fig. 144: Identifying Camshaft Brackets
Courtesy of NISSAN NORTH AMERICA, INC.

- Before installation, wipe off any protruding liquid gasket.
- Refer to "**PRECAUTION FOR LIQUID GASKET**".

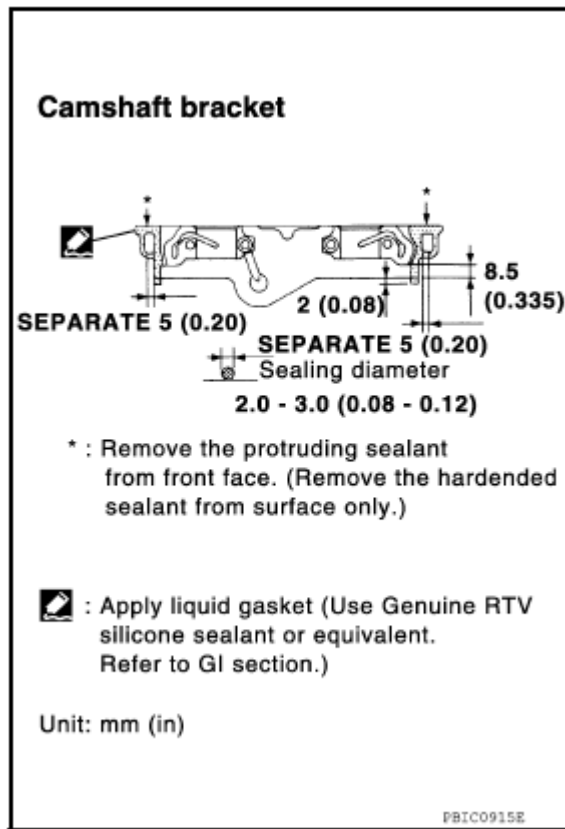


Fig. 145: Identifying Liquid Gasket Application Area On Camshaft Brackets
 Courtesy of NISSAN NORTH AMERICA, INC.

- Install camshaft brackets in their original positions and direction. Align the stamp marks as shown below.

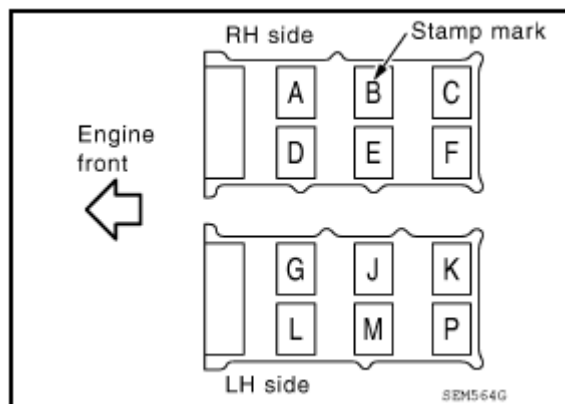


Fig. 146: Identifying Stamp Marks On Camshaft Brackets
 Courtesy of NISSAN NORTH AMERICA, INC.

- If checking and adjusting any part of valve assembly or camshaft, check valve clearance according to the reference data. Refer to "VALVE CLEARANCE".

Valve clearance (cold) Intake: 0.26 - 0.34 mm (0.010 - 0.013 in)

Valve clearance (cold) Exhaust: 0.29 - 0.37 mm (0.011 - 0.015 in)

- Tighten the camshaft brackets in three steps, in numerical order shown below.

(1)	1.96 N.m (0.2 kg-m, 17 in-lb)	Tighten No. 7 - 10, then tighten No. 1 - 6 in the numerical order shown below.
(2)	5.88 N.m (0.6 kg-m, 52 in-lb)	Tighten No. 1 - 10 in the numerical order shown below.
(3)	10.41 N.m (1.10 kg-m, 8 ft-lb)	Tighten No. 1 - 10 in the numerical order shown below.

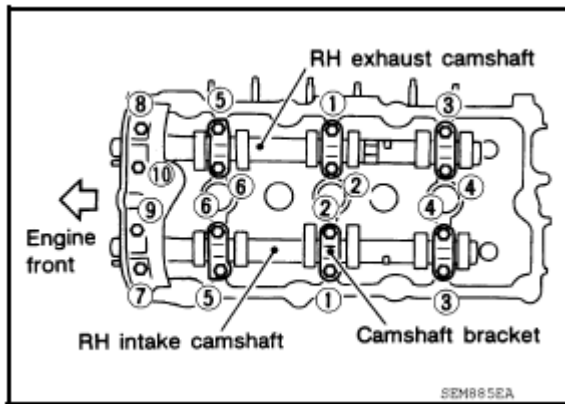


Fig. 147: Identifying Tightening Sequence Of RH Camshaft Bracket Mounting Bolts
Courtesy of NISSAN NORTH AMERICA, INC.

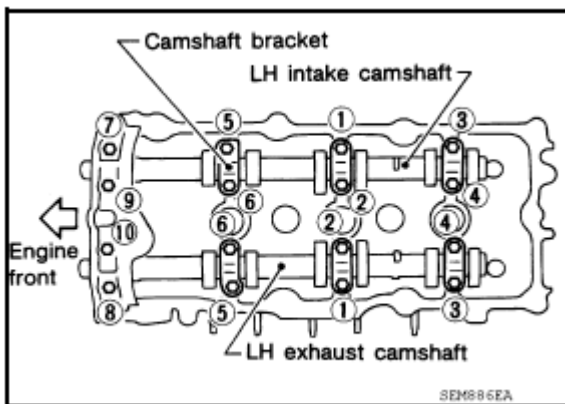


Fig. 148: Identifying Tightening Sequence Of LH Camshaft Bracket Mounting Bolts
Courtesy of NISSAN NORTH AMERICA, INC.

8. Measure difference in levels between front end faces of No. 1 camshaft bracket and cylinder head.

Standard: - 0.14 to 0.14 mm (- 0.0055 to 0.0055 in)

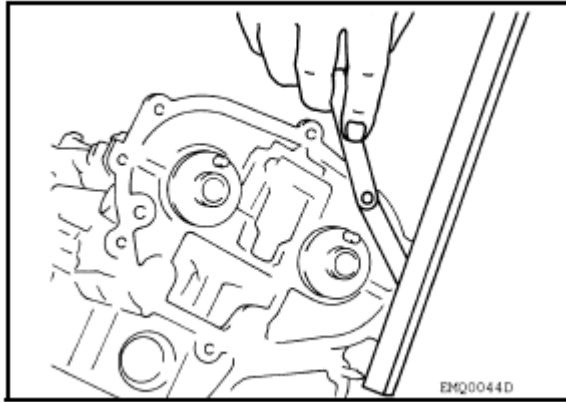


Fig. 149: Measuring Difference In Levels Between Front End Faces Of No. 1 Camshaft Bracket And Cylinder Head

Courtesy of NISSAN NORTH AMERICA, INC.

- If measurement is outside the specified range, re-install camshaft and camshaft bracket.
9. Install camshaft position sensors (PHASE) (RH and LH bank.)
 10. Install the timing chains. Refer to "**REMOVAL AND INSTALLATION**".

Inspection After Removal

INSPECTION

Camshaft Visual Check

Check camshaft for scratches and wear. Replace if necessary.

Camshaft Runout

1. Put V-block on precise flat bed and support No. 2 and No. 4 journal of camshaft as shown below.
2. Set dial gauges vertically to No. 3 journal as shown below.
3. Turn camshaft in one direction slowly by hand measure the camshaft runout on the dial gauges.
 - Runout is the largest indicator reading after one full revolution.

Camshaft Runout

Standard: Less than 0.02 mm (0.0008 in)

Limit: 0.05 mm (0.0020 in)

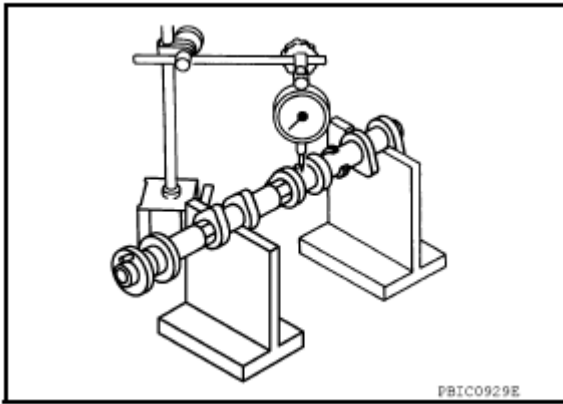


Fig. 150: Measuring Camshaft Runout Using Dial Indicator
Courtesy of NISSAN NORTH AMERICA, INC.

4. If actual runout exceeds the limit, replace the camshaft.

Camshaft Lobe Height

1. Measure camshaft lobe height as shown below. Refer to "**CAMSHAFT**".
2. If wear has reduced the camshaft lobe height below specifications, replace the camshaft.

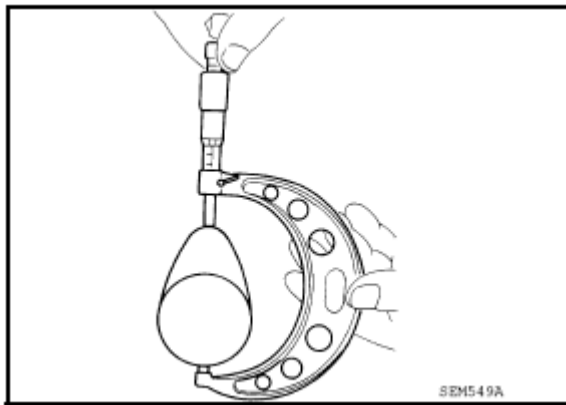


Fig. 151: Measuring Camshaft Lobe Height Using Micrometer
Courtesy of NISSAN NORTH AMERICA, INC.

Camshaft Journal Clearance

Outer Diameter of Camshaft Journal

- Measure outer diameter of camshaft journal as shown below.

Standard outer diameter No. 1: 25.935 - 25.955 mm (1.0211 - 1.0218 in)

Standard outer diameter No. 2, 3, 4: 23.445 - 23.465 mm (0.9230 - 0.9238 in)

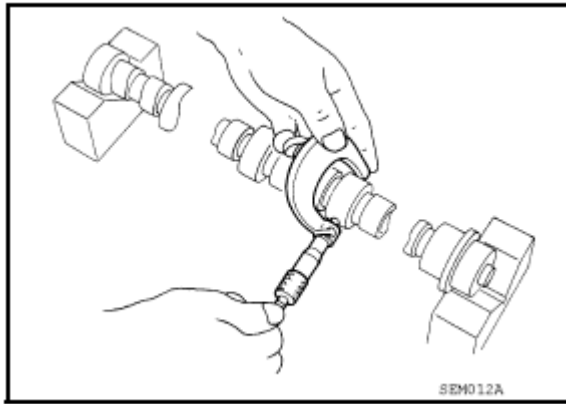


Fig. 152: Measuring Camshaft Journal Outer Diameter Using Micrometer
 Courtesy of NISSAN NORTH AMERICA, INC.

Inner Diameter of Camshaft Bracket

1. Tighten camshaft bracket bolt with specified torque.
2. Using inside micrometer, measure inner diameter (A) of camshaft bracket.

Standard inner diameter No. 1: 26.000 - 26.021 mm (1.0236 - 1.0244 in)

Standard inner diameter No. 2, 3, 4: 23.500 - 23.521 mm (0.9252 - 0.9260 in)

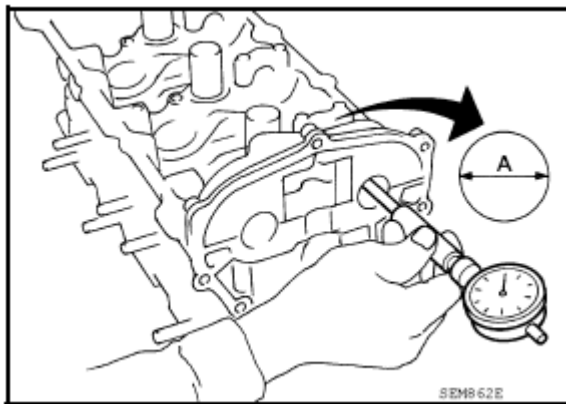


Fig. 153: Measuring Inner Diameter Of Camshaft Bracket Using Inside Micrometer
 Courtesy of NISSAN NORTH AMERICA, INC.

Calculation of Camshaft Journal Clearance

(Journal clearance) = (inner diameter of camshaft bracket) - (outer diameter of camshaft journal)

Standard No. 1: 0.045 - 0.086 mm (0.0018 - 0.0034 in)

Standard No. 2, 3, 4: 0.035 - 0.076 mm (0.0014 - 0.0030 in)

Limit: 0.15 mm (0.0059 in)

- When out of the specified range, replace either or both camshaft and cylinder head.

NOTE: Inner diameter of camshaft bracket is manufactured together with cylinder head. Replace the whole cylinder head assembly.

Camshaft End Play

1. Install the camshaft in the cylinder head.
2. Install dial gauge in thrust direction on front end of camshaft. Measure end play when camshaft is moved forward/backward (in direction to axis) as shown below.

Standard: 0.115 - 0.188 mm (0.0045 - 0.0074 in)

Limit: 0.24 mm (0.0094 in)

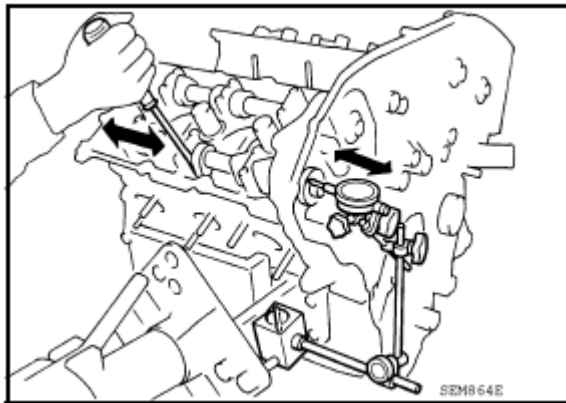


Fig. 154: Measuring Camshaft End Play
Courtesy of NISSAN NORTH AMERICA, INC.

- If out of the specified range, replace with new camshaft and measure again.
- If out of the specified range again, replace with new cylinder head.

Camshaft Sprocket Runout

1. Put V-block on precise flat bed and support No. 2 and No. 4 journal of camshaft as shown below.
2. Install camshaft sprocket on camshaft.
3. Measure camshaft sprocket runout.

Runout: Less than 0.15 mm (0.0059 in)

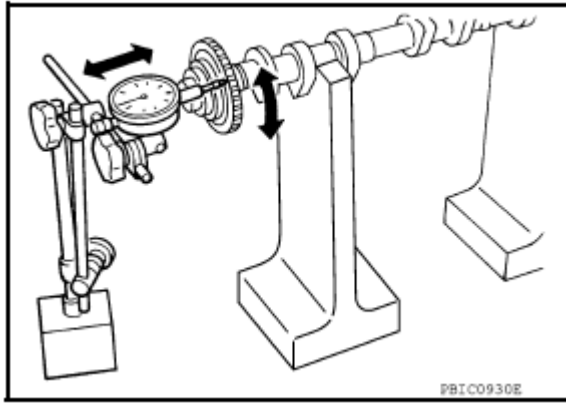


Fig. 155: Measuring Camshaft Sprocket Runout
Courtesy of NISSAN NORTH AMERICA, INC.

4. If sprocket runout exceeds the limit, replace camshaft sprocket.

Valve Lifter

- Check if the surface of the valve lifter has any excessive wear or cracks replace as necessary.

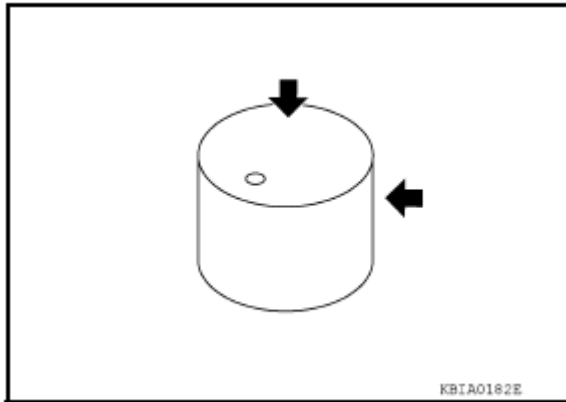


Fig. 156: Checking Valve Lifter Surface
Courtesy of NISSAN NORTH AMERICA, INC.

Valve Lifter Clearance

Outer Diameter of Valve Lifter

- Measure the outer diameter of the valve lifter. Refer to "CAMSHAFT".
- If out of the specified range, replace the valve lifter.

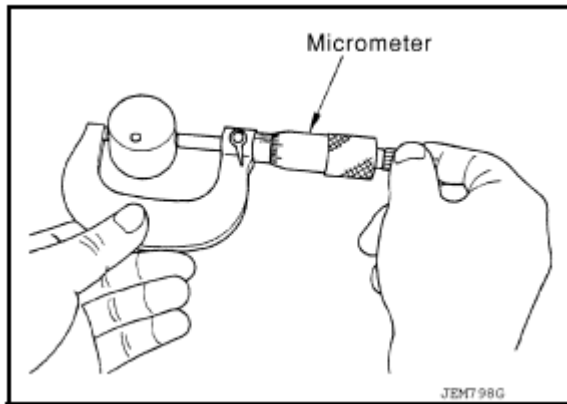


Fig. 157: Measuring Valve Lifter Outer Diameter
Courtesy of NISSAN NORTH AMERICA, INC.

Valve Lifter Bore Diameter

- Using inside micrometer, measure diameter of valve lifter bore of cylinder head. Refer to "CAMSHAFT".
- If out of the specified range, replace the cylinder head assembly.

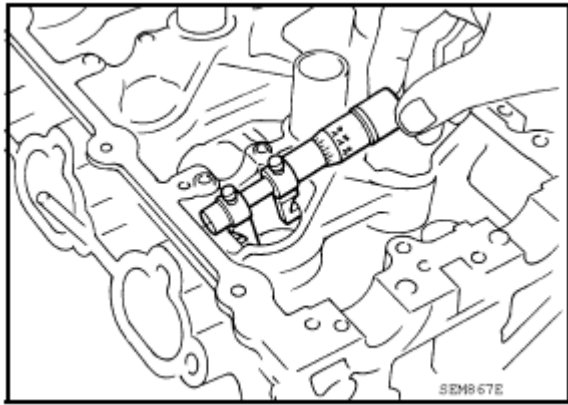


Fig. 158: Measuring Cylinder Head Valve Lifter Bore Diameter Using Inside Micrometer
Courtesy of NISSAN NORTH AMERICA, INC.

Calculation of Valve Lifter Clearance

- (Valve lifter clearance) = (valve lifter bore diameter) - (valve lifter outer diameter) Refer to "CAMSHAFT".
- If out of specified range, replace either or both valve lifter and cylinder head assembly.

Inspection after Installation

INSPECTION OF CAMSHAFT SPROCKET (INT) OIL GROOVE

CAUTION: Perform this inspection only when DTC P0011 is detected in self-diagnostic results of CONSULT and it is directed according to inspection procedure of Engine Control article. Refer to "DIAGNOSIS PROCEDURE".

WARNING: Check when engine is cold so as to prevent burns from any splashing engine oil.

1. Check engine oil level. Refer to "INSPECTION".
2. Perform the following procedure so as to prevent the engine from being unintentionally started while checking.
 - a. Release fuel pressure. Refer to "WORK PROCEDURE".
 - b. Disconnect ignition coil and injector harness connectors if practical.
3. Remove intake valve timing control solenoid valve.
4. Crank engine, and then make sure that engine oil comes out from intake valve timing control cover oil hole. End cranking after checking.

WARNING: Be careful not to touch rotating parts (drive belts, idler pulley, and crankshaft pulley, etc.).

- CAUTION:**
- Engine oil may squirt from intake valve timing control solenoid valve installation hole during cranking. Use a shop cloth to prevent engine oil from splashing on worker, engine components and vehicle.
 - Do not allow engine oil to get on rubber components such as drive belts or engine mount insulators. Immediately wipe off any splashed engine oil.

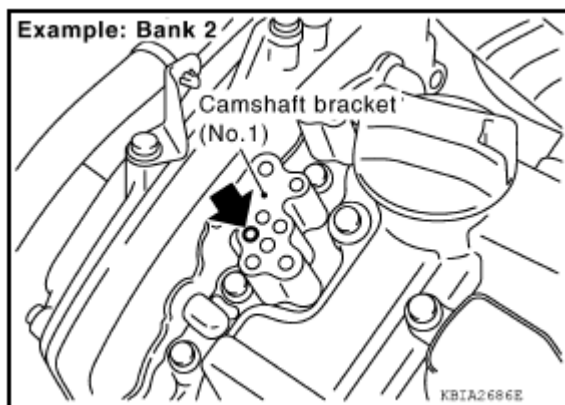


Fig. 159: Locating Intake Valve Timing Control Cover Oil Hole
Courtesy of NISSAN NORTH AMERICA, INC.

5. Clean oil groove between oil strainer and intake valve timing control solenoid valve if engine oil does not

come out from intake valve timing control cover oil hole.

6. Remove components between intake valve timing control solenoid valve and camshaft sprocket (INT), and then check each oil groove for clogging.
 - Clean oil groove if necessary.
7. After inspection, installation of the remaining components is in the reverse order of removal.

OIL SEAL

Removal and Installation of Valve Oil Seal

REMOVAL

1. Turn crankshaft until the cylinder requiring new oil seals is at TDC. This will prevent valve from dropping into cylinder.

CAUTION: When rotating crankshaft, be careful to avoid scarring the front cover with the timing chain.

2. Remove camshaft relating to valve oil seal to be removed. Refer to "REMOVAL AND INSTALLATION".
3. Remove valve lifters. Refer to "REMOVAL AND INSTALLATION".
4. Remove valve collet, valve spring retainer and valve spring using Tool.

CAUTION: When working, take care not to damage valve lifter bore.

Tool numbers: KV10116200 (J-26336-A)

: KV10115900 (J-26336-20)

: KV10109220 (-)

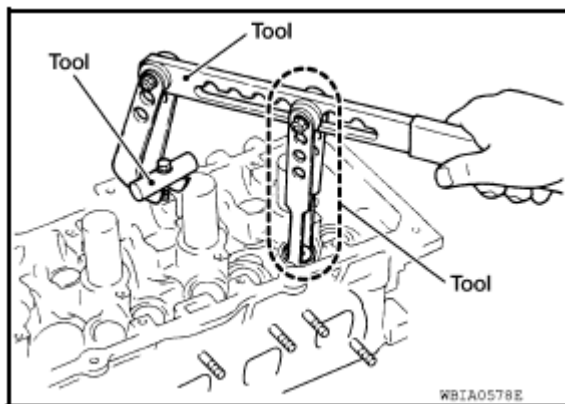
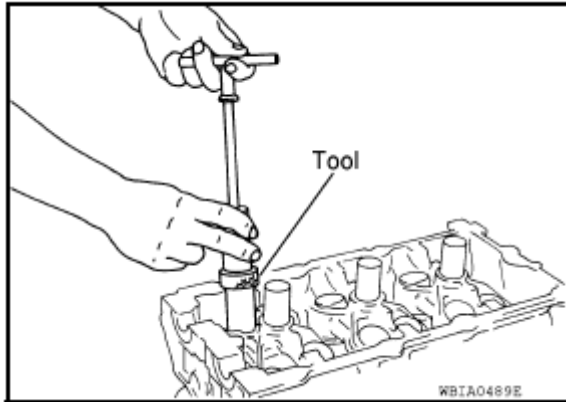


Fig. 160: Removing/Installing Valve Collet Using Tool

Courtesy of NISSAN NORTH AMERICA, INC.

- Compress valve spring using Tool, attachment and adapter. Remove valve collet with magnet hand.
5. Remove valve oil seal using Tool.

Tool number: KV10107902 (J-38959)

**Fig. 161: Removing Valve Oil Seal Using Tool**

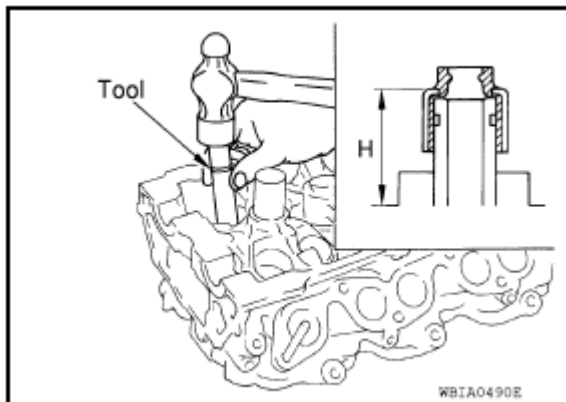
Courtesy of NISSAN NORTH AMERICA, INC.

INSTALLATION

1. Apply new engine oil to new valve oil seal joint surface and seal lip.
2. Press in valve oil seal to height (H) using Tool to specified height.

Tool number: - (J-39386)

NOTE: Dimension (H): height measured before valve spring seat installation.

**Fig. 162: Installing Valve Oil Seals Using Tool**

Courtesy of NISSAN NORTH AMERICA, INC.

Intake and exhaust (H): 14.3 - 14.9 mm (0.563 - 0.587 in)

3. Installation of the remaining components is in the reverse order of removal.

Removal and Installation of Front Oil Seal

REMOVAL

1. Remove drive belt. Refer to "**REMOVAL AND INSTALLATION**".
2. Lock the drive plate using Tool.

Tool number: - (J-50288)

CAUTION: Do not damage the ring gear teeth or the signal plate teeth behind the ring gear when setting the Tool.

3. Remove the crankshaft pulley as follows:
 - a. Loosen crankshaft pulley and locate bolt seating surface at 10 mm (0.39 in) from its original position.
 - b. Position a pulley puller at recess hole of crankshaft pulley to remove crankshaft pulley.

CAUTION: Do not use a puller claw on the outer diameter of the crankshaft pulley.

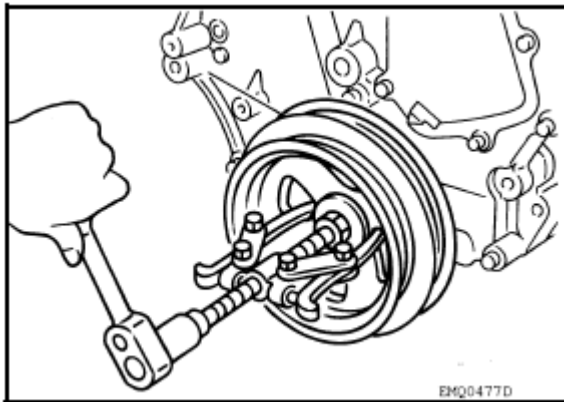


Fig. 163: Removing Crankshaft Pulley Using Tool
Courtesy of NISSAN NORTH AMERICA, INC.

4. Remove front oil seal from front cover using a suitable tool.

CAUTION: Be careful not to damage front cover or crankshaft.

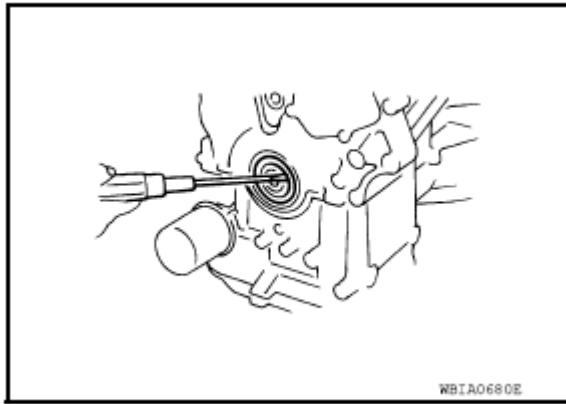


Fig. 164: Removing Front Oil Seal From Front Cover Using Tool
Courtesy of NISSAN NORTH AMERICA, INC.

INSTALLATION

1. Apply new engine oil to new oil seal and install.
 - Install new oil seal in the direction as shown below.

CAUTION: Press fit straight and avoid causing burrs or tilting the oil seal.

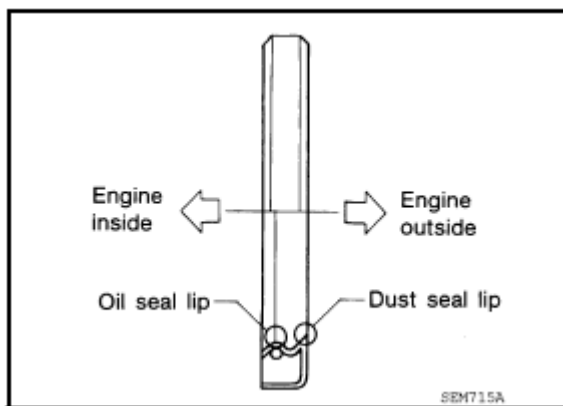


Fig. 165: Identifying Oil Seal And Dust Seal Lips
Courtesy of NISSAN NORTH AMERICA, INC.

- Press-fit oil seal until it becomes flush with the timing chain case end face, using suitable tool.
- Make sure the garter spring in the oil seal is in position and seal lip is not inverted.

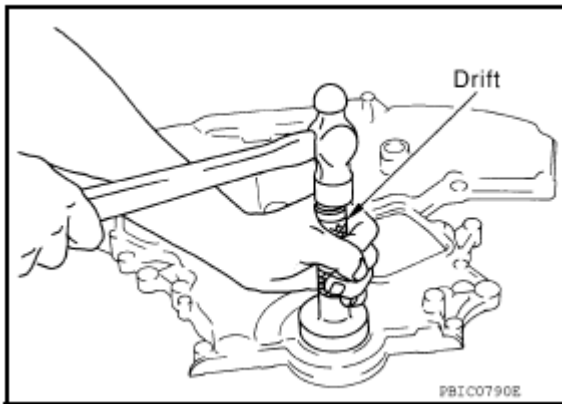


Fig. 166: Installing Front Oil Seal Using Tool
 Courtesy of NISSAN NORTH AMERICA, INC.

2. Install crankshaft pulley and tighten the bolt in two steps.
 - Lubricate thread and seat surface of the bolt with new engine oil.
 - For the second step angle tighten using Tool.

CAUTION:

- Do not damage the front oil seal when inserting crankshaft pulley.
- Use only brass or plastic hammer if tapping on the crankshaft pulley.
- Never hammer on pulley grooves.

Step 1: 44.1 N.m (4.5 kg-m, 33 ft-lb)

Step 2: 90°(+0°/-6°) degrees clockwise

Tool number: KV10112100 (BT-8653-A)

3. Remove the Tool to unlock the driveplate.

Tool number: - (J-50288)

CAUTION: Do not damage the ring gear teeth, or the signal plate teeth behind the ring gear, when removing the Tool.

4. Installation of the remaining components is in the reverse order of removal.

Removal and Installation of Rear Oil Seal

REMOVAL

1. Remove the upper oil pan. Refer to "**REMOVAL AND INSTALLATION (UPPER OIL PAN)**".

2. Remove drive plate. Refer to "**DOWEL PIN ALIGNMENT**".
3. Remove rear oil seal retainer using Tool.

Tool Number: KV10111100 (J-37228)

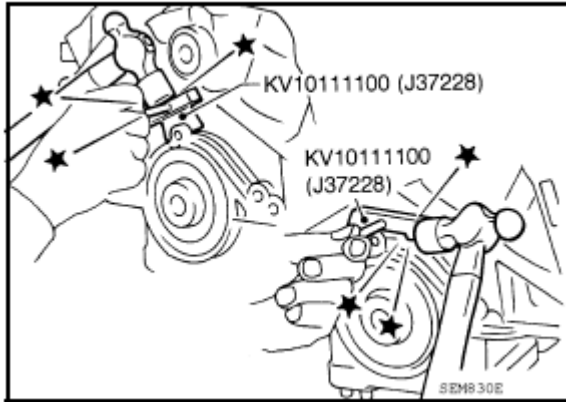


Fig. 167: Removing Rear Oil Seal Retainer Using Tool
Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION:

- Be careful not to damage mating surface.
- If rear oil retainer is removed, replace it with a new one

NOTE:

Rear oil seal and retainer form a single part and are replaced as an assembly.

INSTALLATION

1. Remove old liquid gasket material from mating surface of cylinder block and oil pan using a suitable scraper.
2. Install the rear oil seal retainer using Tool (A).

Tool number: - (J-47128)

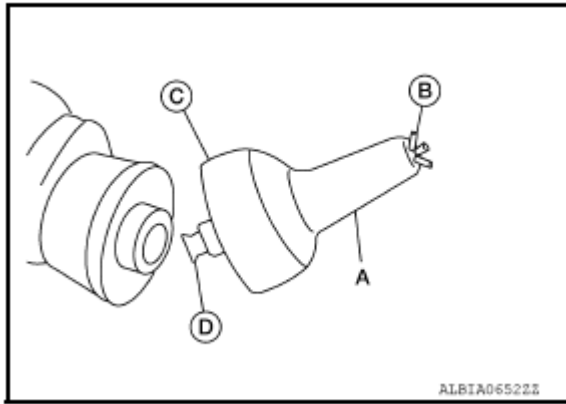


Fig. 168: Installing Rear Oil Seal Retainer Using Tool
Courtesy of NISSAN NORTH AMERICA, INC.

- Loosen the wing nut (B) on the end of the Tool (A).
- Insert the arbor (D) into the crankshaft pilot hole until the outer lip (C) of the Tool (A) covers the edge of the crankshaft sealing surface.
- Tighten the wing nut (B) to secure the Tool (A) to the crankshaft.
- Apply sealant to rear oil seal retainer as shown below.

Use Genuine Silicone RTV Sealant or equivalent. Refer to "**RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS**".

CAUTION:

- Installation should be done within 5 minutes after applying liquid gasket.
- Do not fill the engine with oil for at least 30 minutes after the components are installed to allow the liquid gasket to cure.

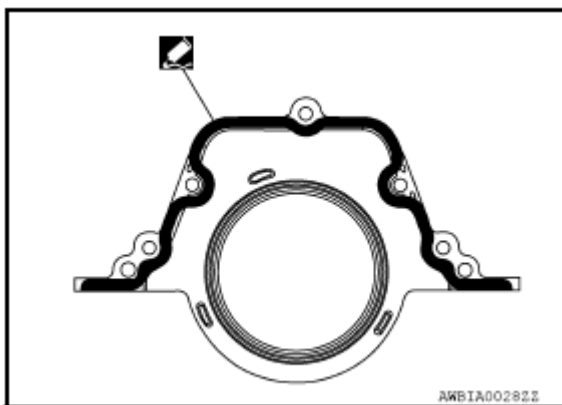


Fig. 169: Identifying Sealant Application Area On Rear Oil Seal Retainer
Courtesy of NISSAN NORTH AMERICA, INC.

- e. Lubricate the sealing surface of the new rear main seal with new engine oil.
- f. Slide the new rear main seal (1) over the Tool (A) and onto the crankshaft.
- g. Loosen the wing nut and push the threaded rod into the handle to remove the Tool (A).
- h. Tighten the rear oil seal retainer bolts to specification.

Rear oil seal retainer bolts: 8.8 N.m (0.9 kg-m, 78 in lb)

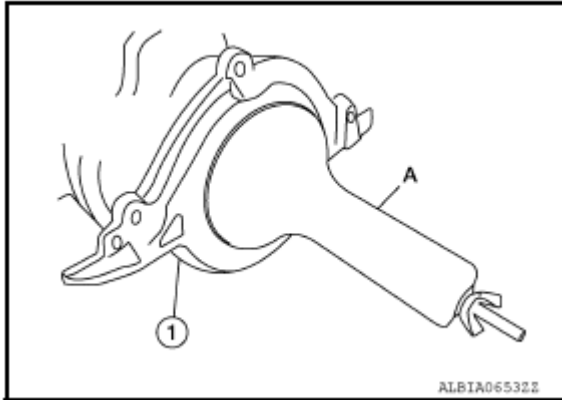


Fig. 170: Sliding Rear Main Seal Over Tool And Onto Crankshaft
Courtesy of NISSAN NORTH AMERICA, INC.

3. Installation of the remaining components is in the reverse order of removal.

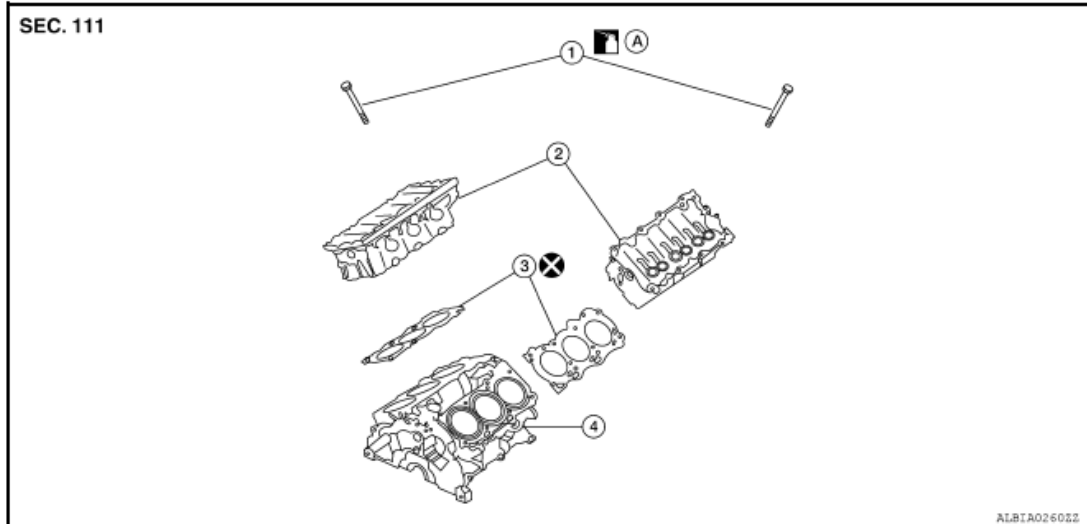
CAUTION:

- When replacing an engine or transmission you must make sure the dowels are installed correctly during re-assembly.
- Improper alignment caused by missing dowels may cause vibration, oil leaks or breakage of drivetrain components.

CYLINDER HEAD

Exploded View

Symbol	Description
	N·m (kg-m, ft-lb)
	N·m (kg-m, in-lb)
	Always replace after disassembly.



1. Cylinder head bolt

2. Cylinder head

3. Cylinder head gasket

4. Engine block

A. Follow installation procedure

Fig. 171: Exploded View Of Cylinder Head
 Courtesy of NISSAN NORTH AMERICA, INC.

Removal and Installation

REMOVAL

1. Remove the engine from the vehicle. Refer to "**FWD: REMOVAL AND INSTALLATION**" (FWD) or "**AWD: REMOVAL AND INSTALLATION**" (AWD).
2. Remove the rear timing chain case. Refer to "**REMOVAL AND INSTALLATION**".
3. Remove the intake manifold. Refer to "**REMOVAL AND INSTALLATION**".
4. Remove the exhaust manifolds. Refer to "**EXPLODED VIEW**".
5. Remove the intake and exhaust camshafts. Refer to "**REMOVAL AND INSTALLATION**".
6. Remove the coolant outlet housing. Refer to "**REMOVAL AND INSTALLATION**".
7. Remove the RH and LH cylinder head bolts with power tool.
 - The bolts should be loosened gradually in three stages.
 - Loosen the bolts in the numerical order as shown below.

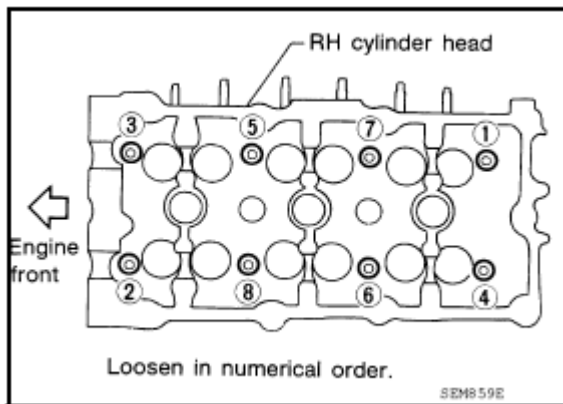


Fig. 172: Locating RH Cylinder Head Bolts With Loosening Sequence
 Courtesy of NISSAN NORTH AMERICA, INC.

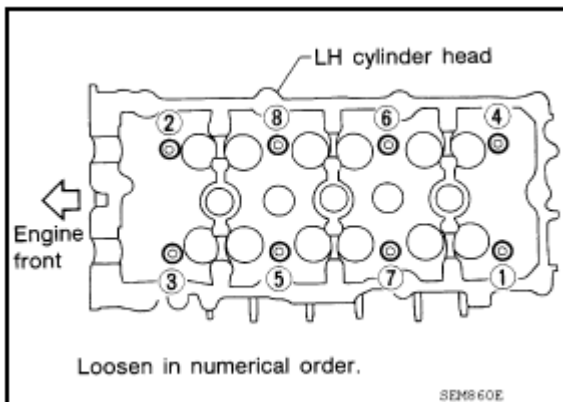


Fig. 173: Locating LH Cylinder Head Bolts With Loosening Sequence
 Courtesy of NISSAN NORTH AMERICA, INC.

8. Remove cylinder heads and gaskets.
 - Discard the cylinder head gaskets and use new gaskets for installation.

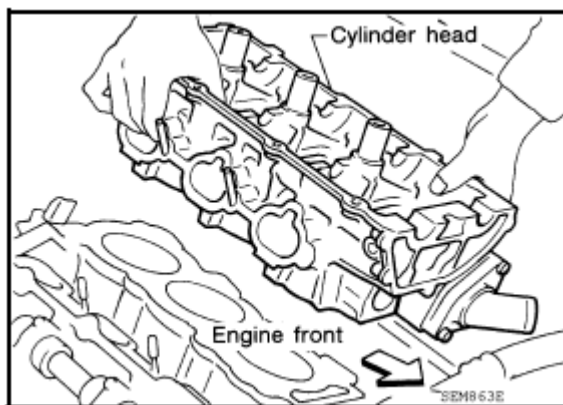


Fig. 174: Removing Cylinder Heads And Gaskets

Courtesy of NISSAN NORTH AMERICA, INC.

INSTALLATION

1. Turn the crankshaft until No. 1 piston is set at TDC on the compression stroke.
 - The crankshaft key should line up with the RH cylinder center line as shown below.

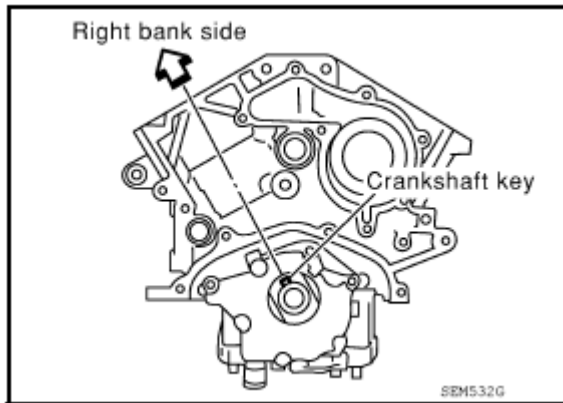


Fig. 175: Identifying Crankshaft Key Position
Courtesy of NISSAN NORTH AMERICA, INC.

2. Install new cylinder head gaskets.

CAUTION: Do not rotate crankshaft and camshaft separately or valves will strike piston heads.

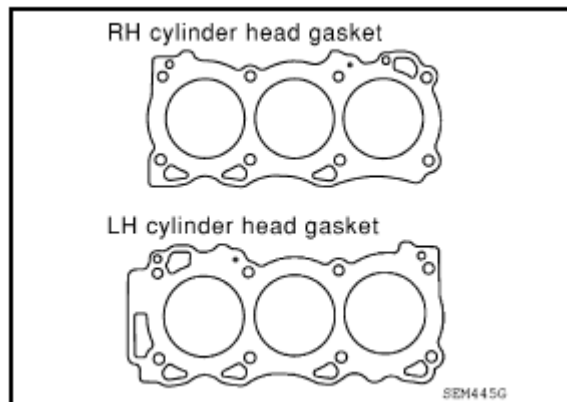


Fig. 176: Identifying Cylinder Head Gaskets
Courtesy of NISSAN NORTH AMERICA, INC.

3. Inspect the cylinder head bolts before installing the cylinder heads.

CAUTION: Cylinder head bolts are tightened by degree rotation tightening method. Whenever the size difference between d1 and d2 exceeds

the limit, replace the bolts with new ones.
Limit (d1 - d2): 0.11 mm (0.0043 in)

- Lubricate threads and seat surfaces of the bolts with new engine oil.

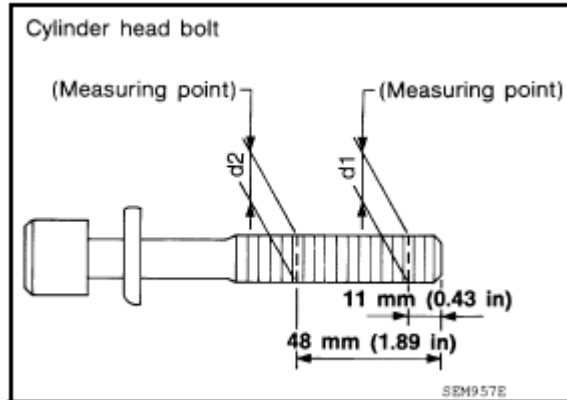


Fig. 177: Identifying Cylinder Head Bolt Specifications
Courtesy of NISSAN NORTH AMERICA, INC.

4. Install the cylinder heads on the cylinder block. Tighten the cylinder head bolts in the five steps in the numerical order as shown below using Tool.

Tool Number: KV10112100 (BT-8653-A)

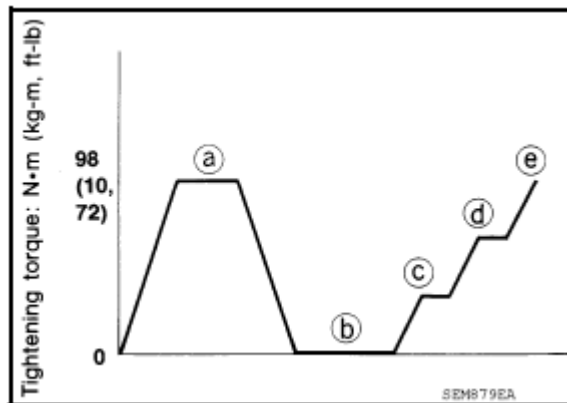


Fig. 178: Cylinder Head Bolt Tightening Torque Graph
Courtesy of NISSAN NORTH AMERICA, INC.

- Tightening procedure:

Cylinder head bolts

Step a: 98.1 N.m (10 kg-m, 72 ft-lb) in order

Step b: Loosen in the reverse order of tightening

Step c: 39.2 N.m (4.0 kg-m, 29 ft-lb) in order

Step d: 103° degrees rotation clockwise in order

Step e: 103° degrees rotation clockwise in order

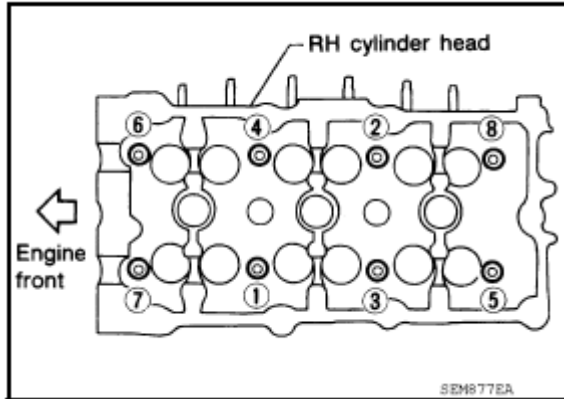


Fig. 179: Locating RH Cylinder Head Bolts With Tightening Sequence
Courtesy of NISSAN NORTH AMERICA, INC.

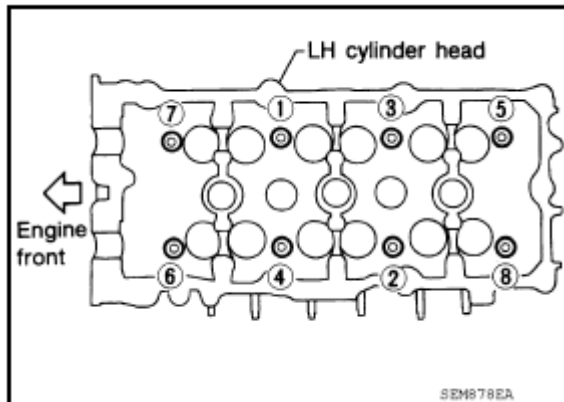


Fig. 180: Locating LH Cylinder Head Bolts With Tightening Sequence
Courtesy of NISSAN NORTH AMERICA, INC.

5. Installation of the remaining components is in the reverse order of removal.

Disassembly and Assembly

Symbol	Description
	N·m (kg-m, ft-lb)
	N·m (kg-m, in-lb)
	Always replace after disassembly.

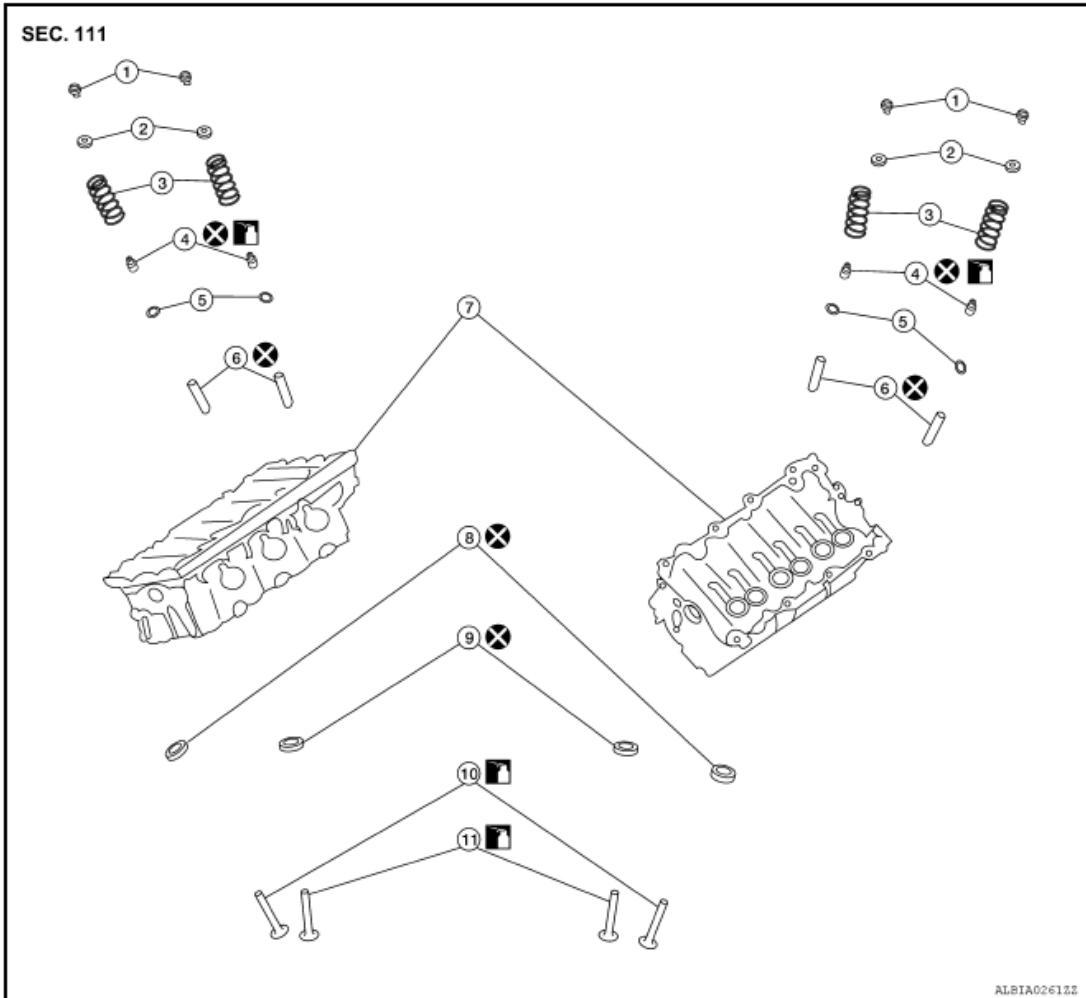


Fig. 181: Disassembled View Of Cylinder Head
Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION:

- When installing camshafts, chain tensioners, oil seals, or other sliding parts, lubricate contacting surfaces with new engine oil.
- Apply new engine oil to threads and seat surface when installing cylinder head, camshaft sprocket, crankshaft pulley, and camshaft bracket.
- Attach tags to valve lifters so as not to mix them up.

DISASSEMBLY

1. Remove spark plug.
2. Remove valve lifter.
 - Identify installation positions and store them without mixing them up.
3. Remove valve collet.
 - Compress valve spring and remove valve collet with magnet hand using Tool.

CAUTION: When working, take care not to damage valve lifter bore.

Tool numbers: KV10109220 (-)

: KV10116200 (J-26336-A)

: KV10115900 (J-26336-20)

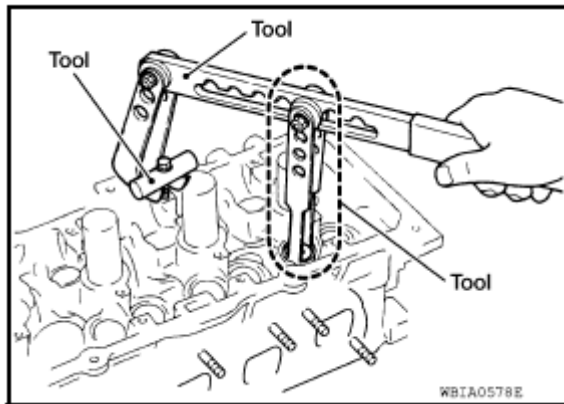


Fig. 182: Removing/Installing Valve Collet Using Tool
Courtesy of NISSAN NORTH AMERICA, INC.

4. Remove valve spring retainer, valve spring and valve spring seat.
5. Push valve stem to combustion chamber side and remove valve.
 - Identify installation positions, and store them without mixing them up.
6. Remove valve oil seals using Tool.

Tool number: KV10107902 (J-38959)

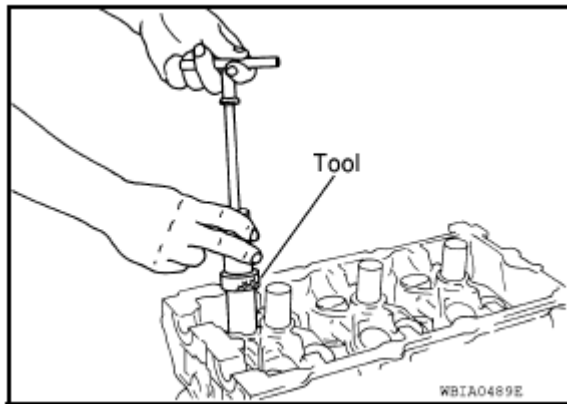


Fig. 183: Removing Valve Oil Seal Using Tool
 Courtesy of NISSAN NORTH AMERICA, INC.

7. If valve seat must be replaced, refer to "INSPECTION AFTER DISASSEMBLY".
8. If valve guide must be replaced, refer to "INSPECTION AFTER DISASSEMBLY".
9. Remove spark plug tube, as necessary.
 - Using pair of pliers, pull spark plug tube out of cylinder head.

CAUTION:

- Take care not to damage cylinder head.
- Once removed, spark plug tube will be deformed and cannot be reused. Do not remove it unless absolutely necessary.

ASSEMBLY

1. When valve guide is removed, install it. Refer to "INSPECTION AFTER DISASSEMBLY".
2. When valve seat is removed, install it. Refer to "INSPECTION AFTER DISASSEMBLY".
3. Install valve oil seals using Tool.

Tool number: - (J-39386)

Height (H) (Without valve spring seat installed)

Intake and exhaust: 14.3 - 14.9 mm (0.563 - 0.587 in)

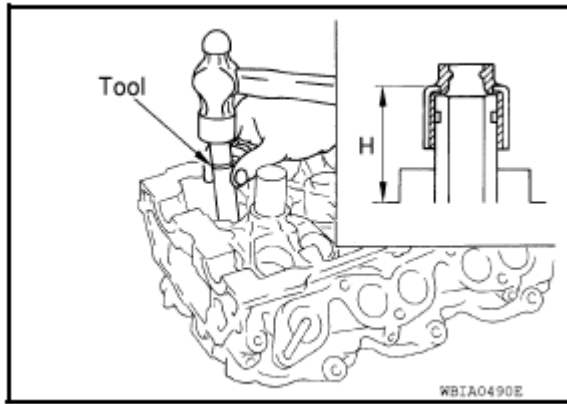


Fig. 184: Installing Valve Oil Seals Using Tool
 Courtesy of NISSAN NORTH AMERICA, INC.

4. Install valve spring seat.
5. Install valves.
 - Install it in the original position.

NOTE: Larger diameter valves are for intake side.

6. Install valve spring (uneven pitch type) with narrow pitch end (paint mark) to cylinder head side (valve spring seat side).

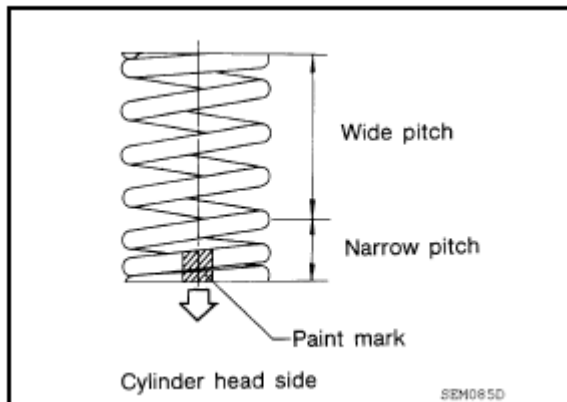


Fig. 185: Identifying Valve Spring Narrow And Wide Pitches With Paint Marks
 Courtesy of NISSAN NORTH AMERICA, INC.

7. Install valve spring retainer.
8. Install valve collet.
 - Compress valve spring using Tool, attachment and adapter. Install valve collet with magnet hand.

CAUTION: When working, take care not to damage valve lifter bore.

- Tap valve stem edge lightly with plastic hammer after installation to check its installed condition.

Tool numbers: KV10109220 (-)

: KV10116200 (J-26336-A)

: KV10115900 (J-26336-20)

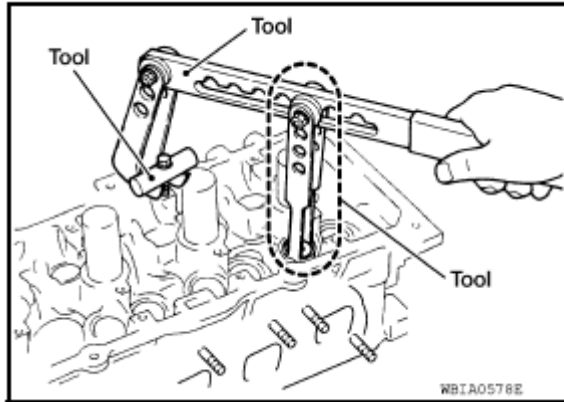


Fig. 186: Removing/Installing Valve Collet Using Tool
Courtesy of NISSAN NORTH AMERICA, INC.

9. Install valve lifter.
 - Install it in the original position.
10. Install spark plug tube.
 - Press-fit spark plug tube as follows:
 - a. Remove old liquid gasket from cylinder head mounting hole.
 - b. Apply sealant to area within approximately 12 mm (0.47 in) from edge of spark plug tube press-fit side.

Use Genuine High Strength Locking Sealant or equivalent. Refer to "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS".

- c. Press-fit spark plug tube so that its height (H) is as specified in using suitable tool.

Press-fit height (H): 38.2 +0.9/- 0.5 mm (1.5 +0.035/-0.020 in)

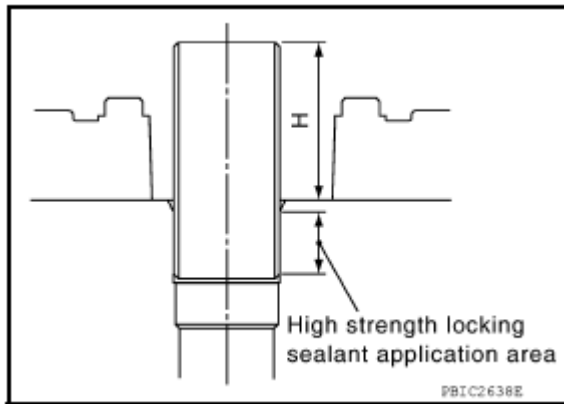


Fig. 187: Identifying Spark Plug Tube Fitting Height And High Strength Locking Sealant Application Area

Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION:

- When press-fitting, take care not to deform spark plug tube.
- After press-fitting, wipe off liquid gasket protruding onto cylinder-head upper face.

11. Install spark plug. Refer to "**REMOVAL AND INSTALLATION**".

Inspection After Disassembly

CYLINDER HEAD DISTORTION

Clean the surface of the cylinder head. Use a reliable straightedge and feeler gauge to check the flatness of cylinder head surface.

Check along six positions as shown below.

Head surface distortion

Limit: 0.1 mm (0.004 in)

Standard: Less than 0.03 mm (0.0012 in)

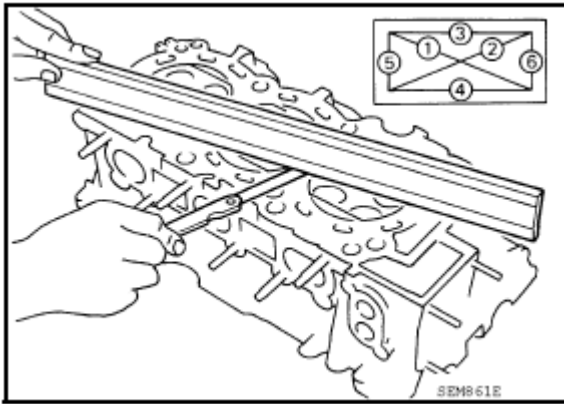


Fig. 188: Checking Flatness Of Cylinder Head Surface
 Courtesy of NISSAN NORTH AMERICA, INC.

If it exceeds the limit, replace the cylinder head.

The limit for cylinder head resurfacing is determined by the cylinder block resurfacing.

Resurfacing Limit

Amount of cylinder head resurfacing is (A).

Amount of cylinder block resurfacing is (B).

The maximum limit: $A + B = 0.2 \text{ mm (0.008 in)}$

After resurfacing cylinder head, check that camshaft rotates freely by hand. If resistance is felt, cylinder head must be replaced.

Nominal cylinder head height: 126.3 - 126.5 mm (4.972 - 4.980 in)

VALVE GUIDE CLEARANCE

1. Measure valve deflection as shown below. (Valve and valve guide mostly wear in this direction.)

Valve deflection limit (dial gauge reading)

Intake: 0.24 mm (0.0094 in)

Exhaust: 0.28 mm (0.0110 in)

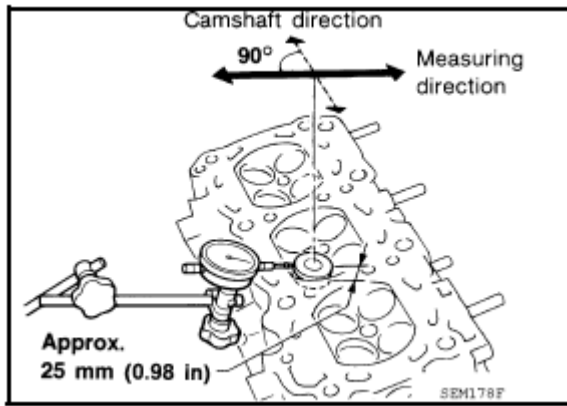


Fig. 189: Measuring Valve Deflection Using Dial Gauge
 Courtesy of NISSAN NORTH AMERICA, INC.

2. If it exceeds the limit, check valve to valve guide clearance.
 - a. Measure valve stem diameter and valve guide inner diameter. Refer to "CYLINDER HEAD".
 - b. Check that clearance is within specification.

$$(\text{Valve guide clearance}) = (\text{Valve guide inner diameter}) - (\text{Valve stem diameter})$$

Valve to valve guide clearance standard

Intake: 0.020 - 0.053 mm (0.0008 - 0.0021 in)

Exhaust: 0.040 - 0.073 mm (0.0016 - 0.0029 in)

Valve to valve guide clearance limit

Intake: 0.08 mm (0.0031 in)

Exhaust: 0.1 mm (0.004 in)

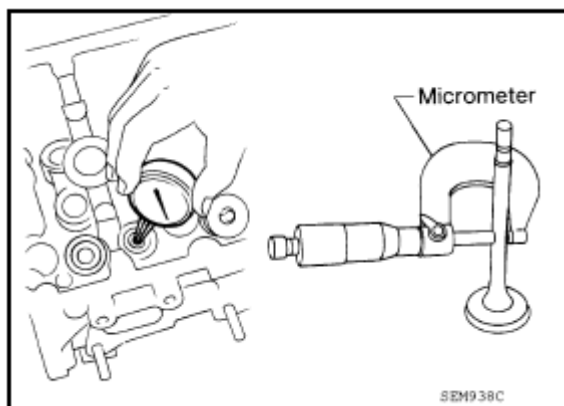


Fig. 190: Measuring Valve Stem Diameter And Valve Guide Inner Diameter

Courtesy of NISSAN NORTH AMERICA, INC.

- c. If it exceeds the limit, replace valve or valve guide.

VALVE GUIDE REPLACEMENT

When valve guide is removed, replace with oversized [0.2 mm (0.008 in)] valve guide.

1. To remove valve guide, heat cylinder head to 110 - 130°C (230 - 266°F) by soaking in heated oil.

WARNING: Cylinder head contains heat. When working, wear protective equipment to avoid getting burned.

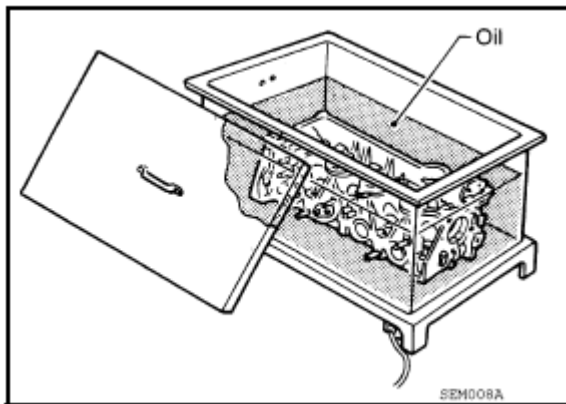


Fig. 191: Heating Cylinder Head To 110-130°C (230-266°F) In Heated Oil
Courtesy of NISSAN NORTH AMERICA, INC.

2. Drive out the valve guide with a press [under a 20 kN (2.2 US ton) pressure] or hammer and suitable tool.

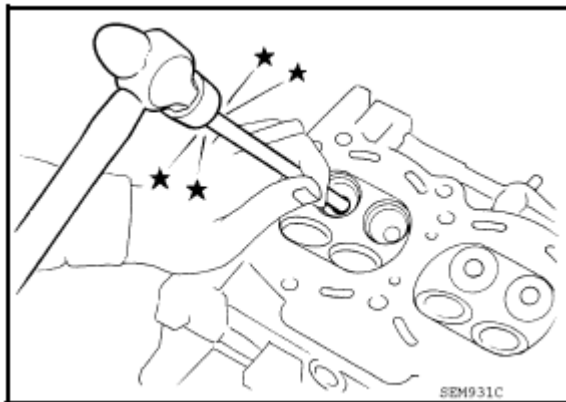


Fig. 192: Removing Valve Guide Using Hammer And Drift
Courtesy of NISSAN NORTH AMERICA, INC.

3. Ream cylinder head valve guide hole.

Valve guide hole diameter (for service parts), intake and exhaust: 10.175 - 10.196 mm (0.4006 - 0.4014 in)

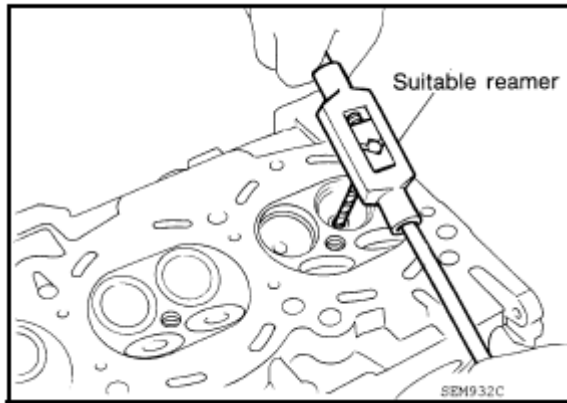


Fig. 193: Reaming Cylinder Head Valve Guide Hole Using Guide Reamer
Courtesy of NISSAN NORTH AMERICA, INC.

4. Heat cylinder head to 110 - 130°C (230 - 266°F) by soaking in heated oil and press new valve guide from camshaft side into the cylinder head to the dimensions as shown below.

Projection (L): 12.6 - 12.8 mm (0.496 - 0.504 in)

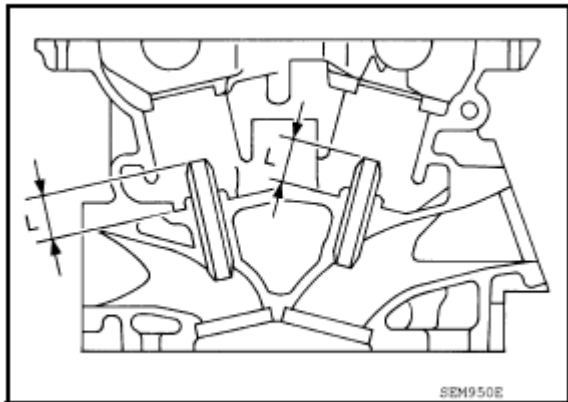


Fig. 194: Identifying Valve Guide Projection Length
Courtesy of NISSAN NORTH AMERICA, INC.

WARNING: Cylinder head contains heat. When working, wear protective equipment to avoid getting burned.

5. Using a valve guide reamer, apply a reamer finish to the valve guide.

Intake and exhaust finished size: 6.000 - 6.018 mm (0.2362 - 0.2369 in)

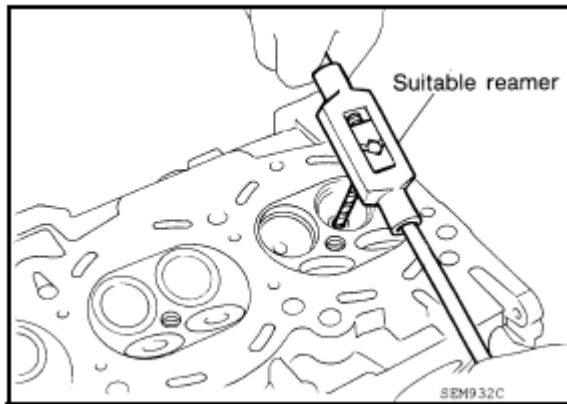


Fig. 195: Reaming Cylinder Head Valve Guide Hole Using Guide Reamer
Courtesy of NISSAN NORTH AMERICA, INC.

VALVE SEAT CONTACT

- After confirming that the dimensions of valve guides and valves are within specifications, perform this procedure.
- Apply prussian blue onto contacting surface of valve seat to check the condition of the valve contact on the surface.
- Check if the contact area band is continuous all around the circumference.
- If not, grind to adjust valve fitting and check again. If the contacting surface still has NG conditions even after the re-check, replace valve seat.

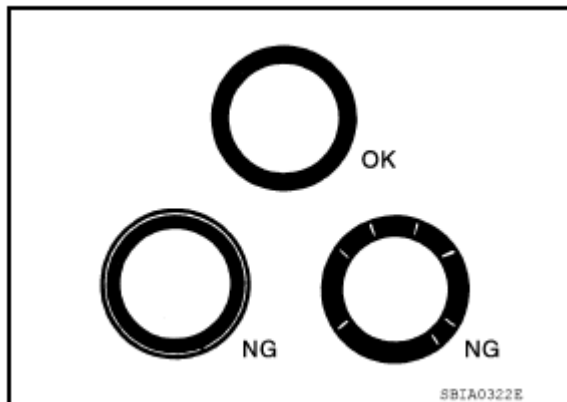


Fig. 196: Identifying Proper And Improper Condition Of Valve Seat Contact Surface
Courtesy of NISSAN NORTH AMERICA, INC.

VALVE SEAT REPLACEMENT

1. Bore out old seat until it collapses. Boring should not continue beyond the bottom face of the seat recess in cylinder head. Set the machine depth stop to ensure this.
2. Ream cylinder head recess for service valve seat.

Oversize: 0.5 mm (0.020 in)

Intake: 38.500 - 38.516 mm (1.5157 - 1.5164 in)

Exhaust: 32.100 - 32.116 mm (1.2638 - 1.2644 in)

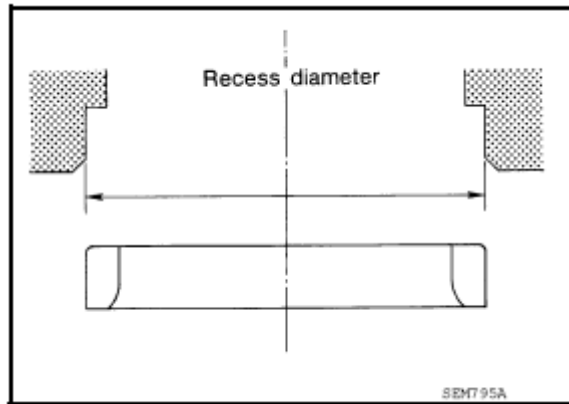


Fig. 197: Identifying Cylinder Head Recess Diameter
Courtesy of NISSAN NORTH AMERICA, INC.

Be sure to ream in circles concentric to the valve guide center.

This will enable valve seat to fit correctly.

3. Heat cylinder head to 110 - 130°C (230 - 266°F) by soaking in heated oil.
4. Press fit valve seat until it seats on the bottom.
5. Cut or grind valve seat using suitable tool to the specified dimensions. Refer to "**CYLINDER HEAD**".
6. After cutting, lap valve seat with abrasive compound.
7. Check valve seating condition.

Seat face angle (a): 45° 15' - 45° 45' degrees/minutes

Contacting width (W) for intake: 1.18 - 1.22 mm (0.0465 - 0.0480 in)

Contacting width (W) for exhaust: 1.38 - 1.42 mm (0.0543 - 0.0559 in)

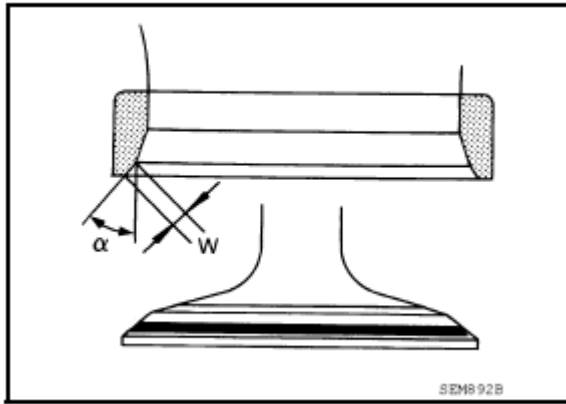


Fig. 198: Identifying Valve Seat Face Angle And Contacting Width
 Courtesy of NISSAN NORTH AMERICA, INC.

8. Use a depth gauge to measure the distance between the mounting surface of the cylinder head spring seat and the valve stem end. If the distance is shorter than specified, repeat step 5 to adjust it. If it is longer, replace the valve seat with a new one.

Valve seat resurface limit (L) intake: 41.16 - 41.76 mm (1.6205 - 1.6441 in)

Valve seat resurface limit (L) exhaust: 41.09 - 41.69 mm (1.6177 - 1.6413 in)

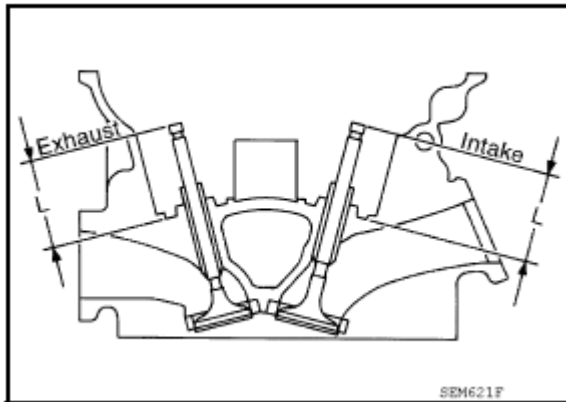


Fig. 199: Identifying Distance Between Mounting Surface Of Cylinder Head Spring Seat And Valve Stem End
 Courtesy of NISSAN NORTH AMERICA, INC.

VALVE SPRING SQUARENESS

Set try square along the side of valve spring and rotate the spring. Measure the maximum clearance between the top face of spring and try square.

Out-of-square limit: Less than 2.0 mm (0.079 in)

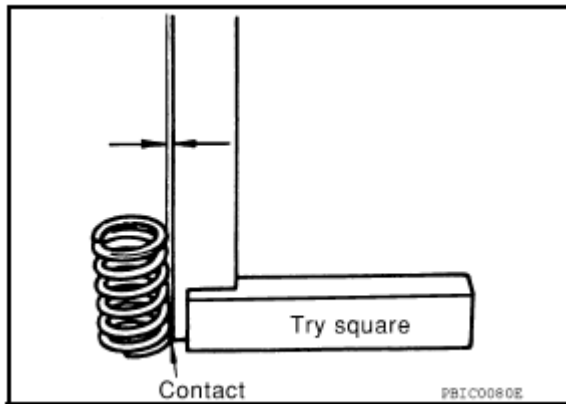


Fig. 200: Checking Valve Spring Squareness Using Try Square
 Courtesy of NISSAN NORTH AMERICA, INC.

VALVE SPRING DIMENSIONS AND VALVE SPRING PRESSURE LOAD

Check valve spring pressure at specified spring height.

Standard: 166 - 188 N (16.9 - 19.2 kg, 37.3 - 42.3 lb) at height 37.0 mm (1.457 in)

Limit: 373 - 421 N (38.0 - 42.9 kg, 84 - 95 lb) at height 27.2 mm (1.071 in)

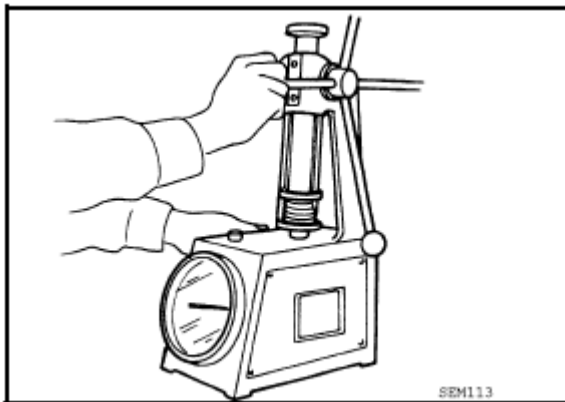


Fig. 201: Checking Valve Spring Pressure At Specified Spring Height
 Courtesy of NISSAN NORTH AMERICA, INC.

If it is not within specifications, replace the spring.

ENGINE MOUNT

ENGINE MOUNT (FRONT)

ENGINE MOUNT (FRONT): Removal and Installation

WARNING: • Situate the vehicle on a flat and solid surface.

- Place chocks at front and back of rear wheels.

CAUTION:

- Always work safely.
- Do not start work until the engine and exhaust system are cooled completely.
- Refer to the applicable articles for warnings, cautions, notes, and instructions if necessary procedures are not included in this article.

NOTE:

When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

REMOVAL

1. Remove the air cleaner case (upper), air cleaner case (lower), front air duct, and air duct hose and resonator assembly. Refer to "**REMOVAL AND INSTALLATION**".
2. Remove the battery and battery tray assembly. Refer to "**REMOVAL AND INSTALLATION**".
3. Remove the engine under cover. Refer to "**REMOVAL AND INSTALLATION**".
4. Remove the fender protector side covers (RH/LH). Refer to "**FENDER PROTECTOR: EXPLODED VIEW**".
5. Partially remove the fender protectors (RH/LH). Refer to "**FENDER PROTECTOR: REMOVAL AND INSTALLATION**".
6. Remove the radiator assembly. Refer to "**REMOVAL AND INSTALLATION**".
7. Remove the engine cooling fan shroud and motor assembly. Refer to "**REMOVAL AND INSTALLATION**".
8. Remove the exhaust manifold heat shield (LH). Refer to "**EXPLODED VIEW**".
9. Support the engine with a suitable tool.
10. Disconnect the engine mount insulator (front) vacuum hose.
11. Remove the engine mount insulator (front) nut (A).

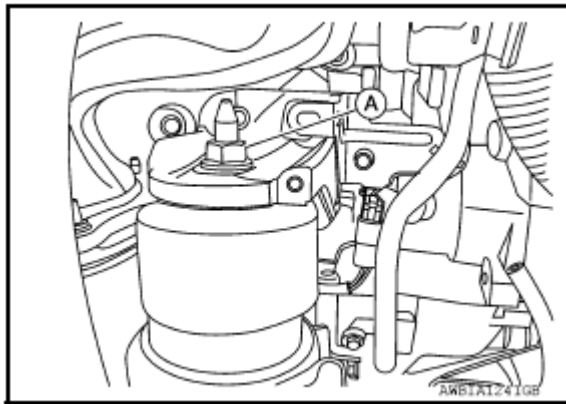


Fig. 202: Identifying Front Engine Mount Insulator Nut
Courtesy of NISSAN NORTH AMERICA, INC.

12. Loosen the engine mount bracket (front) bolts in the reverse order shown below.

⇐ : Engine front

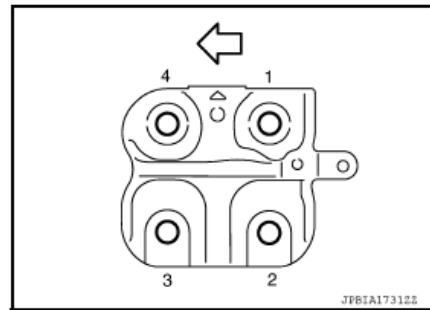


Fig. 203: Locating Front Engine Mount Bracket Bolts With Tightening Sequence
Courtesy of NISSAN NORTH AMERICA, INC.

13. Remove the engine mount bracket (front).
14. Remove the engine mount insulator (front) bolts in the reverse order as shown below.

⇐ : Vehicle front

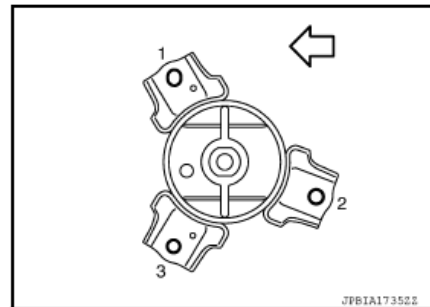


Fig. 204: Locating Front Engine Mount Insulator Bolts With Tightening Sequence
Courtesy of NISSAN NORTH AMERICA, INC.

15. Remove the engine mount insulator (front).

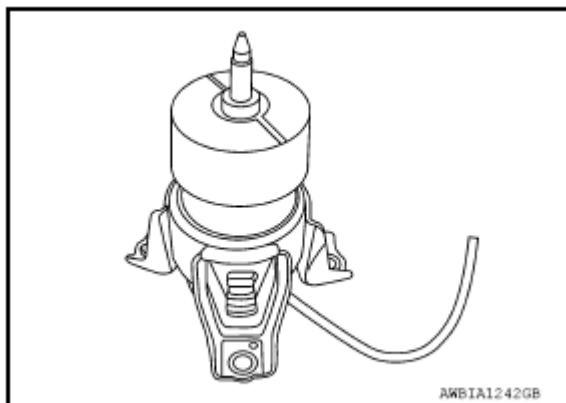


Fig. 205: Identifying Front Engine Mount Insulator
Courtesy of NISSAN NORTH AMERICA, INC.

INSTALLATION

- CAUTION:**
- Do not damage or spill oil on the engine mount insulator (front).
 - Check engine mount insulator (front) is seated properly before tightening.

1. Install the engine mount insulator (front).

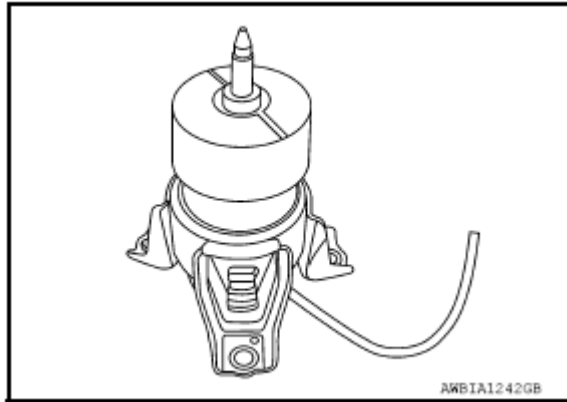


Fig. 206: Identifying Front Engine Mount Insulator
Courtesy of NISSAN NORTH AMERICA, INC.

2. Install the engine mount insulator (front) bolts and tighten to specification in the order shown below.

← : Vehicle front

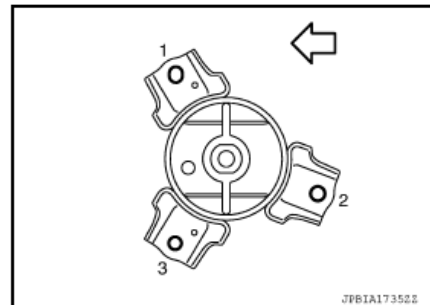


Fig. 207: Locating Front Engine Mount Insulator Bolts With Tightening Sequence
Courtesy of NISSAN NORTH AMERICA, INC.

Engine mount insulator (front) bolts: 55 N.m (5.6 kg-m, 41 ft-lb)

3. Install the engine mount bracket (front) to the engine block.
4. Tighten the engine mount bracket (front) bolts to specification in the order shown below.

↩ : Engine front

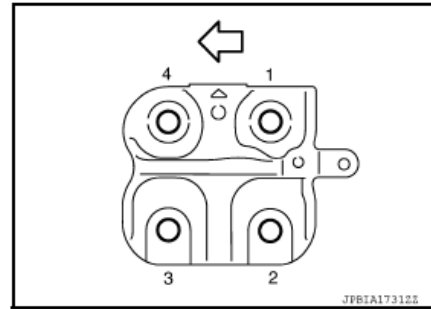


Fig. 208: Locating Front Engine Mount Bracket Bolts With Tightening Sequence
Courtesy of NISSAN NORTH AMERICA, INC.

Engine mount bracket (front) bolts: 40 N.m (4.1 kg-m, 30 ft-lb)

5. Install the engine mount insulator (front) nut (A) and tighten to specification.

Engine mount insulator (front) nut: 103 N.m (11 kg-m, 76 ft-lb)

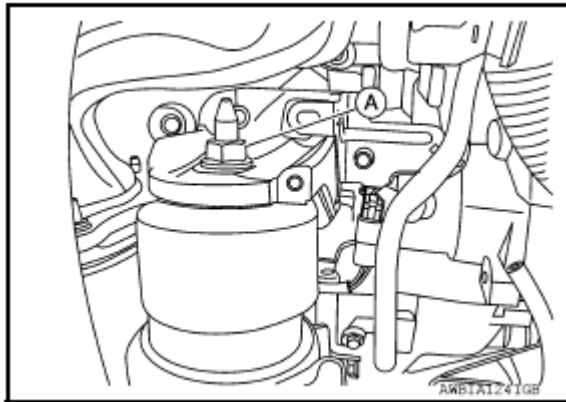


Fig. 209: Identifying Front Engine Mount Insulator Nut
Courtesy of NISSAN NORTH AMERICA, INC.

6. Installation of the remaining components is in the reverse order of removal.

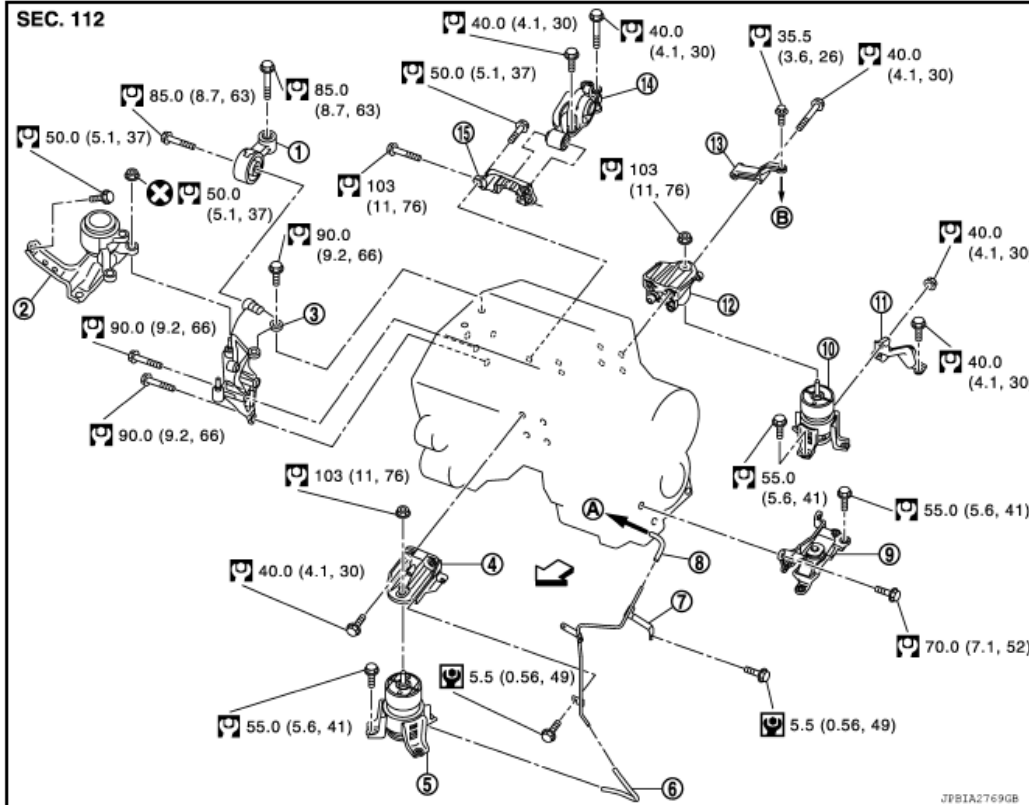
UNIT REMOVAL AND INSTALLATION

ENGINE ASSEMBLY

FWD

FWD: Exploded View

Symbol	Description
	N·m (kg-m, ft-lb)
	N·m (kg-m, in-lb)
	Always replace after disassembly.



- | | | |
|---|--------------------------------------|------------------------------------|
| 1. Upper torque rod | 2. Engine mounting insulator (RH) | 3. Engine mounting bracket (RH) |
| 4. Engine mounting bracket (front) | 5. Engine mounting insulator (front) | 6. Vacuum hose |
| 7. Vacuum tube (front) | 8. Vacuum hose | 9. Engine mounting insulator (LH) |
| 10. Engine mounting insulator (rear) | 11. Engine mounting stay (rear) | 12. Engine mounting bracket (rear) |
| 13. Gusset | 14. Rear torque rod | 15. Rear torque rod bracket |
| A. To electronic controlled engine mount control solenoid valve | B. To transaxle | ⇐ Front |

Fig. 210: Exploded View Of Engine Assembly With Torque Specifications (FWD)
 Courtesy of NISSAN NORTH AMERICA, INC.

FWD: Removal and Installation

WARNING:

- Situate the vehicle on a flat and solid surface.
- Place chocks at front and back of rear wheels.
- For engines not equipped with engine slingers, attach proper slingers and bolts described in PARTS CATALOG.

CAUTION:

- Always work safely.
- Do not start work until the engine and exhaust system are cooled

completely.

- Refer to the applicable articles for warnings, cautions, notes, and instructions if necessary procedures are not included in the engine article.
- For supporting, lifting and jacking points, refer to "2-POLE LIFT " and "GARAGE JACK AND SAFETY STAND ".
- Always use the support point specified for lifting.
- Support the vehicle at the rear axle jacking point with transmission jack or similar tool before removing the engine in preparation for the backward shift of the center of gravity.

NOTE: When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

REMOVAL

Outline

Remove the engine and transaxle with the front suspension member as a unit. Separate the engine from the transaxle and remove from the front suspension member.

Preparation

1. Release fuel pressure. Refer to "WORK PROCEDURE ".
2. Drain engine coolant. Refer to "CHANGING ENGINE COOLANT ".

CAUTION:

- Perform this step when the engine is cold.
- Do not allow the coolant to contact the drive belts.

3. Remove the engine under cover. Refer to "REMOVAL AND INSTALLATION ".
4. Remove the front road wheels and tires. Refer to "ADJUSTMENT ".
5. Remove the fender protector side covers (RH and LH): Refer to "FENDER PROTECTOR: REMOVAL AND INSTALLATION ".
6. Remove the front combination lamps (RH and LH). Refer to "REMOVAL AND INSTALLATION ".
7. Remove the hood lock switch assembly. Refer to "HOOD LOCK CONTROL CABLE: REMOVAL AND INSTALLATION ".
8. Remove the upper fascia support. Refer to "EXPLODED VIEW ".

Engine Room

1. Remove the air duct (inlet), air cleaner cases (upper and lower) with mass air flow sensor and air duct assembly. Refer to "REMOVAL AND INSTALLATION".
2. Remove the engine room cover. Refer to "REMOVAL AND INSTALLATION".

3. Drain the power steering fluid. Refer to "**DRAINING AND REFILLING**".
4. Disconnect engine room harness at the CVT and ECM connectors.

CAUTION: Protect the harness connector with plastic bags or suitable covering to help prevent damage and intrusion of foreign materials into the connectors.

5. Remove the battery and battery tray. Refer to "**REMOVAL AND INSTALLATION**".
6. Remove battery bracket with ECM and CVT module.
7. Disconnect the brake fluid reservoir from the lower cowl panel and position aside.
8. Disconnect the fuse relay box from the lower cowl panel and position aside.
9. Remove the cowl top extension and cowl top. Refer to "**REMOVAL AND INSTALLATION**".
10. Remove the front wiper drive assembly. Refer to "**REMOVAL AND INSTALLATION**".
11. Remove the lower cowl panel. Refer to "**REMOVAL AND INSTALLATION**".
12. Disconnect heater hoses. Refer to "**REMOVAL AND INSTALLATION**".
13. Remove engine cooling fan shroud and motor assembly. Refer to "**REMOVAL AND INSTALLATION**".
14. Remove upper and lower radiator hoses. Refer to "**REMOVAL AND INSTALLATION**".
15. Remove the air conditioning condenser. Refer to "**REMOVAL AND INSTALLATION**".
16. Remove the radiator. Refer to "**REMOVAL AND INSTALLATION**".
17. Remove EVAP hose. Refer to "**ENGINE CONTROL SYSTEM: COMPONENT PARTS LOCATION**".
18. Disconnect fuel feed hose quick connector at fuel tube side. Refer to "**EXPLODED VIEW**".
19. Disconnect transaxle shift control cable at transaxle side. Refer to "**EXPLODED VIEW**".
20. Disconnect brake booster vacuum hose at brake booster. Refer to "**EXPLODED VIEW**".
21. Remove harness ground cable.
22. Disconnect low pressure hose from steering pump. Refer to "**REMOVAL AND INSTALLATION**".
23. Disconnect high pressure piping from steering pump. Refer to "**REMOVAL AND INSTALLATION**".
24. Disconnect the wiring harness from the distribution/fuse block.
25. Disconnect the CVT fluid cooler hoses from the CVT.
26. Remove the E-PSF cover. Refer to "**REMOVAL AND INSTALLATION**".
27. Remove the upper RH upper torque rod.
28. Remove engine mounting insulator (RH) three upper nuts.

Vehicle Underbody

1. Remove exhaust front tube. Refer to "**EXPLODED VIEW**".
2. Disconnect steering lower joint at power steering gear assembly and release steering lower shaft. Refer to "**EXPLODED VIEW**".
3. Disconnect front stabilizer connecting rod. Refer to "**EXPLODED VIEW**".

4. Remove front brake caliper assemblies with piping connected and position them aside. Refer to "**BRAKE CALIPER ASSEMBLY: REMOVAL AND INSTALLATION**".
5. Remove rear plate cover from oil pan (upper). Then remove nuts attaching the drive plate to the torque converter. Refer to "**DISASSEMBLY AND ASSEMBLY**".
6. Remove crankshaft position sensor (POS). Refer to "**EXPLODED VIEW**".

CAUTION:

- Handle carefully to avoid dropping and shocks.
- Do not disassemble.
- Do not allow metal powder to cling to magnetic part at sensor tip.
- Do not place sensors in a location where they are exposed to magnetism.

Removal

1. Use suitable tool to securely support bottom of front suspension member.

CAUTION: Put a piece of wood or something similar as the supporting surface to secure a completely stable condition.

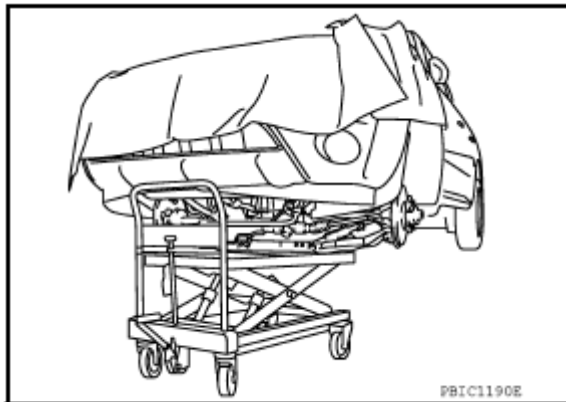


Fig. 211: Securely Supporting Bottom Of Front Suspension Member
Courtesy of NISSAN NORTH AMERICA, INC.

2. Remove front suspension member mounting nuts and bolts. Refer to "**EXPLODED VIEW**".
3. Carefully lower table to remove the engine, the transaxle and the front suspension member. When performing work, observe the following caution:

CAUTION:

- Confirm there is no interference with the vehicle.
- Repeatedly check to ensure all harnesses are disconnected before and during engine removal.
- Check all connection points have been disconnected.

- **Keep in mind the center of vehicle gravity changes. If necessary, use jack(s) to support the vehicle at rear jacking point(s) to prevent it from falling off the lift.**

Separation

1. Install engine slingers into front of cylinder head (bank 1) (3) and rear of cylinder head (bank 2) (2).

Symbol	Description
	N·m (kg-m, ft-lb)
	N·m (kg-m, in-lb)
	Always replace after disassembly.

- (1) : Engine rear slinger
 (4) : Engine front slinger (upper)
 (5) : Engine front slinger (lower)
 : Engine front

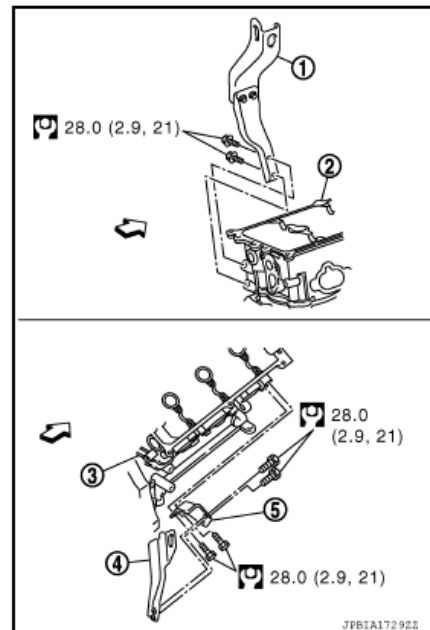


Fig. 212: Locating Cylinder Head Engine Slingers With Torque Specifications
 Courtesy of NISSAN NORTH AMERICA, INC.

2. Disconnect vacuum hose from front engine mounting insulator.
3. Remove CVT fluid level indicator and CVT charging pipe. Refer to "**EXPLODED VIEW**".
4. Remove starter. Refer to "**REMOVAL AND INSTALLATION**".
5. Remove exhaust manifold and three way catalyst (RH). Refer to "**REMOVAL AND INSTALLATION (LH)**".
6. Remove front drive shaft (RH). Refer to "**REMOVAL AND INSTALLATION (RH)**".
7. Remove rear torque rod through bolt.
8. Remove engine mounting insulator (rear).
9. Remove transaxle to engine bolts.
10. Separate engine and transaxle assembly.

11. Lift the engine from the front suspension member.

CAUTION:

- Repeatedly check to ensure all harnesses are disconnected before and during engine lifting.
- Avoid spilling oil or grease onto the engine mounting insulators to prevent damage to engine mounting insulators.

INSTALLATION

Installation is in the reverse order of removal.

CAUTION:

- Do not damage the engine mounting insulator. Do not spill oil on the engine mounting insulator.
- Check all mounting insulators are seated properly, then tighten nuts and bolts.

INSPECTION AFTER INSTALLATION

- Before starting engine, check oil/fluid levels including engine coolant and engine oil. If there is less than required quantity, fill to the specified level. Refer to "**RECOMMENDED FLUIDS AND LUBRICANTS**".
- Use procedure below to check for fuel leakage.
- Turn ignition switch ON (with engine stopped). With fuel pressure applied to fuel piping, check for fuel leakage at connection points.
- Start engine. With engine speed increased, check again for fuel leakage at connection points.
- Run engine to check for unusual noise and vibration.

NOTE:

If hydraulic pressure inside timing chain tensioner drops after removal and installation, slack in the guide may generate a pounding noise during and just after engine start. However, this is normal. Noise will stop after hydraulic pressure rises.

- Warm up engine thoroughly to make sure there is no leakage of fuel, exhaust gas, or any oils/fluids including engine oil and engine coolant.
- Bleed air from passages in lines and hoses, such as in cooling system.
- After cooling down engine, again check oil/fluid levels including engine oil and engine coolant. Refill to specified level, if necessary.
- Summary of the inspection items:

Item	Before starting engine	Engine running	After engine stopped
Engine coolant	Level	Leakage	Level
Engine oil	Level	Leakage	Level

2013 Infiniti JX35

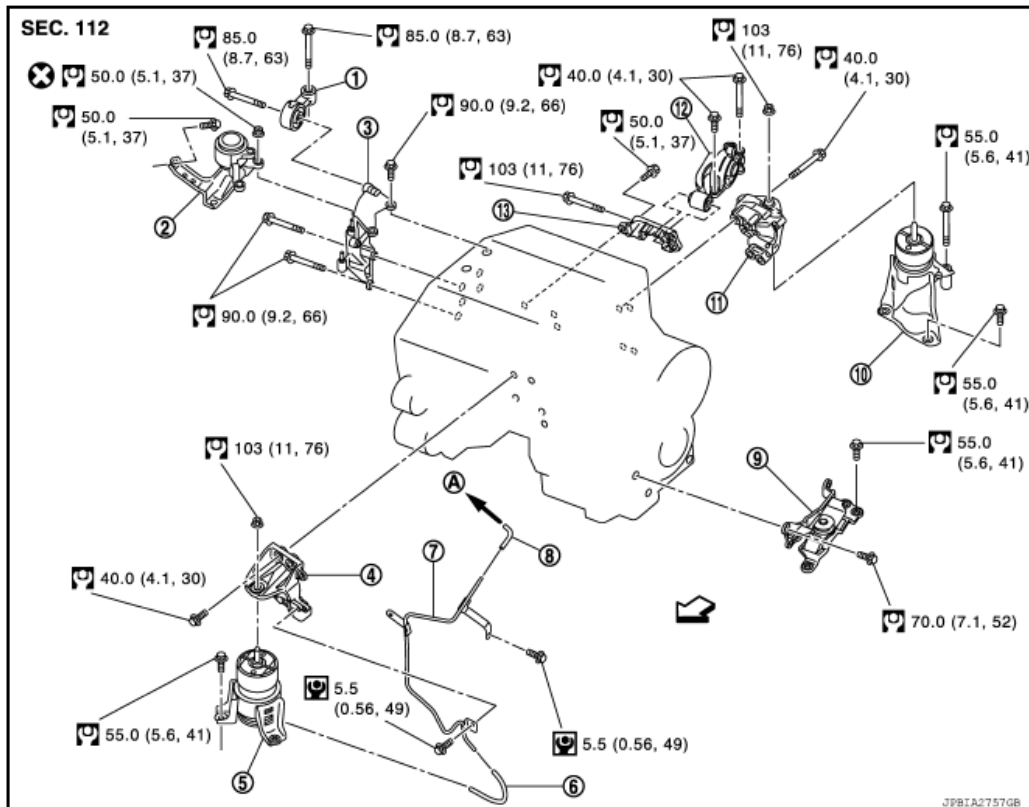
2013 ENGINE Engine Mechanical - JX35

Transmission/transaxle fluid	A/T and CVT Models	Leakage	Level/Leakage	Leakage
	M/T Models	Level/Leakage	Leakage	Level/Leakage
Other oils and fluids ⁽¹⁾		Level	Leakage	Level
Fuel		Leakage	Leakage	Leakage
Exhaust gas		-	Leakage	-
(1) Power steering fluid, brake fluid, etc.				

AWD

AWD: Exploded View

Symbol	Description
	N·m (kg-m, ft-lb)
	N·m (kg-m, in-lb)
	Always replace after disassembly.



- | | | |
|--------------------------------------|---|-----------------------------------|
| 1. Upper torque rod | 2. Engine mounting insulator (RH) | 3. Engine mounting bracket (RH) |
| 4. Engine mounting bracket (front) | 5. Engine mounting insulator (front) | 6. Vacuum hose |
| 7. Vacuum tube (front) | 8. Vacuum hose | 9. Engine mounting insulator (LH) |
| 10. Engine mounting insulator (rear) | 11. Vacuum hose | 12. Rear torque rod |
| 13. Rear torque rod bracket | A. To electronic controlled engine mount control solenoid valve | ⇐ Front |

Fig. 213: Exploded View Of Engine Assembly With Torque Specifications (AWD)
Courtesy of NISSAN NORTH AMERICA, INC.

AWD: Removal and Installation

WARNING:

- Situate the vehicle on a flat and solid surface.
- Place chocks at front and back of rear wheels.
- For engines not equipped with engine slingers, attach proper slingers and bolts described in **PARTS CATALOG**.

CAUTION:

- Always work safely.
- Do not start work until the engine and exhaust system are cooled completely.
- Refer to the applicable articles for warnings, cautions, notes, and instructions if necessary procedures are not included in the engine article.
- For supporting, lifting and jacking points, refer to "**2-POLE LIFT** " and "**GARAGE JACK AND SAFETY STAND** ".
- Always use the support point specified for lifting.
- Support the vehicle at the rear axle jacking point with transmission jack or similar tool before removing the engine in preparation for the backward shift of the center of gravity.

NOTE: When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

REMOVAL

Outline

Remove the engine, transaxle and transfer assembly with the front suspension member as a unit. Remove the transfer assembly and separate the engine from the transaxle.

Preparation

1. Release fuel pressure. Refer to "**WORK PROCEDURE** ".
2. Drain engine coolant. Refer to "**CHANGING ENGINE COOLANT** ".

CAUTION:

- Perform this step when the engine is cold.
- Do not allow the coolant to contact the drive belts.

3. Remove the engine under cover. Refer to "**REMOVAL AND INSTALLATION** ".
4. Remove the front road wheels and tires. Refer to "**ADJUSTMENT** ".

5. Remove the fender protector side covers (RH and LH): Refer to "**FENDER PROTECTOR: REMOVAL AND INSTALLATION**".
6. Remove front bumper fascia assembly. Refer to "**REMOVAL AND INSTALLATION**".
7. Remove the front combination lamps (RH and LH). Refer to "**REMOVAL AND INSTALLATION**".
8. Remove the hood lock switch assembly. Refer to "**HOOD LOCK CONTROL CABLE: REMOVAL AND INSTALLATION**".
9. Remove the upper fascia support. Refer to "**EXPLODED VIEW**".

Engine Room

1. Remove the air duct (inlet), air cleaner cases (upper and lower) with mass air flow sensor and air duct assembly. Refer to "**REMOVAL AND INSTALLATION**".
2. Remove the engine room cover. Refer to "**REMOVAL AND INSTALLATION**".
3. Drain the power steering fluid. Refer to "**DRAINING AND REFILLING**".
4. Disconnect engine room harness at the CVT and ECM connectors.

CAUTION: Protect the harness connector with plastic bags or suitable covering to help prevent damage and intrusion of foreign materials into the connectors.

5. Remove the battery and battery tray. Refer to "**REMOVAL AND INSTALLATION**".
6. Remove battery bracket with ECM and CVT module.
7. Disconnect the brake fluid reservoir from the lower cowl panel and position aside.
8. Disconnect the fuse relay box from the lower cowl panel and position aside.
9. Remove the cowl top extension and cowl top. Refer to "**REMOVAL AND INSTALLATION**".
10. Remove the front wiper drive assembly. Refer to "**REMOVAL AND INSTALLATION**".
11. Remove the lower cowl panel. Refer to "**REMOVAL AND INSTALLATION**".
12. Disconnect heater hoses. Refer to "**REMOVAL AND INSTALLATION**".
13. Remove engine cooling fan shroud and motor assembly. Refer to "**REMOVAL AND INSTALLATION**".
14. Remove upper and lower radiator hoses. Refer to "**REMOVAL AND INSTALLATION**".
15. Remove the air conditioning condenser. Refer to "**REMOVAL AND INSTALLATION**".
16. Remove the radiator. Refer to "**REMOVAL AND INSTALLATION**".
17. Remove EVAP hose. Refer to "**ENGINE CONTROL SYSTEM: COMPONENT PARTS LOCATION**".
18. Disconnect fuel feed hose quick connector at fuel tube side. Refer to "**EXPLODED VIEW**".
19. Disconnect transaxle shift control cable at transaxle side. Refer to "**EXPLODED VIEW**".
20. Disconnect brake booster vacuum hose at brake booster. Refer to "**EXPLODED VIEW**".
21. Remove harness ground cable.
22. Disconnect low pressure hose from steering pump. Refer to "**REMOVAL AND INSTALLATION**".

23. Disconnect high pressure piping from steering pump. Refer to "**REMOVAL AND INSTALLATION**".
24. Disconnect the wiring harness from the distribution/fuse block.
25. Disconnect the CVT fluid cooler hoses from the CVT.
26. Remove the E-PSF cover. Refer to "**REMOVAL AND INSTALLATION**".
27. Remove the upper RH upper torque rod.
28. Remove engine mounting insulator (RH) three upper nuts.

Vehicle Underbody

1. Remove exhaust front tube. Refer to "**EXPLODED VIEW**".
2. Remove heat insulator.
3. Remove rear propeller shaft. Refer to "**REMOVAL AND INSTALLATION**".
4. Disconnect steering lower joint at power steering gear assembly and release steering lower shaft. Refer to "**EXPLODED VIEW**".
5. Disconnect front stabilizer connecting rod. Refer to "**EXPLODED VIEW**".
6. Remove front brake caliper assemblies with piping connected and position them aside. Refer to "**BRAKE CALIPER ASSEMBLY: REMOVAL AND INSTALLATION**".
7. Remove rear plate cover from oil pan (upper). Then remove nuts attaching the drive plate to the torque converter. Refer to "**DISASSEMBLY AND ASSEMBLY**".
8. Remove crankshaft position sensor (POS). Refer to "**EXPLODED VIEW**".

CAUTION:

- Handle carefully to avoid dropping and shocks.
- Do not disassemble.
- Do not allow metal powder to cling to magnetic part at sensor tip.
- Do not place sensors in a location where they are exposed to magnetism.

Removal

1. Use suitable tool to securely support bottom of front suspension member.

CAUTION: Put a piece of wood or something similar as the supporting surface to secure a completely stable condition.

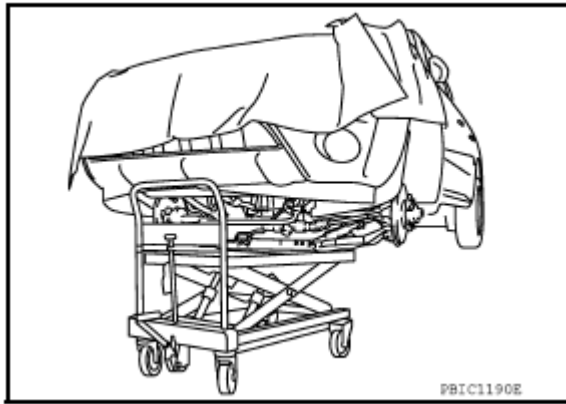


Fig. 214: Securely Supporting Bottom Of Front Suspension Member
Courtesy of NISSAN NORTH AMERICA, INC.

2. Remove front suspension member mounting nuts and bolts. Refer to "**EXPLODED VIEW**".
3. Carefully lower table to remove the engine, the transaxle, transfer assembly and front suspension member. When performing work, observe the following caution:

CAUTION:

- Confirm there is no interference with the vehicle.
- Repeatedly check to ensure all harnesses are disconnected before and during engine removal.
- Check all connection points have been disconnected.
- Keep in mind the center of vehicle gravity changes. If necessary, use jack(s) to support the vehicle at rear jacking point(s) to prevent it from falling off the lift.

Separation

1. Install engine slingers into front of cylinder head (bank 1) (3) and rear of cylinder head (bank 2) (2).

Symbol	Description
	N·m (kg-m, ft-lb)
	N·m (kg-m, in-lb)
	Always replace after disassembly.

- (1) : Engine rear slinger
 (4) : Engine front slinger (upper)
 (5) : Engine front slinger (lower)
 : Engine front

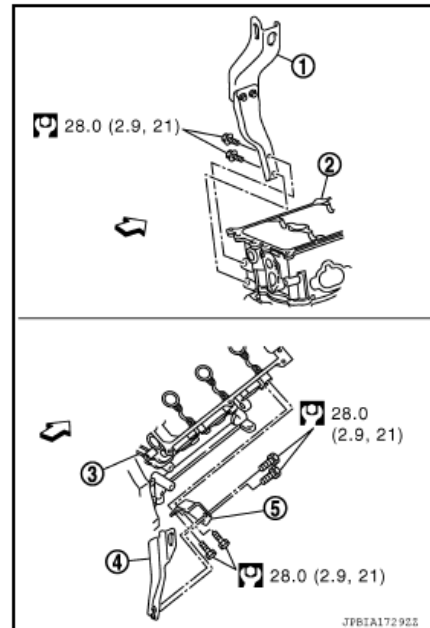


Fig. 215: Locating Cylinder Head Engine Slingers With Torque Specifications
 Courtesy of NISSAN NORTH AMERICA, INC.

2. Disconnect vacuum hose from front engine mounting insulator.
3. Remove CVT fluid level indicator and CVT charging pipe. Refer to "**EXPLODED VIEW**".
4. Remove starter. Refer to "**REMOVAL AND INSTALLATION**".
5. Remove exhaust manifold and three way catalyst (RH). Refer to "**REMOVAL AND INSTALLATION (LH)**".
6. Remove transfer. Refer to "**UNIT REMOVAL AND INSTALLATION**".
7. Remove front drive shaft (RH). Refer to "**REMOVAL AND INSTALLATION (RH)**".
8. Remove rear torque rod through bolt.
9. Remove engine mounting insulator (rear).
10. Remove transaxle to engine bolts.
11. Separate engine and transaxle assembly.
12. Lift the engine from the front suspension member.

CAUTION:

- Repeatedly check to ensure all harnesses are disconnected before and during engine lifting.
- Avoid spilling oil or grease onto the engine mounting insulators to prevent damage to engine mounting insulators.

INSTALLATION

Installation is in the reverse order of removal.

CAUTION:

- **Do not damage the engine mounting insulator. Do not spill oil on the engine mounting insulator.**
- **Check all mounting insulators are seated properly, then tighten nuts and bolts.**

INSPECTION AFTER INSTALLATION

- Before starting engine, check oil/fluid levels including engine coolant and engine oil. If there is less than required quantity, fill to the specified level. Refer to "**RECOMMENDED FLUIDS AND LUBRICANTS**".
- Use procedure below to check for fuel leakage.
- Turn ignition switch ON (with engine stopped). With fuel pressure applied to fuel piping, check for fuel leakage at connection points.
- Start engine. With engine speed increased, check again for fuel leakage at connection points.
- Run engine to check for unusual noise and vibration.

NOTE:

If hydraulic pressure inside timing chain tensioner drops after removal and installation, slack in the guide may generate a pounding noise during and just after engine start. However, this is normal. Noise will stop after hydraulic pressure rises.

- Warm up engine thoroughly to make sure there is no leakage of fuel, exhaust gas, or any oils/fluids including engine oil and engine coolant.
- Bleed air from passages in lines and hoses, such as in cooling system.
- After cooling down engine, again check oil/fluid levels including engine oil and engine coolant. Refill to specified level, if necessary.
- Summary of the inspection items:

Item		Before starting engine	Engine running	After engine stopped
Engine coolant		Level	Leakage	Level
Engine oil		Level	Leakage	Level
Transmission/transaxle fluid	A/T and CVT Models	Leakage	Level/Leakage	Leakage
	M/T Models	Level/Leakage	Leakage	Level/Leakage
Other oils and fluids ⁽¹⁾		Level	Leakage	Level
Fuel		Leakage	Leakage	Leakage
Exhaust gas		-	Leakage	-
(1) Power steering fluid, brake fluid, etc.				

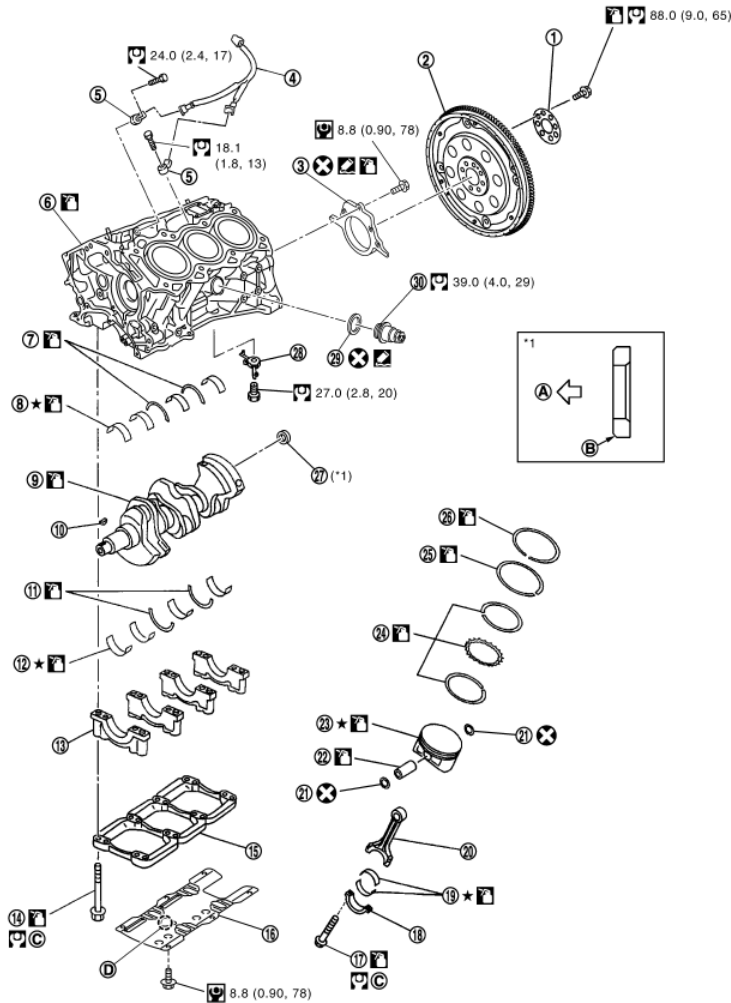
UNIT DISASSEMBLY AND ASSEMBLY

CYLINDER BLOCK

Exploded View

Symbol	Description
	N·m (kg-m, ft-lb)
	N·m (kg-m, in-lb)
	Always replace after disassembly.

SEC. 110•120•226



- | | | |
|----------------------------|----------------------------|---|
| 1. Reinforcement plate | 2. Drive plate | 3. Rear oil seal retainer |
| 4. Sub harness | 5. Knock sensor | 6. Cylinder block |
| 7. Thrust bearing (upper) | 8. Main bearing (upper) | 9. Crankshaft |
| 10. Crankshaft key | 11. Thrust bearing (lower) | 12. Main bearing (lower) |
| 13. Main bearing cap | 14. Main bearing cap bolt | 15. Main bearing beam |
| 16. Baffle plate | 17. Connecting rod bolt | 18. Connecting rod bearing cap |
| 19. Connecting rod bearing | 20. Connecting rod | 21. Snap ring |
| 22. Piston pin | 23. Piston | 24. Oil ring |
| 25. Second ring | 26. Top ring | 27. Pilot converter |
| 28. Oil jet | 29. Gasket (if equipped) | 30. Cylinder block heater (if equipped) |
- A. Crankshaft side
D. Front mark
C. Refer to INSTALLATION

Fig. 216: Exploded View Of Cylinder Block With Torque Specifications
Courtesy of NISSAN NORTH AMERICA, INC.

Disassembly and Assembly

CAUTION:

- Apply new engine oil to parts as marked in illustrations before installation.
- Place removed parts such as bearings and bearing caps in their proper order and direction.
- When installing the connecting rod nuts and main bearing cap bolts, apply new engine oil to the threads and mating surfaces
- Do not allow any magnetic materials to contact the signal plate teeth on the drive plate.

DISASSEMBLY

1. Remove the engine assembly. Refer to "**FWD: REMOVAL AND INSTALLATION**" (FWD) or "**AWD: REMOVAL AND INSTALLATION**" (AWD).
2. Remove the drive plate. Refer to "**DOWEL PIN ALIGNMENT**".
3. Remove pilot converter.

Tool number: ST16610001 (J-23907)

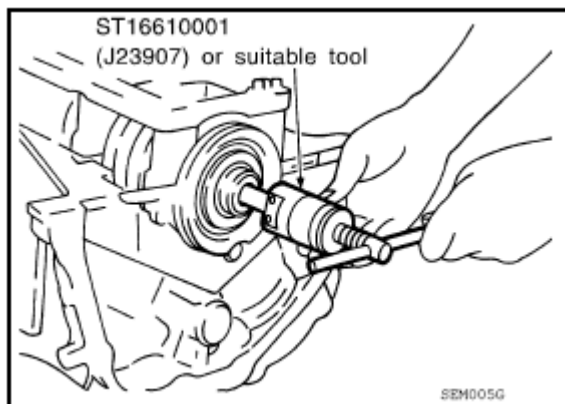


Fig. 217: Removing Pilot Converter Using Tool ST16610001 (J-23907)

Courtesy of NISSAN NORTH AMERICA, INC.

4. Cut away liquid gasket and remove rear oil seal retainer using Tool. Refer to "**PRECAUTION FOR LIQUID GASKET**".

Tool number: KV10111100 (J-37228)

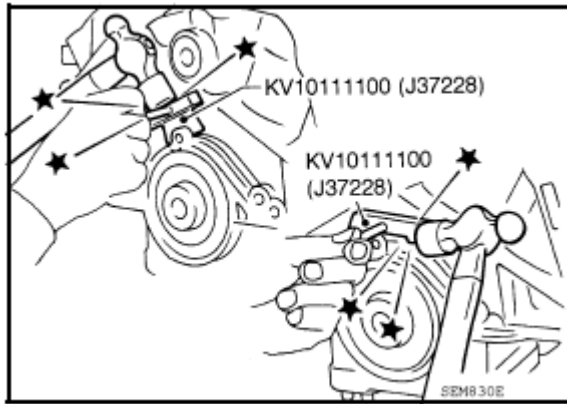


Fig. 218: Removing Rear Oil Seal Retainer Using Tool

Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION:

- Be careful not to damage mounting surface.
- If rear oil seal retainer is removed, replace it with a new one.

NOTE:

Rear oil seal and retainer form a single part and are replaced as an assembly.

5. Install the engine on engine stand. Any commercially available engine stand can be used.

CAUTION:

- Use an engine stand that has a load capacity [approximately 240kg (529 lb) or more] large enough for supporting the engine weight.
- Before removing the hanging chains, make sure the engine stand is stable and there is no risk of overturning.

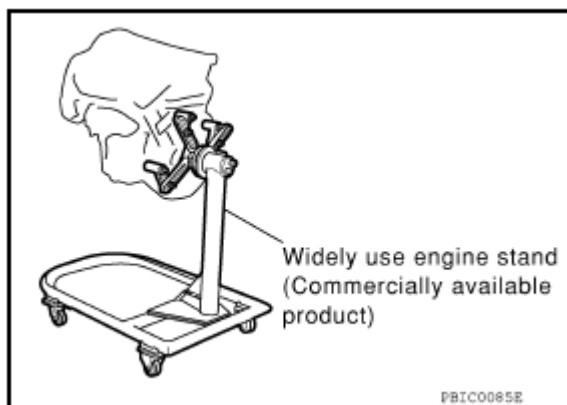


Fig. 219: Supporting Engine On Engine Stand

Courtesy of NISSAN NORTH AMERICA, INC.

6. Remove the knock sensor.

CAUTION: Carefully handle sensor to avoid shocking it.

7. Drain the engine of all coolant and oil.
8. Remove the oil pan. Refer to "**REMOVAL AND INSTALLATION (UPPER OIL PAN)**".
9. Remove the crankshaft pulley.
 - Use a suitable tool to prevent the crankshaft from turning.
10. Remove the timing chain. Refer to "**REMOVAL AND INSTALLATION**".
11. Remove the cylinder head. Refer to "**REMOVAL AND INSTALLATION**".
12. Remove the piston and connecting rod assemblies.
 - a. Position the crankshaft pin corresponding to the connecting rod to be removed onto the bottom dead center.
 - b. Remove the connecting rod cap.
 - c. Using a hammer handle or similar tool, push the piston and connecting rod assembly out to the cylinder head side.

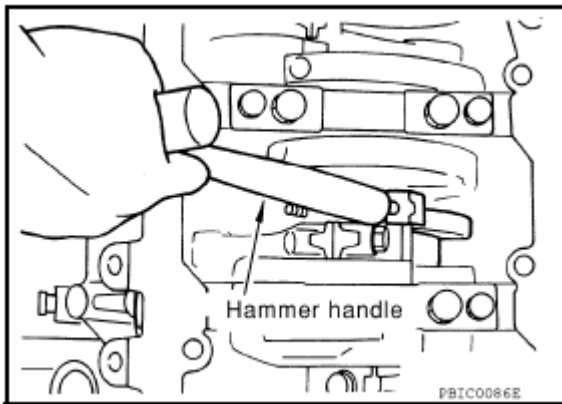


Fig. 220: Pushing Piston And Connecting Rod Assembly Using Hammer Handle
Courtesy of NISSAN NORTH AMERICA, INC.

- Before removing the piston and connecting rod assembly, check the connecting rod side clearance. Refer to "**CONNECTING ROD BEARING**".
13. Remove the connecting rod bearings.

CAUTION: • When removing the connecting rod side bearings, note the installation position. Keep them in the correct order.

14. Remove the piston rings from the piston.
 - Use a piston ring expander.

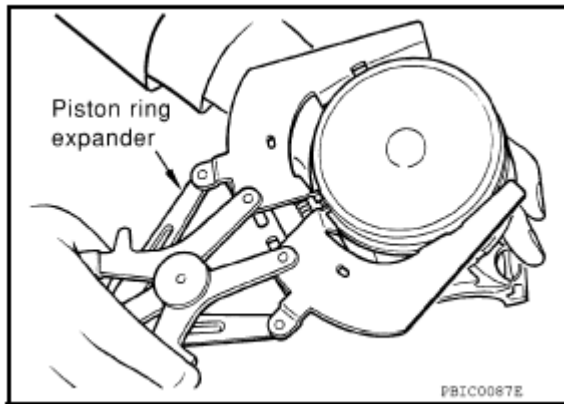


Fig. 221: Removing Piston Rings From Piston Using Piston Ring Expander
Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION:

- When removing the piston rings, be careful not to damage the piston. Do not expand the rings excessively.
- Be careful to mark the rings if they are to be reused so they are installed in their original position.

- Before removing the piston rings, check the piston ring side clearance. Refer to "INSPECTION".

15. Remove the piston from the connecting rod as follows.

- a. Using a snap ring pliers, remove the snap ring.

CAUTION: Do not reuse snap rings, always replace with new ones.

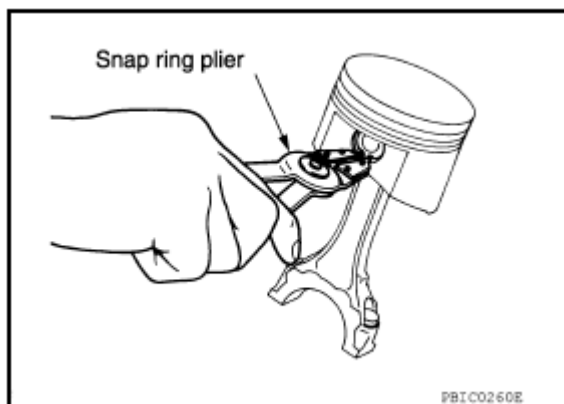


Fig. 222: Removing Snap Ring Using Snap Ring Pliers
Courtesy of NISSAN NORTH AMERICA, INC.

- b. Heat the pistons to 60° - 70°C (140° - 158°F).

WARNING: Pistons contain heat. When working, wear protective equipment to avoid getting burned.

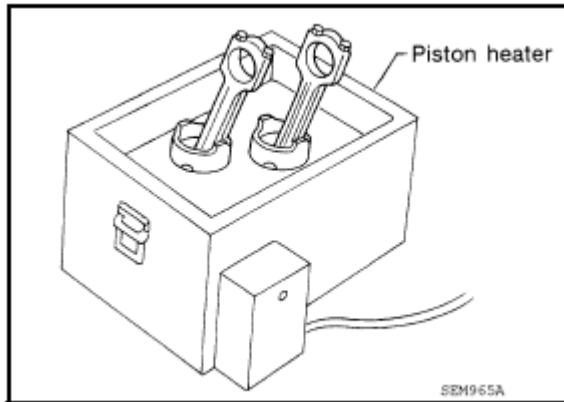


Fig. 223: Heating Pistons To 60-70°C (140-158°F) Using Piston Heater
Courtesy of NISSAN NORTH AMERICA, INC.

- c. Push out the piston pin with a suitable tool with an outer diameter of approximately 20 mm (0.8 in).

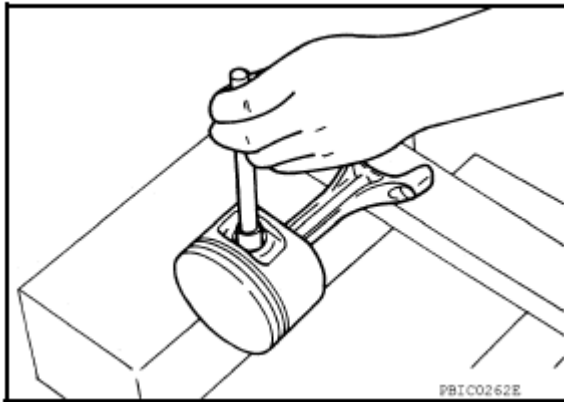


Fig. 224: Removing Piston Pin Using Tool
Courtesy of NISSAN NORTH AMERICA, INC.

16. Remove the rear oil seal retainer from the cylinder block.
- Insert a suitable tool between the rear end of the crankshaft counter weight and rear oil seal retainer, and separate the liquid gasket to remove.

CAUTION: Be careful not to damage the mating surface.

17. Remove the baffle plate from the main bearing beam.
18. Loosen the bolts in the reverse order shown below and remove the main bearing beam, bearing caps and crankshaft.

- Before loosening the main bearing cap bolts, measure the crankshaft side clearance.

Refer to "INSPECTION".

← : Engine front

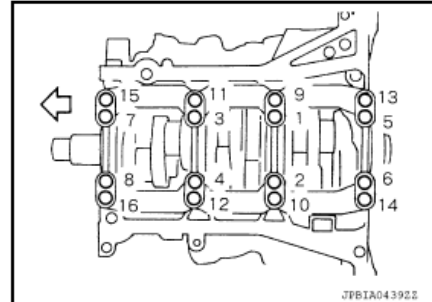


Fig. 225: Locating Main Bearing Cap Bolts With Tightening Sequence
Courtesy of NISSAN NORTH AMERICA, INC.

19. Remove the oil jets and dowel pins.
20. Remove the main bearings and thrust bearings from the cylinder block and main bearing caps.
 - When removing them, note the direction and position. Keep them in the correct order for installation.

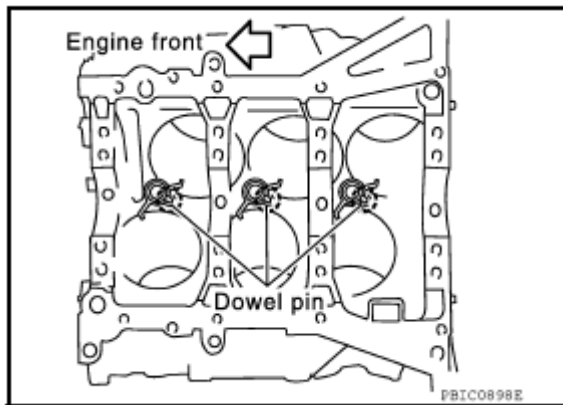


Fig. 226: Identifying Oil Jets Dowel Pins
Courtesy of NISSAN NORTH AMERICA, INC.

ASSEMBLY

1. Blow out the coolant and oil passages and cylinder bore to remove any foreign materials.

CAUTION: Use goggles to protect your eyes.

2. Apply liquid gasket and install each plug into the cylinder block.
 - Use Genuine Silicone RTV Sealant or equivalent. Refer to "RECOMMENDED CHEMICAL".

PRODUCTS AND SEALANTS "**CAUTION:**

- Installation should be done within 5 minutes after applying liquid gasket.
- Do not fill the engine with oil for at least 30 minutes after the components are installed to allow the sealant to cure.

3. Install the oil jets.

- Insert the oil jet dowel pin into the cylinder block dowel pin hole, and tighten the bolts.

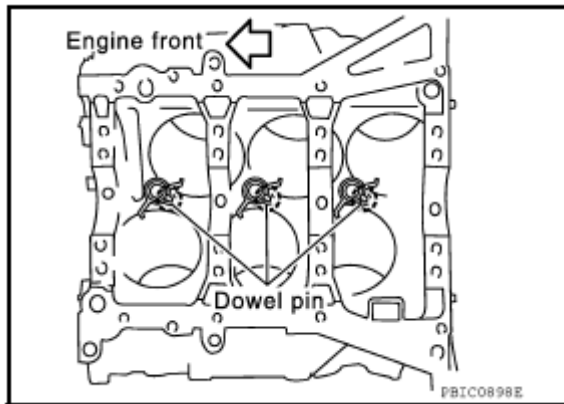


Fig. 227: Identifying Oil Jets Dowel Pins
Courtesy of NISSAN NORTH AMERICA, INC.

4. Install the main bearings and the thrust bearings.

- Remove dust, dirt, and oil on the bearing mating surfaces of the cylinder block and the main bearing cap.
- Install the thrust bearings to both sides of the No. 3 journal housing on the cylinder block and the main bearing cap.
 - Install the thrust bearings with the groove facing the crankshaft arm (outside).
 - Install bearing with a projection on one end on cylinder block and bearing with a projection at center on cap. Align each projection with mating notch.

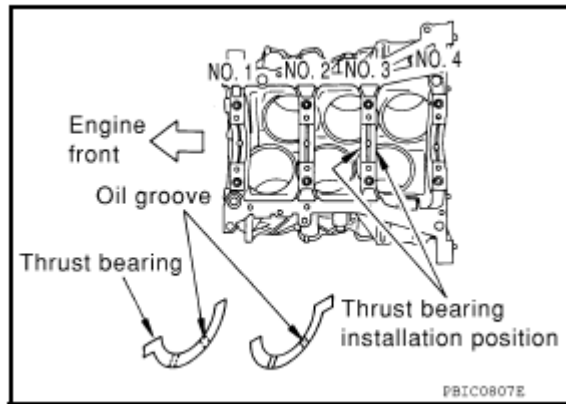


Fig. 228: Locating Thrust Bearing, Oil Groove And Thrust Bearing Installation Positions

Courtesy of NISSAN NORTH AMERICA, INC.

5. Set the upper main bearings in their proper positions on the cylinder block.
 - Confirm the correct main bearings are used. Refer to "**INSPECTION**".

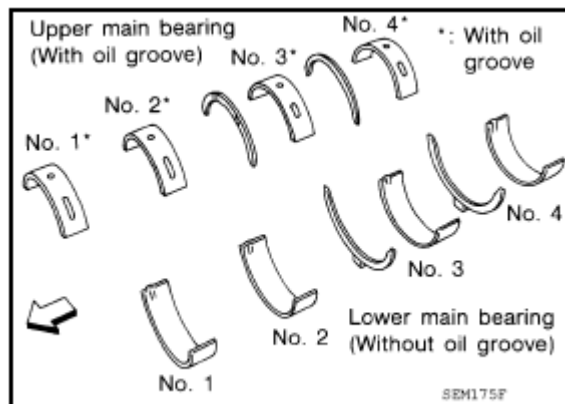


Fig. 229: Identifying Upper And Lower Main Bearings With Oil Grooves

Courtesy of NISSAN NORTH AMERICA, INC.

6. Instructions for the re-use of the main bearing cap bolts.
 - A plastic zone tightening method is used for tightening the main bearing cap bolts. Measure (d1) and (d2) as shown below.
 - For (d2), select the minimum diameter in the measuring area.
 - If the difference between (d1) and (d2) exceeds the limit, replace the bolts for assembly.

Limit (d1 - d2): 0.11 mm (0.0043 in)

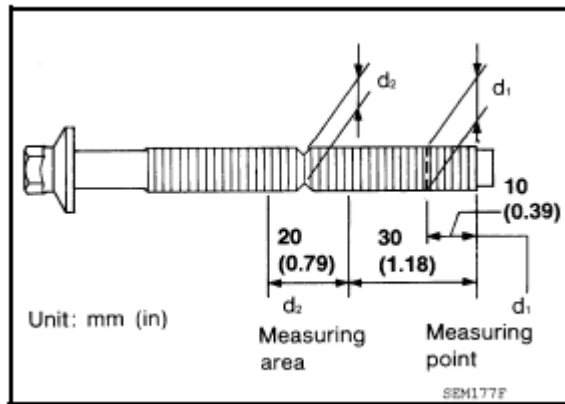


Fig. 230: Identifying Main Bearing Cap Bolts Measuring Area
 Courtesy of NISSAN NORTH AMERICA, INC.

7. After installing the crankshaft, lower main bearings, main bearing caps, main bearing beam, and bearing cap bolts. Tighten the bearing cap bolts in the numerical order as shown below.

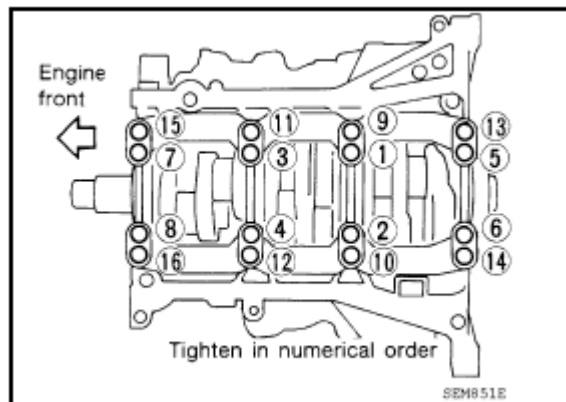


Fig. 231: Locating Bearing Cap Bolts With Tightening Sequence
 Courtesy of NISSAN NORTH AMERICA, INC.

- a. Make sure that the front marks on the main bearing beam faces the front of the engine.
- b. Prior to tightening all the bearing cap bolts, place the bearing beam in its proper position by shifting the crankshaft in the axial position.
- c. After tightening the bearing cap bolts, make sure the crankshaft turns smoothly.
- d. Lubricate the threads and seat surfaces of the bolts with new engine oil.
- e. Tighten the bolts in two stages:

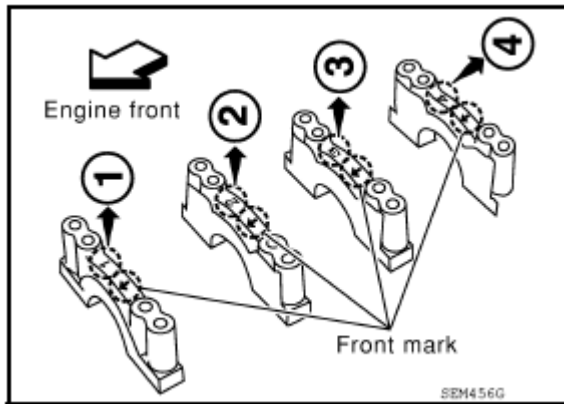


Fig. 232: Identifying Front Mark And Bearing Cap Nos.
 Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION: Measure the tightening angle in two stages using Tool. Do not measure with eyes only, be sure to use Tool.

Stage 1: 32.3 - 38.3 N.m (3.3 - 3.9 kg-m, 24 - 28 ft-lb)

Stage 2: 90° - 95° degrees clockwise

Tool number: KV10112100 (BT-8653-A)

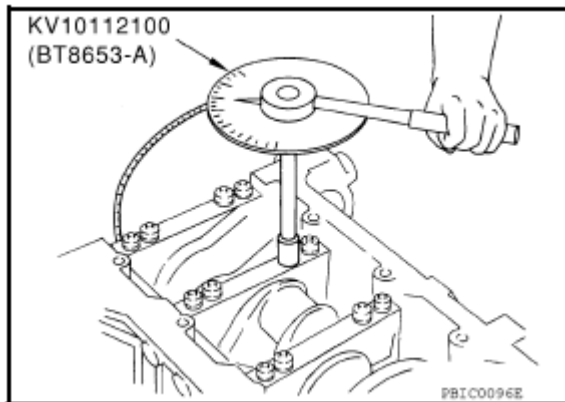


Fig. 233: Measuring Tightening Angle Using Tool
 Courtesy of NISSAN NORTH AMERICA, INC.

8. Measure crankshaft end play.
 - If beyond the limit, replace the thrust bearing with a new one.

Standard: 0.10 - 0.25 mm (0.0039 - 0.0098 in)

Limit: 0.30 mm (0.0118 in)

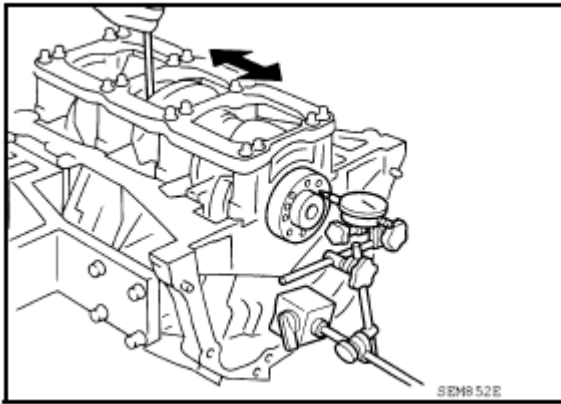


Fig. 234: Measuring Crankshaft End Play Using Dial Gauge
 Courtesy of NISSAN NORTH AMERICA, INC.

9. Install the piston to the connecting rod.
 - a. Using suitable snap ring pliers, install the snap ring fully into the pin-groove of the piston rear side.

CAUTION: Do not reuse snap rings.

Symbol	Description
	N·m (kg-m, ft-lb)
	N·m (kg-m, in-lb)
	Always replace after disassembly.

- (A) : Piston front mark
 (B) : Oil hole
 (C) : Connecting rod front mark
 (D) : Cylinder No.

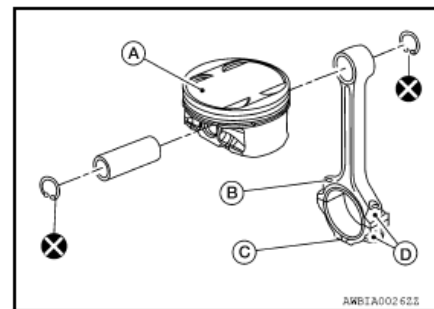


Fig. 235: Identifying Front Marks On Piston And Connecting Rod, Oil Hole And Cylinder No.

Courtesy of NISSAN NORTH AMERICA, INC.

- b. Install the piston to the connecting rod.
 - Heat the piston until the piston pin can be pushed in by hand without excess force [approx. 60 - 70°C (140 - 158°F)]. From the front to the rear, insert the piston pin into the piston and through the connecting rod.

WARNING: Pistons contain heat. When working, wear protective equipment to avoid getting burned.

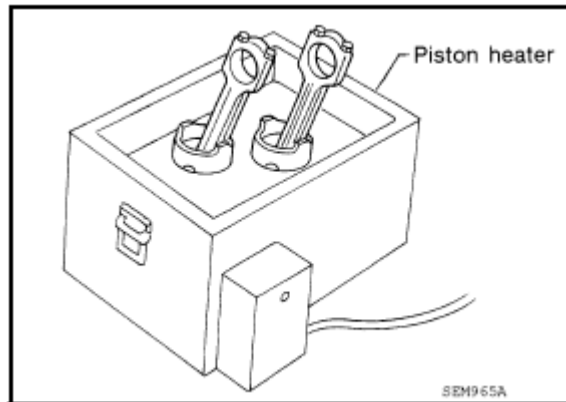


Fig. 236: Heating Pistons To 60-70°C (140-158°F) Using Piston Heater
 Courtesy of NISSAN NORTH AMERICA, INC.

- Assemble so that the piston front mark (B) on the crown and the oil hole (C), connecting rod front mark (D) and Cylinder No. (E) on the connecting rod are positioned as shown below.

⇐ : Engine front
 (A) : Piston grade number
 (F) : Pin grade number

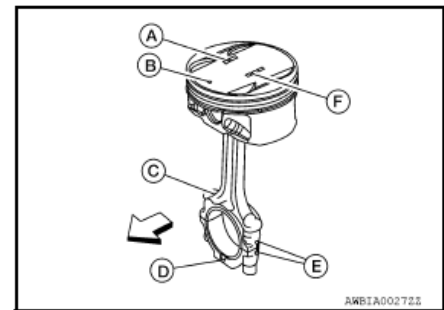


Fig. 237: Identifying Front Marks, Grade Numbers On Piston And Connecting Rod
 Courtesy of NISSAN NORTH AMERICA, INC.

- Install the snap ring into the front of the piston pin-groove.
 - After installing, check that the connecting rod pivots smoothly on the pin.

CAUTION: Do not reuse snap rings, always replace with new ones.

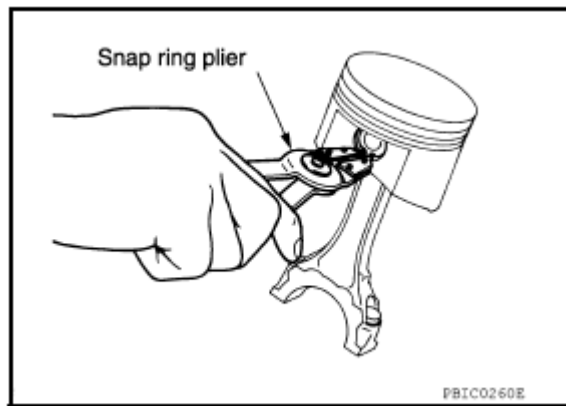


Fig. 238: Installing Snap Ring Using Snap Ring Pliers
 Courtesy of NISSAN NORTH AMERICA, INC.

10. Using a piston ring expander, install the piston rings.

- (A) : Top ring
 (B) : Second ring

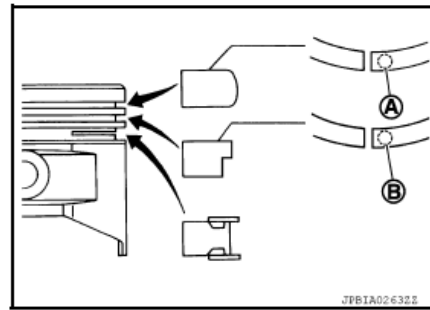


Fig. 239: Identifying Piston Rings
 Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION:

- Be careful not to damage the piston.
 - When the piston rings are not replaced, remount the rings in their original positions.
 - When replacing the piston rings, those without stamped surface (A) can be mounted either side up.
 - Install the second ring with the stamped surface (B) facing upward. If the ring is not stamped it can face in either direction.
- Position each ring with the gap as shown below, referring to the piston front mark.

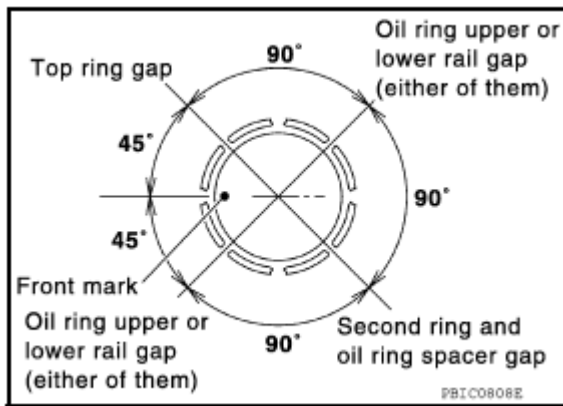


Fig. 240: Identifying Piston Rings Gap Positioning
 Courtesy of NISSAN NORTH AMERICA, INC.

11. Install the connecting rod bearings to the connecting rod and the connecting rod cap.
 - When installing the connecting rod bearings, apply engine oil to the bearing surface (crankshaft side). Do not apply oil to the back surface (connecting rod and cap side), but thoroughly clean it.
 - When installing, align the connecting rod bearing protrusion with the notch of the connecting rod to install.
 - Check that the oil holes on the connecting rod and on the corresponding bearing are aligned.

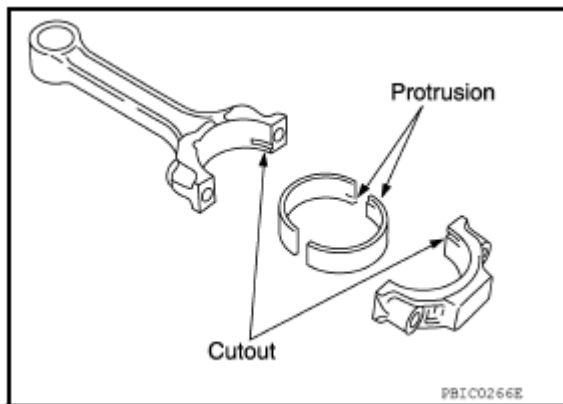
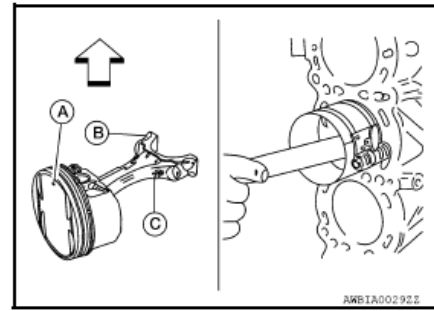


Fig. 241: Identifying Connecting Rod Bearing Cutout And Protrusion
 Courtesy of NISSAN NORTH AMERICA, INC.

12. Install the piston and connecting rod assembly into the corresponding cylinder.
 - Position the crankshaft pin corresponding to the connecting rod to be installed onto the bottom dead center.
 - Apply engine oil sufficiently to the cylinder bore, piston, and crankshaft pin.
 - Match the cylinder position with the cylinder No. (B) on the connecting rod to install.
 - Install the piston with the piston front mark (A) on the crown facing the front of the engine (<--)



(C) : Oil hole

Fig. 242: Installing Piston And Connecting Rod Assembly Into Cylinder
Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION: Be careful not to damage the crankshaft pin and cylinder wall, resulting from interference of the connecting rod big end.

13. Install the connecting rod cap.

- Match the stamped cylinder number marks on the connecting rod with those on the cylinder cap for installation.
- Install the piston connecting rod assembly and cap so that the front mark on the cap and piston are facing the front of the engine.
- **Lubricate the threads and seat surfaces with new engine oil.**

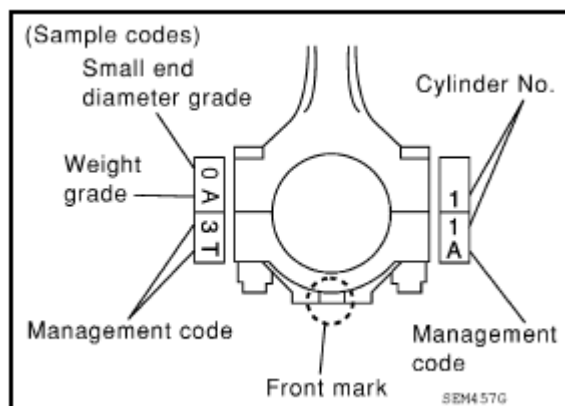


Fig. 243: Identifying Front Mark, Management Code, Weight Code On Connecting Rod Cap
Courtesy of NISSAN NORTH AMERICA, INC.

14. Check the connecting rod cap bolts before reusing, then install in their original position in the connecting rod. The bolts should screw in smoothly by hand.
- Measure the outer diameter of the connecting rod cap bolt as shown below.

Outer diameter (d) of the connecting rod bolt

Standard: 7.90 - 8.00 mm (0.3110 - 0.3150 in)

Limit: 7.75 mm (0.3051 in)

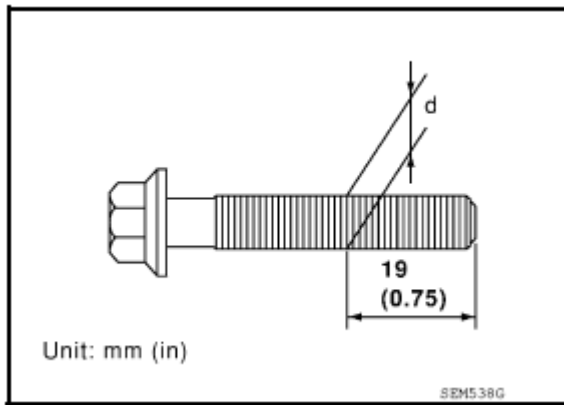


Fig. 244: Identifying Connecting Rod Bolt Outer Diameter
Courtesy of NISSAN NORTH AMERICA, INC.

15. Tighten the connecting rod nuts in two stages using Tool:

Stage 1: 19 - 21 N.m (1.9 - 2.1 kg-m, 14 - 15 ft-lb)

Stage 2: 90° - 95° degrees clockwise

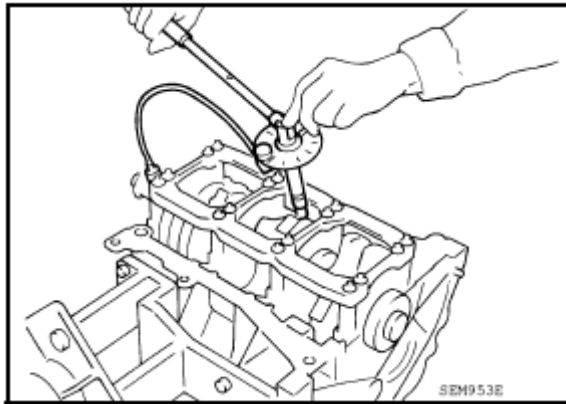


Fig. 245: Tightening Connecting Rod Nuts Using Tool
Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION: Always use either an angle wrench or protractor. Avoid tightening based on visual check alone.

Tool number: KV10112100 (BT-8653-A)

- Apply engine oil to the threads and seats of the connecting rod bolts and nuts.
- After tightening the nuts, make sure that the crankshaft rotates smoothly.

- Check the connecting rod side clearance. If beyond the limit, replace the connecting rod and/or crankshaft.

Connecting rod side clearance:**Standard: 0.20 - 0.35 mm (0.0079 - 0.0138 in)****Limit: 0.40 mm (0.0157 in)**

16. Install the baffle plate to the main bearing beam.
17. Install the knock sensor.
 - Make sure that there is no foreign material on the cylinder block mating surface and the back surface of the knock sensor.
 - Install the knock sensor with the connector facing the rear of the engine.
 - Do not tighten the bolts while holding the connector.
 - Make sure that the knock sensor does not interfere with other parts.

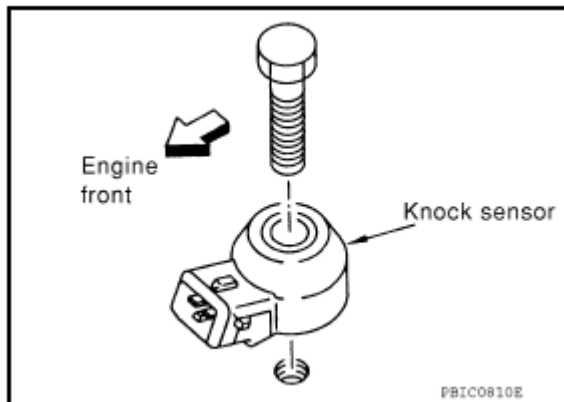


Fig. 246: Identifying Knock Sensor And Mounting Bolt
Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION: If any impact by dropping occurs to the knock sensor, replace it with new one.

18. Install the cylinder head. Refer to "**REMOVAL AND INSTALLATION**".
19. Install the timing chain. Refer to "**REMOVAL AND INSTALLATION**".
20. Install the oil pan. Refer to "**REMOVAL AND INSTALLATION (UPPER OIL PAN)**".
21. Remove the engine from the stand and install the engine assembly into the vehicle. Refer to "**FWD: REMOVAL AND INSTALLATION**" (FWD) or "**AWD: REMOVAL AND INSTALLATION**" (AWD).
22. Install the rear oil seal retainer using Tool (A).

Tool number: - (J-47128)

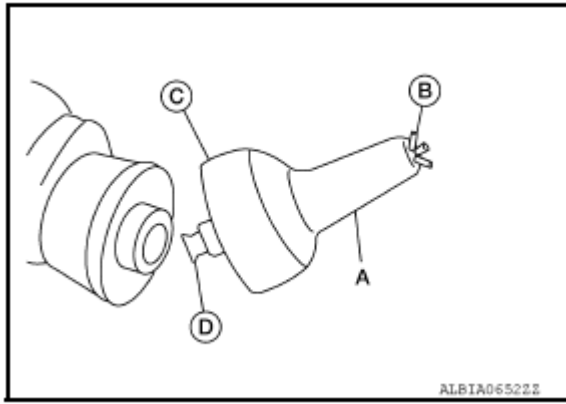


Fig. 247: Installing Rear Oil Seal Retainer Using Tool
 Courtesy of NISSAN NORTH AMERICA, INC.

- Loosen the wing nut (B) on the end of the Tool (A).
- Insert the arbor (D) into the crankshaft pilot hole until the outer lip (C) of the Tool (A) covers the edge of the crankshaft sealing surface.
- Tighten the wing nut (B) to secure the Tool (A) to the crankshaft.
- Apply sealant to rear oil seal retainer as shown below.

Use Genuine Silicone RTV Sealant, or equivalent. Refer to "**RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS**".

CAUTION:

- Installation should be done within 5 minutes after applying liquid gasket.
- Do not fill the engine with oil for at least 30 minutes after the components are installed to allow the sealant to cure.

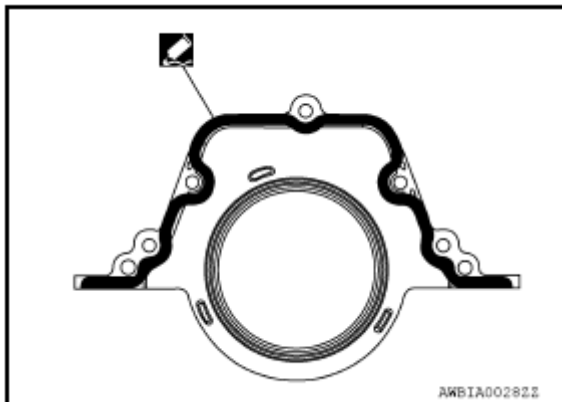


Fig. 248: Identifying Sealant Application Area On Rear Oil Seal Retainer
 Courtesy of NISSAN NORTH AMERICA, INC.

- Lubricate the sealing surface of the new rear main seal with new engine oil.

- f. Slide the new rear main seal (1) over the Tool (A) and onto the crankshaft.
- g. Loosen the wing nut and push the threaded rod into the handle to remove the Tool (A).
- h. Tighten the rear oil seal retainer bolts to specification. Refer to "**REMOVAL AND INSTALLATION OF REAR OIL SEAL**".

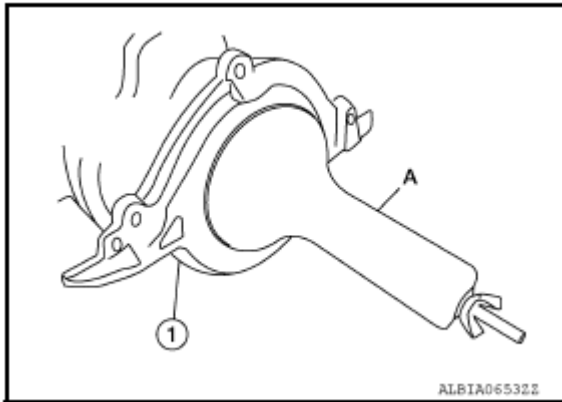


Fig. 249: Sliding Rear Main Seal Over Tool And Onto Crankshaft
 Courtesy of NISSAN NORTH AMERICA, INC.

23. Install the drive plate. Refer to "**DOWEL PIN ALIGNMENT**".
24. Install the pilot converter with its chamfer facing crankshaft as shown below.

← : Crankshaft side

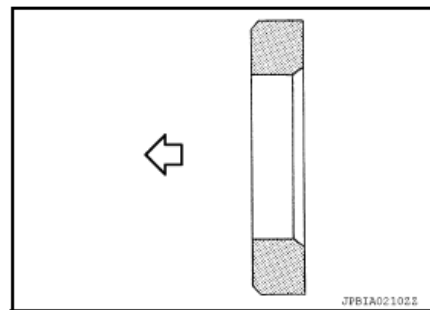


Fig. 250: Identifying Pilot Converter With Chamfer Facing Crankshaft
 Courtesy of NISSAN NORTH AMERICA, INC.

Inspection

PISTON AND PISTON PIN CLEARANCE

Inner Diameter of Piston Pin Hole

- Measure the inner diameter of piston pin hole (dp).

Standard diameter (dp)

Grade No. 0: 21.993 - 21.999 mm (0.8659 - 0.8661 in)

Grade No. 1: 21.999 - 22.005 mm (0.8661 - 0.8663 in)

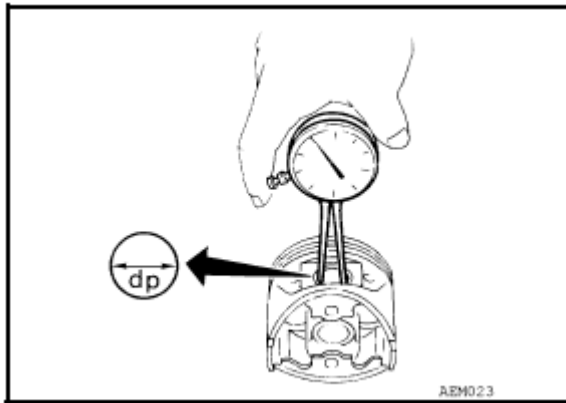


Fig. 251: Measuring Inner Diameter Of Piston Pin Hole
Courtesy of NISSAN NORTH AMERICA, INC.

Outer Diameter of Piston Pin

- Measure outer diameter of piston pin (D_p).

Standard diameter (D_p)

Grade No. 0: 21.989 - 21.995 mm (0.8657 - 0.8659 in)

Grade No. 1: 21.995 - 22.001 mm (0.8659 - 0.8662 in)

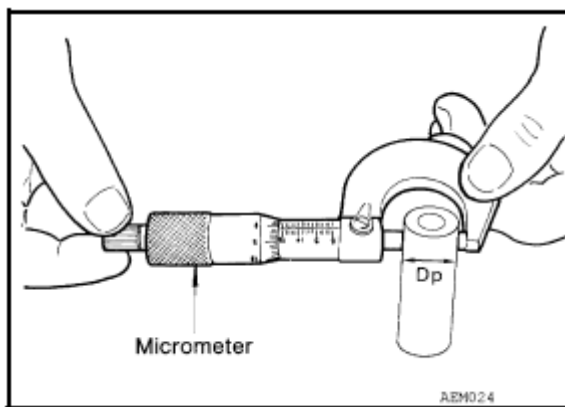


Fig. 252: Measuring Outer Diameter Of Piston Pin
Courtesy of NISSAN NORTH AMERICA, INC.

- ⇐ : Engine front
 (A) : Piston Grade No.
 (B) : Piston front mark
 (C) : Oil hole
 (D) : Connecting rod front mark
 (E) : Cylinder No.
 (F) : Pin Grade No.

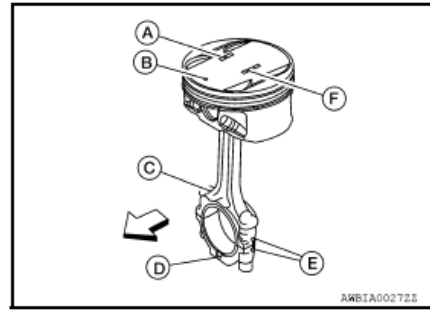


Fig. 253: Identifying Piston Front Mark, Oil Hole, Connecting Rod Front Mark, Cylinder No. And Grade No.
 Courtesy of NISSAN NORTH AMERICA, INC.

Piston and Piston Pin Interference Fit

Standard Interference Fit = (Dp) - (dp)

Standard: 0.002 - 0.010 mm (0.0001 - 0.0004 in)

- If clearance exceeds specification, replace either or both of piston/piston pin assembly and connecting rod assembly with reference to specification of each part.

PISTON RING SIDE CLEARANCE

- Measure side clearance of piston ring and piston ring groove with feeler gauge.

Standard Side Clearance

Top ring: 0.045 - 0.080 mm (0.0018 - 0.0031 in)

2nd ring: 0.030 - 0.070 mm (0.0012 - 0.0028 in)

Oil ring: 0.045 - 0.125 mm (0.0018 - 0.0049 in)

Maximum Limit

Top ring: 0.11 mm (0.0043 in)

2nd ring: 0.1 mm (0.004 in)

Oil ring: -

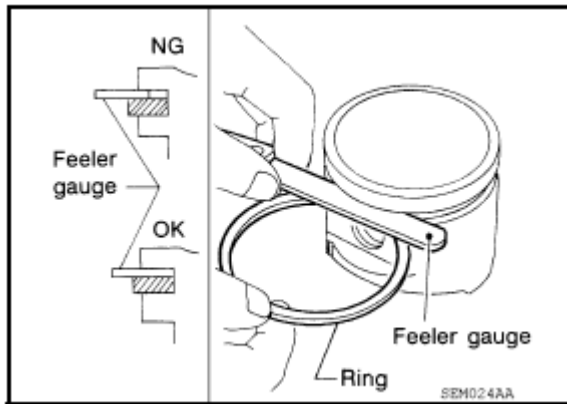


Fig. 254: Measuring Side Clearance Of Piston Ring And Piston Ring Groove Using Feeler Gauge
 Courtesy of NISSAN NORTH AMERICA, INC.

- If out of specification, replace piston ring assembly. If clearance exceeds maximum limit with new rings, replace piston.

PISTON RING END GAP

- Insert piston ring until it is in the middle of the cylinder bore and measure the end gap.

Standard

Top ring: 0.23 - 0.28 mm (0.0091 - 0.0110 in)

2nd ring: 0.33 - 0.43 mm (0.0130 - 0.0169 in)

Oil ring: 0.20 - 0.45 mm (0.0079 - 0.0177 in)

Limit:

Top ring: 0.50 mm (0.0197 in)

2nd ring: 0.62 mm (0.0244 in)

Oil ring: 0.80 mm (0.0315 in)

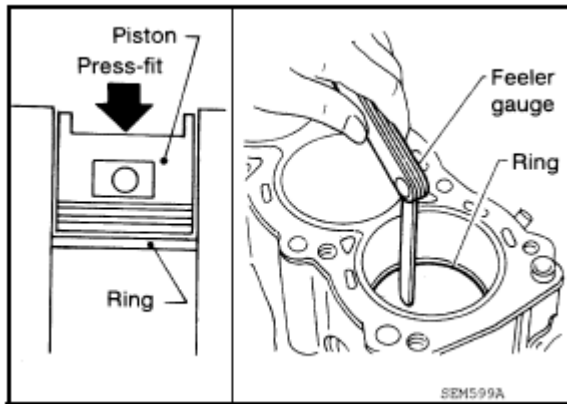


Fig. 255: Measuring Piston Ring End Gap
 Courtesy of NISSAN NORTH AMERICA, INC.

- If out of specification, replace piston ring.

CONNECTING ROD BEND AND TORSION

Bend: Limit 0.15 mm (0.0059 in) per 100 mm (3.94 in) length

Torsion: Limit 0.30 mm (0.0118 in) per 100 mm (3.94 in) length

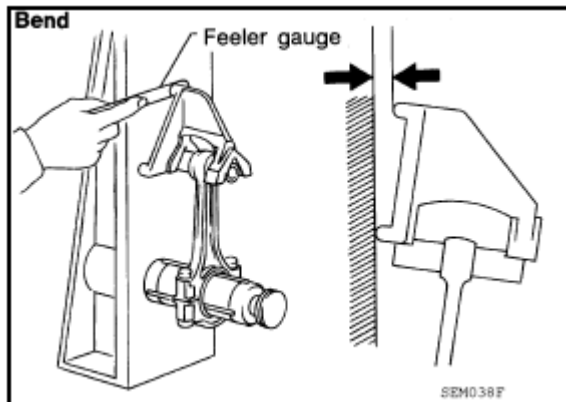


Fig. 256: Measuring Connecting Rod For Bending Using Feeler Gauge
 Courtesy of NISSAN NORTH AMERICA, INC.

- If it exceeds the limit, replace connecting rod assembly.

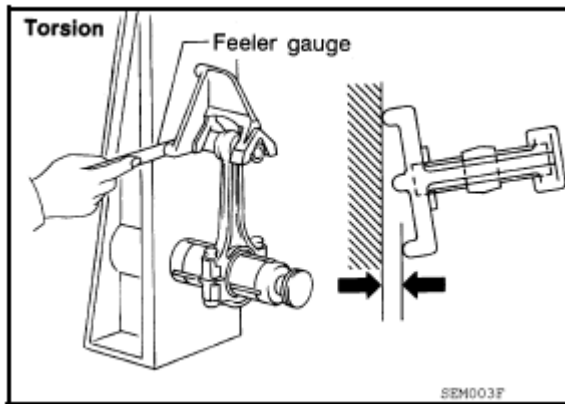


Fig. 257: Measuring Connecting Rod For Torsion Using Feeler Gauge
 Courtesy of NISSAN NORTH AMERICA, INC.

CONNECTING ROD BEARING HOUSING DIAMETER (BIG END)

- Install the connecting rod cap without the connecting rod bearing installed. After tightening the connecting rod nut to the specified torque, measure the connecting rod bearing housing big end inner diameter using an inside micrometer.

Standard: 55.000 - 55.013 mm (2.1654 - 2.1659 in)

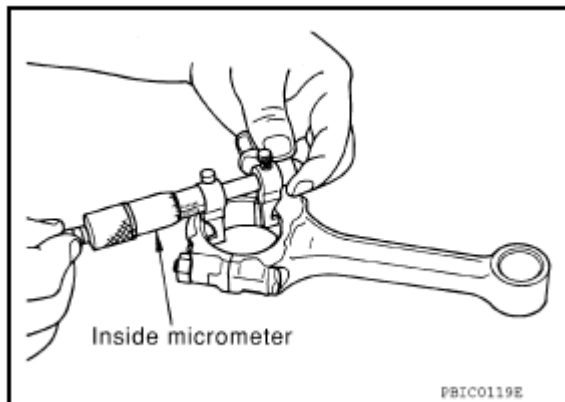


Fig. 258: Measuring Connecting Rod Bearing Big End Inner Diameter Using Inside Micrometer
 Courtesy of NISSAN NORTH AMERICA, INC.

CONNECTING ROD BUSHING OIL CLEARANCE (SMALL END)

Inner Diameter of Connecting Rod (Small End)

- Measure inner diameter of piston pin bushing.

Standard Grade No. 0: 22.000 - 22.006 mm (0.8661 - 0.8664 in)

Grade No. 1: 22.006 - 22.012 mm (0.8664 - 0.8666 in)

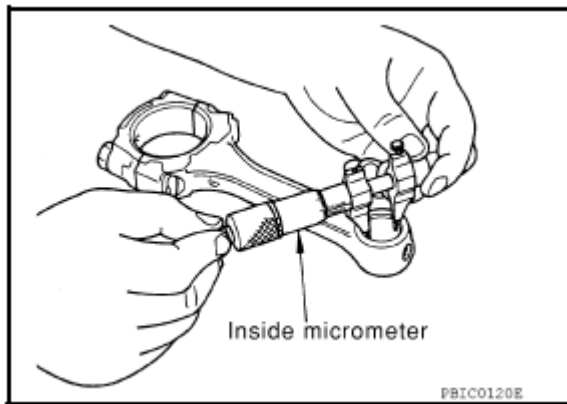


Fig. 259: Measuring Inner Diameter Of Connecting Rod (Small End)
Courtesy of NISSAN NORTH AMERICA, INC.

Outer Diameter of Piston Pin

- Measure outer diameter of piston pin.

Standard Grade No. 0: 21.989 - 21.995 mm (0.8657 - 0.8659 in)

Grade No. 1: 21.995 - 22.001 mm (0.8659 - 0.8662 in)

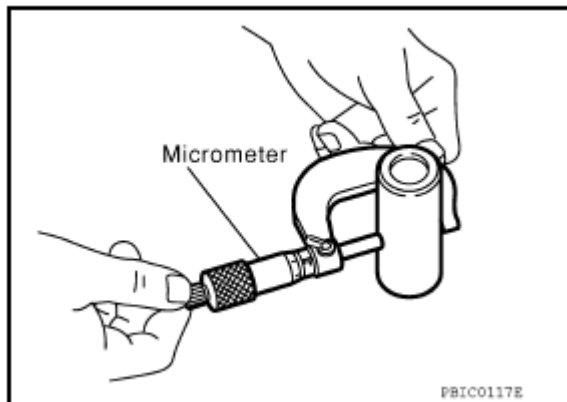


Fig. 260: Measuring Outer Diameter Of Piston Pin
Courtesy of NISSAN NORTH AMERICA, INC.

Connecting Rod Bushing Oil Clearance (Small End)

(Connecting rod small end oil clearance) = (Inner diameter of connecting rod small end) - (Outer diameter of piston pin)

Standard: 0.005 - 0.017 mm (0.0002 - 0.0007 in)

Limit: 0.030 mm (0.0012 in)

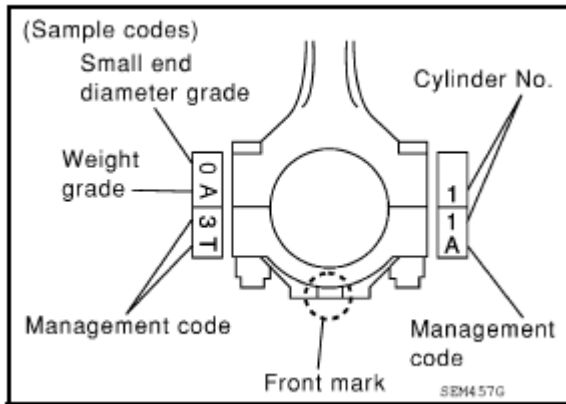


Fig. 261: Identifying Front Mark, Management Code, Weight Code On Connecting Rod Cap
 Courtesy of NISSAN NORTH AMERICA, INC.

- If the measured value exceeds the standard, replace the connecting rod assembly and/or piston and piston pin assembly.
- If replacing the piston and piston pin assembly, use the Table for Selective Fitting for Piston to select the piston corresponding to the applicable bore grade of the cylinder block to be used. Follow the "**PISTON-TO-CYLINDER BORE CLEARANCE**" procedure.

Factory installed parts grading:

- ↔ : Engine front
- (A) : Piston Grade No.
- (B) : Piston front mark
- (C) : Oil hole
- (D) : Connecting rod front mark
- (E) : Cylinder No.
- (F) : Pin Grade No.

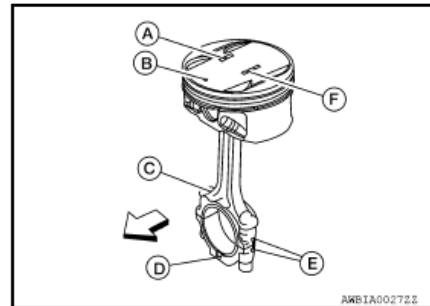


Fig. 262: Identifying Piston Front Mark, Oil Hole, Connecting Rod Front Mark, Cylinder No. And Grade No.
 Courtesy of NISSAN NORTH AMERICA, INC.

Service parts apply only to grade 0.

Unit: mm (in)		
Grade	0	1
Connecting rod small end inner diameter	22.000 - 22.006 (0.8661 - 0.8664)	22.006 - 22.012 (0.8664 - 0.8666)
Piston pin outer diameter	21.989 - 21.995 (0.8657 - 0.8659)	21.995 - 22.001 (0.8659 - 0.8662)
Piston pin hole diameter	21.993 - 21.999 (0.8659 - 0.8661)	21.999 - 22.005 (0.8661 - 0.8663)

CYLINDER BLOCK DISTORTION

- Using a scraper, remove any old gasket material on the cylinder block surface and remove any oil, scale, carbon, or other contamination.

CAUTION: Be careful not to allow gasket flakes to enter the oil or coolant passages.

- Measure the distortion on the block upper face at different points in six directions.

Distortion limit: 0.10 mm (0.0039 in)

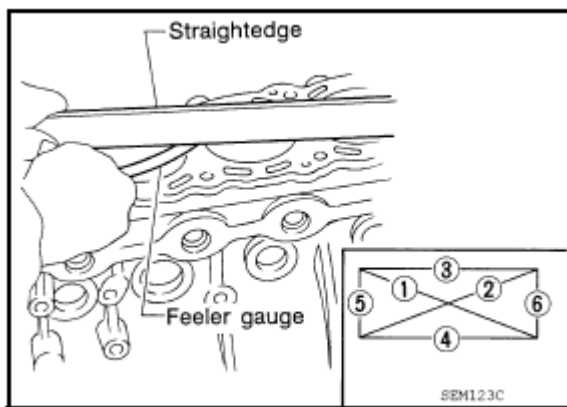


Fig. 263: Measuring Cylinder Block Distortion Using Feeler Gauge
Courtesy of NISSAN NORTH AMERICA, INC.

- If out of specification, resurface the cylinder block. The allowable amount of resurfacing is dependent on the amount of any cylinder head resurfacing. The resurfacing limit is [amount of cylinder head resurfacing] + [amount of cylinder head resurfacing] = 0.2 mm (0.008 in).

Cylinder block height: 214.95 - 215.05 mm (8.4626 - 8.4665 in)

INNER DIAMETER OF MAIN BEARING HOUSING

- Install the main bearing caps with the main bearings removed, and tighten the bolts to the specified torque.
- Using a bore gauge, measure the inner diameter of the main bearing housing (A).

Standard: 63.993 - 64.017 mm (2.5194 - 2.5203 in)

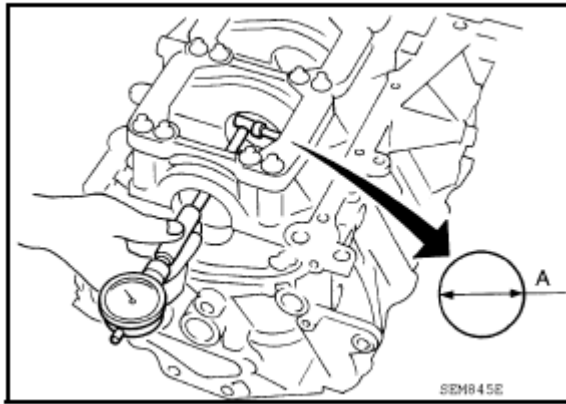


Fig. 264: Measuring Inner Diameter Of Main Bearing Housing Using Bore Gauge
 Courtesy of NISSAN NORTH AMERICA, INC.

- If out of the standard, replace the cylinder block and main bearing caps as an assembly.

NOTE: These components cannot be replaced as a single unit, because they were processed together.

PISTON-TO-CYLINDER BORE CLEARANCE

1. Using a bore gauge, measure cylinder bore for wear, out-of-round and taper at (A), (B) and (C). The X axis is in the longitudinal direction of the engine.

CYLINDER BORE INNER DIAMETER SPECIFICATIONS

Grade No.	Standard inner diameter	Wear limit
No. 1	95.500 - 95.510 mm (3.7598 - 3.7602 in)	0.20 mm (0.0079 in)
No. 2	95.510 - 95.520 mm (3.7602 - 3.7606 in)	
No. 3	95.520 - 95.530 mm (3.7606 - 3.7610 in)	

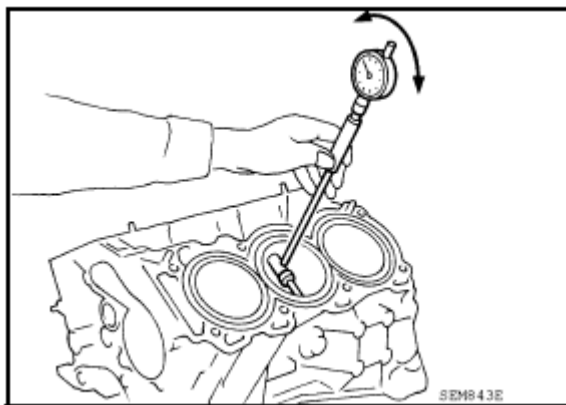


Fig. 265: Measuring Piston To Cylinder Bore Clearance Using Bore Gauge
 Courtesy of NISSAN NORTH AMERICA, INC.

If it exceeds the limit, rebore all cylinders. Replace cylinder block if necessary.

Out-of-round (Difference between X and Y): limit 0.015 mm (0.0006 in)

Taper (Difference between A and C): limit 0.010 mm (0.0004 in)

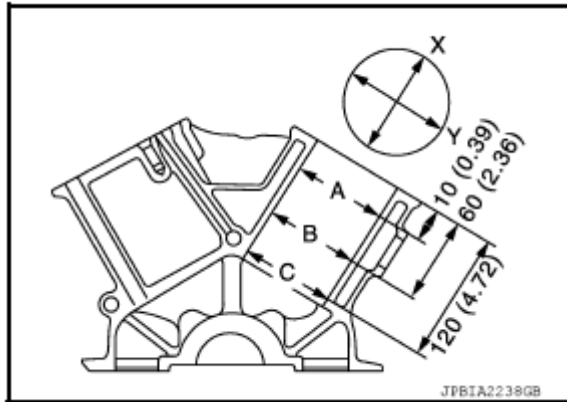


Fig. 266: Identifying Cylinder Block Out Of Round And Taper Measurement Points
Courtesy of NISSAN NORTH AMERICA, INC.

2. Check for scratches and seizure. If seizure is found, hone it.
 - If both cylinder block and piston are replaced with new ones, select piston of the same grade number punched on cylinder block rear position. These numbers are punched in either Arabic or Roman numerals.

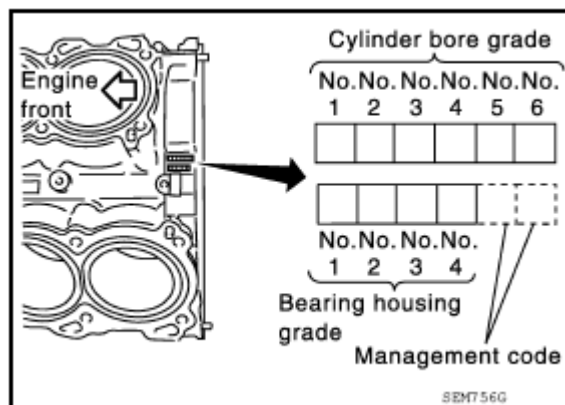


Fig. 267: Identifying Bearing Housing Grade And Management Code On Cylinder Bore Grade
Courtesy of NISSAN NORTH AMERICA, INC.

3. Measure piston skirt diameter.

Piston diameter (A): Refer to "CYLINDER BLOCK".

Measuring point (a) (Distance from the top): 38.0 mm (1.496 in)

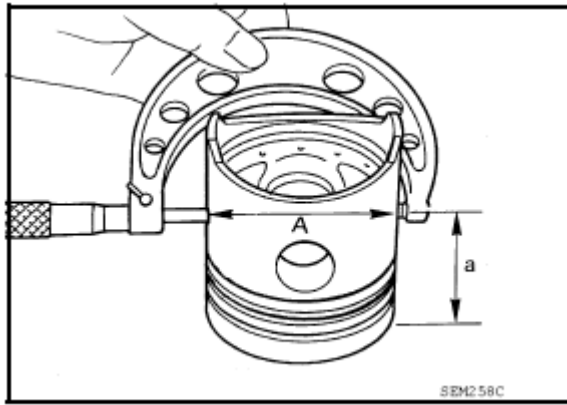


Fig. 268: Measuring Piston Skirt Diameter Using Tool
Courtesy of NISSAN NORTH AMERICA, INC.

4. Check that piston-to-bore clearance is within specification.

Piston-to-bore clearance at (B): 0.010 - 0.030 mm (0.0004 - 0.0012 in)

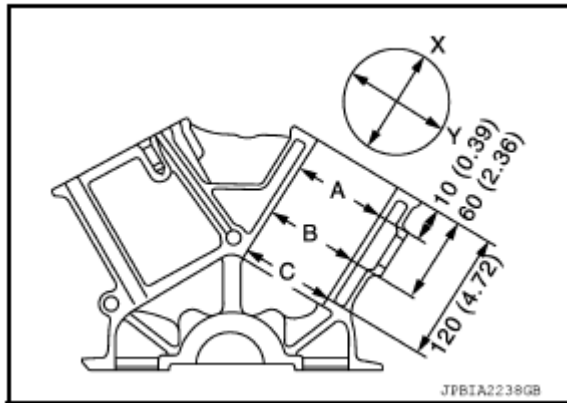


Fig. 269: Identifying Cylinder Block Out Of Round And Taper Measurement Points
Courtesy of NISSAN NORTH AMERICA, INC.

- The piston-to-bore clearance is measured at the (B) level in the cylinder as shown below.
5. Cylinder bore size is determined by adding piston-to-bore clearance to piston diameter (A).

Rebored size calculation: $D = A + B - C$

where,

(D): Bored diameter

(A): Piston diameter as measured

(B): Piston-to-bore clearance**(C): Honing allowance 0.02 mm (0.0008 in)**

6. Install main bearing caps, and tighten to the specified torque. Otherwise, cylinder bores may be distorted after boring.
7. Cut cylinder bores.
 - **When any cylinder needs boring, all other cylinders must also be bored.**
 - **Do not cut too much out of cylinder bore at a time. Cut only 0.05 mm (0.0020 in) or so in diameter at a time.**
8. Hone cylinders to obtain specified piston-to-bore clearance.
9. Measure finished cylinder bore for out-of-round and taper.
 - **Measurement should be done after cylinder bore cools down.**

CRANKSHAFT

1. Check the crankshaft main and pin journals for scoring, wear, or cracks.
2. Measure the journals for taper and out-of-round.

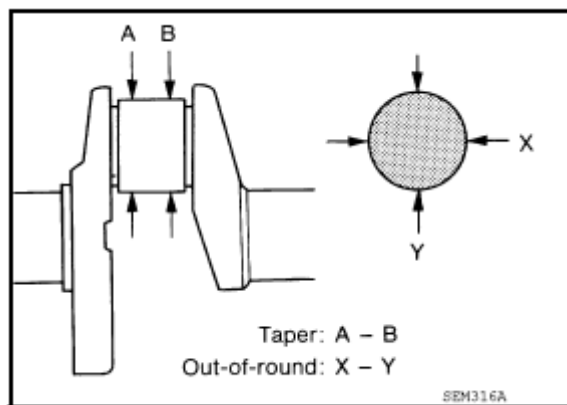
Standard**Out-of-round (X - Y): 0.002 mm (0.0001 in)****Taper (A - B): 0.002 mm (0.0001 in)**

Fig. 270: Measuring Journals For Taper And Out Of Round Dimensions
 Courtesy of NISSAN NORTH AMERICA, INC.

3. Measure crankshaft runout.
 - a. Place a V-block on a precise flat table to support the journals on the both ends of the crankshaft.
 - b. Place a dial gauge straight up on the No. 3 journal.
 - c. While rotating the crankshaft, read the movement of the pointer on the dial gauge.

Runout limit (total indicator reading): 0.10 mm (0.0039 in)

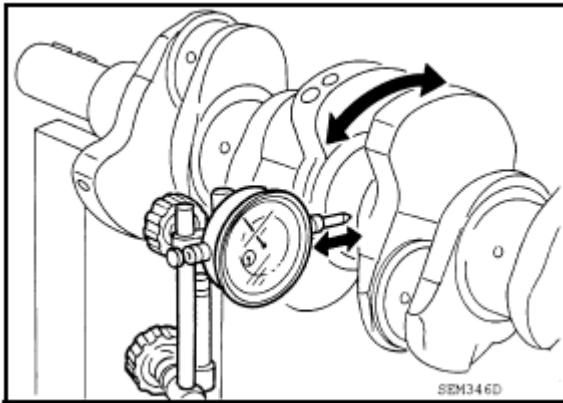


Fig. 271: Measuring Crankshaft Runout Using Dial Gauge
Courtesy of NISSAN NORTH AMERICA, INC.

BEARING CLEARANCE

- Use either of the following two methods, however method (A) gives more reliable results and so is the preferred method.

Method A (Using Bore Gauge and Micrometer)

Main Bearing

1. Set the main bearings in their proper positions on the cylinder block and the main bearing cap.
2. Install the main bearing caps and bearing beam to the cylinder block. Tighten all bolts in the numerical order as specified. Refer to "**DISASSEMBLY AND ASSEMBLY**".

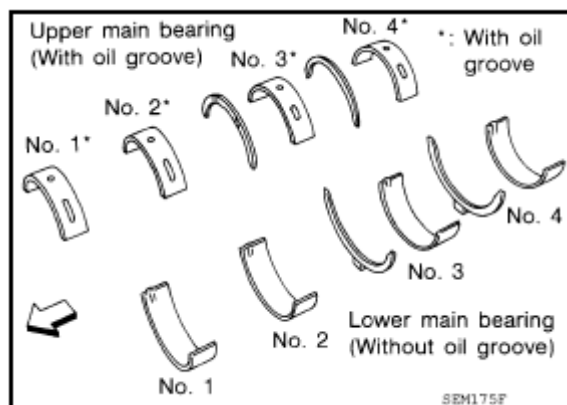


Fig. 272: Identifying Upper And Lower Main Bearings With Oil Grooves
Courtesy of NISSAN NORTH AMERICA, INC.

3. Measure the inner diameters (A) of each main bearing as shown below.

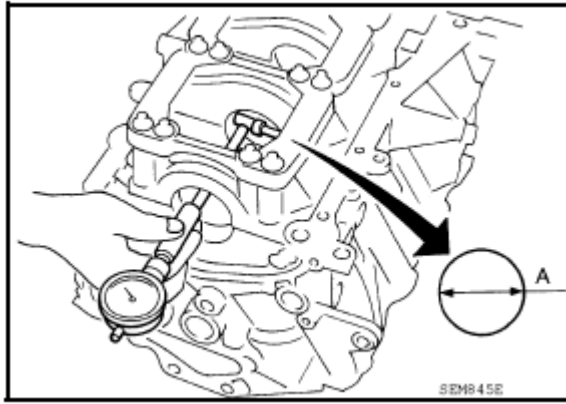


Fig. 273: Measuring Inner Diameter Of Main Bearing Housing Using Bore Gauge
 Courtesy of NISSAN NORTH AMERICA, INC.

4. Measure the outer diameters (Dm) of each crankshaft main journal as shown below.
5. Calculate the main bearing clearance.

Main bearing clearance = (A) - (Dm)

Standard: 0.035 - 0.045 mm (0.0014 - 0.0018 in)

Limit: 0.065 mm (0.0026 in)

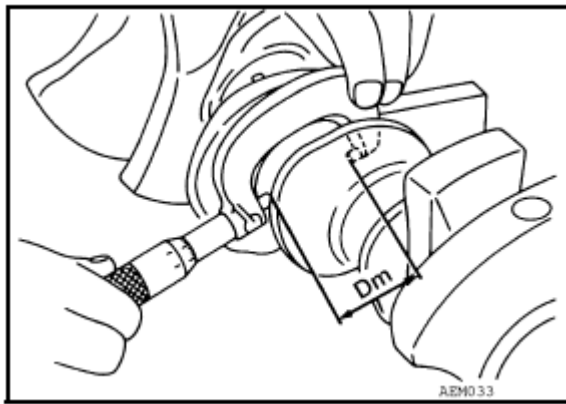


Fig. 274: Measuring Outer Diameter Of Crankshaft Main Journal Using Micrometer
 Courtesy of NISSAN NORTH AMERICA, INC.

- If it exceeds the limit, replace the bearing.
- If clearance cannot be adjusted using any standard bearing grade, grind crankshaft journal and use an undersized bearing.
- When grinding the crankshaft journal, confirm that the (L) dimension in the fillet role is more than the specified limit.

(L): 0.10 mm (0.0039 in)

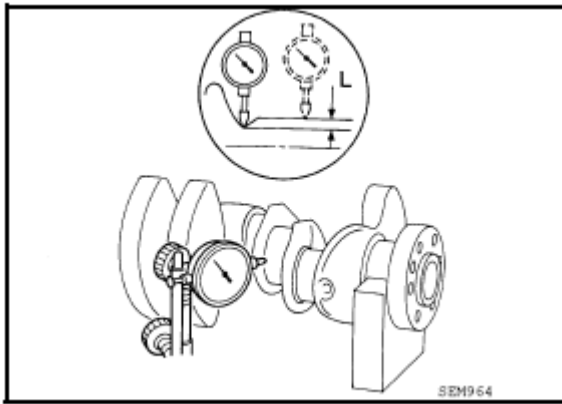


Fig. 275: Measuring Crankshaft Journal Fillet Role Dimension
 Courtesy of NISSAN NORTH AMERICA, INC.

6. If the crankshaft or the cylinder block is replaced with a new one, select thickness of the main bearings as follows:
 - a. The grade number of each cylinder block main journal is punched on the respective cylinder block. These numbers are punched in either Arabic or Roman numerals. If measured diameter is out of the grade punched, decide suitable grade from available main bearings.

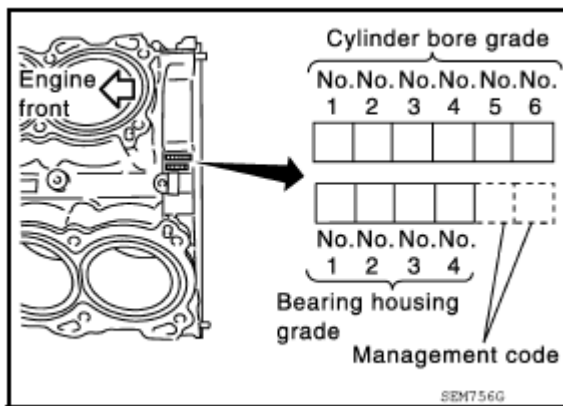


Fig. 276: Identifying Bearing Housing Grade And Management Code On Cylinder Bore Grade
 Courtesy of NISSAN NORTH AMERICA, INC.

- b. The grade number of each crankshaft main journal is punched on the crankshaft end. These numbers are punched in either Arabic or Roman numerals. If measured diameter is out of grade punched, decide the suitable grade from available main bearings.

Fig. 278: Main Bearing Selection Chart
Courtesy of NISSAN NORTH AMERICA, INC.

Connecting Rod Bearing (Big End)

1. Install the connecting rod bearing to the connecting rod and cap.
2. Install the connecting rod cap to the connecting rod. Tighten to specification. Refer to "**DISASSEMBLY AND ASSEMBLY**".
3. Measure the inner diameter (C) of each connecting rod (big end) as shown below.

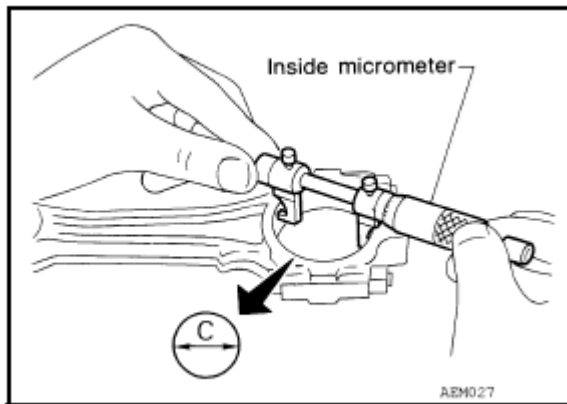


Fig. 279: Measuring Connecting Rod Big End Inner Diameter Using Inside Micrometer
Courtesy of NISSAN NORTH AMERICA, INC.

4. Measure the outer diameter (Dp) of each crankshaft pin journal.
5. Calculate the connecting rod bearing clearance.

Connecting rod bearing clearance = (C) - (Dp)

Standard: 0.020 - 0.045 mm (0.0008 - 0.0018 in)

Limit: 0.070 mm (0.0028 in)

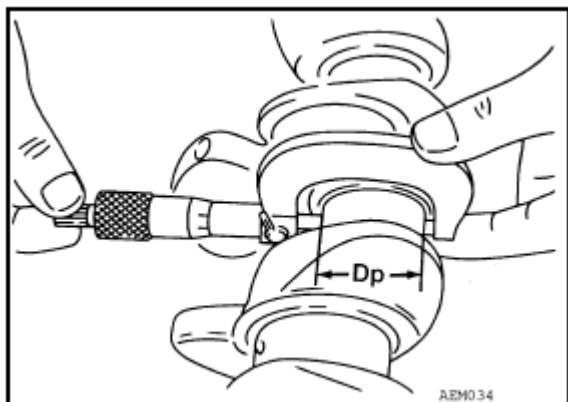


Fig. 280: Measuring Outer Diameter Of Crankshaft Pin Journal
 Courtesy of NISSAN NORTH AMERICA, INC.

6. If the calculated clearance exceeds the specified limit, replace the bearings.
7. If the clearance cannot be adjusted within the standard of any bearing, grind the crankshaft journal and use undersized bearings.
8. If the crankshaft is replaced with a new one, select the connecting rod bearings according to the following table:

Connecting Rod Bearing Grade Number (Identification Color)

Crankshaft pin journal grade number	Connecting rod bearing grade number
0	0 (black)
1	1 (brown)
2	2 (green)

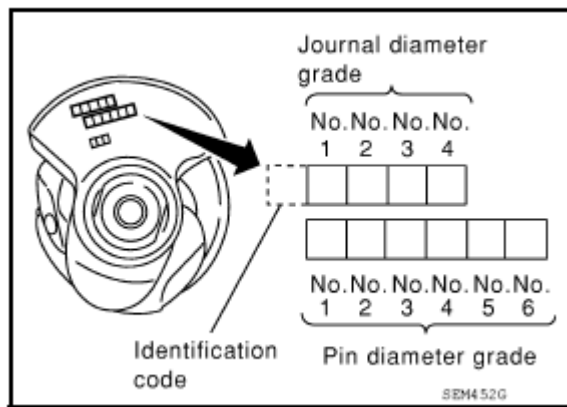


Fig. 281: Identifying Crankshaft Main Journal Grade Number On Crankshaft End
 Courtesy of NISSAN NORTH AMERICA, INC.

These numbers are punched in either Arabic or Roman numerals.

Method B (Using Plastigage)

- Remove oil and dust on the crankshaft pin and the surfaces of each bearing completely.
- Cut a Plastigage slightly shorter than the bearing width, and place it in crankshaft axial direction, avoiding oil holes.
- Install the connecting rod bearings to the connecting rod cap, and tighten the connecting rod nuts to the specified torque.

CAUTION: Do not rotate the crankshaft.

- Remove the connecting rod cap and bearings, and using the scale on the Plastigage bag, measure

the Plastigage width.

NOTE: The procedure when the measured value exceeds the repair limit is same as that described in "Method A (Using Bore Gauge and Micrometer)".

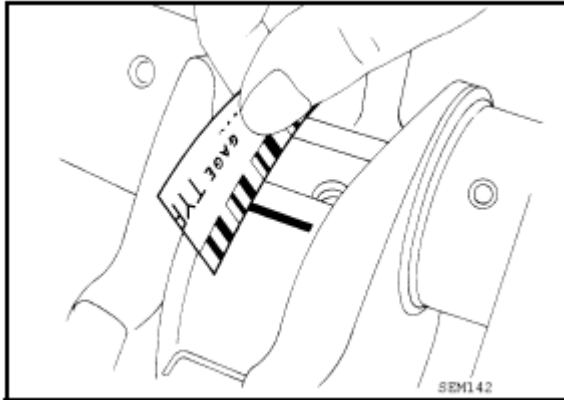


Fig. 282: Measuring Plastigage Width Using Scale
Courtesy of NISSAN NORTH AMERICA, INC.

DRIVE PLATE RUNOUT

Use a suitable tool to measure the runout (Total Indicator Reading) as shown below.

Drive plate torque converter surface: less than 0.35 mm (.0138 in)

Ring gear: less than 0.5 mm (.0197 in)

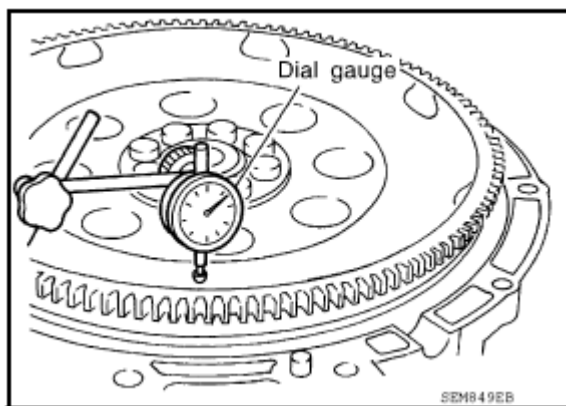


Fig. 283: Measuring Drive Plate Runout Using Dial Gauge
Courtesy of NISSAN NORTH AMERICA, INC.

CAUTION:

- The signal plate is built into the drive assembly. Be careful not to damage the signal plate, particularly the teeth.

- Check the drive plate and signal plate for deformation or cracks.
- Keep all magnetized objects away from the signal plate, particularly the teeth.

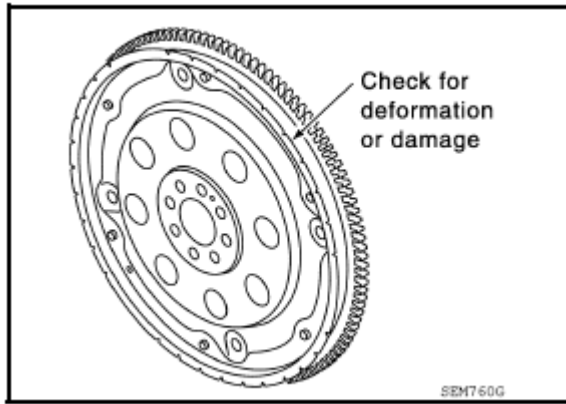


Fig. 284: Identifying Deformation Or Cracks On Drive Plate And Signal Plate
Courtesy of NISSAN NORTH AMERICA, INC.

OIL JET

- Check nozzle for deformation and damage.
- Blow compressed air from nozzle, and check for clogs.
- If it is not operating properly, replace oil jet.

OIL JET RELIEF VALVE

- Using a clean plastic stick, press check valve in oil jet relief valve. Make sure that valve moves smoothly with proper reaction force.
- If it is not operating properly, replace oil jet relief valve.

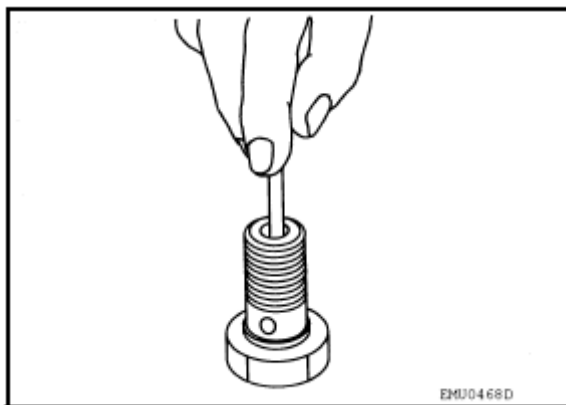


Fig. 285: Checking Relief Valve Moves Smoothly
Courtesy of NISSAN NORTH AMERICA, INC.

Dowel Pin Alignment**REMOVAL**

1. Use suitable tool to lock the drive plate and match mark (A) the drive plate before removing the bolts.

CAUTION: Do not damage the ring gear teeth or the signal plate teeth behind the ring gear.

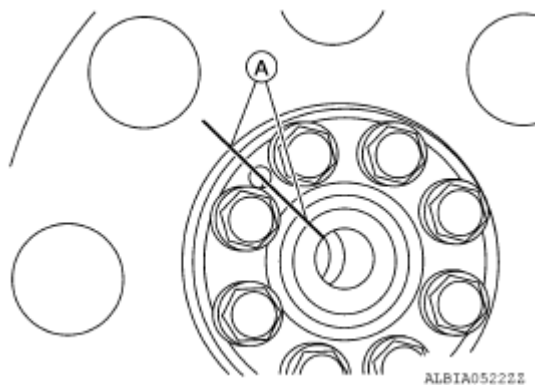


Fig. 286: Identifying Matching Mark On Drive Plate And Crankshaft
Courtesy of NISSAN NORTH AMERICA, INC.

2. Remove drive plate.
 - Loosen the drive plate in a diagonal order.

CAUTION:

- Never place drive plate with signal plate facing down.
- When handling the signal plate, take care not to damage or scratch it.
- Handle the signal plate in a manner that prevents it from becoming magnetized.

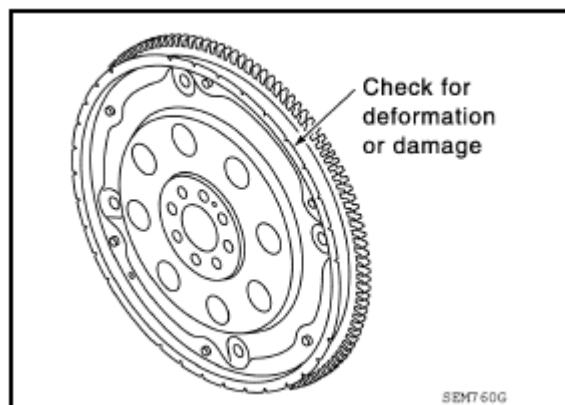


Fig. 287: Identifying Deformation Or Cracks On Drive Plate And Signal Plate

Courtesy of NISSAN NORTH AMERICA, INC.

INSTALLATION

Installation is in the reverse order of removal.

- When installing the drive plate to the crankshaft, use the match mark (A) as shown below to correctly align the crankshaft side dowel pin to the drive plate side dowel pin hole.

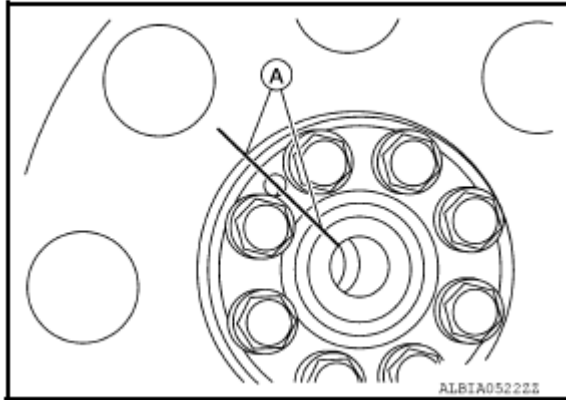


Fig. 288: Identifying Matching Mark On Drive Plate And Crankshaft
Courtesy of NISSAN NORTH AMERICA, INC.

- Install the drive plate and the reinforcement plate in the direction as shown below.

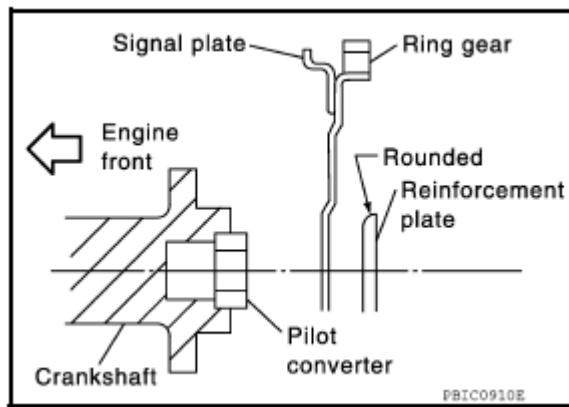
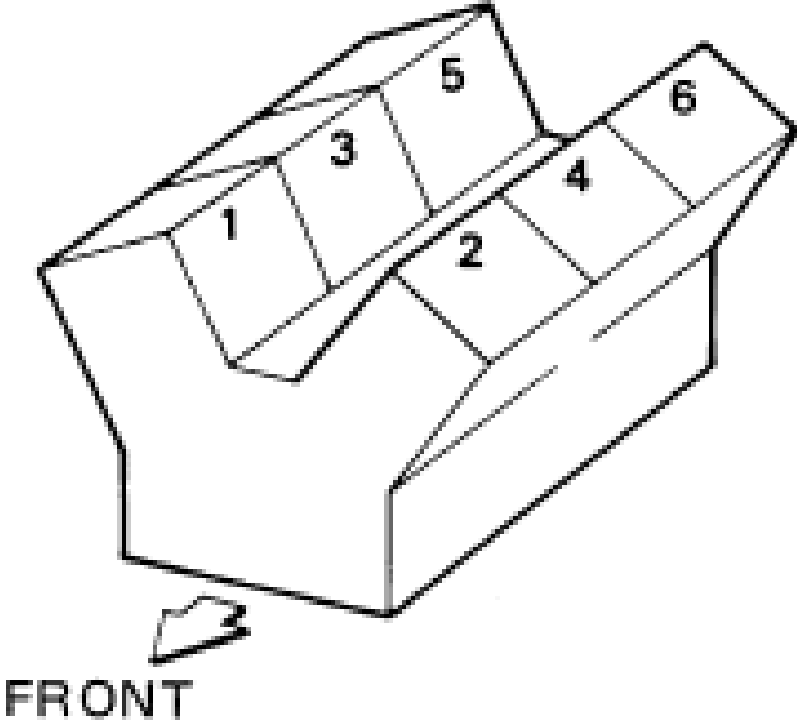


Fig. 289: Installing Drive Plate And Reinforcement Plate
Courtesy of NISSAN NORTH AMERICA, INC.

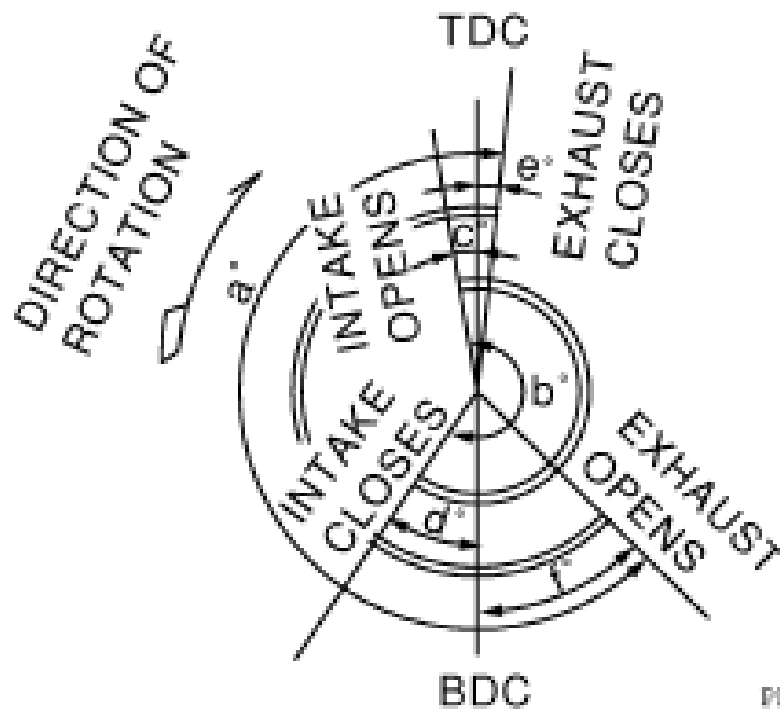
- Tighten the drive plate bolts in a diagonal pattern in two steps. Refer to "**DISASSEMBLY AND ASSEMBLY**".
 - Use a suitable tool to lock the drive plate.

SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)**General Specification****GENERAL SPECIFICATIONS**

Cylinder arrangement		V-6
Displacement cm ³ (cu in)		3, 498 (213.45)
Bore and stroke mm (in)		95.5 x 81.4 (3.760 x 3.205)
Valve arrangement		DOHC
Firing order		1-2-3-4-5-6
Number of piston rings	Compression	2
	Oil	1
Number of main bearings		4
Compression ratio		10.6:1
Compression pressure kPa (kg/cm ² , psi)/300 RPM	Standard	1, 275 (13.0, 185)
	Minimum	981 (10.0, 142)
	Differential limit between cylinders	98 (1.0, 14)
Cylinder number		
	SEM713A	

Valve timing
(Valve timing control -
"OFF")



PBIC0187E

Unit: degree					
a	b	c	d	e	f
240	240	-10	70	10	50

Drive Belt

DRIVE BELT

Tension of drive belt	Belt tension is not necessary, as it is automatically adjusted by drive belt auto-tensioner.
-----------------------	--

Spark Plug

SPARK PLUG

Unit: mm (in)		
Make	DENSO	
Standard type ⁽¹⁾	FXE22HR11	
Gap	Standard	1.1 (0.043)
(1) Always check with the Parts Department for the latest parts information.		

Intake Manifold

2013 Infiniti JX35

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INTAKE MANIFOLD

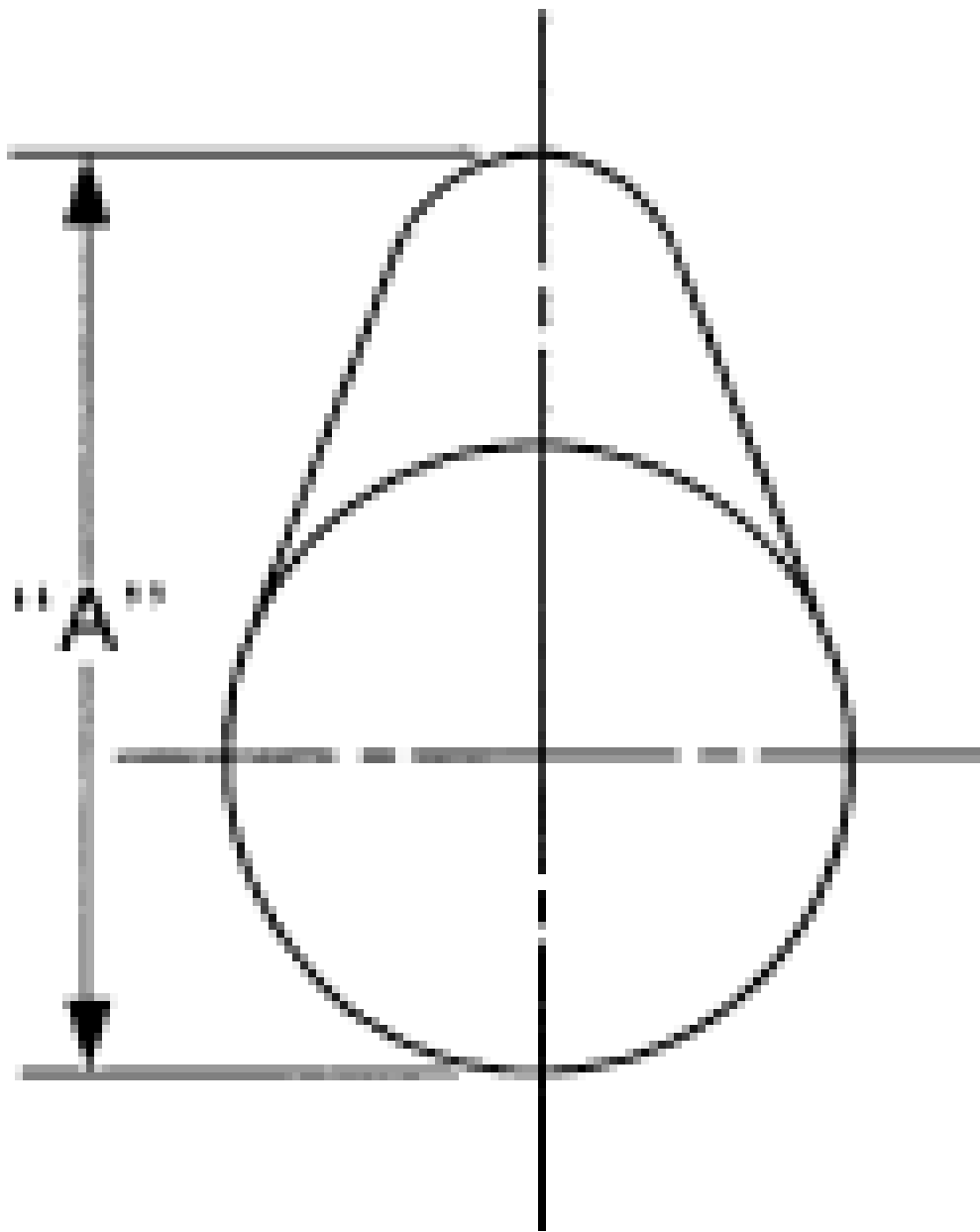
		Unit: mm (in)
Items		Limit
Surface distortion	Intake manifold	0.1 (0.004)

Exhaust Manifold**EXHAUST MANIFOLD**

		Unit: mm (in)
Items		Limit
Surface distortion	Exhaust manifold	0.3 (0.012)

Camshaft**CAMSHAFT**

				Unit: mm (in)
Items		Standard	Limit	
Camshaft journal oil clearance	No. 1	0.045 - 0.086 (0.0018 - 0.0034)	0.15 (0.0059)	
	No. 2, 3, 4	0.035 - 0.076 (0.0014 - 0.0030)		
Camshaft bracket inner diameter	No. 1	26.000 - 26.021 (1.0236 - 1.0244)	-	
	No. 2, 3, 4	23.500 - 23.521 (0.9252 - 0.9260)	-	
Camshaft journal diameter	No. 1	25.935 - 25.955 (1.0211 - 1.0218)	-	
	No. 2, 3, 4	23.445 - 23.465 (0.9230 - 0.9238)	-	
Camshaft end play		0.115 - 0.188 (0.0045 - 0.0074)	0.24 (0.0094)	
Camshaft lobe height "A"	Intake	45.475 - 45.665 (1.7904 - 1.7978)	0.2 (0.008) (1)	
	Exhaust	45.485 - 45.675 (1.7907 - 1.7982)	0.2 (0.008) (1)	
Camshaft runout [TIR ⁽²⁾]		Less than 0.02 (0.0008)	0.05 (0.0020)	
Camshaft sprocket runout [TIR ⁽²⁾]		Less than 0.15 (0.0059)	-	
Difference in level between front end faces of No. 1 camshaft bracket and cylinder head		: - 0.14 to 0.14 mm (- 0.0055 to 0.0055 in)	-	



SEM571

- (1) Cam wear limit
- (2) Total indicator reading

VALVE LIFTER

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Unit: mm (in)	
Items	Standard
Valve lifter outer diameter	33.977 - 33.987 (1.3377 - 1.3381)
Valve lifter bore diameter	34.000 - 34.016 (1.3386 - 1.3392)
Valve lifter clearance	0.013 - 0.039 (0.0005 - 0.0015)

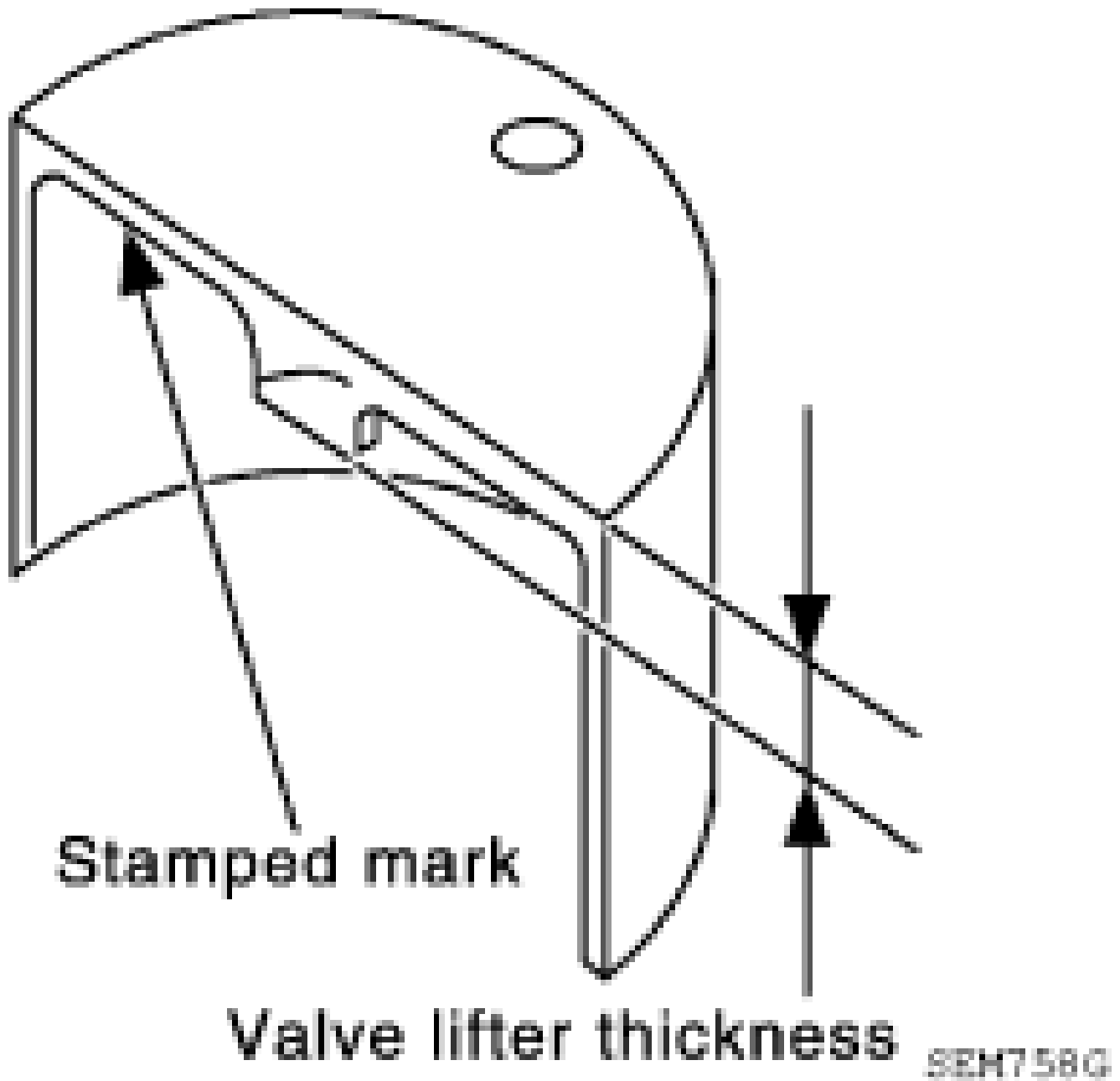
VALVE CLEARANCE

Unit: mm (in)		
Items	Cold	Hot ⁽¹⁾ (reference data)
Intake	0.26 - 0.34 (0.010 - 0.013)	0.304 - 0.416 (0.012 - 0.016)
Exhaust	0.29 - 0.37 (0.011 - 0.015)	0.308 - 0.432 (0.012 - 0.017)
(1) Approximately 80°C (176°F)		

AVAILABLE VALVE LIFTER

Unit: mm (in)	
Identification (stamped) mark ⁽¹⁾	Thickness
788U	7.88 (0.3102)
790U	7.90 (0.3110)
792U	7.92 (0.3118)
794U	7.94 (0.3126)
796U	7.96 (0.3134)
798U	7.98 (0.3142)
800U	8.00 (0.3150)
802U	8.02 (0.3157)
804U	8.04 (0.3165)
806U	8.06 (0.3173)
808U	8.08 (0.3181)
810U	8.10 (0.3189)
812U	8.12 (0.3197)
814U	8.14 (0.3205)
816U	8.16 (0.3213)
818U	8.18 (0.3220)
820U	8.20 (0.3228)
822U	8.22 (0.3236)
824U	8.24 (0.3244)
826U	8.26 (0.3252)
828U	8.28 (0.3260)
830U	8.30 (0.3268)
832U	8.32 (0.3276)

834U	8.34 (0.3283)
836U	8.36 (0.3291)
838U	8.38 (0.3299)
840U	8.40 (0.3307)

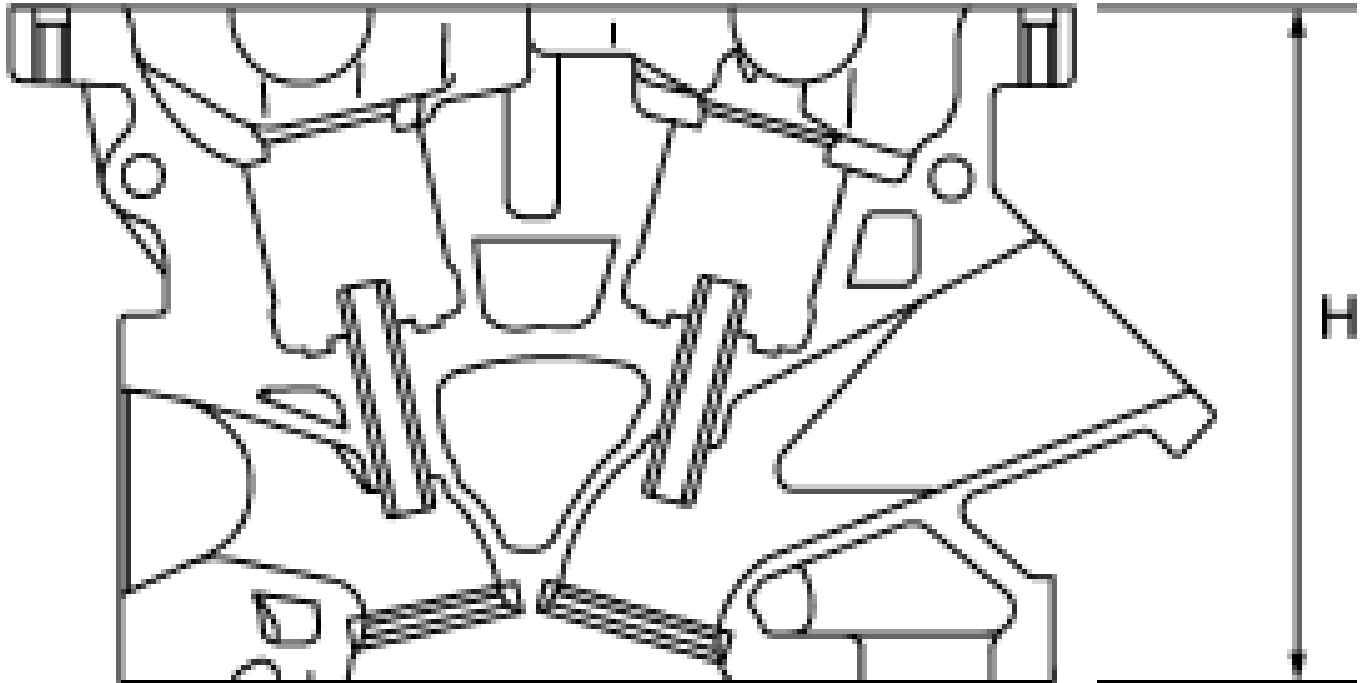


(1) Always check with the Parts Department for the latest parts information.

Cylinder Head

CYLINDER HEAD

		Unit: mm (in)
Items	Standard	Limit
Head surface distortion	Less than 0.03 (0.0012)	0.1 (0.004)
Normal cylinder head height (H)	126.3 - 126.5 (4.97 - 4.98)	-
Spark plug tube installation height	38.2 +0.9/- 0.5 (1.5 +0.035/-0.020)	-

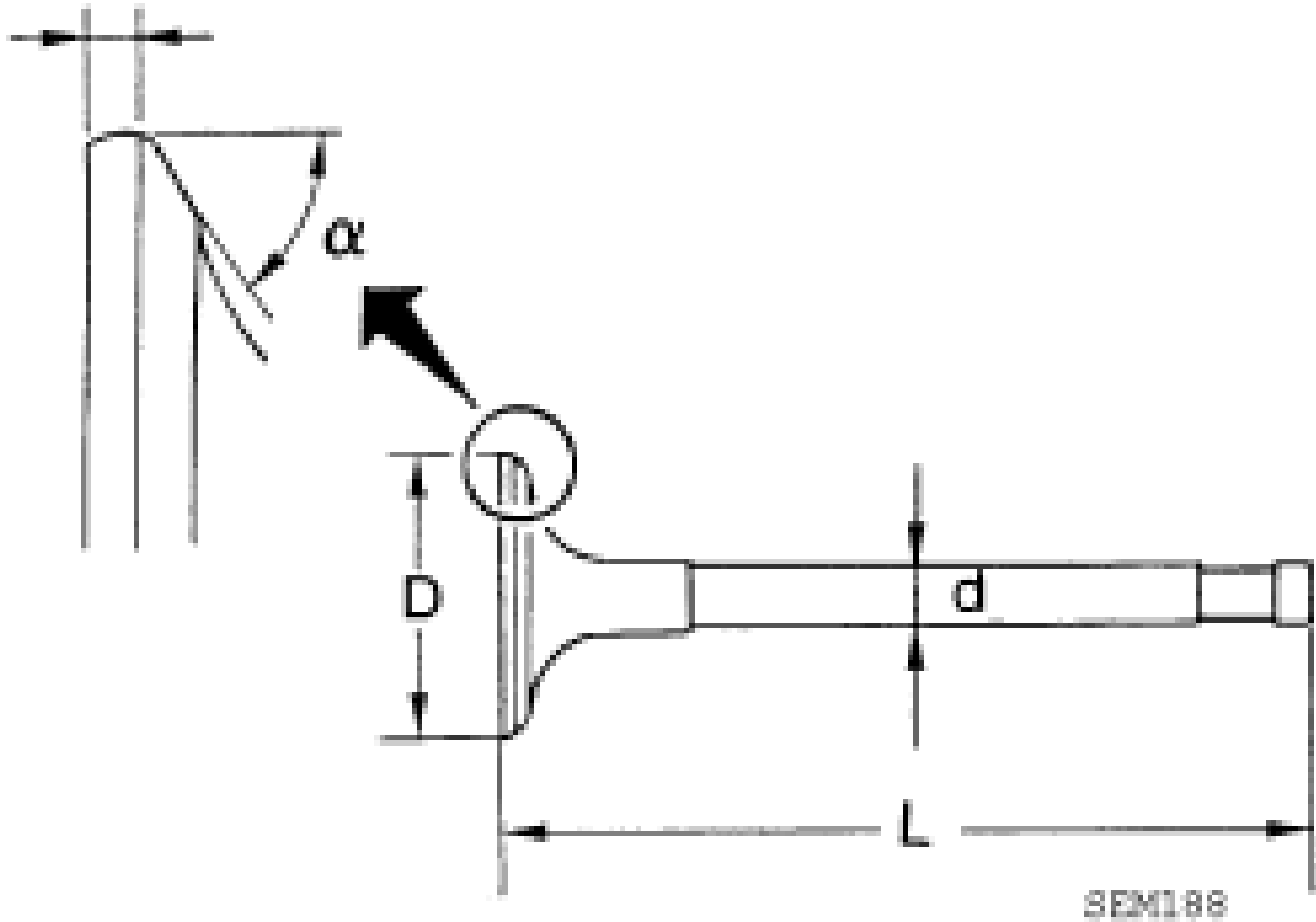


PBIC0924E

VALVE DIMENSIONS

Unit: mm (in)

T (Margin thickness)



Valve head diameter (D)	Intake	36.6 - 36.9 (1.441 - 1.453)
	Exhaust	30.2 - 30.5 (1.189 - 1.201)
Valve length (L)	Intake	97.13 (3.8240)
	Exhaust	94.67 (3.7272)
Valve stem diameter (d)	Intake	5.965 - 5.980 (0.2348 - 0.2354)
	Exhaust	5.955 - 5.970 (0.2344 - 0.2350)
Valve seat angle α	Intake	45°15' - 45°45'
	Exhaust	
Valve margin (T)	Intake	1.15 - 1.45 (0.0453 - 0.0571)
	Exhaust	1.45 - 1.75 (0.0571 - 0.0689)
Valve margin (T) limit		More than 0.5 (0.020)
Valve stem end surface grinding limit		Less than 0.2 (0.008)

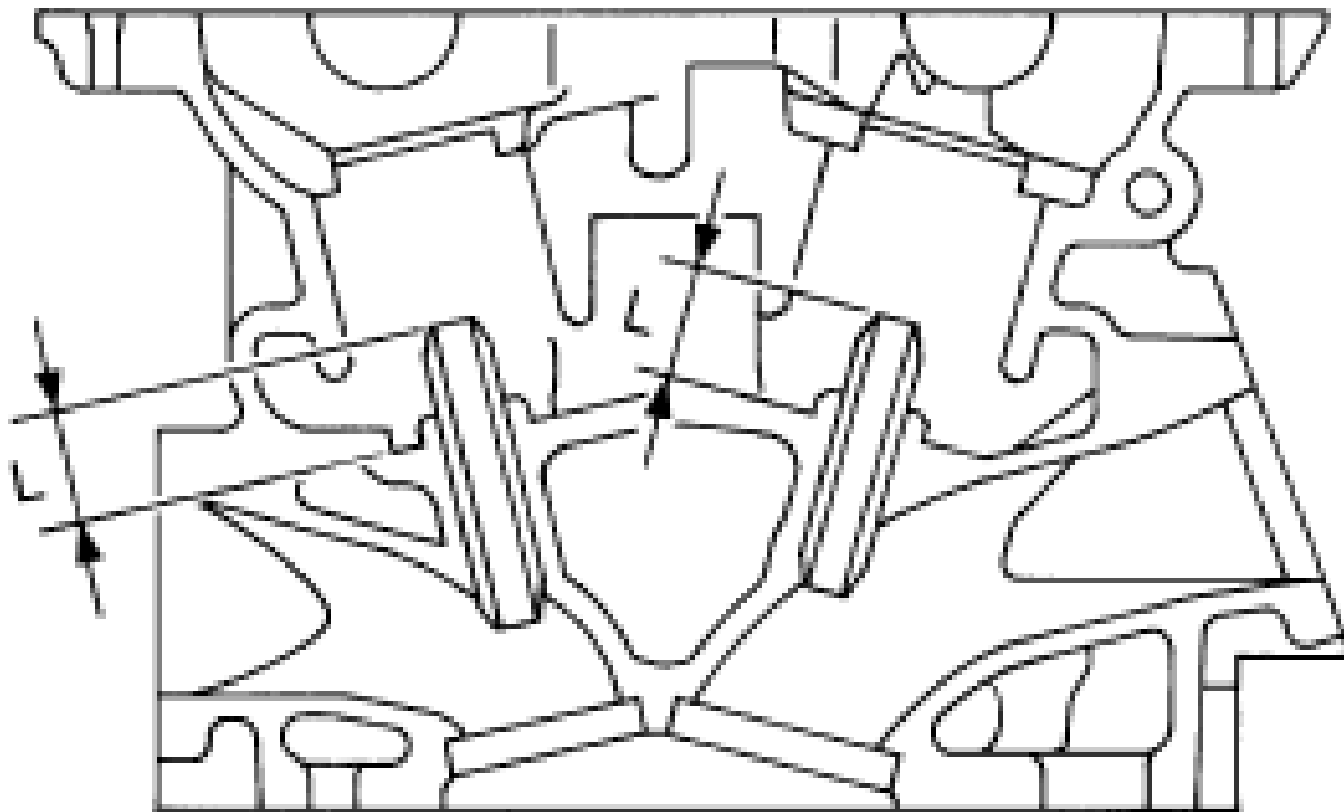
VALVE OIL SEAL

Unit: mm (in)

Description	Standard
Valve oil seal installation height	14.3 - 14.9 (0.563 - 0.587)

VALVE GUIDE

Unit: mm (in)



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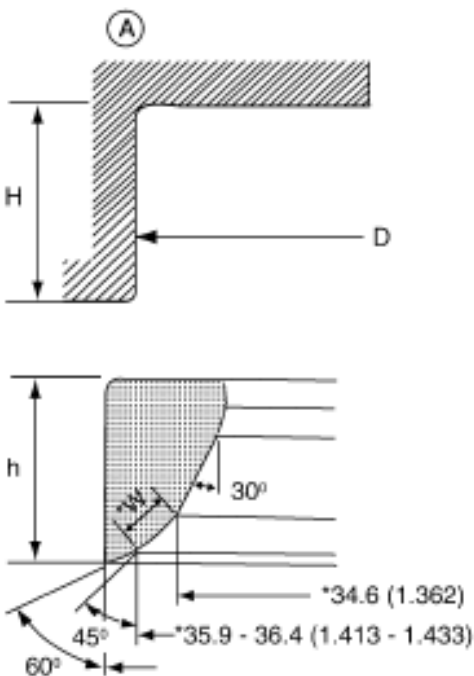
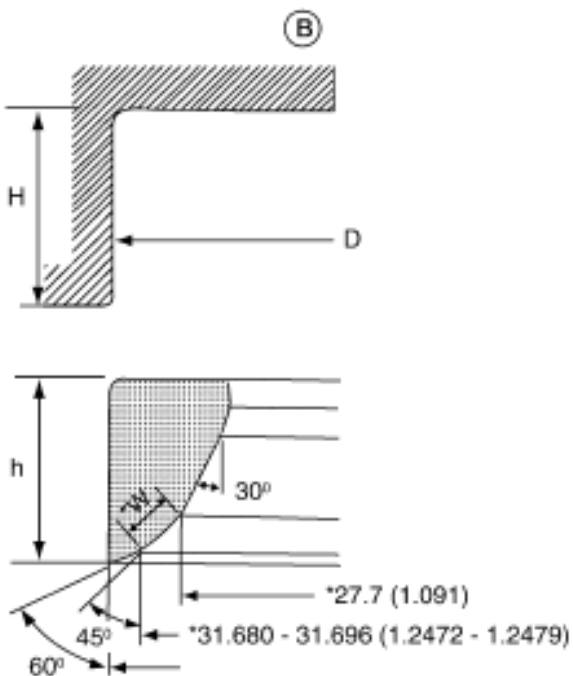
Items		Standard	Oversize (Service) [0.2 (0.008)]
Valve guide	Outer diameter	10.023 - 10.034 (0.3946 - 0.3950)	10.223 - 10.234 (0.4025 - 0.4029)
	Inner diameter (Finished size)	6.000 - 6.018 (0.2362 - 0.2369)	
Cylinder head valve guide hole diameter		9.975 - 9.996 (0.3927 - 0.3935)	10.175 - 10.196 (0.4006 - 0.4014)
Interference fit of valve guide		0.027 - 0.059 (0.0011 - 0.0023)	
Items		Standard	Limit

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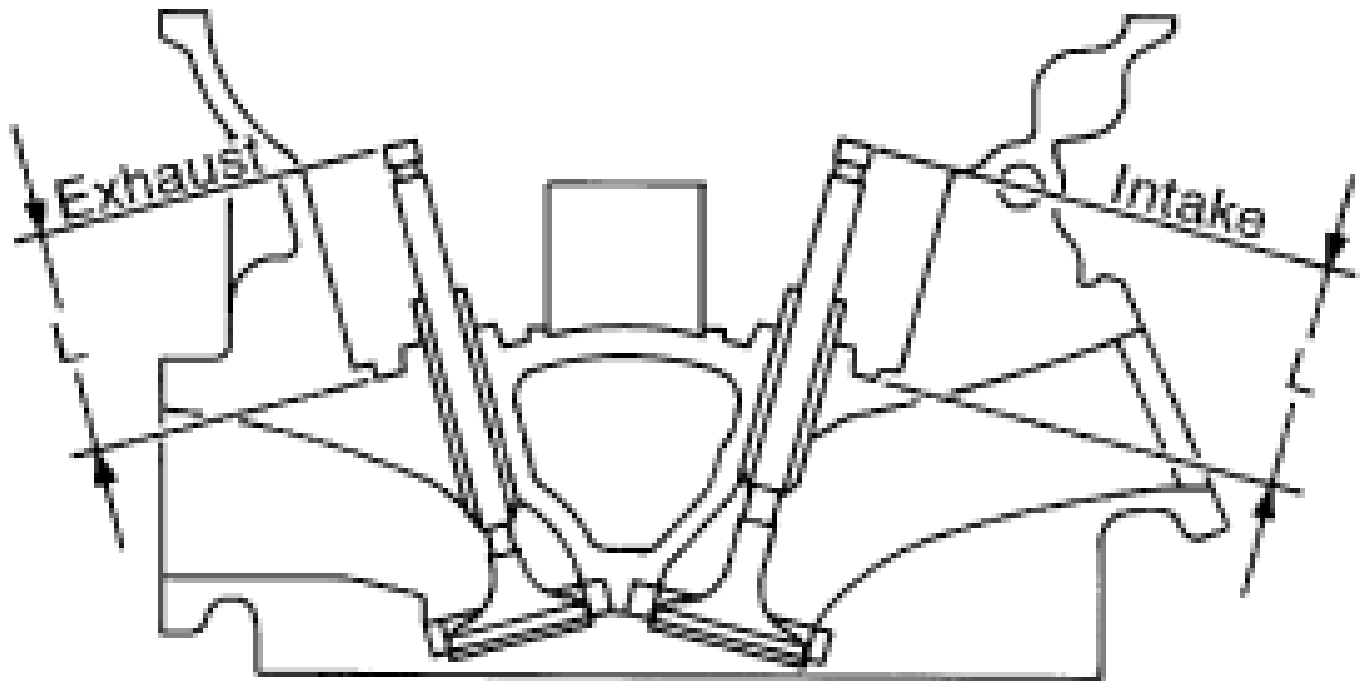
2013 ENGINE Engine Mechanical - JX35

Valve guide clearance	Intake	0.020 - 0.053 (0.0008 - 0.0021)	0.08 (0.0031)
	Exhaust	0.040 - 0.073 (0.0016 - 0.0029)	0.01 (0.004)
Valve deflection	Intake	-	0.24 (0.0094)
	Exhaust	-	0.28 (0.0110)
Projection length (L)		12.6 - 12.8 (0.496 - 0.504)	

VALVE SEAT

Unit: mm (in)		
Items	Standard	Oversize (Service) [0.5 (0.02)]
(A)  (B) 		

AWBIA0033GB



SEM621F

Cylinder head seat recess diameter (D)	Intake (A)	38.000 - 38.016 (1.4961 - 1.4967)	38.500 - 38.516 (1.5157 - 1.5164)
	Exhaust (B)	31.600 - 31.616 (1.2441 - 1.2447)	32.100 - 32.116 (1.2638 - 1.2644)
Valve seat outer diameter	Intake	38.097 - 38.113 (1.4999 - 1.5005)	38.597 - 38.613 (1.5196 - 1.5202)
	Exhaust	31.680 - 31.696 (1.2472 - 1.2479)	32.180 - 32.196 (1.2669 - 1.2676)
Valve seat interference fit	Intake	0.081 - 0.113 (0.0032 - 0.0044)	
	Exhaust	0.064 - 0.096 (0.0025 - 0.0038)	
Height (h)	Intake (A)	5.9 - 6.0 (0.232 - 0.236)	5.0 - 5.1 (0.197 - 0.201)
	Exhaust (B)	5.9 - 6.0 (0.232 - 0.236)	4.9 - 5.0 (0.193 - 0.197)
Contacting width (W) ⁽¹⁾	Intake (A)	1.18 - 1.22 (0.0465 - 0.0480)	
	Exhaust (B)	1.38 - 1.42 (0.0543 - 0.0559)	
Cylinder head seat recess depth (H)		6.0 (0.236)	
Depth (L)	Intake (A)	41.16 - 41.76 (1.6205 - 1.6441)	
	Exhaust (B)	41.09 - 41.69 (1.6177 - 1.6413)	

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(1) Machining data

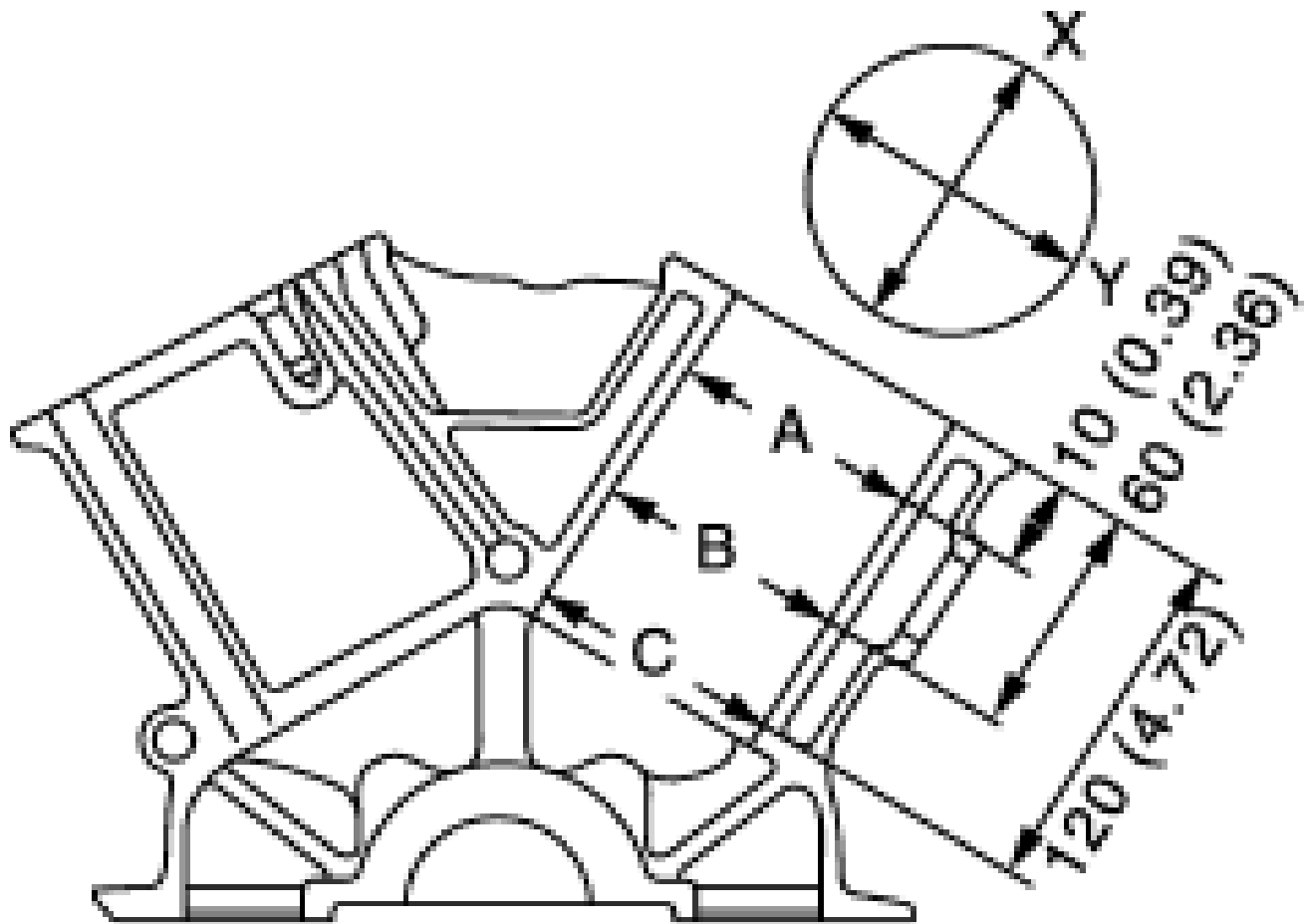
VALVE SPRING

Items	Standard
Free height	47.07 mm (1.8531 in)
Installation height	37.00 mm (1.4567 in)
Installation load	166 - 188 N (16.9 - 19.2 kg, 37 - 42 lb)
Height during valve open	27.20 mm (1.0709 in)
Load with valve open	373 - 421 N (38.0 - 42.9 kg, 84 - 95 lb)

Unit: mm (in)	
Items	Limit
Squareness	2.0 (0.079)

Cylinder Block**CYLINDER BLOCK**

Unit: mm (in)



JFBIA2238GB

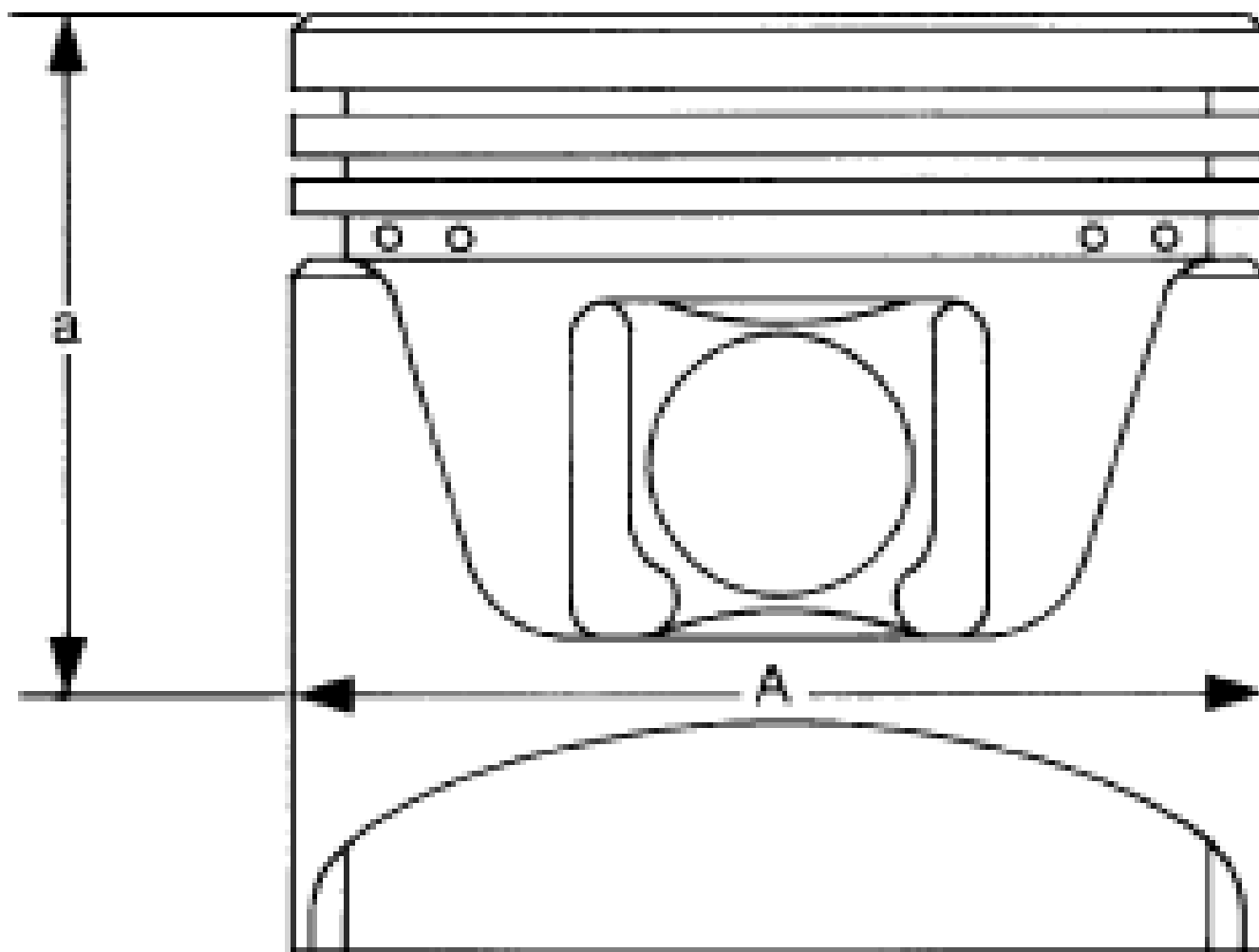
Surface distortion		Standard		Less than 0.03 (0.0012)
		Limit		0.10 (0.0039)
Main bearing housing inner diameter		Standard		63.993 - 64.017 (2.5194 - 2.5203)
Cylinder bore	Inner diameter	Standard	Grade No. 1	95.500 - 95.510 (3.7598 - 3.7602)
			Grade No. 2	95.510 - 95.520 (3.7602 - 3.7606)
			Grade No. 3	95.520 - 95.530 (3.7606 - 3.7610)
		Wear limit		0.20 (0.0079)
Out-of-round		Limit		0.015 (0.0006)
Taper (Difference between A and C)				0.015 (0.0006)
			Grade No. A	63.993 - 63.994 (2.5194 - 2.5194)
			Grade No. B	63.994 - 63.995 (2.5194 - 2.5195)
			Grade No. C	63.995 - 63.996 (2.5195 - 2.5195)
			Grade No. D	63.996 - 63.997 (2.5195 - 2.5196)
			Grade No. E	63.997 - 63.998 (2.5196 - 2.5196)
			Grade No. F	63.998 - 63.999 (2.5196 - 2.5196)

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Main bearing housing inner diameter grade (Without bearing)	Grade No. G	63.999 - 64.000 (2.5196 - 2.5197)
	Grade No. H	64.000 - 64.001 (2.5197 - 2.5197)
	Grade No. J	64.001 - 64.002 (2.5197 - 2.5198)
	Grade No. K	64.002 - 64.003 (2.5198 - 2.5198)
	Grade No. L	64.003 - 64.004 (2.5198 - 2.5198)
	Grade No. M	64.004 - 64.005 (2.5198 - 2.5199)
	Grade No. N	64.005 - 64.006 (2.5199 - 2.5199)
	Grade No. P	64.006 - 64.007 (2.5199 - 2.5200)
	Grade No. R	64.007 - 64.008 (2.5200 - 2.5200)
	Grade No. S	64.008 - 64.009 (2.5200 - 2.5200)
	Grade No. T	64.009 - 64.010 (2.5200 - 2.5201)
	Grade No. U	64.010 - 64.011 (2.5201 - 2.5201)
	Grade No. V	64.011 - 64.012 (2.5201 - 2.5202)
	Grade No. W	64.012 - 64.013 (2.5202 - 2.5202)
	Grade No. X	64.013 - 64.014 (2.5202 - 2.5202)
	Grade No. Y	64.014 - 64.015 (2.5202 - 2.5203)
	Grade No. 4	64.015 - 64.016 (2.5203 - 2.5203)
	Grade No. 7	64.016 - 64.017 (2.5203 - 2.5203)
Difference in inner diameter between cylinders	Standard	Less than 0.03 (0.0012)

AVAILABLE PISTON**Unit: mm (in)**



SEM882E

Items	Grade ⁽¹⁾	Standard
Piston skirt diameter (A)	Grade No. 1	95.480 - 95.490 (3.7590 - 3.7594)
	Grade No. 2	95.490 - 95.500 (3.7594 - 3.7598)
	Grade No. 3	95.500 - 95.510 (3.7598 - 3.7602)
(a) dimension		38.0 (1.496)
Piston pin hole diameter	Grade No. 0	21.993 - 21.999 (0.8659 - 0.8661)
	Grade No. 1	21.999 - 22.005 (0.8661 - 0.8663)
Piston to cylinder bore clearance		0.010 - 0.030 (0.0004 - 0.0012)

(1) Always check with the Parts Department for the latest parts information.

PISTON RING

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			Unit: mm (in)
Items		Standard	Limit
Side clearance	Top	0.045 - 0.080 (0.0018 - 0.0031)	0.11 (0.0043)
	2nd	0.030 - 0.070 (0.0012 - 0.0028)	0.1 (0.004)
	Oil ring	0.065 - 0.125 (0.0018 - 0.0049)	-
End gap	Top	0.23 - 0.28 (0.0091 - 0.0110)	0.50 (0.0197)
	2nd	0.33 - 0.43 (0.0130 - 0.0169)	0.62 (0.0244)
	Oil (rail ring)	0.20 - 0.45 (0.0079 - 0.0177)	0.80 (0.0315)

PISTON PIN

Unit: mm (in)			
Items	Grade ⁽¹⁾	Standard	Limit
Piston pin outer diameter	Grade No. 0	21.989 - 21.995 (0.8657 - 0.8659)	-
	Grade No. 1	21.995 - 22.001 (0.8659 - 0.8662)	-
Piston to piston pin oil clearance		0.002 - 0.010 (0.0001 - 0.0004)	-
Connecting rod bushing oil clearance		0.005 - 0.017 (0.0002 - 0.0007)	0.030 (0.0012)
(1) Always check with the Parts Department for the latest parts information.			

CONNECTING ROD

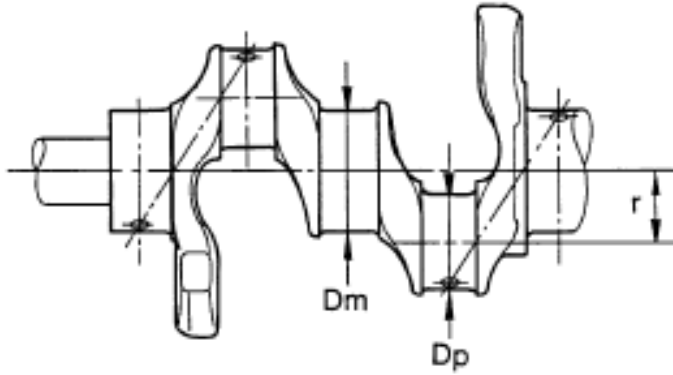
			Unit: mm (in)
Items	Grade ⁽¹⁾	Standard	Limit
Center distance		144.15 - 144.25 (5.68 - 5.68)	-
Bend [per 100 (3.94)]		-	0.15 (0.0059)
Torsion [per 100 (3.94)]		-	0.30 (0.0118)
Connecting rod small end inner diameter		23.980 - 24.000 (0.9441 - (0.9449)	
Connecting rod bushing inner diameter ⁽²⁾	Grade No. 0	22.000 - 22.006 (0.8661 - 0.8664)	-
	Grade No. 1	22.006 - 22.012 (0.8664 - 0.8666)	-
Connecting rod big end diameter (Without bearing)		55.000 - 55.013 (2.1654 - 2.1659)	-
Side clearance		0.20 - 0.35 (0.0079 - 0.0138)	0.40 (0.0157)
(1) Always check with the Parts Department for the latest parts information.			
(2) After installing in connecting rod.			

CRANKSHAFT

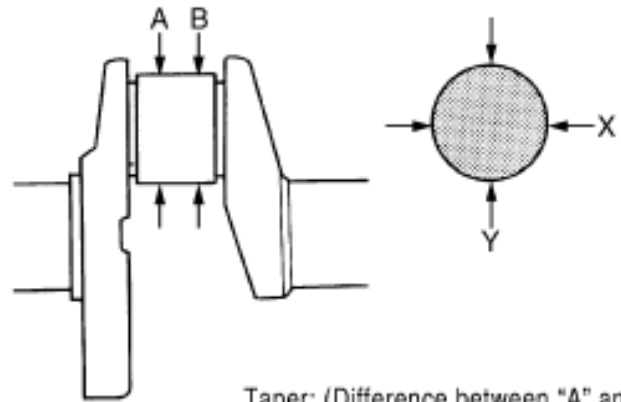
		Unit: mm (in)

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2013 ENGINE Engine Mechanical - JX35



SEM645



Taper: (Difference between "A" and "B")
Out-of-round: (Difference between "X" and "Y")

SBIA0535E

		Grade ⁰	Dimension
Main journal diameter. (Dm) grade	Standard	Grade No. A	59.975 - 59.974 (2.3612 - 2.3612)
		Grade No. B	59.974 - 59.973 (2.3612 - 2.3611)
		Grade No. C	59.973 - 59.972 (2.3611 - 2.3611)
		Grade No. D	59.972 - 59.971 (2.3611 - 2.3611)
		Grade No. E	59.971 - 59.970 (2.3611 - 2.3610)
		Grade No. F	59.970 - 59.969 (2.3610 - 2.3610)
		Grade No. G	59.969 - 59.968 (2.3610 - 2.3609)
		Grade No. H	59.968 - 59.967 (2.3609 - 2.3609)
		Grade No. J	59.967 - 59.966 (2.3609 - 2.3609)
		Grade No. K	59.966 - 59.965 (2.3609 - 2.3608)
		Grade No. L	59.965 - 59.964 (2.3608 - 2.3608)
		Grade No. M	59.964 - 59.963 (2.3608 - 2.3607)
		Grade No. N	59.963 - 59.962 (2.3607 - 2.3607)
		Grade No. P	59.962 - 59.961 (2.3607 - 2.3607)
		Grade No. R	59.961 - 59.960 (2.3607 - 2.3606)
		Grade No. S	59.960 - 59.959 (2.3606 - 2.3606)
		Grade No. T	59.959 - 59.958 (2.3606 - 2.3605)
		Grade No. U	59.958 - 59.957 (2.3605 - 2.3605)
		Grade No. V	59.957 - 59.956 (2.3605 - 2.3605)
		Grade No. W	59.956 - 59.955 (2.3605 - 2.3604)
		Pin journal diameter. (Dp) grade	Standard
Grade No. Y	59.954 - 59.953 (2.3604 - 2.3603)		
Grade No. 4	59.953 - 59.952 (2.3603 - 2.3603)		
Center distance (r)		Grade No. 7	59.952 - 59.951 (2.3603 - 2.3603)
		Grade No. 0	51.968 - 51.974 (2.0460 - 2.0462)
		Grade No. 1	51.962 - 51.968 (2.0457 - 2.0460)
		Grade No. 2	51.956 - 51.962 (2.0445 - 2.0457)
			40.66 - 40.74 (1.6008 - 1.6039)

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Taper [Difference between (A) and (B)]	Limit	Less than 0.002 (0.0001)
Out-of-round [Difference between (X) and (Y)]		Less than 0.002 (0.0001)
Crankshaft runout [TIR ⁽¹⁾]	Standard	Less than 0.05 (0.0020)
	Limit	0.10 (0.0039)
Crankshaft end play	Standard	0.10 - 0.25 (0.0039 - 0.0098)
	Limit	0.30 (0.0118)
Fillet role of crankshaft journal	Standard	More than 0.10 (0.0039)

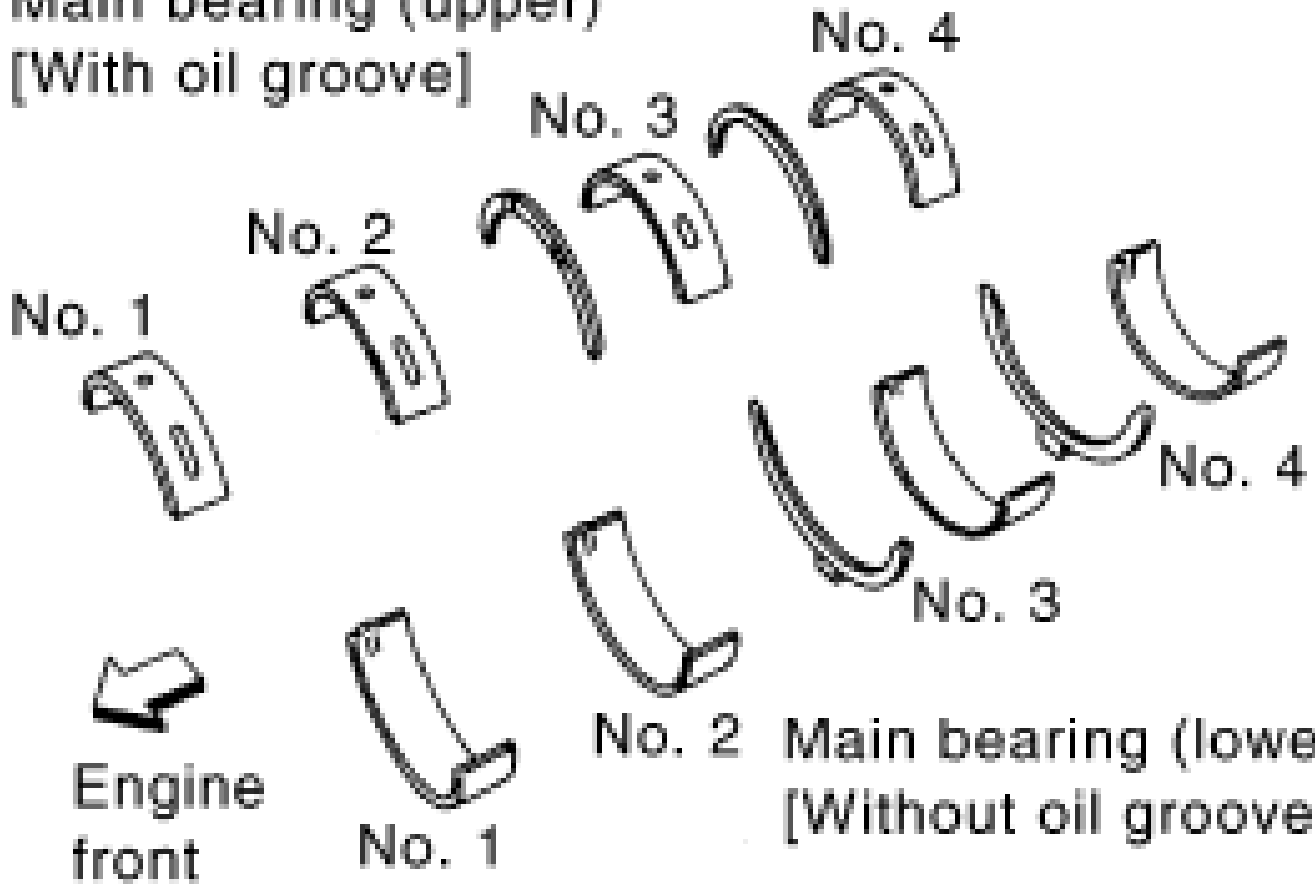
(1) Total indicator reading

Main Bearing

MAIN BEARING

Unit: mm (in)

Main bearing (upper)
[With oil groove]



FBIC2619E

Grade number			Identification	
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(1)		Thickness	Width	color	Remarks
0		2.000 - 2.003 (0.0787 - 0.0789)	19.9 - 20.1 (0.783 - 0.791)	Black	Grade is the same for upper and lower bearings.
1		2.003 - 2.006 (0.0789 - 0.0790)		Brown	
2		2.006 - 2.009 (0.0790 - 0.0791)		Green	
3		2.009 - 2.012 (0.0791 - 0.0792)		Yellow	
4		2.012 - 2.015 (0.0792 - 0.0793)		Blue	
5		2.015 - 2.018 (0.0793 - 0.0794)		Pink	
6		2.018 - 2.021 (0.0794 - 0.0796)		Purple	
7		2.021 - 2.024 (0.0796 - 0.0797)		White	
01	UPR	2.003 - 2.006 (0.0789 - 0.0790)		Brown	Grade and color are different for upper and lower bearings.
	LWR	2.000 - 2.003 (0.0787 - 0.0789)		Black	
12	UPR	2.006 - 2.009 (0.0790 - 0.0791)		Green	
	LWR	2.003 - 2.006 (0.0789 - 0.0790)		Brown	
23	UPR	2.009 - 2.012 (0.0791 - 0.0792)		Yellow	
	LWR	2.006 - 2.009 (0.0790 - 0.0791)		Green	
34	UPR	2.012 - 2.015 (0.0792 - 0.0793)		Blue	
	LWR	2.009 - 2.012 (0.0791 - 0.0792)		Yellow	
45	UPR	2.015 - 2.018 (0.0793 - 0.0794)		Pink	
	LWR	2.012 - 2.015 (0.0792 - 0.0793)		Blue	
56	UPR	2.018 - 2.021 (0.0794 - 0.0796)		Purple	
	LWR	2.015 - 2.018 (0.0793 - 0.0794)		Pink	
67	UPR	2.021 - 2.024 (0.0796 - 0.0797)		White	
	LWR	2.018 - 2.021 (0.0794 -		Purple	

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0.0796)

(1) Always check with the Parts Department for the latest parts information.

UNDERSIZE

Unit: mm (in)		
Items	Thickness	Main journal diameter
0.25 (0.0098)	2.132 - 2.140 (0.0839 - 0.0843)	Grind so that bearing clearance is the specified value.

MAIN BEARING OIL CLEARANCE

Unit: mm (in)		
Items	Standard	Limit
Main bearing oil clearance	0.035 - 0.045 (0.0014 - 0.0018) ⁽¹⁾	0.065 (0.0026)
(1) Actual clearance		

Connecting Rod Bearing**CONNECTING ROD BEARING**

Unit: mm (in)		
Grade number ⁽¹⁾	Thickness	Identification color (mark)
0	1.500 - 1.503 (0.0591 - 0.0592)	Black
1	1.503 - 1.506 (0.0592 - 0.0593)	Brown
2	1.506 - 1.509 (0.0593 - 0.0594)	Green
(1) Always check with the Parts Department for the latest parts information.		

UNDERSIZE

Unit: mm (in)		
Items	Thickness	Crank pin journal diameter (Dp)
0.25 (0.0098)	1.626 - 1.634 (0.0640 - 0.0643)	Grind so that bearing clearance is the specified value.

CONNECTING ROD BEARING OIL CLEARANCE

Unit: mm (in)		
Items	Standard	Limit
Connecting rod bearing oil clearance	0.020 - 0.045 (0.0008 - 0.0018) ⁽¹⁾	0.070 (0.0028)
(1) Actual clearance		

Drive Plate

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Unit: mm (in)	
Drive plate runout [TIR] ⁽¹⁾ - on torque converter mounting surface	Less than 0.35 (0.0138)
Drive plate runout [TIR] ⁽¹⁾ - on ring gear	0.5 (0.0197)
(1) Total indicator reading	